

# Фильтр AF10-60

M5 ~ G1

Предназначен для удаления из сжатого воздуха механических загрязнений и конденсата

- Фильтрующий элемент, изготовленный из пластика, обеспечивает увеличенный расход воздуха при высокой степени очистки (5 мкм)
- Легкая замена фильтрующего элемента
- Пригоден для модульного монтажа

#### Технические характеристики

Типоразмер		AF10	AF20	AF30	AF40	AF50	AF60	
Присоединительная резьба		M5	G1/8, G1/4	G1/4, G3/8	G1/4, G3/8, G1/2	G3/4, G1	G1	
Номинальный расход <sup>1)</sup> (н. л/м	ин)	150	1100	2600	4100	8000	9000	
Испытательное давление (МГ	Ta)	1.5 (3.0 спец.исполнение)						
Макс. рабочее давление (МП	la)	1.0 (2.0 спец.исполнение)						
Мин. рабочее давление	H.O.	0.1 МПа						
с автоматич. отводом (МПа)	H.3.	0.1 МПа	0.1 MПa 0.15 MПa					
Диапазон рабочих температу	/p (°C)	-5 ~ 60 <sup>2)</sup>		•				
Тонкость фильтрации (мкм)		5						
Материал резервуара		Поликар	бонат 3)					
Объем резервуара (см <sup>3</sup> )		2.5	8	25	45	45	45	
Вес (кг)	0.06	0.08	0.18	0.36	0.87	1.00		
Защитный колпак	-	По запросу	Стандарт					
			(сталь)	(кожух из поликарбоната)				

1) При давлении на входе 0.7 МПа и перепаде давлений 0.05 МПа

Исполнения для более высоких (-5 ~ 80) и более низких (-30 ~ 60) температур – по запросу.

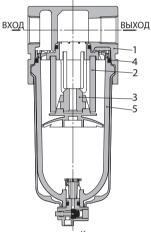
3) Металл или нейлон - по запросу.

## Номер для заказа

Типо-	Присоедини-	Номер для заказа		
размер	тельная резьба	Отвод конденсата	Автоматический	Исполнение для раб.
		вручную	отвод	давления 2.0 МПа
10	M5	AF10-M5-A	AF10-M5C-A	-
20	G1/8	AF20-F01-A	AF20-F01C-A	AF20-F01-X425
	G1/4	AF20-F02-A	AF20-F02C-A	AF20-F02- X425
30	G1/4	AF30-F02-A	AF30-F02D-A	AF30-F02- X425
	G3/8	AF30-F03-A	AF30-F03D-A	AF30-F03- X425
40	G1/4	AF40-F02-A	AF40-F02D-A	AF40-F02- X425
	G3/8	AF40-F03-A	AF40-F03D-A	AF40-F03- X425
	G1/2	AF40-F04-A	AF40-F04D-A	AF40-F04- X425
50	G3/4	AF50-F06-A	AF50-F06D-A	AF50-F06- X425
	G1	AF50-F10-A	AF50-F10D-A	AF50-F10- X425
60	G1	AF60-F10-A	AF60-F10D-A	AF60-F10- X425







Спецификация

Кнопка ручного отвода конденсата

Поз.	Обозначение	Материал
1	Корпус	Алюминий
2	Фильтрующий элемент	Нетканый матер.
3	Разделительная перегородка	PBT
4	Кольцевое уплотнение	NBR
5	Резервуар	Поликарбонат

#### Принадлежности (заказываются отдельно)

Типоразмер		10	20	30	40	50	60
Крепежный угольник 1)		-	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF52P-050AS	AF52P-050AS
Стакан с автомат.	Н.О.	-	-	AD38-A	AD48-A	AD48-A	AD48-A
отводом конденсата <sup>2)</sup> Н.З.		AD17-A	AD27-A	AD37-A	AD47-A	AD47-A	AD47-A
Сменный фильтрующий элемент		AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S	AF50P-060S	AF60P-060S

Комплект включает угольник и два установочных винта
 Минимальное рабочее давление: Н.О. – 0.1 МПа; Н.З. – 0.1 МПа (AD17/27) и 0.15 МПа (AD37/47)

# Микрофильтр / Субмикрофильтр

AFM/AFD20-40 G1/8 ~ G1/2

Предназначен для защиты оборудования / прецизионного оборудования.

- Удаляет из сжатого воздуха механические частицы размером свыше 0.3 / 0.01 мкм, и масляный туман
- Легкая замена фильтрующего элемента
- Пригоден для модульного монтажа

#### Технические характеристики

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Типоразмер		20	30	40		
Присоединительная ре	зьба	G1/8, G1/4	G1/8, G1/4 G1/4, G3/8 G1/4, G3/8			
Номинальный расход	Микрофильтр AFM	200	450	1100		
воздуха 1) (норм. л/мин)	Субмикрофильтр AFD	120	240	600		
Испытательное давлен	ие (МПа)	1.5				
Макс. рабочее давлени	1е (МПа)	1.0				
Мин. рабочее давление	е (МПа)	0.05				
Диапазон рабочих тем	ператур <sup>2)</sup> (°С)	-5 ~ 60				
Тонкость	Микрофильтр AFM	0.3 (99.9% фильтрация частиц)				
фильтрации (мкм)	Субмикрофильтр AFD	0.01 (99.9% фильт	0.01 (99.9% фильтрация частиц)			
Материал резервуара		Поликарбонат				
Вес (кг)		0.09	0.19	0.38		
Защитный колпак		По запросу (сталь) Стандарт (кожух из поликарбоната)				
Объем резервуара (см	3)	8	25	45		

1) При давлении на входе Р=0.7 МПа. Расход зависит от давления на входе.

2) При низких температурах применять сухой воздух.

#### Номер для заказа

Типоразмер	Присоед.	Микрофильтр		Микрофильтр	
	резьба	Ручной отвод конденсата	Автомат. отвод конденсата	Ручной отвод конденсата	Автомат. отвод конденсата
20	G1/8	AFM20-F01-A	AFM20-F01C-A	AFD20-F01-A	AFD20-F01C-A
	G1/4	AFM20-F02-A	AFM20-F02C-A	AFD20-F02-A	AFD20-F02C-A
30	G1/4	AFM30-F02-A	AFM30-F02D-A	AFD30-F02-A	AFD30-F02D-A
	G3/8	AFM30-F03-A	AFM30-F03D-A	AFD30-F03-A	AFD30-F03D-A
40	G1/4	AFM40-F02-A	AFM40-F02D-A	AFD40-F02-A	AFD40-F02D-A
	G3/8	AFM40-F03-A	AFM40-F03D-A	AFD40-F03-A	AFD40-F03D-A
	G1/2	AFM40-F04-A	AFM40-F04D-A	AFD40-F04-A	AFD40-F04D-A

#### Принадлежности (заказываются отдельно)

Типоразмер		20	20 30		
Крепежный угольник 1)		AF22P-050AS	AF32P-050AS	AF42P-050AS	
Стакан с автом.	Н.О.	-	AD38-A	AD48-A	
отводом конденсата <sup>2)</sup>	Н.З.	AD27-A	AD37-A	AD47-A	
Сменный фильтрующий	AFD	AFD20P-060AS	AFD30P-060AS	AFD40P-060AS	
элемент	AFM	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS	

1) Комплект включает угольник и два установочных винта

2) Минимальное рабочее давление: Н.О. – 0.1 МПа, Н.З. – 0.1 МПа (AD17/27) и 0.15 МПа (AD37/47)





AFD20





## Регулятор давления

AR10-60

M5 ~ G1

#### Предназначен для понижения давления сжатого воздуха и поддержания его на заданном уровне

#### • Пригоден для модульного монтажа

#### Технические характеристики

Конструктивное исполнение	Поршневые или мембранные регуляторы							
Типоразмер	10	20	25	30	40	50	60	
Присоединительная резьба	M5	G1/8,	G1/4,	G1/4,	G1/4,	G3/4,	G1	
		G1/4	G3/8	G3/8	G3/8, G1/2	G1		
Номинальный расход <sup>1)</sup> (н. л/мин)	125	800	1100	1500	3000	8000	10000	
Диапазон рабочих температур (°C)	-5 ~ 60 <sup>2)</sup>							
Испытательное давление (МПа)	1.5 (3.0 спец. исполнение)							
Макс. рабочее давление (МПа)	1.0 (2.0 спе	ц. исполнен	ние)					
Диапазон регулирования (МПа)	0.02 ~ 0.2 (	по запросу	)					
	0.05 ~ 0.7	0.05 ~ 0.7	, 0.05 ~ 0.8	5 (0.1 ~ 1.6	спец. испол	нение)		
Резьба для присоедин. манометра 3)	Rc1/16 <sup>4)</sup> G1/8 G1/8 G1/8 G1/4 G1/4 G1/4							
Сброс давления	Установленное вых. давление + 0.05МПа <sup>5)</sup> (расход сброса 0.1 л/мин)							
Вес (кг)	0.06							

1) При давлении на входе 0.7 МПа, давлении на выходе при нулевом расходе 0.5 МПа и снижении давления на выходе

при изменении расхода от нуля до номинального равном 0.1 МПа 2) Исполнения для более высоких (-5 ~ 80) и более низких (-30 ~ 60) температур – по запросу. 3) Не требуется для блоков со встраиваемым квадратным манометром (AR20 – AR60)

4) Для подсоединения манометра с резьбой 1/8 к отверстию с резьбой 1/16 используйте специальный переходник (арт. 131168) 5) Неприменимо к AR10

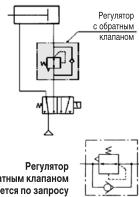
### Номер для заказа

Типоразмер	Присоед	Номер для за	аказа				
	резьба	Стандарт. исполнение		Спец. исполнен	ие		
		0.05 ~ 0.7 МПа	0.05 ~ 0.85 MПа	0.02 ~ 0.2 M∏a	0.1 ~ 1.6 M∏a <sup>1)</sup>	Обезжиренное	
10	M5	AR10-M5-A	-	AR10-M5-1-A	-	-	1
20	G1/8	AR20-F01-A	AR20-F01-B	AR20-F01-1-A	AR20-F01-X425	AR20-F01-X2400	
	G1/4	AR20-F02-A	AR20-F02-B	AR20-F02-1-A	AR20-F02-X425	AR20-F02-X2400	
25	G1/4	AR25-F02-A	AR25-F02-B	AR25-F02-1-A	AR25-F02-X425	AR25-F02-X2400	Регулятор
	G3/8	AR25-F03-A	AR25-F03-B	AR25-F03-1-A	AR25-F03-X425	AR25-F03-X2400	с обратным клапаном
30	G1/4	AR30-F02-A	AR30-F02-B	AR30-F02-1-A	AR30-F02-X425	AR30-F02-X2400	поставляется по запросу
	G3/8	AR30-F03-A	AR30-F03-B	AR30-F03-1-A	AR30-F03-X425	AR30-F03-X2400	
40	G1/4	AR40-F02-A	AR40-F02-B	AR40-F02-1-A	AR40-F02-X425	AR40-F02-X2400	
	G3/8	AR40-F03-A	AR40-F03-B	AR40-F03-1-A	AR40-F03-X425	AR40-F03-X2400	
	G1/2	AR40-F04-A	AR40-F04-B	AR40-F04-1-A	AR40-F04-X425	AR40-F04-X2400	
50	G3/4	-	AR50-F06-B	AR50-F06-1-B	AR50-F06-X425	AR50-F06-X2400	
	G1	-	AR50-F10-B	AR50-F10-1-B	AR50-F10-X425	AR50-F10-X2400	
60	G1	-	AR60-F10-B	AR60-F10-1-B	AR60-F10-X425	AR60-F10-X2400	1) Манометры поставляются по запросу



#### Пример:

обеспечение различных давлений для выдвижения и втягивания штока пневмоцилиндра



#### Принадлежности (заказываются отдельно)

		-									
Типоразме	р			10	20	25	30	40	50	60	
Крепежный			для исполнения А	AR12P-270AS	AR22P-270AS AR27P-270AS AR32P-270AS			AR42P-270AS	-	-	
угольник <sup>1)</sup>		Ī	для исполнения В	-	AR23P-270AS	AR28P-270AS	AR33P-270AS	AR43P-270AS	AR52P-270AS		
Гайка для			для исполнения А	AR12P-260S	AR22P-260S AR22P-260S AR32P-260S			AR42P-260S	-	-	
панельного	монта	ка [	для исполнения В	-	AR23P-260S	AR28P-260S	AR33P-260S	AR43P-260S	-	-	
Манометр	1.0 M	Па	Круглый	G27-10-R1	G36-10-01			27-10-R1 G36-10-01 G46-10-01			
			Квадратн. встраив. 3)	-	GC3-10AS						
	0.2 M	Па	Круглый	G27-10-R1 <sup>4)</sup>	G36-4-01			G46-4-01			
			Квадратн. встраив. 3)	-	GC3-2AS			•			
Реле давле	ния	NPN	I выход / разъем снизу	ISE35-N-25-MLA	l l						
с цифровой	ň [	NPN	I выход / разъем сверху	ISE35-R-25-MLA	MLA						
индикацией	ă <sup>5)</sup>	PNF	<sup>о</sup> выход / разъем снизу	ISE35-N-65-MLA	iLA						
	РNР выход / разъем сверху ISE35-R-65-MLA										

Примечания: 1) Комплект включает угольник и установочную гайку

Комплект включает угольник и два установочных винта
 Только для исполнения В. Уплотнительное кольцо и два установочных винта в комплекте.

4) Для 1 МПа

5) Только для исполнения В.

Комплект включает кабель (2 м) с разъемом, адаптер, фиксатор, кольцевую прокладку (1 шт.) и монтажные винты (2 шт.)

Для всех исполнений манометры заказываются отдельно



## Маслораспылитель

AL10-60 M5 ~ G1

Предназначен для подачи масла в пневмосистему пропорционально расходу сжатого воздуха в случаях когда это необходимо (пневмоинструмент и т.д.)

• Пригоден для модульного монтажа

#### Технические характеристики

Типоразмер	AL10	AL20	AL30	AL40	AL50	AL60
Присоединительная резьба	M5	G1/8,	G1/4,	G1/4,	G3/4,	G1
		G1/4	G3/8	G3/8, G1/2	G1	
Испытательное давление (МПа)	1.5					
Макс. рабочее давление (МПа)	1.0					
Мин. расход, при котором	4	15	1/4: 30	1/4: 30	190	220
возможно маслораспыление 1)			3/8: 40	3/8: 40		
(норм.л/мин)				1/2: 50		
Объем резервуара (см <sup>3</sup> )	7	25	55	135	135	135
Диапазон рабочих температур (°C) 2	-5 ~ 60		•			
Рекомендуемое качество масла	ISO VG32, M	Класс 1				
Материал резервуара	Поликарбон	ат				
Вес (кг)	0.07	0.10	0.20	0.38	0.94	1.09
Защитный колпак	- По запросу Стандарт (кожух из поликарбоната) (сталь)					



1) Расход масла 5 капель в минуту при следующих условиях: давление на входе 0.5 МПа, масло ISO VG32 Класс 1, температура масла 20 °C, винт регулировки подачи масла полностью открыт.

2) При низких температурах применять сухой воздух

#### Для заказа маслораспылителей большего расхода см. серию AL800-900

#### Номер для заказа

Типоразмер	Присоединительная резьба	Номер для заказа
10	M5	AL10-M5-A
20	G1/8	AL20-F01-A
	G1/4	AL20-F02-A
30	G1/4	AL30-F02-A
	G3/8	AL30-F03-A
40	G1/4	AL40-F02-A
	G3/8	AL40-F03-A
	G1/2	AL40-F04-A
50	G3/4	AL50-F06-A
	G1	AL50-F10-A
60	G1	AL60-F10-A

#### Принадлежности (заказываются отдельно)

Типоразмер	10	20	30	40	50	60
Крепежный угольник 1)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF52P-050AS	AF52P-050AS
Резервуар 2)	C1SL-3-A	C2SL-3C-A <sup>3)</sup>	C3SL-3-A	C4SL-3-A	C4SL-3-A	C4SL-3-A

1) Комплект включает угольник и 2 установочных винта

2) Комплект включает уплотнительное кольцо

3) Поставляется со стальным защитным колпаком

# Фильтр/регулятор



M5 ~ G1

Комбинация двух устройств – воздушного фильтра и регулятора давления в одном корпусе, что позволяет экономить рабочее пространство Предназначен для удаления из сжатого воздуха механических загрязнений и конденсата,

- а также для понижения давления сжатого воздуха и поддержания его на заданном уровне
- Фильтрующий элемент, изготовленный из пластика, обеспечивает увеличенный расход воздуха
- при высокой степени очистки (5 мкм)
- Легкая замена фильтрующего элемента. Пригоден для модульного монтажа
- Высокотемпературные (до +80) и низкотемпературные (от -30) исполнения

#### Технические характеристики

Tokini tookno kapaktophotniki						
Конструктивное исполнение	Поршневой и	1 мембранный	регулятор			
Типоразмер	10	20	30	40	60	
Присоединительная резьба	M5	G1/8, 1/4	G1/4, 3/8	G1/4,3/8,1/2, 3/4	G3/4, 1	
Номинальный расход <sup>1)</sup> (н. л/мин)	125	550	1500	2400	10000	
Испытательное давление (МПа)	1.5 (3.0 спец	. исполнение)				
Макс. рабочее давление (МПа)	1.0 (2.0 спец	. исполнение)				
Диапазон регулирования (МПа)	0.05 ~ 0.7	0.05 ~ 0.7, 0.	05 ~0.85 (спец	исполн. 0.02 ~ 0.2, (	).1 ~ 1.6)	
Резьба для присоедин. манометра 2)	Rc 1/16 3)	G1/8	G1/8	G1/8	G1/4	
Сброс давления	Установленное вых. давление + 0.05МПа <sup>4)</sup> (расход сброса 0.1 л/мин)					
Рабочая температура <sup>5)</sup> (°C)	-30 ~ 80					
Тонкость фильтрации (мкм)	5					
Материал резервуара	Поликарбона	IT				
Объем резервуара (см³)	2.5	8	25	45		
Защитный колпак	-	По запросу (сталь)	Стандарт (ко	жух из поликарбо	ната)	
Вес (кг)	0.09	0.21	0.41	0.75	2	
1) При разрачии на руска 0,7 МПа, разрачии на римака дри индерени разуска 0,5 МПа и синикании разрачии на римака дри изиснации разуска от						



При давлении на входе 0.7 МПа, давлении на выходе при нулевом расходе 0.5 МПа и снижении давления на выходе при изменении расхода от нуля до номинального равном 0.1 МПа
 Не требуется для блоков со встраиваемым квадратным манометром (АW20 – АW60)

3) Для подсоединения манометра с резьбой 1/8 к отверстию с резьбой 1/16 используйте специальный переходник

4) Неприменимо к AW10 5) Исполнения для температур (-40 ~ 80) - по запросу

#### Номер для заказа

Типо-	Присоед.	Номер для за	Номер для заказа							
размер	резьба	Отвод конденса	ата вручную	Стандартное и	артное исполнение Спец. исполнения					
		0.05 ~ 0.7 MПа	0.05 ~ 0.85 MПа	0.05 ~ 0.7 MПа	0.05 ~ 0.85 MПа	0.02 ~ 0.2 M∏a	0.1 ~ 1.6 M∏a <sup>1)</sup>	-30 ~ 60°C	-5 ~ 80°C	
10	M5	AW10-M5-A	-	AW10-M5C-A	-	AW10-M5-1-A	-	-	-	
20	G1/8	AW20-F01-A	AW20-F01-B	AW20-F01C-A	AW20-F01C-B	AW20-F01-1-A	AW20-F01-2-X425	-	-	
	G1/4	AW20-F02-A	AW20-F02-B	AW20-F02C-A	AW20-F02C-B	AW20-F02-1-A	AW20-F02-2-X425	-	-	
30	G1/4	AW30-F02-A	AW30-F02-B	AW30-F02D-A	AW30-F02D-B	AW30-F02-1-A	AW30-F02-2-X425	AW30-F02-2-X430	AW30-F02-2-X440	
	G3/8	AW30-F03-A	AW30-F03-B	AW30-F03D-A	AW30-F03D-B	AW30-F03-1-A	AW30-F03-2-X425	AW30-F03-2-X430	AW30-F03-2-X440	
40	G1/4	AW40-F02-A	AW40-F02-B	AW40-F02D-A	AW40-F02D-B	AW40-F02-1-A	AW40-F02-2-X425	AW40-F02-2-X430	AW40-F02-2-X440	
	G3/8	AW40-F03-A	AW40-F03-B	AW40-F03D-A	AW40-F03D-B	AW40-F03-1-A	AW40-F03-2-X425	AW40-F03-2-X430	AW40-F03-2-X440	
	G1/2	AW40-F04-A	AW40-F04-B	AW40-F04D-A	AW40-F04D-B	AW40-F04-1-A	AW40-F04-2-X425	AW40-F04-2-X430	AW40-F04-2-X440	
	G3/4	AW40-F06-A	AW40-F06-B	AW40-F06D-A	AW40-F06D-B	AW40-F06-1-A	AW40-F06-2-X425	AW40-F06-2-X430	AW40-F06-2-X440	
60	G3/4	-	AW60-F06-B	-	AW60-F06D-B	AW60-F06-1-B	AW60-F06-2-X425	AW60-F06-2-X430	AW60-F06-2-X440	
	G 1	-	AW60-F10-B	-	AW60-F10D-B	AW60-F10-1-B	AW60-F10-2-X425	AW60-F10-2-X430	AW60-F10-2-X440	

#### Принадлежности (заказываются отдельно)

Типоразмер				10	20	30	40	60
Крепежный	угольник <sup>1)</sup>	для исп	юлнения А	AR12P-270AS	AR22P-270AS	AR32P-270AS	AR42P-270AS	
	, ,	для исп	юлнения В	-	AW23P-270AS	AR33P-270AS	AR43P-270AS	AW62P-270AS
Гайка для		для исп	юлнения А	AR12P-260S	AR22P-260S	AR32P-260S	AR42P-260S	-
панельного і	ионтажа	для исп	юлнения В	-	AR23P-260S	AR33P-260S	AR43P-260S	
Манометр	1.0 M∏a	Круглы	й	G27-10-R1	G36-10-01		G46-10-01	
		Квадрат	н. встраиваемый <sup>2)</sup>	-	GC3-10AS			
	0.2 МПа	Круглы	й	G27-10-R1 3)	G36-4-01	G46-4-01		
		Квадрат	н. встраиваемый <sup>2)</sup>	-	GC3-2AS			
Стакан с авт	омат. отвод		H.O.	-	-	AD38-A	AD48-A	
конденсата '	4)		H.3.	AD17-A	AD27-A	AD37-A	AD47-A	
Алюмин. ста	кан для исп	олнения )	(430	-	-	C3SF-2-X430	C4SF-2-X430	
Алюмин. ста	кан с фитин	гом G1/4	для исп-я Х430	-	-	C3SFF-2J-X430	C4SFF-2J-X430	
Алюмин. ста	кан для исп	олнения )	<b>〈</b> 440	-	-	C3SF-2-X440	C4SF-2-X440	
Алюмин. ста	кан с фитин	гом G1/4	для исп-я Х440	-	-	C3SFF-2J-X440	C4SFF-2J-X440	
Сменный фильтрующий элемент		AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S	AW60P-060S		
Реле давления	NPN B	ыход, разъ	ьем снизу / сверху	ISE35-N-25-ML	A / ISE35-R-25-M	LA		
с цифр. индика	иией PNP в	ыхол разъ	ем снизу / сверху	ISE35-N-65-MLA / ISE35-R-65-MLA				

1) Манометры поставляются по запросу

Для всех исполнений манометры заказываются отдельно

- 1) Комплект включает угольник и установочные гайки
- 2) Только для исполнения В. Прилагаются одно уплотнительное кольцо
- и два установочных винта
- 3) Для давления 1.0 МПа 4) Минимальное рабочее
- давление: H.O. 0.1 МПа, H.3. 0.1 МПа (AD17/27) и 0.15 МПа (AD37/47)
- 5) Только для исполнения В.
- Включает кабель (2 м) с разъемом, адаптер, фиксатор, кольцевую прокладку (1 шт.) и монтажные винты (2 шт.)

## Фильтр-регулятор-маслораспылитель

AC10-60  $M5 \sim G1$ 

Комбинация фильтра, регулятора и маслораспылителя с крепежными деталями

#### Технические характеристики

Толия теокие лириктеристики							
Комбинация	AC	10	20	30	40	50	60
Фильтр	AF	10	20	30	40	50	60
Регулятор давления	AR	10	20	30	40	50	60
Маслораспылитель	AL	10	20	30	40	50	60
Переходная деталь (2 шт. в	в комплекте)	Y100T-A	Y200T-A	Y300T-A	Y400T-A	Y500T-A	Y600T-A
Присоединительная резьба	1	M5	G1/8, G1/4	G1/4, G3/8	G1/4, G3/8, G1/2	G3/4, G1	G1
Резьба для присоединения	манометра 1)	Rc1/16	G1/8	G1/8	G1/8	G1/4	G1/4
Испытательное давление (I	M∏a)	1.5					
Макс. давление на входе (Г	ИПа)	1.0					
Диапазон давлений на вых	оде (МПа)	0.05 ~ 0.7 0.05 ~ 0.85, 0.05 ~ 0.7					
Сброс давления		Установле	енное вых. д	цавление +	0.05МПа <sup>2)</sup> (расхо	од сброса О	).1 л/мин)
Рабочая температура (°C)		-5 ~ 60					
Тонкость фильтрации (мкм	ı)	5					
Рекомендуемое масло	ISO VG32						
Материал резервуара	Материал резервуара						
Защитный колпак		-	По запросу (сталь)	Стандарт	(кожух из полика	рбоната)	
Вес (кг)		0.27	0.39	0.78	1.39	3.43	3.76





1) Резьба для присоединения манометра не требуется для блоков со встраиваемым квадратным манометром (АС20 – АС60) 2) Неприменимо к АС10

	Типоразмер	Присоед.	Отвод конденс	ата вручную	Автоматич. отвод	ц конденсата
Номер для заказа		резьба	0.05 ~ 0.7 МПа	0.05 ~ 0.85 MПа	0.05 ~ 0.7 МПа	0.05 ~ 0.85 MПа
	10	M5	AC10-M5-A	-	AC10-M5C-A	-
Манометры	20	G1/8	AC20-F01-A	AC20-F01-B	AC20-F01C-A	AC20-F01C-B
заказываются отдельно		G1/4	AC20-F02-A	AC20-F02-B	AC20-F02C-A	AC20-F02C-B
	30	G1/4	AC30-F02-A	AC30-F02-B	AC30-F02D-A	AC30-F02D-B
		G3/8	AC30-F03-A	AC30-F03-B	AC30-F03D-A	AC30-F03D-B
	40	G1/4	AC40-F02-A	AC40-F02-B	AC40-F02D-A	AC40-F02D-B
		G3/8	AC40-F03-A	AC40-F03-B	AC40-F03D-A	AC40-F03D-B
		G1/2	AC40-F04-A	AC40-F04-B	AC40-F04D-A	AC40-F04D-B
	50	G3/4	-	AC50-F06-B	-	AC50-F06D-B
Принадлежности		G1	-	AC50-F10-B	-	AC50-F10D-B
	60	G1	-	AC60-F10-B	-	AC60-F10D-B
(заказываются отдельно)						

Типоразмер / Номер для заказа Обозначение 10 20 30 40 50 60 AKM4000-F03-A Промежуточный отвод с обрат. клапаном AKM2000-F01-A AKM3000-F02-A Переходная деталь Y100-A Y200-A Y300-A Y400-A Y600-A Y600-A Промежуточный отвод Y110-M5-A Y210-F01-A Y310-F02-A Y410-F03-A Y610-F03-A Y610-F04-A Промежуточный отвод с 4 выходами 1 Y14-M5-A Y24-F01-A, Y24-F02-A Y34-F01-A, Y34-F02-A Y44-F02-A, Y44-F03-A VHS20-F01A VHS30-F02A Ручной запорный клапан VHS40-F02A VHS50-F06A -VHS20-F02A VHS30-F03A VHS40-F03A VHS40-F04A IS10M IS10M-20-6L-A IS10M-30-6L-A IS10M-60-6L-A IS10M-60-6L-A Реле давления IS10M-40-6L-A IS10E-40F02-6L-A IS10E IS10E-20F01-6L-A IS10E-30F02-6L-A IS10E-20F02-6L-A IS10E-30F03-6L-A IS10E-40F03-6L-A IS10E-40F04-6L-A IS10E-20F03-6L-A IS10E-30F04-6L-A IS10E-40F06-6L-A ISE35-N-25-MLA Реле давления NPN выход / разъем снизу с цифровой NPN выход / разъем сверху ISE35-R-25-MLA индикацией 4) PNP выход / разъем снизу ISE35-N-65-MLA PNP выход / разъем сверху ISE35-R-65-MLA Стакан с автомат. Н.О. AD38-A AD48-A AD48-A AD48-A H.3. AD17-A AD27-A AD37-A AD47-A AD47-A AD47-A отводом конденсата 2) E200-F01-A E300-F02-A E400-F02-A E600-F06-A E600-F06-A Переходник E100-M5-A E200-F02-A E300-F03-A E400-F03-A E600-F10-A E600-F10-A E200-F03-A E300-F04-A E400-F04-A E400-F06-A 1.0 M∏a Круглый Манометр G27-10-R1 G36-10-01 G46-10-01 Встраив. квадрат. GC3-10AS 0.2M∏a G27-10-R1 G36-4-01 G46-4-01 Круглый GC3-2AS Встраив. квадрат.

Примечания:

1) Для монтажа требуются отдельные переходные детали

2) Минимальное рабочее давление: H.O. - 0.1 МПа, H.3. - 0.15 МПа (AD17/27)

3) Только для исполнения В. Прилагаются одно уплотнительное кольцо и два установочных винта

4) Только для исполнения В. Комплект включает кабель (2 м) с разъемом, адаптер, фиксатор, кольцевую прокладку (1 шт.) и монтажные винты (2 шт.)



## Фильтр/регулятор-маслораспылитель

# **AC10A–40A** M5 ~ G1/2

Комбинация фильтра/регулятора и маслораспылителя с крепежными деталями

#### Технические характеристики

Комбинация	ACIA	10	20	30	40			
Фильтр/регулятор	Фильтр/регулятор <b>А</b>			30	40			
Маслораспылитель	AL	10	20	30	40			
Переходная деталь		Y100T-A	Y200T-A	Y300T-A	Y400T-A			
Присоединительная резьб	a	M5	G1/8, G1/4	G1/4, G3/8	G1/4, G3/8, G1/2			
Резьба для присоединения	і манометра <sup>1)</sup>	Rc1/16	G1/8	G1/8	G1/4			
Испытательное давление (	Испытательное давление (МПа)							
Макс. давление на входе (	Макс. давление на входе (МПа)			1.0				
Диапазон давлений на вых	оде (МПа)	0.05 ~ 0.7 (0.05 ~ 0.85 по запросу)						
Сброс давления		Установленное вых. давление + 0.05 МПа <sup>2)</sup> (расход сброса 0.1 л/мин)						
Рабочая температура (°С)		-5 ~ 60						
Тонкость фильтрации (мкм	1)	5						
Рекомендуемое масло	ISO VG32							
Материал резервуара	Поликарбо	нат						
Защитный колпак		-	По запросу (сталь)	Стандарт (кож	ух из поликарбоната)			
Вес (кг)		0.20	0.33	0.66	1.22			



Не требуется для блоков со встраиваемым квадратным манометром (АС20А АС40А)
 Неприменимо к АС10А

#### Номер для заказа

Типоразмер	Присоединительная	Номер для заказа				
	резьба	Отвод конденсата вручную	Автоматический отвод конденсата			
10	M5	AC10A-M5-A	AC10A-M5C-A			
20	G1/8	AC20A-F01-A	AC20A-F01C-A			
	G1/4	AC20A-F02-A	AC20A-F02C-A			
30	G1/4	AC30A-F02-A	AC30A-F02D-A			
	G3/8	AC30A-F03-A	AC30A-F03D-A			
40	G1/4	AC40A-F02-A	AC40A-F02D-A			
	G3/8	AC40A-F03-A	AC40A-F03D-A			
	G1/2	AC40A-F04-A	AC40A-F04D-A			

Манометры заказываются отдельно

#### Принадлежности (заказываются отдельно )

Типоразмер				10	20	30	40	
Промежуточн	ый отвод с	обра	ат. клапаном 1)	-	AKM2000-F01-A	AKM3000-F02-A	AKM4000-F03-A	
Переходная д	еталь			Y100-A	Y200-A	Y300-A	Y400-A	
Промежуточн	ый отвод 1)			Y110-M5-A	Y210-F01-A	Y310-F02-A	Y410-F03-A	
Промежуточн	ый отвод с	4 вы	ходами 1)	Y14-M5-A	Y24-F01-A, Y24-F02-A	Y34-F01-A, Y34-F02-A	Y44-F02-A, Y44-F03-A	
Ручной запорный клапан 1)			-	VHS20-F01A, VHS20-F02A	VHS30-F02A, VHS30-F03A	VHS40-F02A, VHS40-F03A VHS40-F04A		
Реле давлени	я	IS10	MC	-	IS10M-20-6L-A	IS10M-30-6L-A	IS10M-40-6L-A	
		IS10E		-	IS10E-20F01-6L-A IS10E-20F02-6L-A IS10E-20F03-6L-A	IS10E-30F02-6L-A IS10E-30F03-6L-A IS10E-30F04-6L-A	IS10E-40F02-6L-A IS10E-40F03-6L-A IS10E-40F04-6L-A IS10E-40F06-6L-A	
Стакан с авто	матически	м	Н.О.	-	-	AD38-A	AD48-A	
отводом конд	енсата 2)		Н.З.	AD17-A	AD27-A	AD37-A	AD47-A	
Переходник 1				E100-M5-A	E200-F01-A, E200-F02-A,	E300-F02-A, E300-F03-A,	E400-F02-A, E400-F03-A,	
					E200-F03-A	E300-F04-A	E400-F04-A, E400-F06-A	
Манометры	Манометры 1.0 МПа Круглый		G27-10-R1	G36-10-01		G46-10-01		
Встраив. квадрат. <sup>3)</sup>		-	GC3-10AS					
	0.2 МПа	Кру	глый	G27-10-R1	G36-4-01		G46-4-01	
		Вст	раив. квадрат. <sup>3)</sup>	-	GC3-2AS			

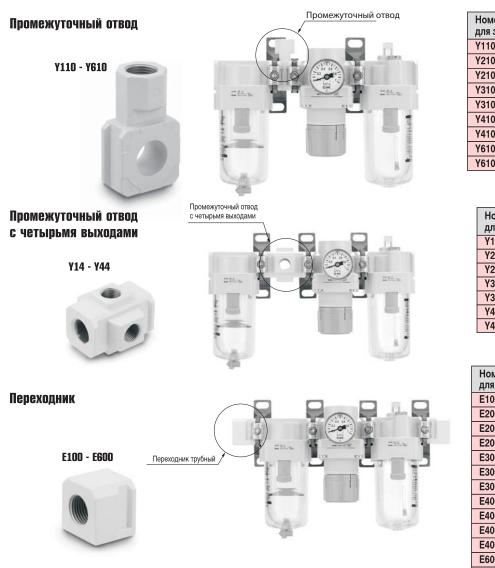
1) Для монтажа требуются отдельные переходные детали

2) Минимальное рабочее давление: H.O. – 0.1 МПа. H.3. – 0.15 МПа (AD17/27)

3) Прилагаются одно уплотнительное кольцо и два установочных винта

## Принадлежности для модульного монтажа





Номер для заказа	Присоедини- тельная резьба	Для типоразмера
Y110-M5-A	M5	AC10, AC10A
Y210-F01-A	G1/8	AC20, AC20A
Y210-F02-A	G1/4	
Y310-F01-A	G1/8	AC30, AC30A
Y310-F02-A	G1/4	
Y410-F02-A	G1/4	AC40, AC40A
Y410-F03-A	G3/8	
Y610-F03-A	G3/8	AC50, AC60
Y610-F04-A	G1/2	

Номер для заказа	Присоедини- тельная резьба	Для типоразмера
Y14-M5-A	M5	AC10, AC10A
Y24-F01-A	G1/8	AC20, AC20A
Y24-F02-A	G1/4	
Y34-F01-A	G1/8	AC30, AC30A
Y34-F02-A	G1/4	
Y44-F02-A	G1/4	AC40, AC40A
Y44-F03-A	G3/8	

Номер для заказа	Присоедини- тельная резьба	Для устройств
E100-M5-A	M5	AC10, AC10A
E200-F01-A	G1/8	AC20, AC20A
E200-F02-A	G1/4	
E200-F03-A	G3/8	
E300-F02-A	G1/4	AC30, AC30A
E300-F03-A	G3/8	
E300-F04-A	G1/2	
E400-F02-A	G1/4	AC40, AC40A
E400-F03-A	G3/8	
E400-F04-A	G1/2	
E400-F06-A	G3/4	
E600-F06-A	G3/4	AC50, AC60
E600-F10-A	G1	



## Принадлежности для модульного монтажа

#### Резьбовой переходник Е210, Е310, Е410

- Предназначен для присоединения изделий с внутренней резьбой
- к устройствам модульной системы
- Соединяет устройства разных типоразмеров, например, AF30 и ARG20
- Позволяет варьировать угол установки

Номер для заказа	Типоразмер изделий модульной серии	Присоединение (универсальная резьба)	Типоразмер клапана / пневмораспределителя
E210-U01	20	1/8	VP344, VX21
E210-U02		1/4	VP344/544, VX21/22/23, VXD213, VXZ22
E310-U02	30	1/4	VP344/544, VX21/22/23, VXD213, VXZ22
E310-U03		3/8	VP544/744, VX22/23, VXD214
E410-U02	40	1/4	VP344/544, VX21/22/23, VXD213, VXZ22
E410-U03		3/8	VP544/744, VX22/23, VXD214
E410-U04		1/2	VX22/23, VXD213/214, VXZ22

#### Ремкомплекты

Наименование	Материал	Номер для за	Номер для заказа							
		E210-U01	E210-U02	E310-U02 E410-U02	E310-U03 E410-U03	E410-U04				
Уплотнение	NBR	E210P-040S	E210P-030S	E210P-030S	E310P-030S	E410P-030S				
		-	E210P-050S	-	-	-				

### Реле давления IS10

Реле давления IS10 применяется для контроля давления сжатого воздуха

- Ресурс 5 млн циклов
- Пригодно для модульного монтажа
- Варианты монтажа: на выходе блока подготовки сжатого воздуха, • между устройствами подготовки сжатого воздуха, самостоятельный монтаж .
- Исполнения с диапазоном с диапазоном срабатывания (0.1 ~ 0.4) МПа, с кабелем 0.5 м или 5 м - по запросу



#### Технические характеристики

	Рабочая среда		Сжатый воздух				
	Испытательное да	авление (МПа)	1.0				
1	Макс. рабочее да	вление (МПа)	0.7				
	Давление срабат	ывания (МПа)	0.1 ~ 0.6				
	Гистерезис (МПа)	1	0.08				
1	Воспроизводимо	сть (МПа)	0.05				
	Тип коммутации		Нормально-разомкнутый *				
	Рабочее напряже	ние, ток	12 ~ 100 В (AC/DC), 50 мА				
	Максимальная	постоянный ток (Вт)	2				
	нагрузка	переменный ток (ВА)	2				
	Время переключе	ения (мс)	1.2				
	Стойкость к удар	ным нагрузкам (G)	30				
	Соединительный	кабель	двухпроводной, длина 3 м				
	Диапазон рабочи	х температур (°C)	-5 ~ 60				
	Присоединение		R 1/8				
	Степень защиты		IP40				

\* при отсутствии давления электрическая цепь размыкается

Номер для заказа	Типоразмер для модульного монтажа
IS10M-20-6L-A	AC20, AC20A
IS10M-30-6L-A	AC30, AC30A
IS10M-40-6L-A	AC40, AC40A
IS10M-60-6L-A	AC50, AC60

Примечание: для монтажа требуются отдельные переходные детали.



Реле давления IS10E

Монтируется на выходе устройства



	Номер для заказа	Типоразмер для	
	Монтаж справа	Монтаж слева	модульного монтаж
	IS10E-20F01-6L-A	IS10E-20F01-6LR-A	AC20, AC20A
	IS10E-20F02-6L-A	IS10E-20F02-6LR-A	
	IS10E-20F03-6L-A	IS10E-20F03-6LR-A	
	IS10E-30F02-6L-A	IS10E-30F02-6LR-A	AC30, AC30A
1	IS10E-30F03-6L-A	IS10E-30F03-6LR-A	
1	IS10E-30F04-6L-A	IS10E-30F04-6LR-A	
	IS10E-40F02-6L-A	IS10E-40F02-6LR-A	AC40, AC40A
	IS10E-40F03-6L-A	IS10E-40F03-6LR-A	
	IS10E-40F04-6L-A	IS10E-40F04-6LR-A	
	IS10E-40F06-6L-A	IS10E-40F06-6LR-A	

Примечание: для монтажа требуется отдельная переходная деталь





## Принадлежности для модульного монтажа

#### Ручной запорный клапан VHS20-50

Предназначен для подачи и выпуска сжатого воздуха из пневмосистемы

- Визуальный контроль состояния SUP/EXH (Вкл./Выкл.)
- Пригоден для модульного монтажа





#### Показатели расхода

Типоразмер	Эквивалентное	сечение (мм <sup>2</sup> )		
	ВКЛ ВЫКЛ.	ВЫКЛ ВКЛ.		
VHS20-F01	10	11		
VHS20-F02	14	16		
VHS30-F02	16	14		
VHS30-F03	31	29		
VHS40-F02	27	36		
VHS40-F03	38	40		
VHS40-F04	55	42		
VHS50-F06	82	50		
VHS50-F10	125	53		

Типоразмер	Номер	Присоеди-	Принадлежности (заказы	ываются отдельно)
для модульного	для заказа	нительная	Варианты крепежа для	Пневмоглушитель
монтажа		резьба	модульного монтажа	
20	VHS20-F01A	G1/8	Y200-A, Y200T-A	AN10-01
	VHS20-F02A	G1/4		
30	VHS30-F02A	G1/4	Y300-A, Y300T-A	AN20-02
	VHS30-F03A	G3/8		
40	VHS40-F02A	G1/4	Y400-A, Y400T-A	AN30-03
	VHS40-F03A	G3/8		
	VHS40-F04A	G1/2		
50	VHS50-F06A	G3/4	Y300-A, Y300T-A	AN40-04
	VHS50-F10A	G1		

#### Промежуточный отвод с обратным клапаном АКМ2000-4000

Применяется для предотвращения обратного течения маслосодержащего воздуха из маслораспылителя в промежуточный отвод



#### Показатели расхода

-	
Тип	Эквивалентное сечение (мм <sup>2</sup> )
AKM2000	28
AKM3000	55
AKM4000	111

Номер для заказа	Присоедини- тельная резьба	Типоразмер для модульного монтажа
AKM2000-F01-A	G1/8	AC20, AC20A
AKM2000-F02-A	G1/4	
AKM3000-F01-A	G1/8	AC30, AC30A
AKM3000-F02-A	G1/4	
AKM4000-F02-A	G1/4	AC40, AC40A
AKM4000-F03-A	G3/8	



Промежуточный отвод



#### Блокиратор установочной ручки регулятора давления

Предотвращает несанкционированное изменение настройки регулятора давления

Совместим только с регуляторами серии В (с выходным давлением 0.05 ~ 0.85 МПа)



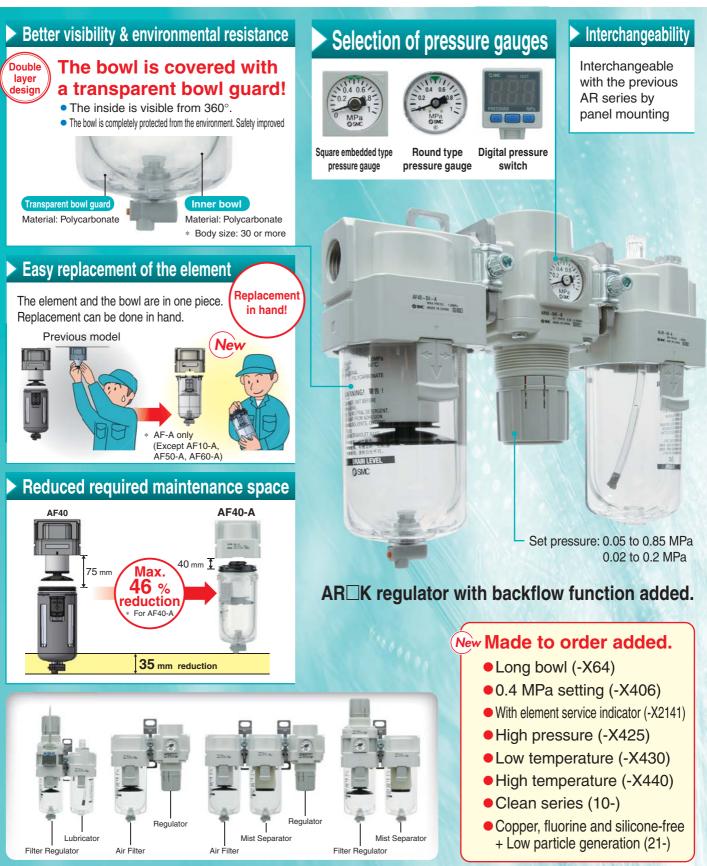


Номер	Совместимые серии
для заказа	регуляторов давления
AR20P-580AS	AC20[], AR20, AR20K, ARP20, ARP20K, AW20, AW20K, AWM20, AWD20
AR25P-580AS	AC25[], AR25, AR25K
AR30P-580AS	AC30[], AR30, AR30K, ARP30, ARP30K, AW30, AW30K, AWM30, AWD30
AR40P-580AS	AC40[](-06), AR40(-06), AR40K(-06), ARP40, ARP40K, AW40(-06), AW40K(-06), AWM40(-06), AWD40(-06)

# Modular F.R.L. Units

**AC** Series

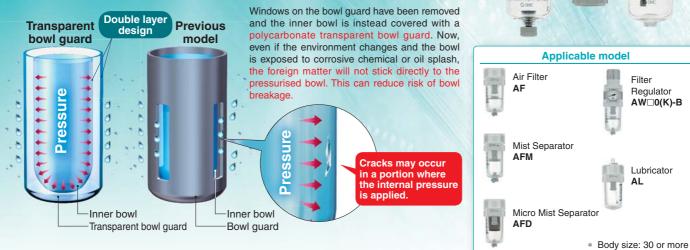




CAT.EUS40-60B-UK

## Transparent bowl guard

## Better environmental resistance: Transparent bowl guard can protect the inner bowl!



## Better visibility: 360°

Use of transparent bowl guard makes it possible to check the condensate inside the filter bowl and the remaining oil amount in the lubricator from the entire periphery.



#### Light weight: Max. 90 g reduction \* Except AW

AF40

Weight 450 g

AF40-A

# Metal related corrosion does not occur.



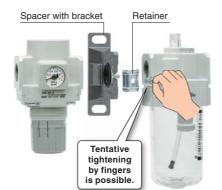
Resin body does not rust.

## New Spacer

### **Modular connection**

### Step ①

- Mount the product by lining up the mating surface of the new spacer with bracket.
- Insert the retainer into the spacer bolt and tighten the nut. (temporary assembling)



### Step 2

• Tighten the nut with the hexagon wrench.

#### Interchangeable with previous model

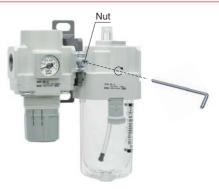
New spacer can be connected to the previous AF, AR, AL, AW series.
Previous spacer can be connected to the new AF

–A, AR

–(K)-B, AL

–A,

AW□(K)-B series.



**SMC** 

## Modular F.R.L. Units

# AC Series

## Series Configuration

					P	ort si	ze				
	Product	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX	
	Air Filter 🕂 Regulator 🕂 Lubricator	AC10-A	0								AELADIAN
	AF AR AL	AC20-B									
		AC25-B									
		AC30-B									<
		AC40-B								P.7	
		AC40-06-B									
		AC50-B									
	*	AC55-B									c
		AC60-B									
	Filter Regulator 🛨 Lubricator	AC10A-A									
	AW AL	AC20A-B									
		AC30A-B									Į,
		AC40A-B			0	0				P. 15	
	1 Charles and a star	AC40A-06-B									
		AC50A-B						0			
		AC60A-B									
	atter atter										
	Air Filter + Regulator	AC10B-A									
E	AF AR	AC20B-B									E
Air Combination	<b>D</b>	AC25B-B									
nbir		AC30B-B									
Con	The State of	AC40B-B								P. 21	
Air (		AC40B-06-B									
	1	AC50B-B									
		AC55B-B									
		AC60B-B									
	Air Filter + Mist Separator + Regulator	AC20C-B									
	AF AFM AR	AC25C-B									
		AC30C-B								P. 27	
	Aller aller aller	AC40C-B									
		AC40C-06-B									
											1
		AC20D-B		0	0						
	Filter Regulator + Mist Separator AW AFM	AC20D-B AC30D-B				0					
		AC30D-B AC40D-B			0	0	0			P. 31	
		AC40D-06-B						0			
										<u>I</u>	

**SMC** 

## Series Configuration

Product		Duration		Madal			F	Port siz	е			INDEX
		Produc	Я	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX
	AF			AF10-A								
				AF20-A		0	0					
<b>.</b>		12 A.L. 76		AF30-A				0				
-ilter				AF40-A					•			P. 43
Air Filter		H		AF40-06-A						0		
				AF50-A								
			-	AF60-A								
	AFM			AFM20-A		•	•					
ž			Martin Carlos Tare	AFM30-A			0	0				P. 55
arato		THE	+ 111 1	AFM40-A			0	0	0			
Mist Separator		Transaction of the local division of the loc	1 min	AFM40-06-A								
list S		Ŧ	-									
Σ												
	AFD			AFD20-A		0	0					
ŗ				AFD30-A				0				
arat		Ilthan	In Male Tan	AFD40-A					0			P. 55
Sep	1		2007001	AFD40-06-A						0		
Aist												L
Micro Mist Separator		T.										
Mic												
			-									
	AR			AR10-A								
			1000	AR20-B								
2		999 -		AR25-B								
ulato			a literar	AR30-B								P.64
Regulator		11-		AR40-B			•	•	•			
				AR40-06-B						0		
				AR50-B						0	0	
				AR60-B								
	AR□K			AR20K-B								
tion	100		AR25K-B				0					
vith unci	1		_ 😨 _	AR30K-B				0				]
≥ Ĕ		and the second s	ar Zile ar	AR40K-B								P.67
Regulator with Backflow Function		11	1	AR40K-06-B								
Reg Bac				AR50K-B								
				AR60K-B								



			1									O
	Produ	ıct	Model		T	1	Port siz	r			INDEX	AC
				M5	1/8	1/4	3/8	1/2	3/4	1		
	AL	0	AL10-A									AF+AR+AL
	75		AL20-A									AR
ŗ	dile.	an and a main	AL30-A									AF +
Lubricator	at the pe		AL40-A			0					P. 82	
Lub			AL40-06-A									AW+AL
	OW	- Participant	AL50-A						0			AW
		Come of the second	AL60-A									
			AW/10 A									AF+AR
	AW	1 1 1	AW10-A AW20-B	0							-	AF
	88	Minimum da P	AW20-B AW30-B		0	0					-	R
or	1000		AW30-B AW40-B								P. 92	4 + N
ulat			AW40-B AW40-06-B				•	0	0		-	AFN
Reg	1 21	1 1 1	AW40-00-B							0	-	AF+AFM+AR
Filter Regulator		1.1 že	AW00-D									
Ш.	Sant Sant											AW+AFM
	•	(										×
		-										Ā
	AW□K	0000	AW20K-B									Attachment
		4	AW30K-B			0	0					Ĩ.
_ ŧ			AW40K-B			0	0	0			P. 95	tacl
or wi			AW40K-06-B						0		1	Ati
ulator with Function			AW60K-B						0	•		
										1		щ
Filter Reg Backflow		l zeld										A
Ba	Gase	-										
	•											/ AFI
		-										AFM / AFD
Sim	ple Spe	cials Sys	tem	0.704	0 m a	oolar	od to	KOOT	ond	امتناه	dv	
				syst nd ea	em do silv t	esign o voi	ieu (C Jr SDé	ecial	order	ina n	ieeds	AR
	$\cap$	Shor	t lead tim			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	-1			5		
Sim	ngle	This sys	tem enables us to	respon								
	ipie		al machining, acce uch special produ									AL
	pecials				. , .							
$\mathbf{D}$			eat orders	Dece!-!		make or f		a marter -t				
	<b>S</b> ystem	order, we	receive a Simple s will process the c						us			AW
1	Juli	deliver it	to you.									A

## **Repeat orders**

Please contact your local sales representative for more details.

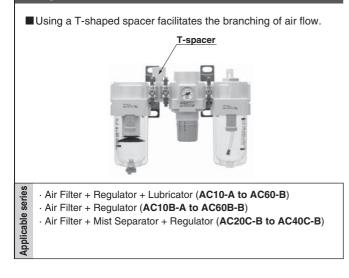
**SMC** 

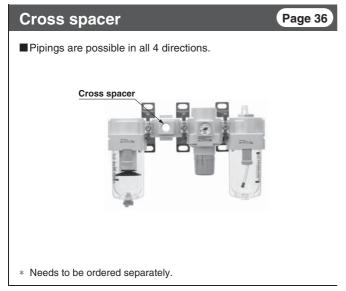
## Attachment List

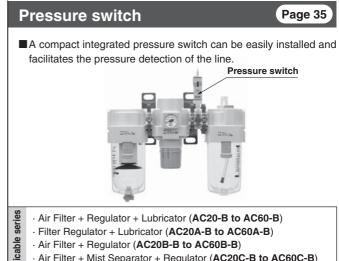
T-spacer

# Check valve Page 34 A check valve with intermediate branch port can be easily installed to prevent a backflow of lubricant when branching the air flow and releasing the air on the outlet side of the regulator. Check valve · Air Filter + Regulator + Lubricator (AC20-B to AC40-B) Applicable ser · Filter Regulator + Lubricator (AC20A-B to AC40A-B) \* Port size: Except 06

Page 35







- · Air Filter + Regulator (AC20B-B to AC60B-B)
- · Air Filter + Mist Separator + Regulator (AC20C-B to AC60C-B) · Filter Regulator + Mist Separator (AC20D-B to AC60D-B)

#### Pressure relief 3 port valve Page 36

With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



- · Air Filter + Regulator + Lubricator (AC20-B to AC50-B)
- series · Filter Regulator + Lubricator (AC20A-B to AC50A-B)
  - · Air Filter + Regulator (AC20B-B to AC50B-B)
- Air Filter + Mist Separator + Regulator (AC20C-B to AC40C-B)
- policable · Filter Regulator + Mist Separator (AC20D-B to AC40D-B)

#### **Piping adapter**

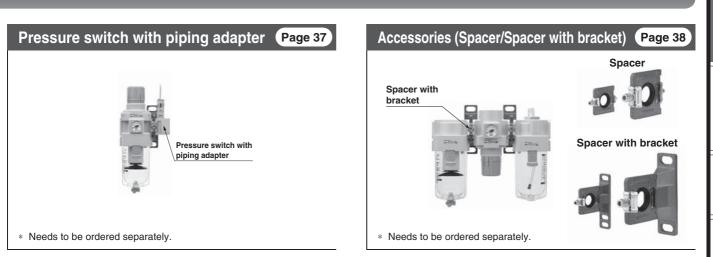


A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.

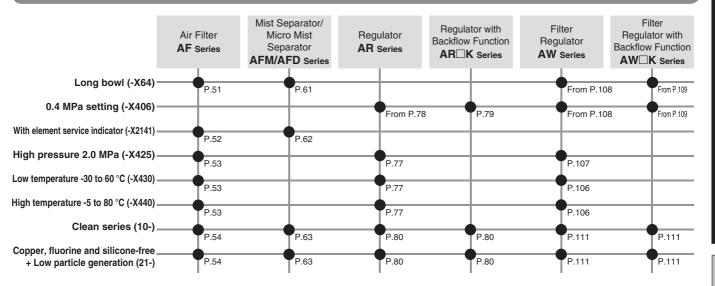


\* Needs to be ordered separately.

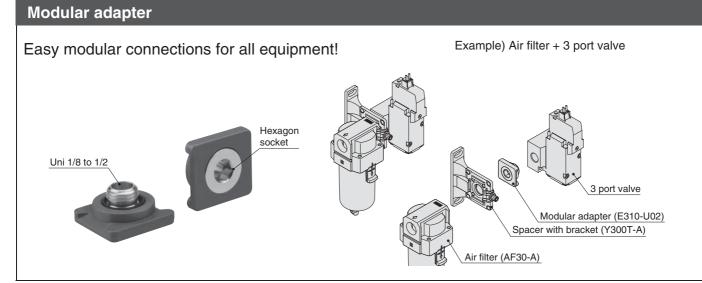




## Made-to-Order List



## **Related Product**



**SMC** 

**AFM / AFD** 

AR

A

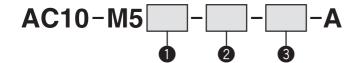
AV

# **Air Combination** Air Filter + Regulator + Lubricator AC10-A



### How to Order

### Refer to page 9 for size 20 to 60.



• Option/Semi-standard: Select one each for a to h. · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AC10-M5CG-T-12NR-A

a b	Float type auto drain		Without auto drain
		_	N.C. (Normally closed) Drain part is closed when pressure is not explicit
b	_	+	N.C. (Normally closed) Drain port is closed when pressure is not applied.
b	_	-	
D	Pressure gauge	_	Without pressure gauge
	T lessure gauge	<b>G</b> *2	Round type pressure gauge (without limit indicator)
		+	
Δt	tachment (T-spacer) *3	_	Without attachment
		Т	Mounting position: AF+ <b>T</b> +AR+AL
		+	
<b>C</b>	Set pressure *4	_	0.05 to 0.7 MPa setting
	Oct pressure	1	0.02 to 0.2 MPa setting
		+	
		_	Polycarbonate bowl
d	Bowl *5	2	Metal bowl
		6	Nylon bowl
		+	
6	Lubricator lubricant	_	Without drain cock
Č	exhaust port	3	Lubricator with drain cock
		+	
f	Exhaust mechanism	_	Relieving type
	Exhaust meenanism	Ν	Non-relieving type
		+	
	Flow direction	—	Flow direction: Left to right
9		R	Flow direction: Right to left
		+	
h	Pressure unit	_	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa
	Flessule utilit	Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$
	c d e f g	d     Bowl *5       e     Lubricator lubricant exhaust port       f     Exhaust mechanism       g     Flow direction	$\begin{array}{c c c c c c } & - & & & & & & & & & & & & & & & & & $

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. \*2 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.



#### Standard Specifications

	Air Filter [AF]	AF10-A			
Component	Regulator [AR]	AR10-A			
	Lubricator [AL]	AL10-A			
Port size		M5 x 0.8			
Pressure gauge por	rt size [AR]	1/16			
Fluid		Air			
Ambient and fluid to	emperature	-5 to 60 °C (with no freezing)			
Proof pressure		1.5 MPa			
Maximum operating	j pressure	1.0 MPa			
Set pressure range	[AR]	0.05 to 0.7 MPa			
Nominal filtration ra	ating [AF]	5 µm			
Recommended lub	ricant [AL]	Class 1 turbine oil (ISO VG32)			
Bowl material [AF/AL]		Polycarbonate			
Construction [AR]		Relieving type			
Weight [kg]		0.27			

## ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### Selection

## **A**Caution

- 1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.
- **2.** An F.R.L. unit shipped from the plant has its model number labelled. However, components that are combined together during the distribution process do not have a label on them.

AR

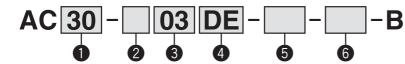
P

₹

# Air Combination Air Filter + Regulator + Lubricator AC20-B to AC60-B

#### How to Order

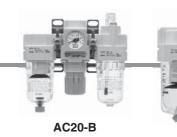
#### Refer to page 7 for size 10.



 Option/Semi-standard: Select one each for a to m.
 Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30-F03DE1-KSTV-136NR-B

	<u> </u>								0			
				Symbol	Description			В	ody siz	e		
						20	25	30	40	50	55	60
				_	Rc							
2		Pipe	e thread type	<b>N</b> *1	NPT							
				<b>F</b> *2	G							
				+								
				01	1/8		—	—	—		_	—
				02	1/4							—
3			Port size	03	3/8							—
•			1 011 0120	04	1/2		-	_				—
		06 10			3/4	_						—
					1		—					
				+				6			6	
			Float type	-	Without auto drain		•	•		•		
		а	auto drain	C*4 D*5	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•	•	
					N.O. (Normally open) Drain port is open when pressure is not applied.					•		
				+	Without pressure gauge							
	*3		Pressure	E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•	•	
4	Option		gauge *6	G	Round type pressure gauge (with limit indicator)		•	•		•		•
	Q		94490	M	Round type pressure gauge (with colour zone)		•	•	•	•		
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry			•				
			Digital	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•	•	•
			pressure switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry							
			Switch	E4	Output: PNP output, Electrical entry: Wiring top entry							
				+					I			
		с	Check valve	—	Without attachment							
		C	Check valve	K	Mounting position: AF+AR+K+AL				•*7	_	_	—
				+								
	te	d	Pressure		Without attachment							
	ner	Ŭ	switch	<b>S</b> *8	Mounting position: AF+AR+ <b>S</b> +AL							
6	Attachment			+		-	6	-	-	-	~	
	Att	е	T-spacer		Without attachment			•		•		
				<b>T</b> *8	Mounting position: AF+ <b>T</b> +AR+AL							
			Drooours valief	+	Without attachment							
		f	Pressure relief 3 port valve		Mounting position: AF+AR+AL+V					•	-	
			oportvalve	+						-		
			Set	F	0.05 to 0.85 MPa setting					•		
		g	pressure *9	1	0.02 to 0.2 MPa setting			•	•	•	•	
	Q			+			-	-	-	-	-	
	Semi-standard				Polycarbonate bowl							
6	star			2	Metal bowl	•		•	•	•	•	
	Jui-		Dev. 1 *10	6	Nylon bowl	•		•				
	Se	h	Bowl <sup>*10</sup>	8	Metal bowl with level gauge	_		•				
				С	With bowl guard		*11	*11	*11	*11	*11	*11
				6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12	*12	*12
						·						

# Air Combination AC20-B to AC60-B Series



AC

AF + AR + AL

AW+AL

AF+AR

AF+AFM+AR

AW + AFM

Attachment

AF

AFD

AFM /

AB

A

AV

~	/	1 !					0			
		Symbol	Description			B	ody siz	e		
				20	25	30	40	50	55	60
$\square$		<u> </u>	With drain cock							
. /	Air filter	∎*14	Drain guide 1/8		_	—	—	—	]	
17	drain port *13	3	Drain guide 1/4							
	[]	<b>W</b> *15	Drain cock with barb fitting (for $\emptyset$ 6 x $\emptyset$ 4 nylon tube)	—						
		+								
	Lubricator lubricant		Without drain cock							
1	exhaust port	<b>3</b> *16	Lubricator with drain cock							
		+								
K	Exhaust	—	Relieving type							
<u> </u>	mechanism	Ν	Non-relieving type							
_		+								
	Elow direction		Flow direction: Left to right							
· /	Flow direction	R	Flow direction: Right to left							
_		+								
	/		Name plate, caution plate for bowl, and pressure gauge in SI units: MPa							
m	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ F$			0*19	0*19			
	()	<b>ZA</b> *18	Digital pressure switch: With unit selection function	$\triangle^{*20}$	$\triangle^{*20}$	$\triangle^{*20}$	$\triangle^{*20}$	$\triangle^{*20}$	$\triangle^{*20}$	$\triangle^{*20}$
		iAir filter drain port *13jLubricator lubricant exhaust portkExhaust mechanismIFlow directionmPressure unit	i Air filter drain port *13 j Lubricator lubricant exhaust port k Exhaust mechanism N + I Flow direction R + m Pressure unit Z* <sup>17</sup> ZA* <sup>18</sup>	i       Air filter drain port *13       —       With drain cock         j       J*14       Drain guide 1/8         Drain guide 1/4       W*15       Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube)         +       +         j       Lubricator lubricant exhaust port       —       Without drain cock         +       +         k       Exhaust mechanism       —       Relieving type         +       +       +         I       Flow direction       R       Flow direction: Left to right         R       Flow direction: Right to left       +         +       —       Name plate, caution plate for bowl, and pressure gauge in SI units: MPa         m       Pressure unit       Z*17       Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	Image: state of the state	i       Air filter drain port *13       —       With drain cock       • <td>Air filter drain port *13—With drain cockImage: end of the system of the system</td> <td>Image: constraint of the second systemImage: constraint of the second systemImage: constraint of the second systemiAir filter drain port *13-With drain cockImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second systemt-Without drain cockImage: constraint of the second systemImage: constraint of the second systemt-Relieving typeImage: constraint of the second systemImage: constraint of the second systemt-Flow direction: Left to rightImage: constraint of the second systemImage: constraint of the second systemt-Name plate, caution plate for bowl, and pressure gauge in Sl units: MPaImage: constraint of the second systemmPressure unit<math>\frac{Z^{*17}}{ZA^{*18}}</math>Night pressure switch: With unit selection functionImage: constraint of the second system<math>x^{*20} = x^{*20} = </math></td> <td>Image: constraint of the second state of the seco</td> <td>Image: constraint of the second systemImage: constraint of the second systemImage: constraint of the second systemiAir filter drain port *13-With drain cockImage: constraint of the second systemjInterpret and the second systemImage: constraint of the second systemImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second system+-Without drain cockImage: constraint of the second systemImage: constraint of the second system+-Relieving typeImage: constraint of the second systemImage: constraint of the second system+Flow direction: Left to rightImage: constraint of the second systemImage: constraint of the second system+1Flow directionRFlow direction: Right to leftImage: constraint of the second systemImage: constraint of the second systemmPressure unit-Name plate, caution plate for bowl, and pressure gauge in Sl units: MPa Image: constraint of the second system switch: With unit selection functionImage: constraint of the second systemmPressure unitName plate, caution plate for bowl, and pressure gauge in Sl units: MPa Image: constraint of the second system switch: With unit selection functionImage: constraint of the second systemImage: constraint of the second system<t< td=""></t<></td>	Air filter drain port *13—With drain cockImage: end of the system	Image: constraint of the second systemImage: constraint of the second systemImage: constraint of the second systemiAir filter drain port *13-With drain cockImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second systemt-Without drain cockImage: constraint of the second systemImage: constraint of the second systemt-Relieving typeImage: constraint of the second systemImage: constraint of the second systemt-Flow direction: Left to rightImage: constraint of the second systemImage: constraint of the second systemt-Name plate, caution plate for bowl, and pressure gauge in Sl units: MPaImage: constraint of the second systemmPressure unit $\frac{Z^{*17}}{ZA^{*18}}$ Night pressure switch: With unit selection functionImage: constraint of the second system $x^{*20} = x^{*20} = $	Image: constraint of the second state of the seco	Image: constraint of the second systemImage: constraint of the second systemImage: constraint of the second systemiAir filter drain port *13-With drain cockImage: constraint of the second systemjInterpret and the second systemImage: constraint of the second systemImage: constraint of the second systemjLubricator lubricant exhaust port-Without drain cockImage: constraint of the second system+-Without drain cockImage: constraint of the second systemImage: constraint of the second system+-Relieving typeImage: constraint of the second systemImage: constraint of the second system+Flow direction: Left to rightImage: constraint of the second systemImage: constraint of the second system+1Flow directionRFlow direction: Right to leftImage: constraint of the second systemImage: constraint of the second systemmPressure unit-Name plate, caution plate for bowl, and pressure gauge in Sl units: MPa Image: constraint of the second system switch: With unit selection functionImage: constraint of the second systemmPressure unitName plate, caution plate for bowl, and pressure gauge in Sl units: MPa Image: constraint of the second system switch: With unit selection functionImage: constraint of the second systemImage: constraint of the second system <t< td=""></t<>

- \*1 Drain guide is NPT 1/8 (applicable to the AC20-B) and NPT 1/4 (applicable to the AC25-B to AC60-B). The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AC25-B to AC60-B).
- \*2 Drain guide is G 1/8 (applicable to the AC20-B) and G 1/4 (applicable to the AC25-B to AC60-B).
- 3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa

pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. \*7 Not available with piping port size: 06

- \*8 The bracket position varies depending on the T-spacer
- or pressure switch mounting. \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 A bowl guard is provided as standard equipment (nylon).
- \*13 The combination of float type auto drain: C and D is not available.
- \*14 Without a valve function

- \*15 The combination of metal bowl: 2 and 8 is not available.
  \*16 When choosing with W: Filter drain port, the drain
- cock of a lubricator will be with barb fittings. \*17 For pipe thread type: NPT.
  - Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*18 For options: E1, E2, E3, E4.
- \*19 O: For pipe thread type: NPT only
- \*20  $\triangle$ : Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

Ν	Nodel	AC20-B	AC25-B	AC30-B	AC40-B	AC40-06-B	AC50-B	AC55-B	AC60-B			
Air Filter [AF]		AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A			
Component	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B			
	Lubricator [AL]	AL20-A	AL30-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	AL60-A			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1			
Pressure gauge	ge port size [AR] *1	1/8										
Fluid		Air										
Ambient and f	fluid temperature *2	-5 to 60 °C (with no freezing)										
Proof pressu	re				1.5	MPa						
Maximum op	erating pressure	1.0 MPa										
Set pressure	range [AR]	0.05 to 0.85 MPa										
Nominal filtra	ation rating [AF]	5 µm										
Recommende	ed lubricant [AL]	Class 1 turbine oil (ISO VG32)										
Bowl materia	I [AF/AL]	Polycarbonate										
Bowl guard [	AF/AL]	Semi-standard (Steel) Standard (Polycarbonate)										
Construction	[AR]	Relieving type										
Weight [kg]		0.39	0.70	0.78	1.39	1.53	3.43	3.71	3.76			

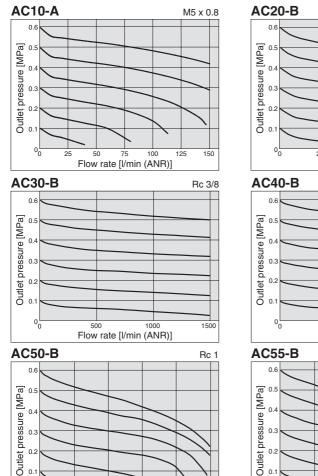
\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch.



# AC10-A Series AC20-B to AC60-B Series

### Flow Rate Characteristics (Representative values)

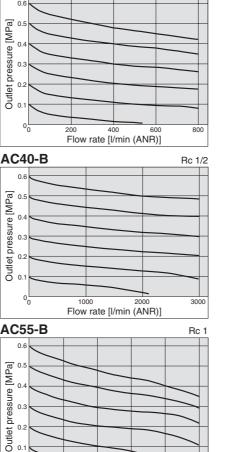


8000

6000

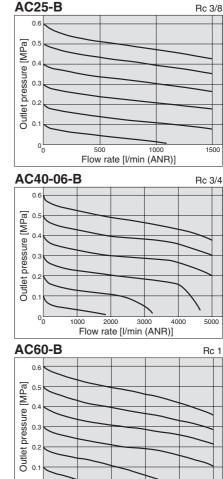
Flow rate [l/min (ANR)]

10000



Rc 1/4

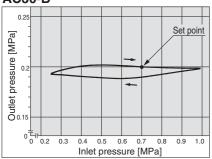
Condition: Inlet pressure of 0.7 MPa

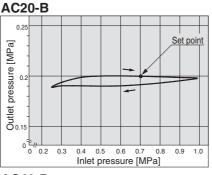




Pressure Characteristics (Representative values) AC10-A 0.3 Outlet pressure [MPa] Set point

#### 0.1 0 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 Inlet pressure [MPa] AC30-B

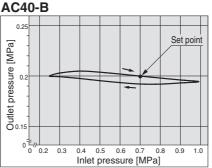




4000

Flow rate [l/min (ANR)]

6000



AC25-B 0.25 Set point [MPa] Outlet pressure [] 0 0.2 0.4 0.5 0.6 0.7 0. Inlet pressure [MPa] 0.8 0.9

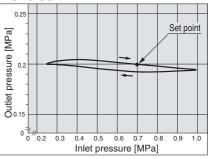


00

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 l/min (ANR)

10000

8000



SMC

0.

0,

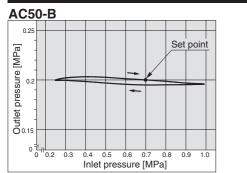
2000

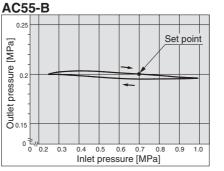
4000

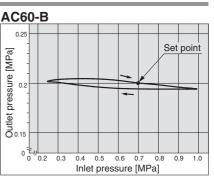
# Air Combination AC10-A Series Air Combination AC20-B to AC60-B Series

#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 l/min (ANR)







## ▲ Specific Product Precautions

sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I I Be precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### Mounting/Adjustment

# \land Caution

1. A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.

Piping

## \land Warning

1. When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

#### Air Supply

## A Caution

1. Use an air filter with 5  $\mu$ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3 port valve on the inlet side.

### Mounting/Adjustment

## \land Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC25-B to AC60-B), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



## Selection

## \land Warning

- 1. Float type auto drain
  - Operate under the following conditions to avoid malfunction. <N.O. type>
  - · Operating compressor: 0.75 kW (100 l/min (ANR)) or more. When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.
  - For example, when using 2 auto drains, 1.5 kW (200 l/min (ANR)) of the compressor capacity is required.
  - · Operating pressure: 0.1 MPa or more
  - <N.C. type>

· Operating pressure for AD27-A: 0.1 MPa or more

Operating pressure for AD37-A/AD47-A: 0.15 MPa or more

2. Use a regulator or filter regulator with backflow function when mounting a pressure release 3 port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

## A Caution

1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.

To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.

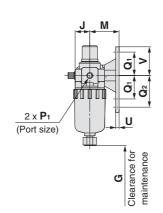
- 2. If a pressure relief 3 port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this fashion.
- 3. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

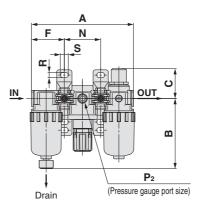
AC

# AC10-A Series AC20-B to AC60-B Series

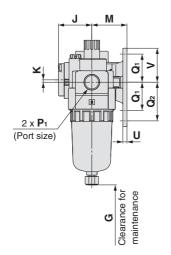
### Dimensions

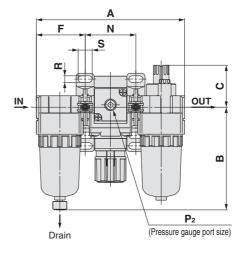
## AC10-A



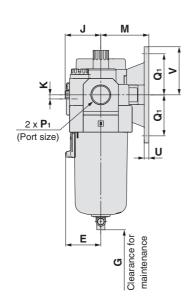


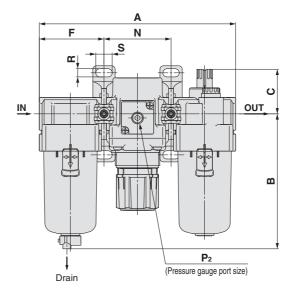
### AC20-B



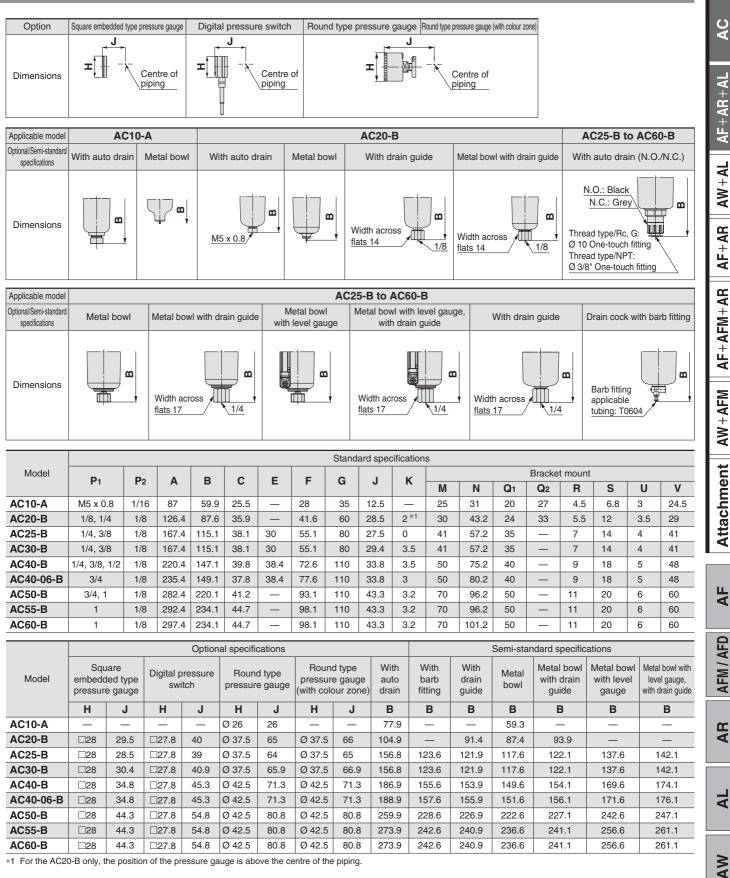


### AC25-B to AC60-B





# Air Combination AC10-A Series Air Combination AC20-B to AC60-B Series



**SMC** 

\*1 For the AC20-B only, the position of the pressure gauge is above the centre of the piping.

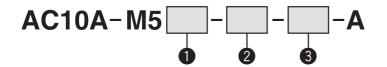
14

# **Air Combination** Filter Regulator + Lubricator AC10A-A

Symbol

#### How to Order

#### Refer to page 17 for size 20 to 60.



• Option/Semi-standard: Select one each for a to h. Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AC10-M5CG-T-12NR-A

		Symbol	Description
	Elect type cute drain	_	Without auto drain
a	ribat type auto urain	<b>C</b> *1	N.C. (Normally closed) Drain port is closed when pressure is not applied.
		+	
h	Pressure dauge		Without pressure gauge
	Tressure gauge	<b>G</b> *2	Round type pressure gauge (without limit indicator)
		+	
Δ++	achment (T-spacer) *3	_	Without attachment
7.11	achiment (1-spacer)	Т	Mounting position: AW+ <b>T</b> +AL
		+	
	Sot proceuro *4	—	0.05 to 0.7 MPa setting
	Set pressure	1	0.02 to 0.2 MPa setting
		+	
		-	Polycarbonate bowl
d	Bowl *5	2	Metal bowl
		6	Nylon bowl
		+	
	Lubricator lubricant	_	Without drain cock
e	exhaust port	3	Lubricator with drain cock
		+	
4	Exhaust mashanism	_	Relieving type
T	Exhaust mechanism	N	Non-relieving type
		+	
	Elever direction	—	Flow direction: Left to right
g	Flow direction	R	Flow direction: Right to left
		+	
	<b>D</b>	_	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa
h	Pressure unit	Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F
	c	b       Pressure gauge         Attachment (T-spacer) *3         c       Set pressure *4         d       Bowl *5         e       Lubricator lubricant exhaust port         f       Exhaust mechanism         g       Flow direction	a Float type auto drain $-$ c $C^{*1}$ + b Pressure gauge $-$ G $C^{*2}$ + Attachment (T-spacer) * <sup>3</sup> $-$ T + c Set pressure * <sup>4</sup> $-$ c Set pressure * <sup>4</sup> $-$ f Exhaust mechanism $-$ f Exhaust mechanism $-$ f Exhaust mechanism $-$ f Pressure unit $-$ f Pressure unit $-$

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended. \*2 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.



AC

#### AC10A-A

### **Standard Specifications**

Component	Filter Regulator [AW]	AW10-A				
Component	Lubricator [AL]	AL10-A				
Port size		M5 x 0.8				
Pressure gauge por	t size [AW]	1/16				
Fluid		Air				
Ambient and fluid te	mperature	-5 to 60 °C (with no freezing)				
Proof pressure		1.5 MPa				
Maximum operating	pressure	1.0 MPa				
Set pressure range	[AW]	0.05 to 0.7 MPa				
Nominal filtration ra	ting [AW]	5 µm				
Recommended lubri	cant [AL]	Class 1 turbine oil (ISO VG32)				
Bowl material [AW/A	\L]	Polycarbonate				
Construction [AW]		Relieving type				
Weight [kg]		0.2				

# Air Combination Filter Regulator + Lubricator AC20A-B to AC60A-B

-B

How to Order

6

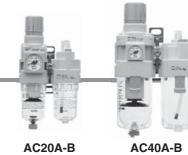
#### Refer to page 15 for size 10.

AC 30 A- 03 DE----

Option/Semi-standard: Select one each for a to I.
 Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30A-F03DE1-KSV-136NR-B

	<u> </u>							0		
				Symbol	Description		[	Body size		
						20	30	40	50	60
				—	Rc			•		
2		Pipe	e thread type	<b>N</b> *1	NPT					
-				<b>F</b> *2	G					
				+						
				01	1/8		—	—	—	—
				02	1/4				-	—
8			Port size	03	3/8	—			—	—
9			FUIT SIZE	04	1/2	—	—		—	_
				06	3/4	_				—
				10	1		—	—		
				+						
			Float type		Without auto drain					
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.			•		
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_				•
				+			1 1			
	es *				Without pressure gauge			•		•
4	Option		Pressure	E	Square embedded type pressure gauge (with limit indicator)			•	•	•
	Opt		gauge *6	G	Round type pressure gauge (with limit indicator)			•	•	•
		b		M	Round type pressure gauge (with colour zone)		•	•	•	•
			Digital	E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•
			pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry					
				+	MPH and all a loss and					
		с	Check valve		Without attachment		•	● ●*7	•	•
	- L			К +	Mounting position: AW+K+AL				_	_
	nen		Dressure	+ 	Without attachment			•		
6	chn	d	Pressure switch	 S*8				•	•	
	Attachment		Switch	+	Mounting position: AW+ <b>S</b> +AL					
	1	Pressure relief		T	Without attachment			•	•	
		е	3 port valve	V	Mounting position: AW+AL+V			•		_
				+		-	-	-	•	
			Set	·	0.05 to 0.85 MPa setting					
		f	pressure *9	1	0.02 to 0.2 MPa setting		•	•	•	•
			•	+	3			-		_
					Polycarbonate bowl					
				2	Metal bowl			•	•	•
	ard		<b>D</b> 1×10	6	Nylon bowl					
	and	g	Bowl *10	8	Metal bowl with level gauge	_				
6	i-st			С	With bowl guard		*11	*11	*11	*11
	Semi-standard			6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12
	S			+	· · · · · · · · · · · · · · · · · · ·	·		1	1	
				—	With drain cock					
		Ja.	Filter regulator	<b>J</b> *14	Drain guide 1/8		—	_	_	_
		h	drain port *13	J	Drain guide 1/4	—				
				<b>W</b> *15	Drain cock with barb fitting: For $\emptyset$ 6 x $\emptyset$ 4 nylon tube	—				

# Air Combination AC20A-B to AC60A-B Series



	<u> </u>	/		Symbol	Description						
				Cymbol	Decomption	20	30	Body size	50	60	
			Lubricator lubricant	_	Without drain cock						
	exhaust port <b>3</b> <sup>*16</sup> Lubricator with drain cock										
	-		Exhaust	—	Relieving type			•	•		
	Semi-standard	J	mechanism	Ν	Non-relieving type			•	•		
	anc			+							
6	ii-st	k	Flow direction	—	Flow direction: Left to right			•			
	em	n	riow direction	R	Flow direction: Right to left			•			
	0)			+							
				—	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa			•			
		1	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	0*19	○*19	O*19	○*19	O* <sup>19</sup>	
				<b>ZA</b> *18	Digital pressure switch: With unit selection function	△*20	$\triangle^{*20}$	$\triangle^{*20}$	△*20	$\triangle^{*20}$	
*1 D	*1 Drain guide is NPT 1/8 (applicable to the AC20A-B) pressure gauge will be fitted for standard (0.85 MPa) *15 The combination of metal bowl: 2 and 8 is not										

- and NPT 1/4 (applicable to the AC30A-B to AC60A-B). The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AC30A-B to AC60A-B).
- \*2 Drain guide is G 1/8 (applicable to the AC20A-B) and G 1/4 (applicable to the AC30A-B to AC60A-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended
- \*6 When the pressure gauge is attached, a 1.0 MPa

- type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 Not available with piping port size: 06
  \*8 The bracket position varies depending on the pressure
- switch mounting.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range
- resistance of the bowl.
- (polycarbonate)
- (nylon).
- not available
- \*14 Without a valve function

- not available
- \*16 When choosing with W: Filter drain port, the drain cock of a lubricator will be with barb fittings.
- \*17 For pipe thread type: NPT.
  - Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*18 For options: E1, E2, E3, E4.
- \*19 O: For pipe thread type: NPT only
- \*20  $\triangle$ : Select with options: E1, E2, E3, E4.

**Standard Specifications** 

Component Filter	Denvelopen FAM/1		AC30A-B	AC40A-B	AC40A-06-B	AC50A-B	AC60A-B	AF				
	Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B	AW60-B	-				
Lubi	ricator [AL]	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A					
Port size		1/8, 1/4         1/4, 3/8         1/4, 3/8, 1/2         3/4         3/4, 1         1										
Pressure gauge por	rt size [AW] *1			1,	/8			AFD				
Fluid			Air									
Ambient and fluid te	emperature *2	-5 to 60 °C (with no freezing)										
Proof pressure			1.5 MPa									
Maximum operatin	ng pressure		1.0 MPa									
Set pressure range	e [AW]	0.05 to 0.85 MPa										
Nominal filtration r	rating [AW]	5 μm										
Recommended lub	oricant [AL]	Class 1 turbine oil (ISO VG32)										
Bowl material [AW	//AL]	Polycarbonate										
Bowl guard [AW/A	.L]	Semi-standard (Steel) Standard (Polycarbonate)										
Construction [AW]	]		Relieving type									
Weight [kg]		0.33	0.63	1.15	1.25	3.21	3.36					

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch.

AV

AC

AF+AR+AL

AW+AL

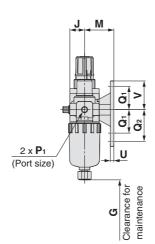
**SMC** 

- \*10 Refer to chemical data on page 46 for chemical
- \*11 A bowl guard is provided as standard equipment
- \*12 A bowl guard is provided as standard equipment \*13 The combination of float type auto drain: C and D is

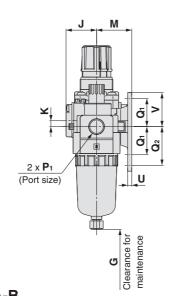
# AC10A-A Series AC20A-B to AC60A-B Series

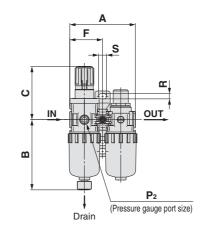
### Dimensions

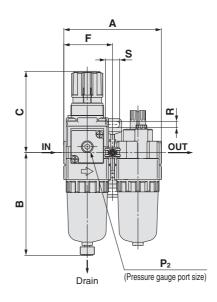
## AC10A-A

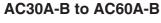


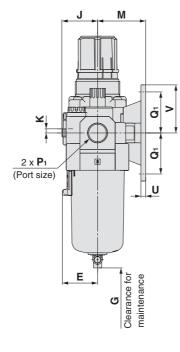
### AC20A-B

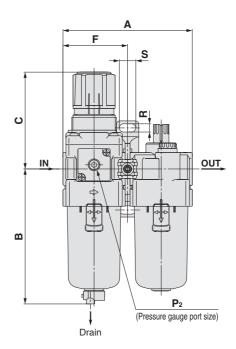




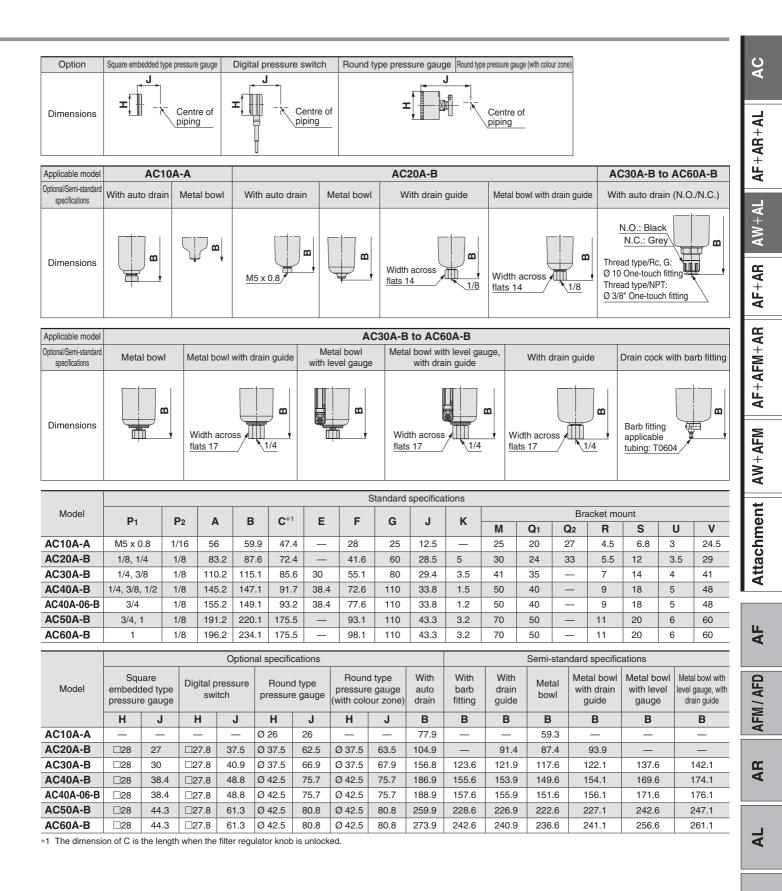








# Air Combination AC10A-A Series Air Combination AC20A-B to AC60A-B Series



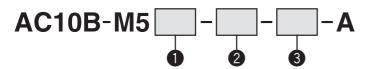
AV

# Air Combination Air Filter + Regulator **AC10B-A**



#### How to Order

#### Refer to page 23 for size 20 to 60.



Option/Semi-standard: Select one each for a to g.
Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AC10B-M5CG-T-12NR-A

				Symbol	Description
					Without auto drain
	c	а	Float type auto drain	<b>C</b> *1	N.C. (Normally closed) Drain port is closed when pressure is not applied.
0	Option			+	
	0	b	Pressure gauge	_	Without pressure gauge
		<b>D</b>	Flessule gauge	<b>G</b> *2	Round type pressure gauge (without limit indicator)
				+	
2		Δi	ttachment (T-spacer) *3	—	Without attachment
6			laciment (1-spacer)	Т	Mounting position: AF+ <b>T</b> +AR
				+	
		с	Set pressure *4	_	0.05 to 0.7 MPa setting
			Set pressure	1	0.02 to 0.2 MPa setting
				+	
				_	Polycarbonate bowl
		d	Bowl *5	2	Metal bowl
	ą			6	Nylon bowl
	ndar			+	
3	Semi-standard	е	Exhaust mechanism	—	Relieving type
	emi	e		Ν	Non-relieving type
	S			+	
		f	Flow direction	_	Flow direction: Left to right
				R	Flow direction: Right to left
				+	
		a	Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa
		g		Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$

\*1 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Releasing the residual condensate before ending operations for the day is recommended. \*2 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*3 The bracket position varies depending on the T-spacer mounting.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 46 for chemical resistance of the bowl.



AC10B-A

### **Standard Specifications**

Component	Air Filter [AF]	AF10-A					
Component	Regulator [AR]	AR10-A					
Port size		M5 x 0.8					
Pressure gauge por	t size [AR]	1/16					
Fluid		Air					
Ambient and fluid te	mperature	-5 to 60 °C (with no freezing)					
Proof pressure		1.5 MPa					
Maximum operating	pressure	1.0 MPa					
Set pressure range	[AR]	0.05 to 0.7 MPa					
Nominal filtration rat	ting [AF]	5 μm					
Bowl material [AF]		Polycarbonate					
Construction [AR]		Relieving type					
Weight [kg]		0.16					

# Air Combination Air Filter + Regulator AC20B-B to AC60B-B

How to Order

### Refer to page 21 for size 10.

AC 30 B-	-	03	DE		• <b>—</b> – <b>B</b>	<ul> <li>Option/Semi-standard: Select one each for a to j.</li> <li>Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.</li> </ul>
0	2	3	4	6	6	Example) AC30B-F03DE1-SV-16NR-B

						0								
	Symbo		Symbol	Description	Body size									
						20	25	30	40	50	55	60		
				—	Rc									
2		Pipe	thread type	<b>N</b> *1	NPT									
				<b>F</b> *2	G									
				+			1							
				01	1/8		_	_	_	—	_	—		
				02	1/4					—	_	—		
			Dented	03	3/8	_				—	_	—		
8			Port size	04	1/2	_	_	—		—	_	—		
				06	3/4	_	_	—			_	—		
				10	1	_	_	—	_					
				+										
			Elect trace		Without auto drain									
		а	Float type auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.									
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_								
				+										
	eo *			—	Without pressure gauge									
4			Pressure gauge <sup>*6</sup>	E	Square embedded type pressure gauge (with limit indicator)									
4	Option			G	Round type pressure gauge (with limit indicator)									
		b		М	Round type pressure gauge (with colour zone)									
		b	Digital pressure switch	E1	Output: NPN output, Electrical entry: Wiring bottom entry									
				E2	Output: NPN output, Electrical entry: Wiring top entry									
				E3	Output: PNP output, Electrical entry: Wiring bottom entry									
			0	E4	Output: PNP output, Electrical entry: Wiring top entry									
				+										
			Pressure	—	Without attachment									
	ŧ	С	switch	<b>S</b> *7	Mounting position: AF+ <b>S</b> +AR									
	ner		T-spacer	<b>T</b> *7	Mounting position: AF+ <b>T</b> +AR									
6	Attachment			+										
	Atta		Pressure relief 3 port valve		Without attachment									
		d		V	Mounting position: AF+AR+V							—		
				V1*8	Mounting position: <b>V</b> +AF+AR⊡K						_	—		
				+			1					,		
		е	Set		0.05 to 0.85 MPa setting						•			
		•	pressure *9	1	0.02 to 0.2 MPa setting									
				+	<b>-</b>	-	-	-	-		-			
					Polycarbonate bowl						•			
	ō			2	Metal bowl						•			
	Idai	f	Bowl *10	6	Nylon bowl						•			
6	Semi-standard					8	Metal bowl with level gauge			•				
	ni-s			C	With bowl guard		*11	*11	*11	*11	*11	*11		
	Ser			6C	With bowl guard (Nylon bowl)		*12	*12	*12	*12	*12	*12		
				+	······			6	6		-			
					With drain cock									
		g	Air filter	<b>J</b> *14	Drain guide 1/8			-	-	-	_	_		
		0	drain port *13		Drain guide 1/4	<u> </u>	•				•	•		
				<b>W</b> *15	Drain cock with barb fitting: For $\emptyset$ 6 x $\emptyset$ 4 nylon tube									

# Air Combination AC20B-B to AC60B-B Series



AC40B-B

AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

Attachment AW+AFM

AF

**AFM / AFD** 

AB

A

AV

/			Symbol	Description	Body size											
						20	25	30	40	50	55	60				
		h	Exhaust	—	Relieving type											
			mechanism	Ν	Non-relieving type											
	+															
	tandard		Flow direction	_	Flow direction: Left to right		٠									
6	sta			R	Flow direction: Right to left											
	ц.			+												
	Semi			—	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa											
		j	j	j	j	j	Pressure unit	<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$	○*18	0*18	0*18	0*18	0*18	0*18	0*18
				<b>ZA</b> *17	Digital pressure switch: With unit selection function	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$				
	Drain guide is NPT 1/8 (applicable to the AC20B-B) and NPT 1/4 (applicable to the AC25B-B to AC60B-B). *6 When the pressure gauge is attached, a 1.0 MF pressure gauge will be fitted for standard (0.85 MP															

- The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AC25B-B to AC60B-B).
- \*2 Drain guide is G 1/8 (applicable to the AC20B-B) and G 1/4 (applicable to the AC25B-B to AC60B-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment. \*4 When pressure is not applied, condensate which does
- not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- type. 0.4 MPa pressure gauge for 0.2 MPa type.
   \*7 The bracket position varies depending on the T-spacer
- or pressure switch mounting.
- \*8 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl
- \*11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 A bowl guard is provided as standard equipment (nylon).

- \*14 Without a valve function
- \*15 The combination of metal bowl: 2 and 8 is not available.
- \*16 For pipe thread type: NPT.
  - Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*17 For options: E1, E2, E3, E4.
- \*18 O: For pipe thread type: NPT only
- \*19 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

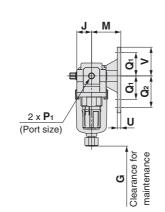
1	Vodel	AC20B-B	AC25B-B	AC30B-B	AC40B-B	AC40B-06-B	AC50B-B	AC55B-B	AC60B-B			
Component	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A			
Component	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1			
Pressure gau	ge port size [AR] *1	1/8										
Fluid			Air									
Ambient and	fluid temperature *2	-5 to 60 °C (with no freezing)										
Proof pressu	re	1.5 MPa										
Maximum op	erating pressure	1.0 MPa										
Set pressure	range [AR]	0.05 to 0.85 MPa										
Nominal filtra	ation rating [AF]	5 μm										
Bowl materia	l [AF]	Polycarbonate										
Bowl guard [	AF]	Semi-standard (Steel) Standard (Polycarbonate)										
Construction	[AR]	Relieving type										
Weight [kg]		0.27	0.45	0.53	0.91	0.99	2.27	2.40	2.45			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch. \*2 -5 to 50 °C for the products with the digital pressure switch.

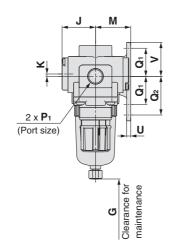
# AC10B-A Series AC20B-B to AC60B-B Series

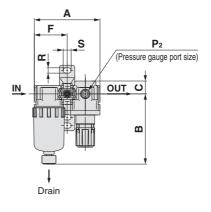
### Dimensions

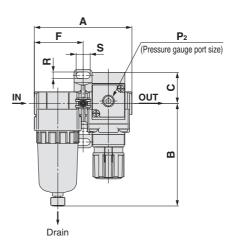
## AC10B-A



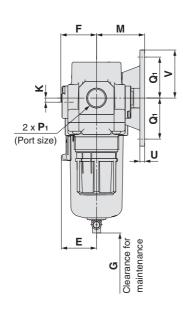
### AC20B-B

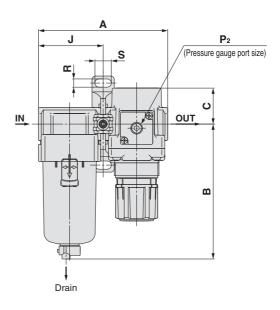




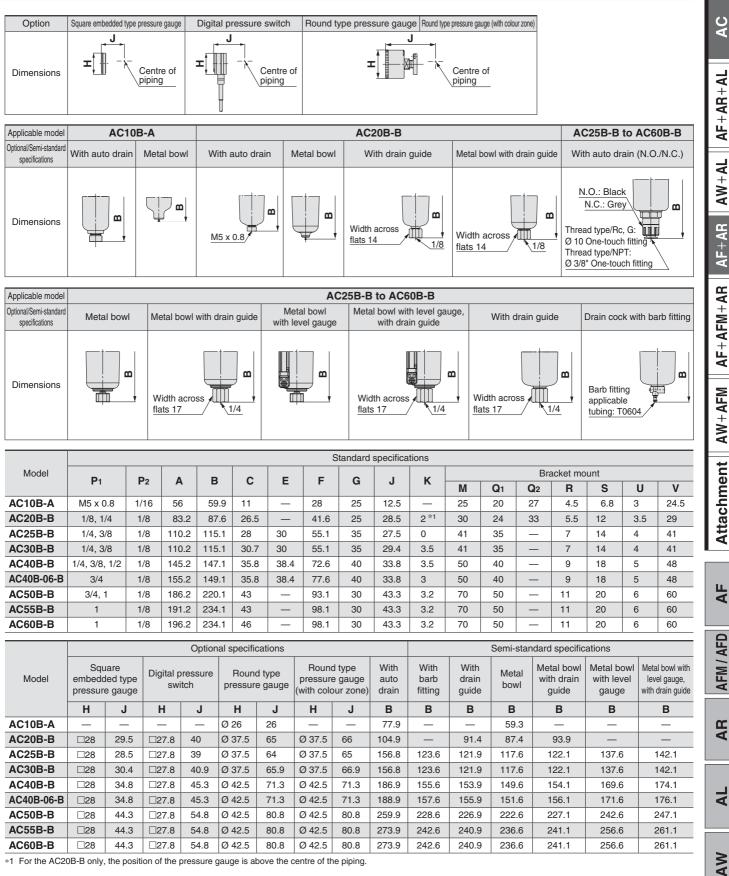


### AC25B-B to AC60B-B





# Air Combination AC10B-A Series Air Combination AC20B-B to AC60B-B Series



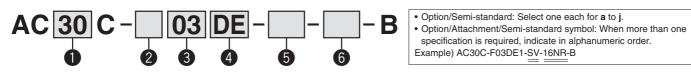
**SMC** 

\*1 For the AC20B-B only, the position of the pressure gauge is above the centre of the piping

26

# Air Combination Air Filter + Mist Separator + Regulator AC20C-B to AC40C-B

#### How to Order



	Symb						0		
				Symbol	Description		Body	size	
						20	25	30	40
				_	Rc				٠
2		Pipe	e thread type		NPT				
				<b>F</b> *2	G				٠
				+				·	
				01	1/8			_	—
				02	1/4				٠
3			Port size	03	3/8	_			٠
			04	1/2	—		_		
				06	3/4	—	—	—	٠
	+								
			Float type	—	Without auto drain				
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.				
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.				
				+					
	e *			—	Without pressure gauge				٠
4	u		Pressure	E	Square embedded type pressure gauge (with limit indicator)				
•	Option		gauge *6	G	Round type pressure gauge (with limit indicator)				
	0	b		Μ	Round type pressure gauge (with colour zone)				•
			Disital	E1	Output: NPN output, Electrical entry: Wiring bottom entry				
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry				•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry				•
				E4	Output: PNP output, Electrical entry: Wiring top entry				•
				+					
			Pressure	—	Without attachment				
	Ħ	С	switch	<b>S</b> *7	Mounting position: AF+AFM+ <b>S</b> +AR				
	ner		T-spacer	<b>T</b> *7	Mounting position: AF+AFM+ <b>T</b> +AR				
6	Attachment	_		+					
	Atta		Pressure relief		Without attachment				
		d	3 port valve	V	Mounting position: AF+AFM+AR+V				
			•	<b>V1</b> *8	Mounting position: <b>V</b> +AF+AFM+AR⊟K				
				+					
		е	Set	_	0.05 to 0.85 MPa setting	•	•	•	•
			pressure *9	1	0.02 to 0.2 MPa setting				
				+	Delanation de la col			•	-
				-	Polycarbonate bowl		•	•	•
				2	Metal bowl			•	•
	-	f	Bowl *10	6	Nylon bowl		•	•	•
	larc			8	Metal bowl with level gauge		*11	*11	*11
	anc			C	With bowl guard		*11 *12	*11	
6	ii-st			6C	With bowl guard (Nylon bowl)		*12	*12	*12
	Semi-standard			+	With drain apple				•
	S		Air filter	_	With drain cock				•
		g	Mist separator	<b>J</b> *14	Drain guide 1/8	•	_	_	_
			drain port *13	<b>W</b> *15	Drain guide 1/4 Drain cock with barb fitting: For Ø 6 x Ø 4 nylon tube			•	•
				+		_		•	•
			Exposet	-	Believing type				
		h	Exhaust mechanism	 N	Relieving type Non-relieving type				
			moonamon	IN	Non reneving type		•	-	•



## Air Combination AC20C-B to AC40C-B Series



AC20C-B

#### AC40C-B

/						0					
	Symbo			Symbol	Description		Body	size			
						20	25	30	40		
	2 i Flow direction				Flow direction: Left to right			•			
	standard			R	Flow direction: Right to left						
6	an			+							
0				—	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•		•			
	j Pressure unit Z*16		<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, $^\circ \! F$	○*18	○*18	○*18	○*18			
	0	ZA*17         Digital pressure switch: With unit selection function		Digital pressure switch: With unit selection function	△*19	$\triangle^{*19}$	$\triangle^{*19}$	$\triangle^{*19}$			

- \*1 Drain guide is NPT 1/8 (applicable to the AC20C-B) and NPT 1/4 (applicable to the AC25C-B to AC40C-B) The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AC25C-B to AC40C-B).
- \*2 Drain guide is G 1/8 (applicable to the AC20C-B) and G 1/4 (applicable to the AC25C-B to AC40C-B).
- \*3 Options G, M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The bracket position varies depending on the T-spacer or pressure switch mounting.
- \*8 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate)
- \*12 A bowl guard is provided as standard equipment (nylon).

- \*13 The combination of float type auto drain: C and D is not available.
- \*14 Without a valve function
- \*15 The combination of metal bowl: 2 and 8 is not available.
- \*16 For pipe thread type: NPT.
- Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*17 For options: E1, E2, E3, E4.
- \*18 O: For pipe thread type: NPT only
- \*19 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	specifications								
	Model	AC20C-B	AC25C-B	AC30C-B	AC40C-B	AC40C-06-B			
	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A			
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM30-A	AFM40-A	AFM40-06-A			
	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Pressure gau	uge port size [AR] *1			1/8					
Fluid				Air					
Ambient and	fluid temperature *2	-5 to 60 °C (with no freezing)							
Proof pressu	re			1.5 MPa					
Maximum op	erating pressure	1.0 MPa							
Set pressure	range [AR]	0.05 to 0.85 MPa							
Nominal filtra	ation rating [AF/AFM]		AF: 5 μm, AFM:	0.3 µm (99.9 % filtere	ed particle size)				
Rated flow [I/	/min(ANR)] [AFM] *3	200	450	450	1100	1100			
Outlet side oil mi	ist concentration [AFM] *4 *5		Max.1.	.0 mg/m³ (ANR) (≈0.8	3 ppm)				
Bowl materia	I [AF/AFM]			Polycarbonate					
Bowl guard [A	AF/AFM]	Semi-standard (Steel)		Standard (Po	lycarbonate)				
Construction	[AR]			Relieving type					
Weight [kg]		0.38	0.69	0.77	1.39	1.53			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch.

\*3 Conditions: Mist separator inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

\*4 When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).
 \*5 Bowl seal and other O-rings are slightly lubricated.



AF

**AFM / AFD** 

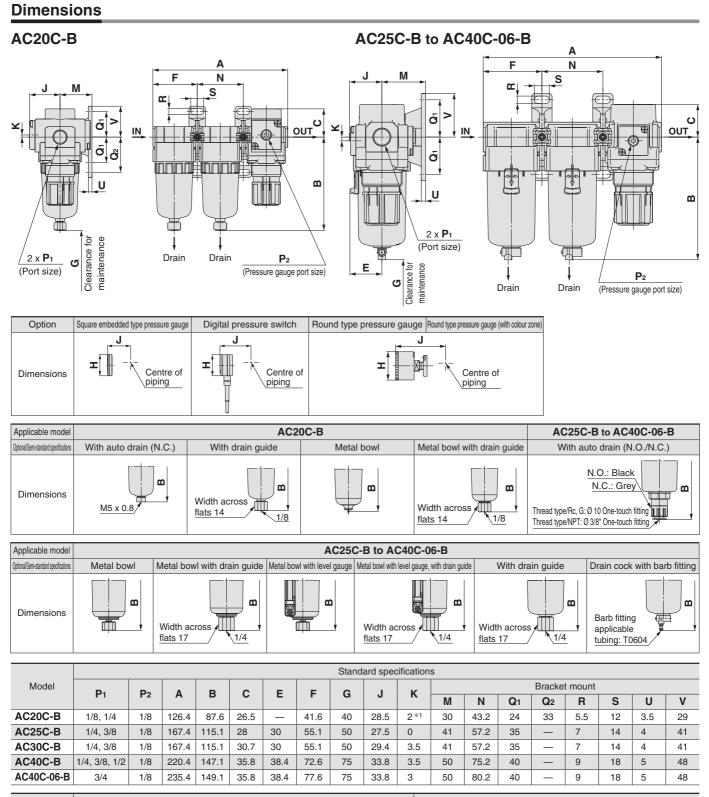
AB

A

AV

AC

# AC20C-B to AC40C-B Series



				Option	al specifie	cations				Semi-standard specifications						
Model	Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	
	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В	
AC20C-B	□28	29.5	□27.8	40	Ø 37.5	65	Ø 37.5	66	104.9	—	91.4	87.4	93.9	—	_	
AC25C-B	□28	28.5	□27.8	39	Ø 37.5	64	Ø 37.5	65	156.8	123.6	121.9	117.6	122.1	137.6	142.1	
AC30C-B	C30C-B □28 30		□27.8	40.9	Ø 37.5	65.9	Ø 37.5	66.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1	
AC40C-B	□28	34.8	□27.8	45.3	Ø 42.5	71.3	Ø 42.5	71.3	186.9	155.6	153.9	149.6	154.1	169.6	174.1	
AC40C-06-B	□28	34.8	□27.8	45.3	Ø 42.5	71.3	Ø 42.5	71.3	188.9	157.6	155.9	151.6	156.1	171.6	176.1	

**SMC** 

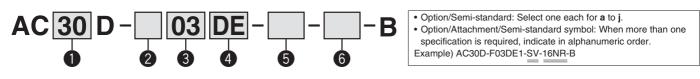
\*1 For the AC20C-B only, the position of the pressure gauge is above the centre of the piping.

AC
AF+AR+AL
AW+AL
AF+AR
AF+AFM+AR
AW+AFM
Attachment
AF
AFM / AFD
AR
AL
AW

30

# Air Combination Filter Regulator + Mist Separator AC20D-B to AC40D-B

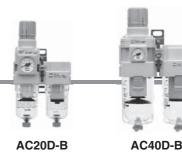
#### How to Order



							0	
				Symbol	Description		Body size	
						20	30	40
				_	Rc			•
2		Pipe	e thread type	<b>N</b> *1	NPT			•
G		p.		<b>F</b> *2	G			•
				+			•	•
				01	1/8		_	_
				02	1/4		•	•
6			Port size	03	3/8	_	•	•
				04	1/2	_		•
				06	3/4	_	_	•
				+				
				—	Without auto drain			•
		а	Float type auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•
			auto urain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_		•
				+				
	ლ *			_	Without pressure gauge			
			Pressure	E	Square embedded type pressure gauge (with limit indicator)			•
4	Option		gauge *6	G	Round type pressure gauge (with limit indicator)	•		
				М	Round type pressure gauge (with colour zone)			•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry			•
			Digital	E2	Output: NPN output, Electrical entry: Wiring top entry			•
	pressure switch			E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•
			ownorr	E4	Output: PNP output, Electrical entry: Wiring top entry		•	•
				+				
		с	Pressure	—	Without attachment			•
	ant	Ľ	switch	<b>S</b> *7	Mounting position: AW+S+AFM			•
6	Attachment			+				
9	tacl		Pressure relief	—	Without attachment			•
	At	d	3 port valve	V	Mounting position: AW+AFM+V	•		•
			o port tarto	V1*8	Mounting position: V+AW□K+AFM	•		•
				+				
		е	Set		0.05 to 0.85 MPa setting	•	•	•
			pressure *9	1	0.02 to 0.2 MPa setting			•
		_		+		[	1	1
				—	Polycarbonate bowl			•
				2	Metal bowl			•
		f	Bowl *10	6	Nylon bowl		•	•
				8	Metal bowl with level gauge			•
	p			C	With bowl guard	•	*11	*11
	nda			6C	With bowl guard (Nylon bowl)		*12	*12
6	star			+	Marate due to a set	-		
	mi-		Filter regulator		With drain cock		•	•
	Semi-standard	g	Mist separator	<b>J</b> *14	Drain guide 1/8			
			drain port *13	\A/+15	Drain guide 1/4		•	•
				<b>W</b> *15	Drain cock with barb fitting: For Ø 6 x Ø 4 nylon tube			
				+	Delieuties trae			
		h	Exhaust mechanism	— NI	Relieving type	•	•	•
			mechanism	N	Non-relieving type			•
				+	Flow direction: Loft to right			
		i	Flow direction	 	Flow direction: Left to right		•	•
				п	Flow direction: Right to left			•

**SMC** 

### Air Combination AC20D-B to AC40D-B Series





D
AF
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È
A

- AR
- A

AV

		Symbol	Description	Body size				
					20	30	40	
Jard			_	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•		•	
9 Semi-standard	j	Pressure unit	<b>Z</b> *16	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○*18	○*18	○*18	
Semi			<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	△*19	∆*19	

\*1 Drain guide is NPT 1/8 (applicable to the AC20D-B) and NPT 1/4 (applicable to the AC30D-B/AC40D-B). The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AC30D-B/AC40D-B)

\*2 Drain guide is G 1/8 (applicable to the AC20D-B) and G 1/4 (applicable to the AC30D-B/AC40D-B).

\*3 Options G, M are not assembled and supplied loose at the time of shipment.

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The bracket position varies depending on the pressure switch mounting.
- \*8 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.

\*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

- \*10 Refer to chemical data on page 46 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate)
- \*12 A bowl guard is provided as standard equipment (nylon).

\*13 The combination of float type auto drain: C and D is not available.

\*14 Without a valve function

- $\ast 15$  The combination of metal bowl: 2 and 8 is not available.
- \*16 For pipe thread type: NPT.

Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*17 For options: E1, E2, E3, E4.

\*18 O: For pipe thread type: NPT only \*19 △: Select with options: E1, E2, E3, E4.

Standard Specifications

	Model	AC20D-B	AC30D-B	AC40D-B	AC40D-06-B		
	Filter Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B		
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM40-A	AFM40-06-A		
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4		
Pressure gau	uge port size [AW] *1		1/	/8			
Fluid			A	ir			
Ambient and	fluid temperature *2		-5 to 60 °C (wit	th no freezing)			
Proof pressu	re	1.5 MPa					
Maximum op	erating pressure	1.0 MPa					
Set pressure	range [AW]	0.05 to 0.85 MPa					
Nominal filtra	ation rating [AW/AFM]	AW: 5 μm, AFM: 0.3 μm (99.9 % filtered particle size)					
Rated flow [l/	/min(ANR)] [AFM] *3	150	330	800	800		
Outlet side oil m	ist concentration [AFM] *4 *5		Max.1.0 mg/m <sup>3</sup> (A	ANR) (≈0.8 ppm)			
Bowl materia	I [AW/AFM]		Polycar	bonate			
Bowl guard [	AW/AFM]	Semi-standard (Steel)		Standard (Polycarbonate)			
Construction	[ <b>AW</b> ]	Relieving type					
Weight [kg]		0.32	0.62	1.15	1.25		
		· · · · · ·					

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch.

\*3 Conditions: Mist separator inlet pressure: 0.5 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

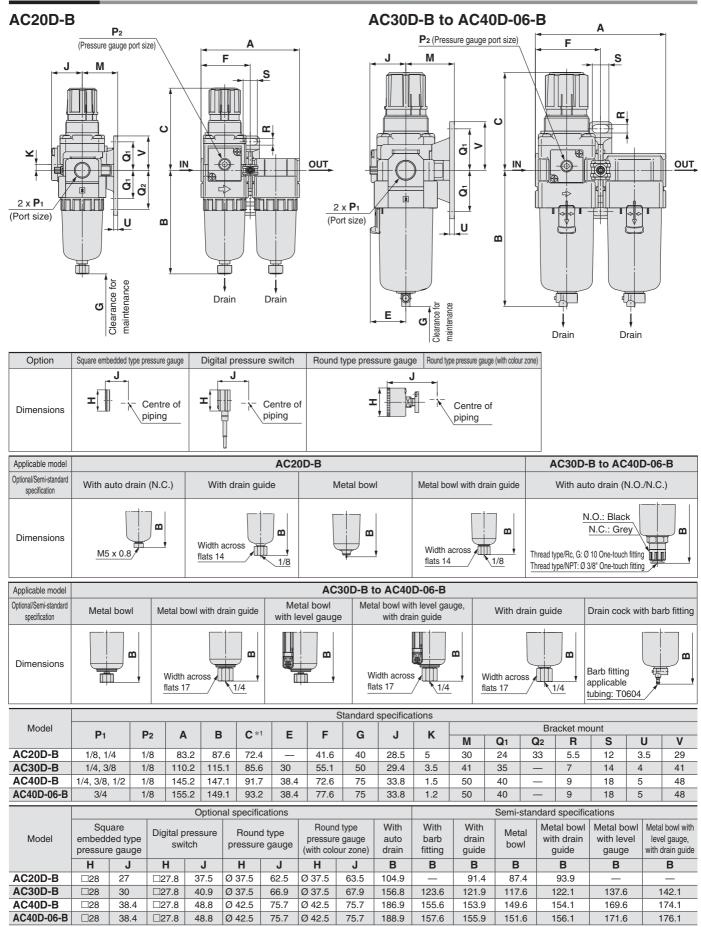
\*4 When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).

\*5 Bowl seal and other O-rings are slightly lubricated.



# AC20D-B to AC40D-B Series

#### Dimensions



SMC

\*1 The dimension of C is the length when the filter regulator knob is unlocked.

33

# **Air Combination** AC Series **Options/Attachments**

#### **Options/Attachments/Part No.**

Ē								_					
								Part no.					
_			Model	For AC10-A	For AC20-B	For AC25-B	For AC30-B		For AC40-06-B		For AC55-B	For AC60-B	
stio			Widder	For AC10A-A					For AC40A-06-B		—	For AC60A-B	
Section		Description		For AC10B-A						For AC50B-B	For AC55B-B	For AC60B-B	
0,				_		For AC25C-B	For AC30C-B			—	—	_	
				_	For AC20D-B	—	For AC30D-B	For AC40D-B	For AC40D-06-B	—	—	—	
	gauge *1	Round	Standard	G27-10-R1		G36-10-□01		G46-10-□01					
	age	type	0.02 to 0.2 MPa setting	G27-10-R1		G36-4-🗆01		G46-4-□01					
	gaı	Round type (with colour	Standard	—		G36-10-□01-L				G46-10-□01-L			
	ure	With Colour zone)     0.02 to 0.2 MPa setting     Square     embedded     type *2     0.02 to 0.2 MPa setting		_		G36-4-🗆01-L		G46-4-□01-L					
	SS			—			GC3-10AS	GC3P-010AS (I	Pressure gauge	cover only)]			
jo	Pre	type *2	0.02 to 0.2 MPa setting	—		GC3-4AS [GC3P-010AS (Pressure gauge cover only)]							
Option		alital	NPN output, Wiring bottom entry				ISE35-N-25	-MLA [ISE35-N-	25-M (Switch bo	ody only)] *3			
		gital essure	NPN output, Wiring top entry				ISE35-R-25	-MLA [ISE35-R-	25-M (Switch bo	ody only)] *3			
		vitch	PNP output, Wiring bottom entry	—			ISE35-N-65	-MLA [ISE35-N-	65-M (Switch bo	ody only)] *3			
	Ľ		PNP output, Wiring top entry			ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] *3							
	Flo	Float type N.O. auto drain *4 N.C.		—	—	ADS	38-A			AD48-A			
	au			AD17-A	AD27-A	ADS	37-A			AD47-A			
		oacer		Y100-A	Y200-A	Y30	00-A	Y400-A	Y500-A		Y600-A		
	Sp	bacer with	bracket	Y100T-A	Y200T-A	Y30	0T-A	Y400T-A	Y500T-A		Y600T-A		
	~	book volv	ck valve *5 *6		AKM2000-01-A	AKM3000	D-(□01)-A	AKM4000-(□02)-A				_	
		IECK VAIVE	<b>3</b> *** ***	—	(□02)-A		□02-A	□03-A	_		_	_	
	Pr	essure sv	vitch *6	_	IS10M-20-A		1-30-A	IS10M-40-A	IS10M-50-A	IS10M-60-A			
	т	spacer *5	rcer *5 *6 Y110-M5-A		Y210-□01-A Y310-(□01)-A		Y410-(□02)-A	Y510-(□02)-A Y610-□03-A		Y610-(□03)-A			
		space **		1110-1013-A	(□02)-A		□02-A	□03-A	□03-A	(□04)-A	[	_04-A	
1	Dr	essure re	liof		VHS20-□01A	VHS30	)-□02A	□02A		VHS50-⊡06A			
eni	3	port valve		_	02A□	11330	02A 03A	VHS40-□03A	VHS40-□06A	U10A	—		
Attachment	5		, -					□04A					
act	1				□01-A		□02-A	□02-A					
Att	Di	Piping adapter *6		E100-M5-A	E200-□02-A		□02-A □03-A	E400-□03-A	E500-□06-A		E600-□06-A		
	1-1	ping adap		L 100-1013-A	E200-⊡02-A ⊡03-A		⊡03-A □04-A	□04-A	L300-D00-A		□10-A		
	L				⊔05-A		⊔v <del>+</del> -A	□06-A					
	1				□01-A		□02-A	□02-A					
	Pressure switch with piping adapter *6		_	IS10E-2002-A	IS10E-3	⊡02-A 80⊡03-A	IS10E-40003-A	_	_	_			
			_	03-A	1010E-0	□04-A	□04-A □06-A	_	_				
							-						
	<u> </u>	ross spac	or *6	Y14-M5-A	Y24-□01-A		]01-A	Y44-⊡02-A	Y54-⊡03-A		_		
		uss spac	er	1 14-IVIJ-A	□02-A	[	□02-A	□03-A	□04-A			_	
	1 🗆 in mart av maken a fau e vermed to				a indiantan a sir		Na Davi						

\*1 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

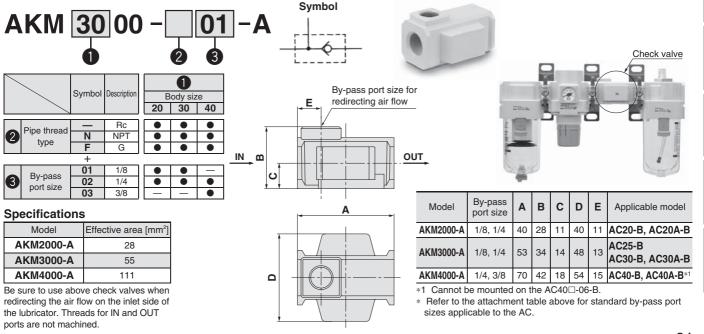
Regarding how to order the digital pressure switch, refer to the **Web Catalogue**. \*4 Minimum operating pressure: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.

 \*2 Including one O-ring and 2 mounting screws
 \*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. []: Switch body only.

\*5 For F.R.L. units, port sizes without () are standard specifications.
 \*6 Separate spacers are required for modular unit.

### Check Valve: (K) 1/8, 1/4, 3/8

A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.



**SMC** 

AF + AR + AL AW+AL AF+AR AF+AFM+AR AW+AFM <u>Attachment</u>

AF

**AFM / AFD** 

AR

Ł

AV

AC

# AC Series

#### Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



#### • Semi-standard: Select one each for a to c. • Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP

/	<u> </u>	_		Symbol	Description	0				
				Symbol	Description		-	Body size		
						20	30	40	50	60
		а	Set pressure	_	0.1 to 0.4 MPa					
	σ	a	range	<b>6</b> *1	0.1 to 0.6 MPa					
	lar			+						
_	L L		Lead wire	—	0.5 m		•	•	•	•
2	standard	b	length	L	3 m				•	•
-	Semi-		lengui	Z	5 m				٠	٠
	en			+						
	S	с	Pressure unit of	_	MPa					•
		C	the scale plate	<b>P</b> *2	MPa/psi dual scale					

\*1 Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

#### Specifications

Fluid	Air
Ambient and fluid temperature	-5 to 60 °C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

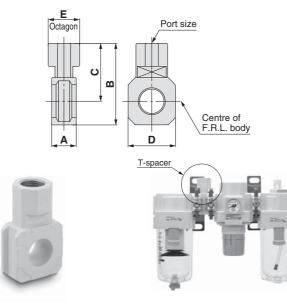
#### **Switch Characteristics**

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Maximum operating current	12 V to 24 V AC, DC: 50 mA 48 V AC, DC: 40 mA 100 V AC, DC: 20 mA

\* For detailed specifications on the IS10 series, refer to the IS10 series section of the SMC website: http://www.smc.eu

#### T-Spacer: (T) M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Using a T-spacer facilitates the branching of air flow.



Model *1	Port size	Α	В	С	D	Е	Applicable model
Y110-M5-A	M5 x 0.8	11.2	19	12	14	8	AC10-A, AC10B-A
Y210-□01-A	1/8	14.6	41.8	32	28	19	AC20-B, AC20B-B
Y210-□02-A	1/4	14.0	41.0	32	20	19	AC20C-B
Y310-□01-A	1/8	14.6	52.7	38.7	30	19	AC25-B, AC25B-B
Y310-□02-A	1/4	14.0	52.7	30.7	30	19	AC25C-B, AC30C-B
Y410-□02-A	1/4	18.6	62	44	36	24	AC40-B, AC40B-B
Y410-□03-A	3/8	10.0	02	44	30	24	AC40C-B
Y510-□02-A	1/4	18.6	66	46	44	24	AC40-06-B, AC40B-06-B
Y510-□03-A	3/8	10.0	00	40	44	24	AC40C-06-B
Y610-□03-A	3/8	22	81	57	53	30	AC50-B, AC55-B, AC60-B,
Y610-□04-A	1/2	22	01	57	53	30	AC50B-B, AC55B-B, AC60B-B

\*1  $\hfill\square$  in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

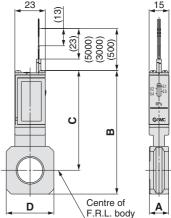
Separate spacers are required for modular unit.

\* Refer to the attachment table on page 34 for standard port sizes when using with the AC.

#### **Caution on Mounting**

If a T-spacer is used on the inlet side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.





Model	Α	В	С	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	AC20□-B
IS10M-30-A	12.6	84.5	70.5	30	AC25□-B, AC30□-B
IS10M-40-A	14.6	93.3	75.3	36	AC40□-B
IS10M-50-A	16.6	97.3	77.3	44	AC40□-06-B
IS10M-60-A	22	92.5	68.5	53	AC50□-B, AC55□-B, AC60□-B

 $\leq$ 

\* Separate spacers are required for modular unit.

35



AC

AF + AR + AL

AW+AL

AF+AR

AF+AFM+AR

AW+AFM

Attachment

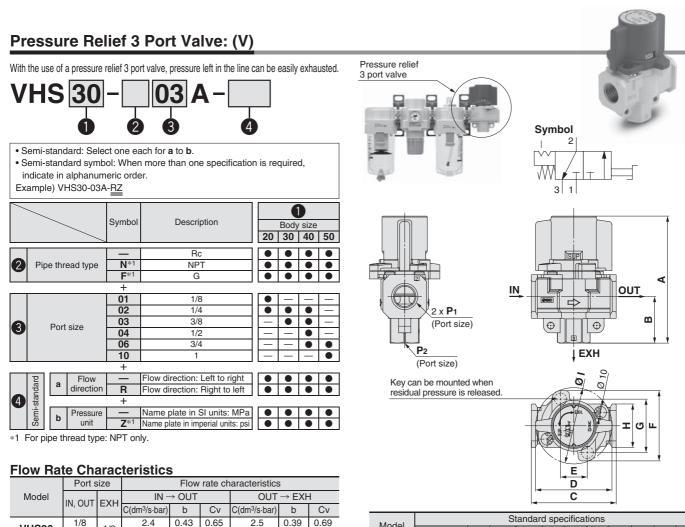
AF

AFM / AFD

AB

Ł

AV



	Model			St	tandar	d spe	cificat	ions				
	wouer	<b>P</b> 1	<b>P</b> 2	Α	В	С	D	Е	F	G	Н	Ι
1	/HS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	43
1	/HS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
\	/HS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63
VI	HS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63
1	/HS50	3/4, 1	1/2	134.3	53	90	76	26	76	61	53	81

 Use an air filter on the inlet side for operating protection.

### Cross Spacer: M5 x 0.8, 1/8, 1/4, 3/8, 1/2

3.3

6.4

83

7.3

10.9

14.2

18.3

23.8

31.9

0.40

0.45

041 23

049 20

0.45

0.39 3.8

0.31 5.0

0.41

0.33 8.6

0.88

1.7

3.0

6.4

3.1

6.2

70

85

11.6

13.3

17.7

21.8

23.5

0.51

0.38

041 19

0.35

0.40 3.1

0.43 3.6

0.37 4.8

0.41 5.9

0.44 6.4

0.84

1.7

23

Pipings are possible in all 4 directions.

1/8

1/4

3/8

1/2

1/2

1/4

1/4

3/8

1/4

3/8

1/2

3/4

3/4

IN/OUT ports are not machined for threads.

Please contact SMC if threaded (machined) ports are required.



VHS20

VHS30

VHS40

VHS40-06

VHS50



#### **Caution on Mounting**

 When mounting a cross spacer directly on the IN side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross spacer.

2. Factory mounting of a cross spacer on the AC model is available as a special order.

F: Without threa	E E E E E E E D		E	m c	F F	Centre of F.R.L. body
Model *1	E (Port size)	Α	В	С	D	Applicable model
Y14-M5-A	M5	23	16	14	25	AC10□-A
Y24-□01-A	1/8	40	40	22	40	AC20□-B
Y24-□02-A	1/4	40	40	22	40	AC20L-D
Y34-□01-A	1/8	49	43	28	48	
Y34-□02-A	1/4	49	43	20	40	AC25□-B, AC30□-B
Y44-□02-A	1/4	60	48	36	54	AC40□-B
Y44-□03-A	3/8	00	40	30	54	
Y54-□03-A	3/8	72	62	40	62	AC40□-06-B
Y54-□04-A	1/2	12	02	40	02	AC40⊔-00-D
	numbere indie	-	nin a th			a indiantian is necessary

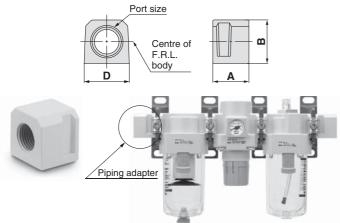
\*1 □ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

\* If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.

\* Two hexagon socket head plugs are included in the package.

### Piping Adapter: M5 x 0.8, 1/8, 1/4, 3/8, 1/2, 3/4, 1

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.



Pressure Switch with Piping Adapter

#### Model \*1 Port size Α В D Applicable model E100-M5-A M5 x 0.8 10 14 14 AC10 -A E200-01-A 1/8 E200-02-A 1/4 23.5 29.8 28 AC20 -B E200-03-A 3/8 1/4 E300-D02-A 3/8 AC25□-B, AC30□-B E300-03-A 31.8 30 30 E300-04-A 1/2E400-02-A 1/4 E400-D03-A 3/8 31.8 36 36 AC40 -B E400-04-A 1/2 E400-□06-A 3/4 E500-06-A 3/4 31.8 40 44 AC40□-06-B AC50-B, AC55-B, AC60-B, AC50A-B, AC50A-B, AC60A-B, AC50B-B, E600-06-A 3/4 35 48 53 E600-□10-A 1 AC55B-B, AC60B-B

\*1 
in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

Separate spacers are required for modular unit.

Factory mounting of a piping adapter on the AC models is available as a special order.

#### Symbol IS10E-30 4 • Semi-standard: Select one each for a to d. Left Right · Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30N03-6PRZ 0 Symbol Description piping adapter Body size 20 30 40 Rc • • ۰ 2 Pipe thread type N\*2 NPT • • • **F**\*2 ۲ • G 23 13) 01 1/8 02 1/4 3 (5000) 3000) 03 (23) Port size 3/8 04 1/2 06 3/4 + 0.1 to 0.4 MPa Port Set pressure а size 6\*1 0.1 to 0.6 MPa range C + m 0.5 m • . -standard Lead wire b 3 m length Ζ 5 m . 4 + Semi-MPa Pressure unit of • • D Centre of F.R.L. body С **P**\*2 the scale plate MPa/psi dual scale . • • Right Mounting d position R • • Left

\*1 Set pressure range of 6P (L, R, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

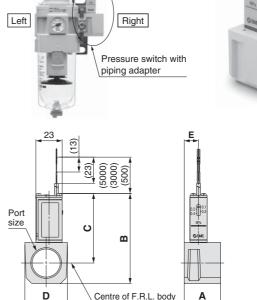
\*2 For pipe thread type: NPT only.

#### Specifications

Fluid	Air
Ambient and fluid temperature	-5 to 60 °C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

#### **Switch Characteristics**

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
	12 V to 24 V AC, DC: 50 mA
Maximum operating current	48 V AC, DC: 40 mA
_	100 V AC, DC: 20 mA



Model *1	Port size	Α	В	С	D	Е	Applicable model
IS10E-20□01-A	1/8						
IS10E-20 02-A	1/4	29.8	66.3	55.3	28	16	AC20□-B
IS10E-20003-A	3/8						
IS10E-30002-A	1/4						
IS10E-30003-A	3/8	31.8	72.8	58.8	30	13	AC25⊡-B, AC30□-B
IS10E-30004-A	1/2						
IS10E-40 02-A	1/4						
IS10E-40□03-A	3/8	31.8	78.8	60.8	37	12.5	*2
IS10E-40 04-A	1/2	51.0	10.0	00.0	37	12.5	AC40□-B
IS10E-40 06-A	3/4						

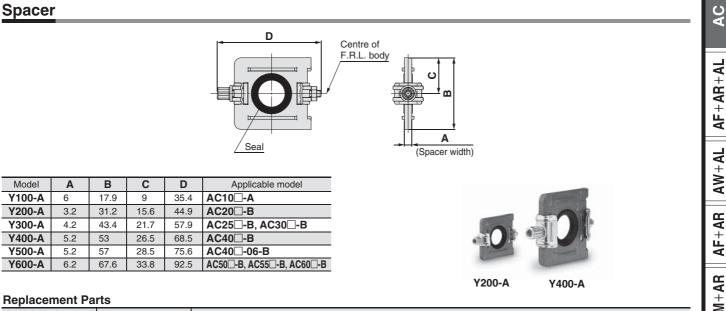
necessary for Rc; however, indicate N for NPT, and F for G.

\*2 Cannot be mounted on the AC40□-06-B. Separate spacers are required for modular unit.

The pressure switch on the AC40 -06-B can be mounted by screwing IS10-01S into the piping adapter E500-D06-A-X501 (with top-face thread Rc 1/8). Products with a premounted switch are available as a special order. Please contact SMC regarding their availability.

**SMC** 

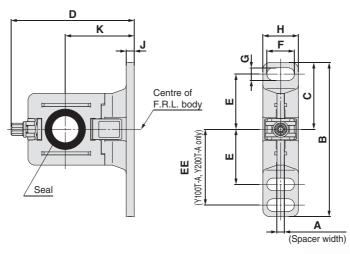
# AC Series ACCESSORIES (Spacers/Brackets)



Description	Material			Parl	t no.		
Description	Wateria	Y100-A	Y200-A	Y300-A	Y400-A	Y500-A	Y600-A
Seal	HNBR (NBR) *1	Y120P-050AS *2	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S
*1 ( ): Size 10							

\*2 Assembly of 2 O-rings

#### **Spacer with Bracket**



Model	Α	В	С	D	Е	EE	F	G	Н	J	Κ	Applicable model
Y100T-A	6	56	24.5	43.6	20	27	6.8	4.5	13	3	25	AC10□-A
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	AC20 B
Y300T-A	4.2	82	41	71.5	35	—	14	7	19	4	41	AC25□-B, AC30□-B
Y400T-A	5.2	96	48	86.1	40	—	18	9	26	5	50	AC40□-B
Y500T-A	5.2	96	48	89.6	40	—	18	9	26	5	50	AC40□-06-B
Y600T-A	62	120	60	118	50	_	20	11	31.2	6	70	AC50□-B, AC55□-B,
10001-A	0.2	120	00	110	00		20		01.2	0	10	АС60□-В



Y200T-A

Y400T-A

#### Replacement Parts

Description Seal	Material	Part no.											
Description		Y100T-A	Y200T-A	Y300T-A	Y400T-A	Y500T-A	Y600T-A						
Seal	HNBR (NBR) *1	Y120P-050AS *2	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S						
				•	-	-	•						

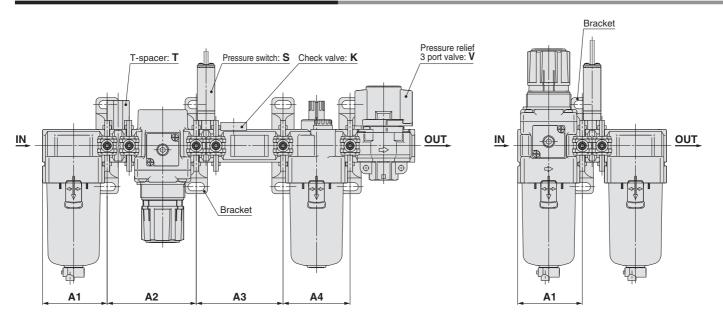
**SMC** 

\*1 (): Size 10

AL

AW

#### Mounting Position for Spacer with Bracket



# Attachments **AC** Series

Attachment		К		\$	S		Γ		V			KS			КТ				V			KST			
Model	A1	A2	A3	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A4	A1	A2	A3		
AC10-A	-	_	_	-	—	28	48.2	_	_	_	_	_	—	—	_	-	_		_	_		-	_		
AC20-B	41.6	43.2	43.2	41.6	43.2	41.6	61	41.6	43.2	43.2	41.6	43.2	57	41.6	61	43.2	41.6	43.2	43.2	43.2	41.6	61	57		
AC25-B	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74		
AC30-B	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74		
AC40-B	72.6	75.2	75.2	72.6	75.2	72.6	99	72.6	75.2	75.2	72.6	75.2	95	72.6	99	75.2	72.6	75.2	75.2	75.2	72.6	99	95		
AC40-06-B	—	—	—	77.6	80.2	77.6	104	77.6	80.2	80.2	—	—	—	—	—	—	—	—	—	—	—	—	—		
AC50-B	—	—	—	93.1	96.2	93.1	124		_	—	_	—	—	—	—	—	_	—	—	—	—	—	_		
AC55-B	—	_	—	98.1	96.2	98.1	124	—	—	—	—	—	—	—	—	—	—	—	—	—	_	—	—		
AC60-B	_	_	_	98.1	101.2	98.1	129	_	—	—	_	—	_	—	—	_	_	—	—	—	_	_	_		
Attachmant		V	2V			L/7				V.C	TV		-	т		ev/			CTV						
Attachment			SV	Δ.4	A 1			Δ.4	A 1	KS		A 4	-	T	A 1	SV	40	A 1	STV	40	A 1		40		
	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3		
AC10-A			-				40.0	40.0													44.0		40.0		
AC20-B	41.6	43.2	57	43.2	41.6	61	43.2	43.2	41.6	61	57	43.2	41.6	61	41.6	43.2	57	41.6	61	57	41.6	61	43.2		
AC25-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2		
AC30-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2		
AC40-B	72.6	75.2	95	75.2	72.6	99	75.2	75.2	72.6	99	95	75.2	72.6	99	72.6	75.2	95	72.6	99	95	72.6	99	75.2		
AC40-06-B	—	_	_	—	—	—	—	—	—	—	_	—	77.6	104	77.6	80.2	102	77.6	104	102	77.6	104	80.2		
AC50-B	_	_	_	_	—	_	_	_			_	_	93.1	124	93.1	189.3	124	93.1	124	124	93.1	124	96.2		
AC55-B	—	—	—	—	—	—	—	—	—	—	—	—	98.1	124	—	—	—	—	—	—	—	—	—		
AC60-B	—	—		—	—	—		—	—	_	_	—	98.1	129	—	—	—	—		_	—	—			
Attachment	ŀ	(	S	1	V	K	S		K۷			KSV	5		SV										
Model	A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2										
AC20A-B	41.6	43.2	41.6	41.6	43.2	41.6	57	41.6	43.2	43.2	41.6	57	43.2	41.6	57										
AC30A-B	55.1	57.2	55.1	55.1	57.2	55.1	74	55.1	57.2	57.2	55.1	74	57.2	55.1	74										
AC40A-B	72.6	75.2	72.6	72.6	75.2	72.6	95	72.6	75.2	75.2	72.6	95	75.2	72.6	95										
AC40A-06-B	_	_	77.6	77.6	80.2	_	_	_		_	_	_	_	77.6	102										
AC50A-B	-	_	93.1	93.1	96.2	—	_	_	—	—	—	—	—	93.1	124										
AC60A-B	_	—	98.1	—	_	_	_	—	—	—	—	—	—	_	_										
	•	-									-														
Attachment	-	T		/	V	-	S		S		-	V	T\												
Model	A1	A1	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2											
AC10B-A	_	28	—	—	—	—	—	—	—	—	—	-	—	_											
AC20B-B	41.6	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	41.6	61	41.6	43.2											
AC25B-B	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2											
AC30B-B	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2											
AC40B-B	72.6	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2	72.6	99	72.6	75.2											
AC40B-06-B	77.6	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2	77.6	104	77.6	80.2											
AC50B-B	93.1	93.1	93.1	189.3	93.1	96.2	93.1	124	93.1	96.2	93.1	124	93.1	96.2											
AC55B-B	98.1	98.1	—	—	—	—	—	—	—	—	—	-													
AC60B-B	98.1	98.1		_	_	_	—	_				-													
Attachment	Ş	3	1	Г		V			V1			SV			SV1			TV			TV1				
Model	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3			
AC20C-B	41.6	43.2	41.6	43.2	41.6	43.2	43.2	41.6	43.2	43.2	41.6	43.2	57	41.6	43.2	43.2	41.6	43.2	61	41.6	43.2	43.2			
AC25C-B	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2		55.1	57.2	76	55.1	57.2	57.2			
AC30C-B	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2			
AC40C-B	72.6	75.2	72.6	75.2	72.6	75.2	75.2	72.6	75.2	75.2	72.6	75.2	95	72.6	75.2	75.2	72.6	75.2	99	72.6	75.2	75.2			
AC40C-06-B	77.6	80.2	77.6	80.2	77.6	80.2	80.2	77.6	80.2	80.2	77.6	80.2	102	77.6	80.2	80.2	77.6	80.2	104	77.6	80.2	80.2			
									1										I	I					
Attachment	-	۱		V	-		V	-	V1		Dimens rst brad		m the e	ena of t	ine IN s	side to	the ce	ntre of	the mo	ounting	hole fo	or the			
Model	A1	A1	A2	A1	A2	A1	A2	A1	A2				nitch b	oetwee	n the fi	rst and	l the se	acond H	oracket	s					
AC20D-B	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	A3: Mounting note plich between the second and the third brackets.															
AC30D-B	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	7.2 A4: Mounting hole pitch between the third and the fourth brackets.															
AC40D-B	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2			-													
AC40D-06-B	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2																

AF

AC

AW+AL AF+AR+AL

AF+AR

AF+AFM+AR

Attachment AW+AFM

AC40D-06-B 77.6 77.6 80.2 77.6 80.2 77.6 102 77.6 80.2

# Modular Type Air Filters **AF/AFM/AFD Series**

Model	Port size	Filtration	Options	
AF10-A	M5 x 0.8	μm		
AF20-A	1/8, 1/4	-		
AF30-A	1/4, 3/8		Bracket (Excent AE10-A)	
AF40-A	1/4, 3/8, 1/2	5		
AF40-06-A	3/4		Float type auto drain	
AF50-A	3/4, 1			
AF60-A	1			
AFM20-A	1/8, 1/4			
AFM30-A	1/4, 3/8	0.3	Bracket	
AFM40-A	1/4, 3/8, 1/2		Float type auto drain	
AFM40-06-A	3/4			
AFD20-A	1/8, 1/4			
AFD30-A	1/4, 3/8	0.01	Bracket	
AFD40-A	1/4, 3/8, 1/2	0.01	Float type auto drain	
AFD40-06-A	3/4			ĺ
	AF10-A         AF20-A         AF30-A         AF30-A         AF40-06-A         AF50-A         AF60-A         AFM20-A         AFM20-A         AFM30-A         AFM30-A         AFM40-06-A         AFD20-A         AFD30-A         AFD30-A	AF10-A       M5 x 0.8         AF20-A       1/8, 1/4         AF30-A       1/4, 3/8         AF40-A       1/4, 3/8, 1/2         AF40-O6-A       3/4         AF50-A       3/4, 1         AF60-A       1         AF60-A       1         AF60-A       1/4, 3/8         AFM20-A       1/4, 3/8         AFM20-A       1/4, 3/8         AFM30-A       1/4, 3/8         AFM40-A       1/4, 3/8         AFM40-A       1/4, 3/8         AFD20-A       1/8, 1/4         AFD30-A       1/4, 3/8         AFD30-A       1/4, 3/8	Model         Port size         μm           AF10-A         M5 x 0.8         μm           AF20-A         1/8, 1/4         4           AF30-A         1/4, 3/8         4           AF40-A         1/4, 3/8, 1/2         5           AF40-O6-A         3/4         5           AF40-O6-A         3/4, 1         5           AF40-O6-A         3/4, 1         6           AF50-A         1/8, 1/4         7           AF60-A         1         0.3           AFM30-A         1/4, 3/8, 1/2         0.3           AFM40-A         1/4, 3/8, 1/2         0.01           AFD20-A         1/8, 1/4         7           AFD30-A         1/4, 3/8, 1/2         0.01	Model         Poil S2e         μm         Opions           AF10-A         M5 x 0.8         μm         Opions           AF20-A         1/8, 1/4         β         β         β           AF30-A         1/4, 3/8         β         β         β           AF40-A         1/4, 3/8         β         β         β           AF40-O6-A         3/4         β         β         β           AF60-A         1         β         β         β           AFM20-A         1/8, 1/4         β         β         β           AFM30-A         1/4, 3/8         0.3         Bracket         β           AFM40-A         1/4, 3/8, 1/2         β         β         β           AFD20-A         1/8, 1/4         β         β         β         β           AFD30-A         1/4, 3/8         0.01         β         β         β           AFD30-A         1/4, 3/8         0.01         β         β <t< td=""></t<>

AR

AL

AW

AC

			Air A		<sup>ter</sup> 10-A to A	<b>F6</b>	<b>50</b>	)	4		
Sym Air Fi <u>1</u>			Air Filter v		Drain How to Order		AF10-A		F20-A	the sector black.	40-A
A	F	3		03 ©	BD A - · Option/Sem	ni-standard s dicate in alph	ymbol: W Ianumeric	hen more	e than on	e specific	ation is
				Symbol	Description	10	20	Body <b>30</b>		50	60
2		Pipe	thread type	<b>N</b> *1 <b>F</b> *2	Metric thread (M5) Rc NPT G			•			•
8			Port size	+ 01 02 03 04 06 10	M5 x 0.8 1/8 1/4 3/8 1/2 3/4 1						
	ч	а	Mounting	+ 	Without mounting option With bracket		•	•	•	•	•
4	Optio	b	Float type auto drain	+ C*4 D*5	Without auto drain N.C. (Normally closed) Drain port is closed when pressure is not applie N.O. (Normally open) Drain port is open when pressure is not applie		•	•	•	•	•
	+ c Bowl*6 Bowl*6 C With bowl guard C With bowl guard						• • • 	• • • *7 *8	• • • • • *7 *8	• • • *7 *8	• • • • *7 *8
Image: Specific strain port *9     +     -     With drain cock     -     -     -       Image: Specific strain port *9     -     -     -     -       Image: Specific strain port *9     Image: Specific strain port *9<							•  •	• 	•  •		
	.,	е	Flow direction	+  R +	Flow direction: Left to right Flow direction: Right to left		•	•	•	•	•
		f	Pressure unit	<b>–</b> <b>Z</b> *12	Name plate and caution plate for bowl in SI units: MPa Name plate and caution plate for bowl in imperial units: psi, ° e AF20-A) and NPT 1/4 (applicable to the AF30-A to AF60-A).	● ○*13	● ○*13	● ○*13	● ○*13	● ○*13	● ○*13

The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AF30-A to AF60-A).

\*2 Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with Ø 10 One-touch fitting (applicable to the AF30-A to AF60-A).

\*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws. \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

\*6 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*7 A bowl guard is provided as standard equipment (polycarbonate).

\*8 A bowl guard is provided as standard equipment (nylon).

\*9 The combination of float type auto drain: C and D is not available.

\*10 Without a valve function

\*11 The combination of metal bowl: 2 and 8 is not available.

\*12 For pipe thread type: M5, NPT.

\*13  $\bigcirc$ : For pipe thread type: M5, NPT only

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# Air Filter AF10-A to AF60-A Series

#### Standard Specifications

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A				
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Fluid		Air									
Ambient and fluid temperature			-5 to 6	50 °C (with no fre	ezing)			1			
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Nominal filtration rating		5 μm									
Drain capacity [cm <sup>3</sup> ]	2.5	8	25		4	5					
Bowl material				Polycarbonate				1 L'			
Bowl guard	—	Semi-standard (Steel)		Stan	idard (Polycarboi	nate)					
Weight [kg]	0.06	0.08	0.18	0.36	0.41	0.87	1.00				

#### **Option/Part No.**

Optional specifications		Model							
Optional specifications	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A		
Bracket assembly *1	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P	-050AS		

\*1 Assembly of a bracket and 2 mounting screws

#### **Bowl Assembly/Part No.**

Bowl	Drain					Mode	el			
material	discharge mechanism	Drain port	Other	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
		With drain cock	—	C1SF-A	C2SF-A	—		_	_	
		WITH UTAIL COCK	With bowl guard		C2SF-C-A	C3SF-A	C4SF-A			
	Manual	Drain cock with barb fitting	With bowl guard	—	—	C3SF-W-A		C4SF	-W-A	
Polycorhonata		With drain guide	—	—	C2SF□-J-A	—		-	_	
FOIYCAIDONALE	Polycarbonate	(without valve function)	With bowl guard	—	C2SF□-CJ-A	C3SF□-J-A		C4SF	□-J-A	
	A	Normally closed (N.C.)	—	AD17-A	AD27-A	—		_	_	
	(Auto drain)		With bowl guard	—	AD27-C-A	AD37□-A		AD4	7 <b>□-A</b>	
		Normally open (N.O.)	With bowl guard	—	—	AD38□-A	AD48□-A			
	Manual		—	C1SF-6-A	C2SF-6-A	—	_			
			With bowl guard		C2SF-6C-A	C3SF-6-A		C4SI	F-6-A	
		Drain cock with barb fitting	With bowl guard		—	C3SF-6W-A		C4SF	-6W-A	
Nylon		With drain guide (without valve function)	—	—	C2SF□-6J-A	—				
INVIOIT			With bowl guard	—	C2SF□-6CJ-A	C3SF□-6J-A	C4SF⊡-6J-A			
	A	Normally closed (N.C.)	—	AD17-6-A	AD27-6-A	—		_	_	
	(Automatic *)		With bowl guard	—	AD27-6C-A	AD37□-6-A		AD47	□-6-A	
		Normally open (N.O.)	With bowl guard	—	—	AD38□-6-A		AD48	□-6-A	
		With drain cock	—	C1SF-2-A	C2SF-2-A	C3SF-2-A		C4SI	F-2-A	
	Manual	WITH UTAIL COCK	With level gauge	_	—	C3LF-8-A		C4LF	<sup>=</sup> -8-A	
	Ivialiual	With drain guide	—	—	C2SF□-2J-A	C3SF□-2J-A		C4SF	2J-A	
Metal		(without valve function)	With level gauge		—	C3LF□-8J-A		C4LF	-8J-A	
weld		Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A		AD47	□-2-A	
	Automatic *1	INOTTIALLY CLOSED (IN.C.)	With level gauge		—	AD37□-8-A		AD47	□-8-A	
	(Auto drain)	Normally open (N.O.)	—		—	AD38□-2-A		AD48	□-2-A	
			With level gauge			AD38□-8-A		AD48	□-8-A	

\*1 Minimum operating pressure: N.O. type–0.1 MPa (AD38-A, AD48-A); N.C. type–0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

**SMC** 

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —:  $\emptyset$  10, N:  $\emptyset$  3/8") Please consult with SMC separately for psi and °F unit display specifications.

AF+AR

AF+AFM+AR

Attachment AW+AFM

AF

**AFM / AFD** 

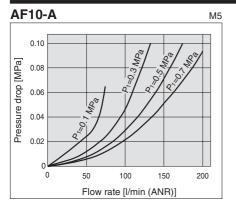
AB

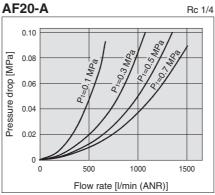
AL

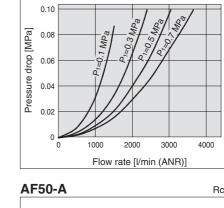
AW

# AF10-A to AF60-A Series

#### Flow Rate Characteristics (Representative values)

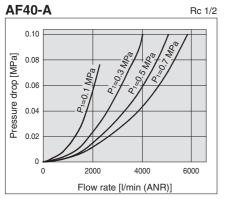


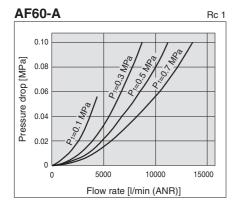


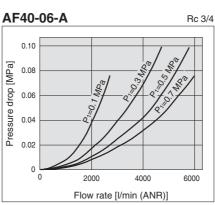


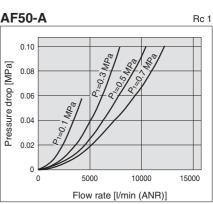
Rc 3/8

AF30-A









# Air Filter AF10-A to AF60-A Series

### Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### **Design/Selection**

### **Warning**

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	Δ
O: Essential	ly safe △: Some effect	ts may occur. X: Effe	ects will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Maintenance

- \land Warning
- Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting/Adjustment

### **A** Caution

 When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



# AW

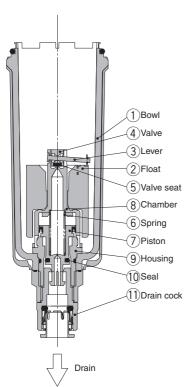
AB

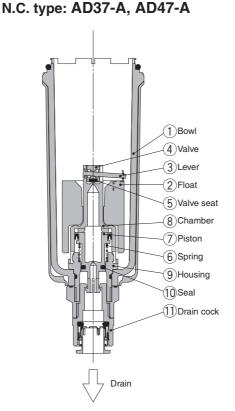
A

### AF10-A to AF60-A Series

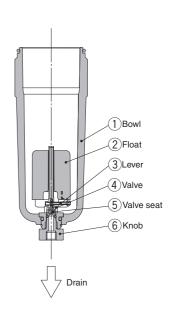
#### Working Principle: Float Type Auto Drain

#### N.O. type: AD38-A, AD48-A





#### Compact auto drain N.C. type: AD17-A, AD27-A



### • When pressure inside the bowl is released:

When pressure is released from the bowl (1), the piston (7) is lowered by the spring (6).

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

### • When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston  $\bigcirc$  surpasses the force of the spring (6), and the piston goes up.

This pushes seal  $(\widehat{0})$  up so that it creates a seal, and the inside of the bowl  $(\widehat{1})$ , is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

#### When there is an accumulation of condensate in the bowl:

The float  $(\widehat{2})$  rises due to its own buoyancy and the seal at the valve seat  $(\widehat{5})$  is interrupted. This allows the pressure inside the bowl  $(\widehat{1})$  to

enter the chamber (a). The result is that the combined pressure inside the chamber (a) and the force of the spring (b) lowers the piston (c). This causes the sealing action of the seal (b) to

This causes the sealing action of the seal (0) to be interrupted, and the accumulated condensate in the bowl (1) drains out through the drain cock (1).

Turning the drain cock 1 manually counterclockwise lowers the piston 7, and causes the seal created by the seal 1 to be interrupted, thus allowing the condensate to drain out. 47

### • When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl  $(\ensuremath{\underline{1}}),$  it will not drain out.

#### When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the combined force of the spring (6) and the pressure inside the bowl (1) keeps the piston (7) in its upward position.

This maintains the seal created by the seal 0 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

### • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (8) surpasses the force of the spring (6) and pushes the piston downward.

This causes the sealing action of the seal (1) to be interrupted and the accumulated condensate in the bowl (1) drains out through the drain cock (1).

Turning the drain cock (1) manually counterclockwise lowers the piston (2), and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

### • When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl (1), it will not drain out.

### • When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the weight of the float (2) and the differential pressure that is applied to the valve (4) cause the valve (4) to seal the valve seat (5), and the outside air is shut off from the inside of the bowl (1).

### • When there is an accumulation of condensate in the bowl:

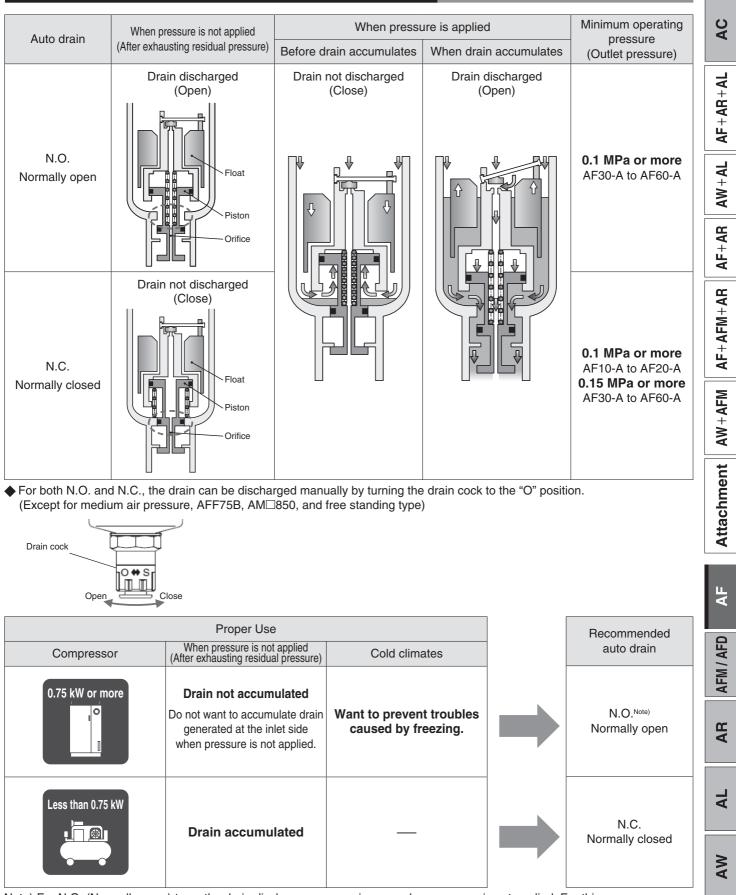
The float 2 rises due to its own buoyancy and the seal at the valve seat 5 is interrupted.

The condensate inside the bowl 1 drains out through the knob 6.

Turning the knob (6) manually counterclockwise lowers it and causes the sealing action of the valve seat (5) to be interrupted, which allows the condensate to drain out.



# Air Filter AF10-A to AF60-A Series



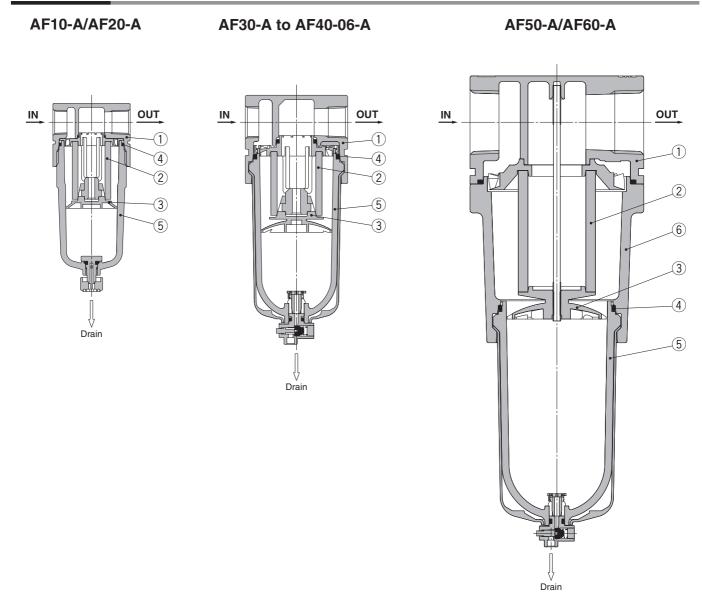
**Operating State and Proper Use of Float Type Auto Drain** 

Note) For N.O. (Normally open) type, the drain discharge passage is open when pressure is not applied. For this reason, the drain exhaust port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.



## AF10-A to AF60-A Series

#### Construction



#### **Component Parts**

No.	Description	Material	Material Model	
4	Body	Zinc die-cast	AF10-A	White
'	Бойу	Aluminium die-cast AF20-A		winte
6	Housing	Aluminium die-cast	AF50-A/AF60-A	White

#### **Replacement Parts**

No.	Description	Material	Part no.								
NO.	Description		AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A		
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S		AF50P-060S	AF60P-060S		
3	Baffle	PBT	AF10P-040S *2	AF22P-040S	AF32P-040S	AF42F	2-040S	AF50P-040S	AF60P-040S		
4	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S					
5	Bowl assembly *1	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C4SF-A					

\*1 Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit specifications.

\*2 The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

### Air Filter AF10-A to AF60-A Series



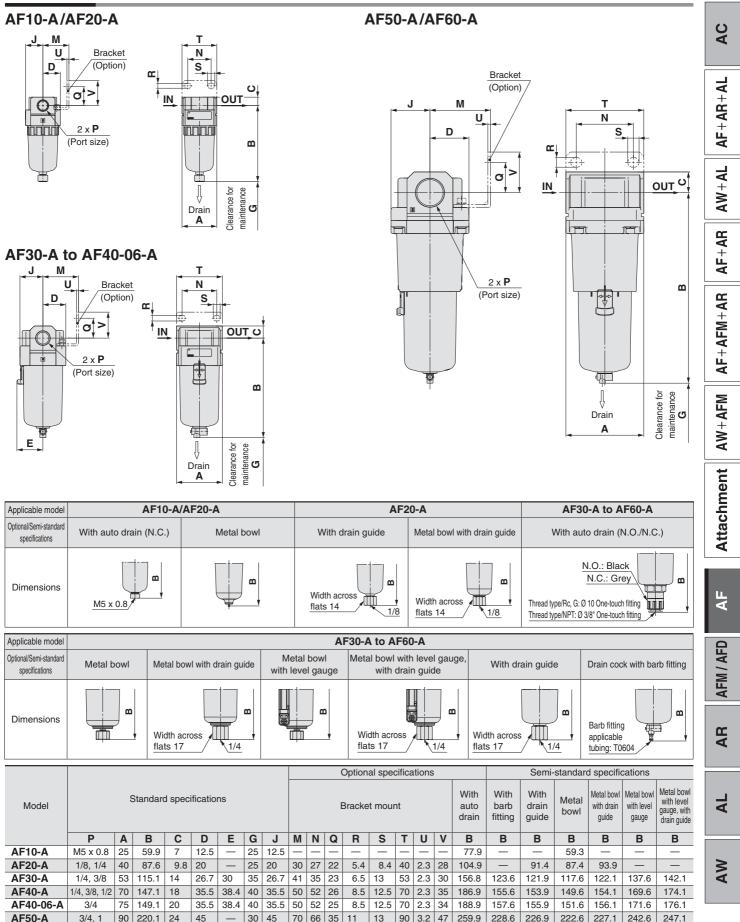
AF60-A

95 234.1 24

47.5

30 47.5

70 66 35



13 90

3.2 47

273.9

242.6

240.9

236.6

241.1

256.6

261.1

# AF10-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



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#### 1 Long Bowl Drain capacity is greater than that of standard models. Applicable Model/Drain Capacity AF10-A AF20-A AF40-A Model AF30-A AF40-06-A AF50-A AF60-A Port size 1/4, 3/8 1/4, 3/8, 1/2 M5 1/8, 1/4 3/43/4, 1 1 Drain capacity [cm<sup>3</sup>] 9 19 43 88 B dimension [mm] 81.6 108.6 137.1 167.2 169.2 240.2 254.2 \*1 For polycarbonate bowls. Please contact SMC for other bowl materials AF20-A AF30 to 40-06-A 30 AF 03 A-X64 m m 4 Long bowl 虿 • Semi-standard: Select one each for a to d. • Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-A-X64 0 Symbol Description Body size 10 20 30 40 50 60 Metric thread (M5) Rc • 2 Pipe thread type **N**\*1 NPT \_ **F**\*2 G • + M5 M5 01 1/802 1/4 03 3 Port size 3/8 04 1/2 06 3/4 10 1 + Without mounting option 4 **Option (Mounting) B**\*3 With bracket + Polycarbonate bowl 2 Metal bowl Bowl \*4 6 Nylon bowl а C With bowl guard \_\_\*6 \_\_\_\*6 \_\_\_\*6 6C With bowl guard (Nylon bowl) +Semi-standard With drain cock Drain guide 1/8 **J**\*7 6 b Drain port Drain guide 1/4 **W**\*8 Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube) + Flow direction: Left to right Flow direction С R Flow direction: Right to left + Name plate and caution plate for bowl in SI units: MPa d Pressure unit **Z**\*9 Name plate and caution plate for bowl in imperial units: psi, °F $\bigcirc$ ○\*10

\*1 Drain guide is NPT 1/8 (applicable to the AF20-A) and NPT 1/4 (applicable to the AF30-A to AF60-A). The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the

\*2 Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the

\*4 Refer to chemical data on page 46 for chemical resistance of the bowl.

\*5 A bowl guard is provided as standard equipment (polycarbonate).

\*6 A bowl guard is provided as standard equipment (nylon).

\*7 Without a valve function\*8 The combination of metal bowl: 2 is not available.

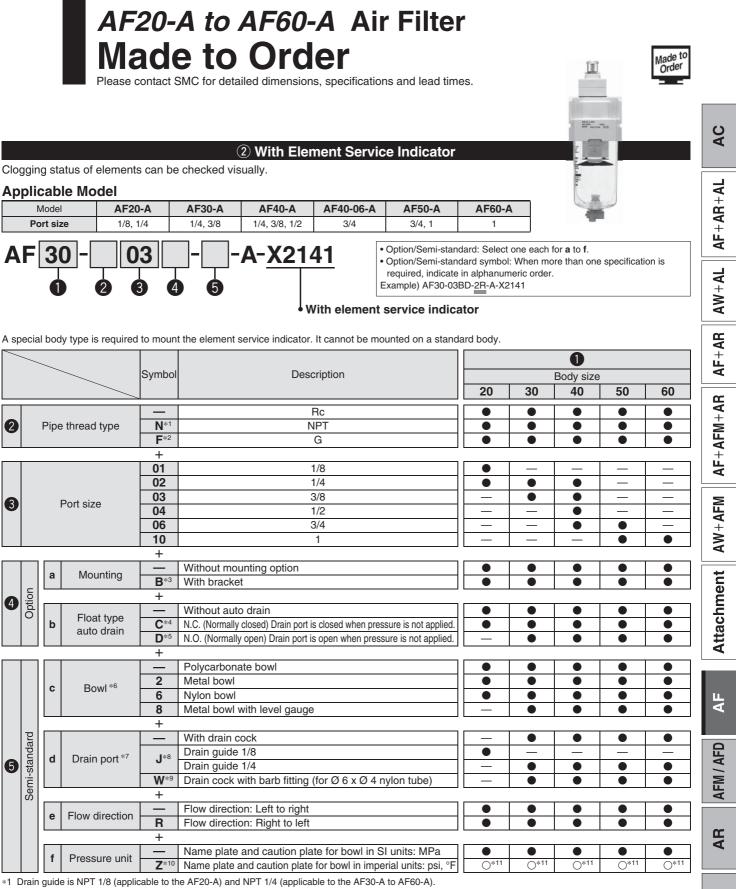
\*9 For pipe thread type: NPT.

AF30-A to AF60-A).\*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

\*10 O: For pipe thread type: NPT only



AF30-A to AF60-A).



The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AF30-A to AF60-A). \*2 Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the AF30-A to AF60-A).

\*3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 100 I/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended

\*6 Refer to chemical data on page 46 for chemical resistance of the bowl.

The combination of float type auto drain: C and D is not available. \*7

\*8 Without a valve function

\*9 The combination of metal bowl: 2 and 8 is not available.

\*10 For pipe thread type: NPT

\*11 O: For pipe thread type: NPT only



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AV

# AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### **③** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-order part no.		-X430	-X440	
Environment		Low temperature	High temperature	
Ambient temperature [°C]		-30 to 60	-5 to 80	
Fluid tem	perature [°C]	-5 to 60 (with no freezing)		
Material	Rubber parts	Special NBR	FKM	
waterial	Main parts	Metal (Aluminiu	m die-cast. etc.)	

#### **Applicable Model**

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A			
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			

A	F	3	0 - [	2	03 B - 2 9 4 5 (		<b>A</b> -	<b>X</b> 4	30
• 5 s	Semi spec ordei	-sta ifica '.	ndard: S ndard sy tion is re AF30-03	X430 X440	tem	high/ perat temper tempe	<b>ure</b> rature		
	Symbo		Description	30	Body 40	v size 50	60		
2	P		thread pe		Rc NPT G	•	•	•	•
+									
3	3 Port size		02 03 04 06 10	1/4 3/8 1/2 3/4 1	• •  	• • •			
4	(		tion Inting)	+ — <b>B</b> *3	Without mounting option With bracket	•	•	•	•
6		Boy	wl*4	+ 2	Metal bowl		•		
		a	Drain port	+ 	With drain cock Drain guide 1/4	•	•	•	•
6	Semi-standard	b	Flow direction		Flow direction: Left to right Flow direction: Right to left	•	•	•	•
	Semi	с	Pressure unit		Name plate and caution plate for bowl in SI units: MPa Name plate and caution plate for bowl in imperial units: psi, °F	• 0*7	• 0*7	• 0*7	• 0*7

\*1 Drain guide is NPT 1/4.\*2 Drain guide is G 1/4.

2 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 Only metal bowl 2 is available.

\*5 Without a valve function

\*6 For pipe thread type: NPT.
\*7 O: For pipe thread type: NPT only

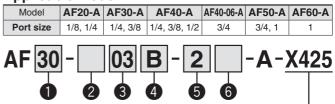
#### **④ High Pressure**

Strong materials are used in the manufacturing of air filters intended for high pressure operation.

#### Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### **Applicable Model**



For high pressure

• Semi-standard: Select one each for a to c.

Semi-standard symbol: When more than one specification is required,

indicate in alphabetic order. Example) AE30-03B-2B-A-X425

	amp		AF30-03	=	-7425							
								0				
		~		Symbol	Description	Body size						
						20	30	40	50	60		
					Rc							
2	P		thread	<b>N</b> *1	NPT							
		ty	pe	<b>F</b> *2	G							
				+					1			
				01	1/8		—	—	_	—		
				02	1/4		٠		—	—		
6		Dard	tsize	03	3/8	—			—	—		
8		Pon	size	04	1/2	—	—		—	—		
				06	3/4	—	—			—		
				10	1	—	—	-				
				+								
		Ор	tion	—	Without mounting option							
4	(	Mou	inting)	<b>B</b> *3	With bracket							
				+								
6		Bo	wl*4	2	Metal bowl							
9		DU	VVI ·	8	Metal bowl with level gauge	—						
			-	+				_				
			Drain		With drain cock							
		а	port	<b>J</b> *5	Drain guide 1/8		—	—	—	—		
			pont	_	Drain guide 1/4	_						
	ard			+								
	nd	b	Flow		Flow direction: Left to right							
6	-sta	~	direction	R	Flow direction: Right to left							
	Semi-standard			+								
			Pressure	_	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•	•		
		L.	unit	<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	0*7	0*7	0*7	0*7		

\*1 Drain guide is NPT 1/8 (applicable to the AF20-A) and NPT 1/4 (applicable to the AF30-A to AF60-A).

 $\ast 2$  Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the AF30-A to AF60-A).

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 Only metal bowl 2 and 8 are available.

\*5 Without a valve function\*6 For pipe thread type: NPT.

\*7 O: For pipe thread type: NPT only

# AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

#### **(5)** Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



#### Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

#### 6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.

### 21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

Made to Order

AC

AR

A

AV

		AF Micro AF	M2 D2	20-A to AFM40-A st Separator 20-A to AFD40-A	ol parator <u>1 1 2</u> L 1 ist Separator		
				filtration rating: 0.3 μm filtration rating: 0.01 μm How to Order		AFM20-A	AFD40-A
		30 - 30 -	$\Box$	JJ DD A Option/Sen specification	ni-standard sym on is required, ir FM30-03BD- <u>R</u> -A		an one
	_					0	
			Symbol	Description		Body size	
					20	30	40
				Bc	•		•
2	Pipe	e thread type	<b>N</b> *1	NPT	•	•	•
	i ipe		<b>F</b> *2	G			
			+	ц	•	•	•
			01	1/8	•		_
			02	1/4		•	•
		Port size	02	3/8	•	•	
3		FUILSIZE		[		•	
			04	1/2	_		•
			06	3/4	_	—	•
			+	Without mounting option	•		
				Without mounting option		•	
	a	Mounting	<b>D</b> #2				
2		Mounting	<b>B</b> *3	With bracket	٠		•
ation		Mounting	<b>B</b> *3 +		•		
Ontion			+	Without auto drain	•	•	•
Ontion		Mounting Float type auto drain	+  C*4	Without auto drain N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
Ontion		Float type	+ C*4 D*5	Without auto drain	• • •	• • •	•
Ontion		Float type	+  C*4	Without auto drain N.C. (Normally closed) Drain port is closed when pressure is not applied. N.O. (Normally open) Drain port is open when pressure is not applied.	•		•
Ontion		Float type	+  C*4 D*5 + 	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl	• • • •	•	•
Ontion		Float type	+ C*4 D*5 + 2	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl	•	•	•
Ontion	b	Float type auto drain	+ C*4 D*5 + 2 6	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl	-	•	•
Ontion		Float type	+ C*4 D*5 + 2 6 8	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl with level gauge	•	• • •	• • • • •
	b	Float type auto drain	+ C*4 D*5 + 2 6 8 C	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl with level gauge         With bowl guard	•	• • • • *7	• • • • • • • • •
	b	Float type auto drain	+ C*4 D*5 + 2 6 8	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl with level gauge	•	• • •	• • • • •
	b	Float type auto drain	+ C*4 D*5 + 2 6 8 C	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)	• • 	• • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •
	b	Float type auto drain	+  C*4 D*5 +  2 6 8 C 6C	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock	• • • •	• • • • *7	• • • • • • • • • •
	b	Float type auto drain Bowl *6	+  C*4 D*5 +  2 6 8 C 6C +  	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8	• • 	• • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •
	b	Float type auto drain	+  C*4 D*5 +  2 6 8 C 6C +  J*9	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4	• • • •	• • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •
ndard	b	Float type auto drain Bowl *6	+  C*4 D*5 +  2 6 8 C 6C +  	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8	• • • • •		• • • • • • • • *7 *8
	b	Float type auto drain Bowl *6	+  C*4 D*5 +  2 6 8 C 6C +  J*9	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4	• • • • • •		• • • • • • • • *7 *8 • • • •
	b b c	Float type auto drain Bowl *6 Drain port *12	+  C*4 D*5 +  2 6 8 C 6C +  J*9 W*13	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4	• • • • • •		• • • • • • • • *7 *8 • • • •
	b	Float type auto drain Bowl *6	+  C*4 D*5 +  2 6 8 C 6C +  J*9 W*13	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4         Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube)	• • • • • •		• • • • • • • • *7 *8 • • • •
	b b c	Float type auto drain Bowl *6 Drain port *12	+  C*4 D*5 +  2 6 8 C 6C +  J*9 W*13 + 	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4         Flow direction: Left to right	• • • • • • • • • • • • • •		
	b b c	Float type auto drain Bowl *6 Drain port *12	+  C*4 D*5 +  2 6 8 C 6C +  J*9 W*13 +  R	Without auto drain         N.C. (Normally closed) Drain port is closed when pressure is not applied.         N.O. (Normally open) Drain port is open when pressure is not applied.         Polycarbonate bowl         Metal bowl         Nylon bowl         Metal bowl guard         With bowl guard (Nylon bowl)         With drain cock         Drain guide 1/8         Drain guide 1/4         Flow direction: Left to right	• • • • • • • • • • • • • •		• • • • • • • *7 *7 *8 • • • • • • • •

The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A). \*2 Drain guide is G 1/8 (applicable to the AFM20-A, AFD20-A) and G 1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended. \*6 Refer to chemical data on page 58 for chemical resistance of the bowl.

\*7 A bowl guard is provided as standard equipment (polycarbonate).

\*8 A bowl guard is provided as standard equipment (nylon).
\*9 Without a valve function

\*10 For pipe thread type: NPT.

\*11  $\bigcirc$ : For pipe thread type: NPT only

\*12 The combination of float type auto drain: C and D is not available.

 $\ast 13\,$  The combination of metal bowl: 2 and 8 is not available.

55



# Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

#### **Standard Specifications**

Model		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A	AC			
Port size		1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 3/4							
Fluid		Air							
Ambient and fluid temperature	re	-5 to 60 °C (with no freezing)							
Proof pressure		1.5 MPa							
Maximum operating pressure	)	1.0 MPa							
Minimum operating pressure			0.05	MPa		+ AR			
Nominal filtration rating	AFM20-A to AFM40-06-A	-A 0.3 μm (99.9 % filtered particle size)				A			
Nominal intration rating	AFD20-A to AFD40-06-A		0.01 µm (99.9 % fi	Itered particle size)					
Outlet side oil mist	AFM20-A to AFM40-06-A		Max. 1.0 mg/m <sup>3</sup> (AN	IR) (≈ 0.8 ppm) * <sup>2 *3</sup>		یا ا			
concentration	AFD20-A to AFD40-06-A	Max. 0.1 mg/m <sup>3</sup> (ANR)	(Before saturated with o	oil 0.01 mg/m <sup>3</sup> (ANR) or	less ≈ 0.008 ppm) *2 *3				
Rated flow [I/min (ANR)] *1	AFM20-A to AFM40-06-A	200	450	11	00	AW+			
Rated now [i/min (ANR)]	AFD20-A to AFD40-06-A	120	240	240 600					
Drain capacity [cm <sup>3</sup> ]		8	25	25 45					
Bowl material		Polycarbonate							
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)							
Weight [kg]		0.09 0.19 0.38 0.43							
*1 Conditions: Inlet pressure: 0.7 MP	a: The rated flow varies deper	nding on the inlet pressur	е.			◄			

conditions: Inlet pressure: 0.7 MPa; The rated flow varies dep

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

\*2 When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).

\*3 Bowl seal and other O-rings are slightly lubricated.

#### **Options/Part No.**

			Мо	del	
Optional specifications		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A
Bracket assembly *1		AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS
Float type auto drain *2 *3	N.C.	AD27-A	AD37-A	AD4	17-A
Float type auto drain	N.O.	—	AD38-A	AD4	18-A

\*1 Assembly of a bracket and 2 mounting screws

\*2 Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A).

Please consult with SMC separately for psi and °F unit display specifications. \*3 Please consult with SMC for details on drain piping to fit NPT or G port sizes.

#### **Bowl Assembly/Part No.**

Bowl	Drain				Мос	lel		
material	discharge mechanism	Drain port	Other	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A	
		With drain cock	—	C2SF-A	—			
		With thain cock	With bowl guard	C2SF-C-A	C3SF-A	C48	SF-A	
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-W-A	C4SF	-W-A	
Delveerbenete		With drain guide	—	C2SF□-J-A	—	-	_	
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF	⊡-J-A	
	Automatic *1	Normally closed (N.C.)	—	AD27-A	—	-	_	
	(Auto drain)		With bowl guard	AD27-C-A	AD37□-A	AD4	7 <b>□-A</b>	
	(Auto urain)	Normally open (N.O.)	With bowl guard		AD38□-A	AD48□-A		
		With drain cock	—	C2SF-6-A	—	-		
	Manual	With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4S	F-6-A	
		Drain cock with barb fitting	With bowl guard		C3SF-6W-A	C4SF	-6W-A	
Nylon		With drain guide	—	C2SF□-6J-A	—			
NyIOT		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A		
	Automatic *1		—	AD27-6-A	—	—		
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A		
		Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48	□-6-A	
		With drain cock	—	C2SF-2-A	C3SF-2-A	C4S	F-2-A	
	Manual	With drain cock	With level gauge		C3LF-8-A	C4LF-8-A		
	Iviariuai	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A	C4SF	⊒-2J-A	
Metal		(without valve function)	With level gauge		C3LF□-8J-A	C4LF	⊒-8J-A	
ivietai		Normally closed (N.C.)	_	AD27-2-A	AD37□-2-A	AD47	□-2-A	
	Automatic *1		With level gauge	—	AD37□-8-A	AD47	□-8-A	
	(Auto drain)		_	—	AD38□-2-A	AD48	□-2-A	
		Normally open (N.O.)	With level gauge		AD38□-8-A	AD48	□-8-A	

\*1 Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: Ø 10, N: Ø 3/8") Please consult with SMC separately for psi and °F unit display specifications.

AF+AFM+AR

Attachment AW+AFM

AF

AFM / AFD

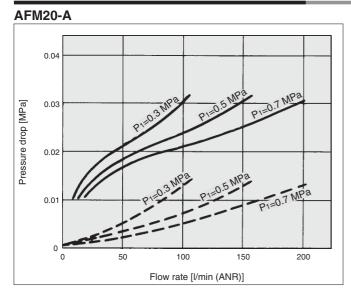
AR

A

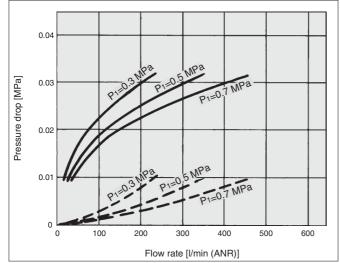
AV

# AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

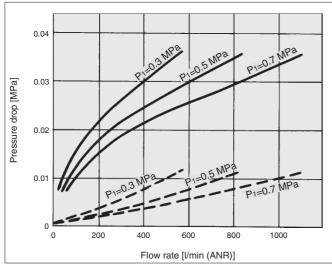
#### Flow Rate Characteristics (Representative values)

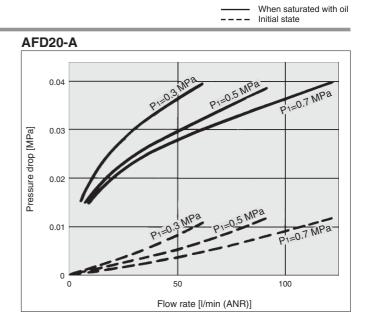




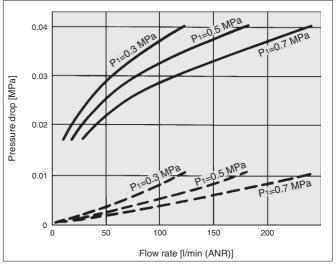




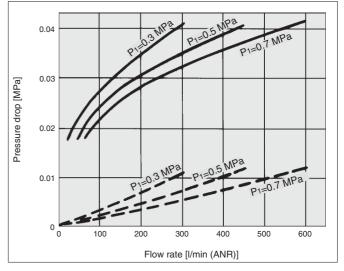




AFD30-A







# Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series

/!\ Caution

\land Warning

to the element.

Caution
 Caution

1. When the bowl is installed on the mist separator (AFM30-A/AFM40-

A), or micro mist separator (AFD30-A/AFD40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### **Design/Selection**

### **Warning**

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	—	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essential	ly safe △: Some effect	cts may occur. X: Effe	cts will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

### Air Supply

the mist separator to prevent premature clogging.

premature clogging of the element.

1. Install an air filter (AF series) as a pre-filter on the inlet side of

2. Install a mist separator (AFM series) as a pre-filter on the inlet

3. Do not install on the inlet side of the dryer as this can cause

Maintenance

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage

Mounting/Adjustment

side of the micro mist separator to prevent premature clogging.

Attachment AW+AFM AF+AFM+AR AF+AR AW+AL AF+AR+AL AC

AF

AFM / AFD

AR

Ł

**A**≷

Lock button

Design

# **A** Caution

 Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

#### ▲ Caution

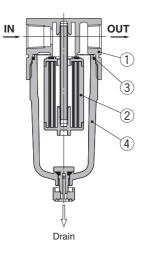
SMC

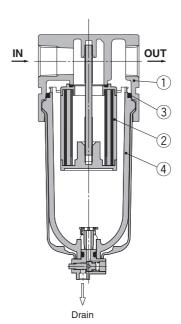
- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

# AFM20-A to AFM40-A Series AFD20-A to AFD40-A Series

#### Construction

#### AFM20-A AFD20-A





#### **Component Parts**

No.	Description	Material	Model	Colour
1	Body	Aluminium die-cast	AFM20-A to AFM40-06-A AFD20-A to AFD40-06-A	White

#### **Replacement Parts**

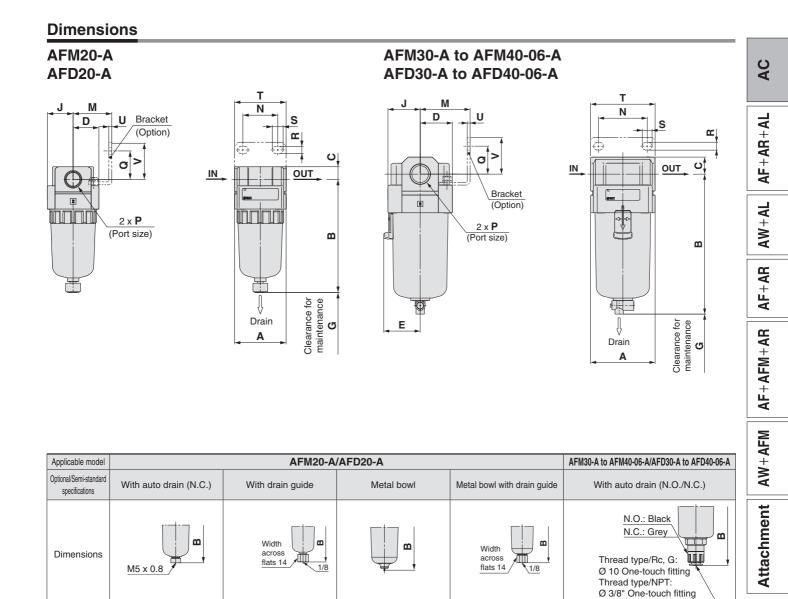
				Part no.						
No.	No. Description		Material	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A			
2	Element assembly	AFM20 to 40	—	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS			
2	Element assembly	AFD20 to 40	—	AFD20P-060AS	AFD30P-060AS	AFD40F	P-060AS			
3	Bowl seal		NBR	C2SFP-260S	C32FP-260S	C42FF	260S			
4	Bowl assembly *1		Polycarbonate	C2SF-A	C3SF-A	C45	SF-A			

AFM30-A to AFM40-06-A

AFD30-A to AFD40-06-A

\*1 Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

# Mist Separator AFM20-A to AFM40-A Series Micro Mist Separator AFD20-A to AFD40-A Series



Applicable model		AFM30-A to AFM40-06-A/AFD30-A to AFD40-06-A										
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting						
Dimensions		Width across flats 17		Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604						

AF

AFM / AFD

AR

A

AV

	Standard specifications							Optional specifications									
Model		Stanuaru specifications									Bracke	t mount				With auto drain	
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	т	U	V	В
AFM20-A/AFD20-A	1/8, 1/4	40	87.6	9.8	20	—	40	20	30	27	22	5.4	8.4	40	2.3	28	104.9
AFM30-A/AFD30-A	1/4, 3/8	53	115.1	14	26.7	30	50	26.7	41	35	23	6.5	13	53	2.3	30	156.8
AFM40-A/AFD40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	75	35.5	50	52	26	8.5	12.5	70	2.3	35	186.9
AFM40-06-A/AFD40-06-A	3/4	75	149.1	20	35.5	38.4	75	35.5	50	52	25	8.5	12.5	70	2.3	34	188.9

				Semi-standard specific	ations				
Model	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide			
	В	В	В	В	В	В			
AFM20-A/AFD20-A	—	91.4	87.4	93.9	—				
AFM30-A/AFD30-A	123.6	121.9	117.6	122.1	137.6	142.1			
AFM40-A/AFD40-A	155.6	153.9	149.6	154.1	169.6	174.1			
AFM40-06-A/AFD40-06-A	157.6	155.9	151.6	156.1	171.6	176.1			
6 CMC 6									

**SMC** 

# AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



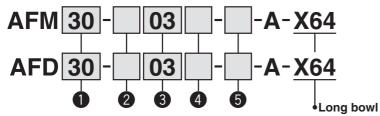
#### 1 Long Bowl

Drain capacity is greater than that of standard models.

#### **Applicable Model/Drain Capacity**

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	
Drain capacity [cm <sup>3</sup> ]	19	43	88		
B dimension [mm]*1	108.6	137.1	167.2	169.2	

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.



AFM20-A AFD20-A

AFM30 to 40-06-A AFD30 to 40-06-A





· Semi-standard: Select one each for a to d.

• Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03B-2R-A-X64

	<u> </u>	Sy			Description	0		
						Body size		
						20	30	40
				—	Rc			
2	Pipe thread type N*1				NPT		•	
		<b>F</b> *2			G		•	•
				+				
	01			01	1/8		_	—
		02           O3           O4			1/4		•	•
8					3/8	_	•	•
					1/2		_	
	06			06	3/4	_	_	•
				+				
		Option (Mounting)			Without mounting option		•	•
4	Ì	Option (Modifiling)		<b>B</b> *3	With bracket		•	٠
	+			+				
5			a Bowl*4	—	Polycarbonate bowl		•	•
				2	Metal bowl		•	•
		а		6	Nylon bowl		•	٠
				С	With bowl guard		*5	*5
				6C	With bowl guard (Nylon bowl)		*6	*6
	σ			+				
	dar		Drain port	—	With drain cock		•	•
	tan	b		<b>J</b> *7	Drain guide 1/8		—	_
9	i-S				Drain guide 1/4	_	•	•
	Semi-standard			<b>W</b> *8	Drain cock with barb fitting (for $\emptyset$ 6 x $\emptyset$ 4 nylon tube)	_	•	•
				+				
		с	Flow direction	—	Flow direction: Left to right	•	•	•
				R	Flow direction: Right to left		•	•
				+				
		d	Pressure unit		Name plate and caution plate for bowl in SI units: MPa		•	•
		~		<b>Z</b> *9	Name plate and caution plate for bowl in imperial units: psi, °F	○*10	O*10	O*10

\*1 Drain guide is NPT 1/8 (applicable to the AFM20-A, AFD20-A) and NPT 1/4 (applicable to the AFM30-A to AFM40-06-A, AFD30-A to AFD40-06-A). \*2 Drain guide is G 1/8 (applicable to the AFM20-A, AFD20-A) and G 1/4 (applicable

\*5 A bowl guard is provided as standard equipment (polycarbonate). \*6 A bowl guard is provided as standard equipment (nylon).

\*7 Without a valve function

\*8 The combination of metal bowl: 2 is not available.

to the AFM30-A to AFM40-06-A, AFD30-A to AFD40-06-A). \*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 Refer to chemical data on page 58 for chemical resistance of the bowl.

\*9 For pipe thread type: NPT

\*10 O: For pipe thread type: NPT only



# AFM20-A to AFM40-06-A Mist Separator AFD20-A to AFD40-06-A Micro Mist Separator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### AC 2 With Element Service Indicator Clogging status of elements can be checked visually. AF+AR+AL **Applicable Model** Model AFM20-A, AFD20-A AFM30-A, AFD30-A AFM40-A, AFD40-A AFM40-06-A, AFD40-06-A Port size 1/8. 1/4 1/4.3/8 1/4, 3/8, 1/2 3/4 **AFM** 30 • Option/Semi-standard: Select one each for a to f. 03 A-X2141 · Option/Semi-standard symbol: When more than one specification is AW+AL required, indicate in alphanumeric order. Example) AFM30-03BD-2R-A-X2141 30 AFD 03 A-X2141 AF+AR 1 5 With element service indicator A special body type is required to mount the element service indicator. It cannot be mounted on a standard body. AF+AFM+AR 0 Symbol Description Body size 20 40 30 Rc **N**\*1 2 Pipe thread type NPT **F**\*2 G + Attachment AW+AFM 01 1/8 02 1/4 3 Port size 03 3/8 04 1/206 3/4 +Without mounting option а Mounting **B**\*3 With bracket Option + 4 Without auto drain Float type **C**\*4 b N.C. (Normally closed) Drain port is closed when pressure is not applied. auto drain **D**\*5 N.O. (Normally open) Drain port is open when pressure is not applied. +Polycarbonate bowl 2 Metal bowl AF 6 Nylon bowl • Bowl \*6 С 8 Metal bowl with level gauge • With bowl guard С \_\_\_\*8 \*8 6**C** With bowl guard (Nylon bowl) Semi-standard AFM / AFD + With drain cock 6 **J**\*9 d Drain port \*12 Drain guide 1/4 **W**\*13 Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube) + Flow direction: Left to right Flow direction е AB R Flow direction: Right to left +Name plate and caution plate for bowl in SI units: MPa f Pressure unit O\*11 0\*11 **Z**\*10 Name plate and caution plate for bowl in imperial units: psi, °F \*1 Drain guide is NPT 1/8 (applicable to the AFM20-A, AFD20-A) and NPT 1/4 \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min (applicable to the AFM30-A/40-A, AFD30-A/40-A). [ANR]), air leakage from the drain cock may occur during start of operations. Ł

The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A).

\*2 Drain guide is G 1/8 (applicable to the AFM20-A, AFD20-A) and G 1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

N.C. type is recommended.

\*6 Refer to chemical data on page 58 for chemical resistance of the bowl.

\*7 A bowl guard is provided as standard equipment (polycarbonate).

\*8 A bowl guard is provided as standard equipment (nylon).

\*9 Without a valve function

\*10 For pipe thread type: NPT

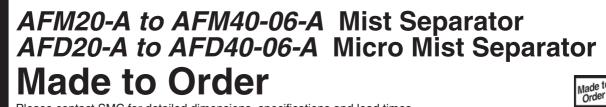
\*11 O: For pipe thread type: NPT only

\*12 The combination of float type auto drain: C and D is not available.

\*13 The combination of metal bowl: 2 and 8 is not available.



AV



Please contact SMC for detailed dimensions, specifications and lead times.



#### 3 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



#### Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

#### 4 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.

#### Standard model no. 21

• Copper, fluorine and silicone-free + Low particle generation

# Modular Type Regulator **AR Series**

		Set pressure	Options
AR10-A	M5 x 0.8	0.05 to 0.7 MPa 0.02 to 0.2 MPa	Bracket Round type pressure gauge Set nut (for panel mount) *1
AR20(K)-B	1/8, 1/4		Bracket
AR25(K)-B	1// 2/9		Set nut (for panel mount) *1
AR30(K)-B	1/4, 3/8		Square embedded type pressure gauge
AR40(K)-B	1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Digital pressure switch
AR40(K)-06-B	3/4		Round type pressure gauge
AR50(K)-B	3/4, 1		Bracket Square embedded type pressure gauge
AR60(K)-B	1		Digital pressure switch Round type pressure gauge
	AR20(K)-B AR25(K)-B AR30(K)-B AR40(K)-B AR40(K)-06-B AR50(K)-B	AR20(K)-B       1/8, 1/4         AR25(K)-B       1/4, 3/8         AR30(K)-B       1/4, 3/8, 1/2         AR40(K)-O6-B       3/4         AR50(K)-B       3/4, 1         AR60(K)-B       1	AR10-A       M5 × 0.8       0.02 to 0.2 MPa         AR20(K)-B       1/8, 1/4          AR25(K)-B       1/4, 3/8          AR30(K)-B       1/4, 3/8       0.05 to 0.85 MPa         AR40(K)-B       1/4, 3/8, 1/2       0.05 to 0.85 MPa         AR40(K)-B       3/4       0.02 to 0.2 MPa

AC



Symbol





#### How to Order

#### Refer to page 67 for size 20 to 60.



Option/Semi-standard: Select one each for a to g.
Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR10-M5BG-1NR-A

	<u> </u>			Symbol	Description
				—	Without mounting option
	<del></del>	а	Mounting	<b>B</b> *2	With bracket
•	Option **			Н	With set nut (for panel mount)
	Opti		1	+	
		b	Pressure gauge	—	Without pressure gauge
		~		<b>G</b> *3	Round type pressure gauge (without limit indicator)
				+	
		с	Set pressure *4	—	0.05 to 0.7 MPa setting
				1	0.02 to 0.2 MPa setting
				+	
		Ь	d Exhaust mechanism		Relieving type
		u		Ν	Non-relieving type
	ard			+	
2	Semi-standard	е	e Flow direction		Flow direction: Left to right
9	ni-s	C		R	Flow direction: Right to left
	Ser			+	
		f	Knob	—	Downward
			KIIOD	Y	Upward
				+	
		a	Pressure unit	—	Name plate and pressure gauge in SI units: MPa
		g	Fiessule utili	Z	Name plate and pressure gauge in imperial units: psi

\*1 Options are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts

\*3 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.

\*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

# Regulator **AR10-A** Series

#### Standard Specifications

Port size	M5 x 0.8
Pressure gauge port size *1	1/16
Fluid	Air
Ambient and fluid temperature	-5 to 60 °C (with no freezing)
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.7 MPa
Construction	Relieving type
Weight [kg]	0.06

\*1 Use a bushing (part no.: 131368) when connecting the R 1/8 pressure gauge to the Rc 1/16.

#### **Options/Part No.**

Bracket assembly *1	AR12P-270AS
Set nut	AR12P-260S
Round type pressure gauge *2	G27-10-R1

\*1 Assembly of a bracket and set nuts

\*2 1.0 MPa pressure gauge

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### Selection

### \land Warning

1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less.

#### Maintenance

### **M** Warning

 When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting/Adjustment

### \land Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2**. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **A** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- 2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.

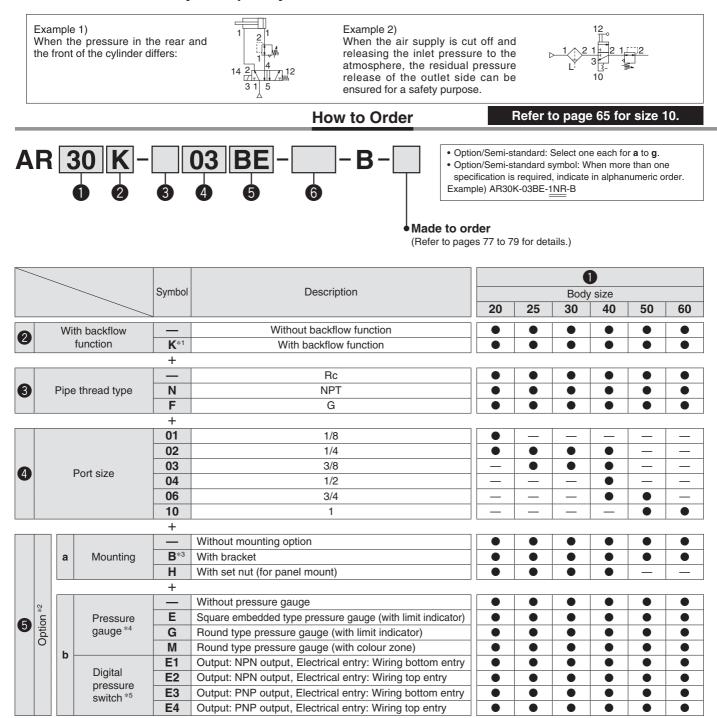
AR AFM / AFD

AF

SMC \$



• With the backflow function, it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.



# Regulator AR20-B to AR60-B Series Regulator with Backflow Function **AR20K-B to AR60K-B Series**



AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

Attachment AW + AFM

AF

**AFM / AFD** 

AR

F

₹

AR20-B, AR20K-B AR40-B, AR40K-B

							1			
	Symbol		Symbol	Description			Body	size		
					20	25	30	40	50	60
	с	Set	—	0.05 to 0.85 MPa setting						
	C	pressure *6	1	0.02 to 0.2 MPa setting						
			+							
	d	Exhaust	—	Relieving type				•		
	u	mechanism	Ν	Non-relieving type						
pr			+							
ndâ	е	Flow direction		Flow direction: Left to right						
sta 6	e	TIOW direction	R	Flow direction: Right to left				•		
Semi-standard			+							
S	f	Knob		Downward						
		KIIOD	Y	Upward						
			+							
			_	Name plate and pressure gauge in SI units: MPa						
	g	Pressure unit	<b>Z</b> *7	Name plate and pressure gauge in imperial units: psi	0*9	0*9	0*9	0*9	0*9	0*9
			<b>ZA</b> *8	Digital pressure switch: With unit selection function	△*10	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*10}$	$\triangle^{*1}$

\*2 Options B, G, H, M are not assembled and supplied loose at the time of shipment. \*3 Assembly of a bracket and set nuts (applicable to the AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B

\*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for

standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

\*6 Pressure can be set higher than the specification pressure in some cases, but use

Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special.

The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

\*8 For options: E1, E2, E3, E4.

\*9 O: For pipe thread type: NPT only

\*10  $\triangle$ : Select with options: E1, E2, E3, E4.

pressure within the specification range.

Model	AR20-B								
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1		
Pressure gauge port size *1				1/8					
Fluid		Air							
Ambient and fluid temperature *2		-5 to 60 °C (with no freezing)							
Proof pressure				1.5 MPa					
Maximum operating pressure				1.0 MPa					
Set pressure range		0.05 to 0.85 MPa							
Construction				Relieving type					
Weight [kg]	0.16 0.21 0.29 0.44 0.47 1.17 1.22								

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch. \*2 -5 to 50 °C for the products with the digital pressure switch.

**多SMC** 

# AR20-B to AR60-B Series AR20K-B to AR60K-B Series

#### **Options/Part No.**

Option	Option		AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B	
Brack	Bracket assembly *1		AR23P-270AS	AR28P-270AS	AR33P-270AS	AR43P	-270AS	AR52P	-270AS	
Set nu	Set nut		AR23P-260S	AR28P-260S	AR33P-260S	AR43F	P-260S	_	*2	
	Round	Standard		G36-10-□01		G46-10-□01				
	type *3	0.02 to 0.2 MPa setting		G36-4-□01		G46-4-🗆01				
Pressure	Round type *3	Standard		G36-10-□01-L		G46-10-□01-L				
gauge	(with colour zone)	0.02 to 0.2 MPa setting		G36-4-□01-L		G46-4-□01-L				
	Square *4	Standard		GC	3-10AS [GC3P-0	10AS (Pressure	e gauge cover only)]			
	embedded type	0.02 to 0.2 MPa setting		GC3-4AS [GC3P-010AS (Pressure gauge cover only)]						
Digita		NPN output, Wiring bottom entry		ISI	E35-N-25-MLA [	ISE35-N-25-M (	Switch body onl	y)]		
-		NPN output, Wiring top entry		ISI	E35-R-25-MLA [	ISE35-R-25-M	Switch body onl	y)]		
press		PNP output, Wiring bottom entry		ISI	E35-N-65-MLA [	ISE35-N-65-M (	Switch body onl	y)]		
SWILCI		PNP output, Wiring top entry		ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]						

\*1 Assembly of a bracket and set nuts. Including 2 mounting screws for the AR50(K)-B and AR60(K)-B

\*2 Please consult with SMC regarding the set nuts for the AR50(K)-B and AR60(K)-B.

\*3 in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for psi unit specifications.

\*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

[]: Switch body only. (Regarding how to order the digital pressure switch, refer to the Web Catalogue.)

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### Selection

### **Warning**

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-B to AR60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-B to AR60K-B).

#### Maintenance

### A Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting/Adjustment

### **M** Warning

- **1.** Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **A** Caution

- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).

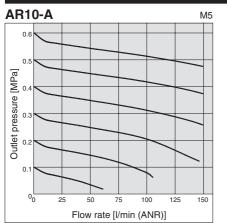


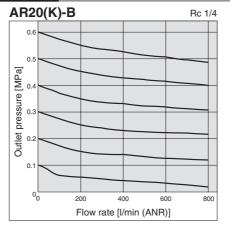
**2.** A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.

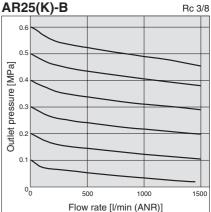


### Regulator **AR10-A** Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series









Condition: Inlet pressure of 0.7 MPa

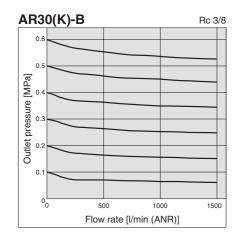
AC

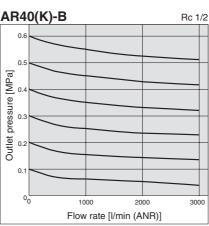
AF + AR + AL

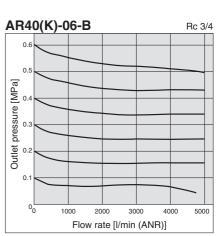
AW+AL

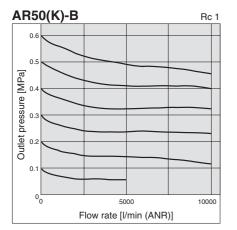
AF+AR

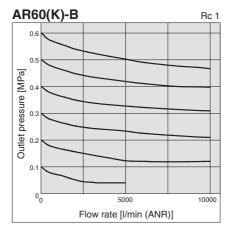
AF+AFM+AR



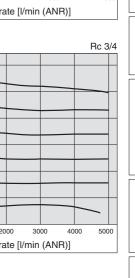








**SMC** 

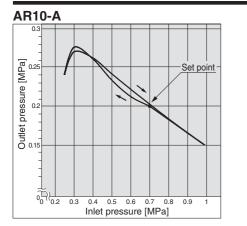


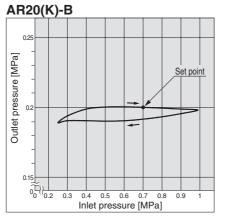


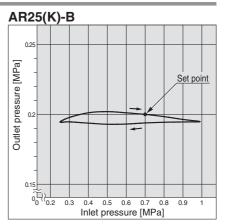
# AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

Pressure Characteristics (Representative values)

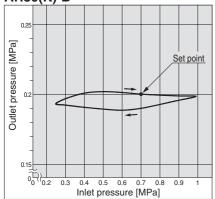
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 l/min (ANR)



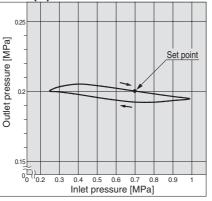




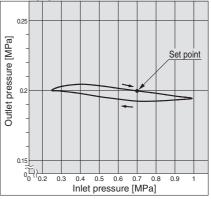


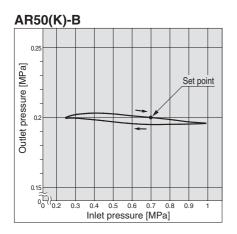


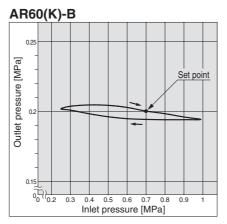








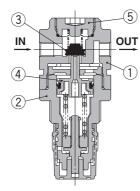




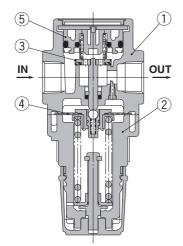
# Regulator With Backflow Function AR20K-B to AR60K-B Series

#### Construction

AR10-A



#### AR30(K)-B/AR40(K)-B



#### **Component Parts**

No.	Description	Material	Model	Colour	
	Zinc die-cas		AR10-A		
1	1 Body	Aluminium die-cast	AR20(K)-B to AR60(K)-B	White	
			AR10-A		
2	Bonnet	Polyacetal	AR20(K)-B to AR40(K)-B	White	
		Aluminium die-cast			

### Replacement Parts

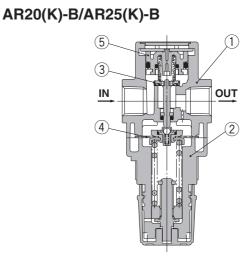
[AH	[AR10-A]						
No.	Description	Material	Part no.				
3	Valve	HNBR	AR10P-090S				
4	Piston assembly	Polyacetal	AR10P-150AS				
5	Valve guide assembly	Polyacetal	131329				

#### [AR20(K)-B to AR60(K)-B]

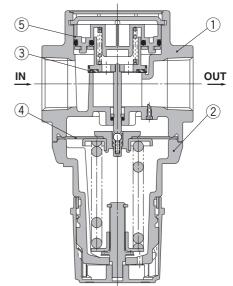
No.	Description Material		Part no.							
NO.	Description	Watenai	AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B	
3	Valve	Brass, HNBR	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S		AR50P-410S	AR60P-410S	
4	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P-150AS		AR50P-150AS		
5	Valve guide assembly	Polyacetal	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P	-050AS	AR50P-050AS	AR60P-050AS	
6	Check valve assembly *1	—		AR23KP-020AS						

**SMC** 

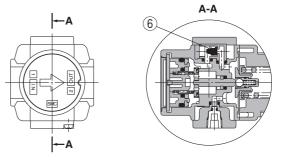
\*1 Check valve assembly is applicable for a regulator with backflow function (AR20K-B to AR60K-B) only. Assembly of a check valve cover, check valve body assembly and 2 mounting screws



### AR50(K)-B/AR60(K)-B



#### AR20K-B to AR60K-B (Regulator with Backflow Function)



AC

AF + AR + AL

AW+AL

AF+AR

AF+AFM+AR

AV

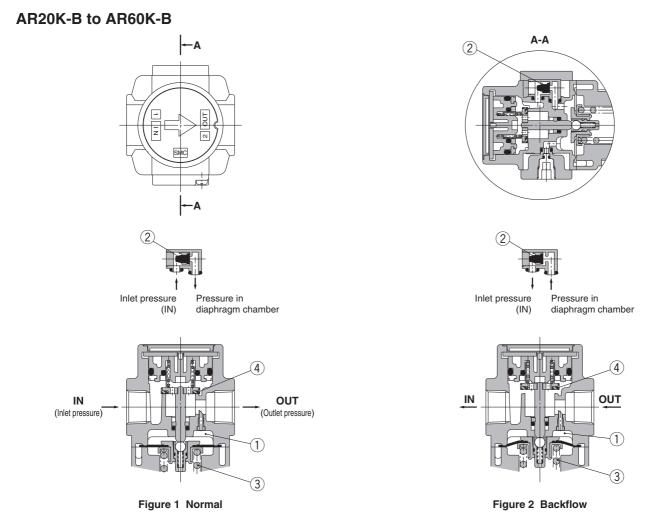
AR

# AR10-A Series AR20K-B to AR60K-B Series

#### Working Principle (Regulator with Backflow Function)



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1). When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ② force.



When the inlet pressure is higher than the regulating pressure, the check valve (2) closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve (2) opens and the pressure in the diaphragm chamber (1) is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber (1) and the force generated by the spring (3) lifts the diaphragm. The valve (4) opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

**多SMC** 

#### 73

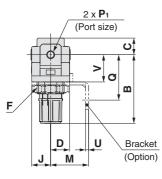
AC
AF+AR+AL
AW+AL
AF+AR
AF+AFM+AR
AW + AFM
Attachment
AF
/ AFD
AFM
AR AFM
AL AR AFM



# AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

Dimensions

#### AR10-A

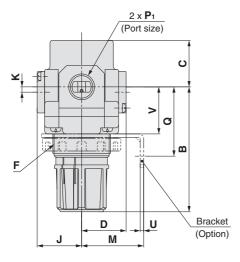


P2 A (Pressure gauge port size) Panel mounting dimensions

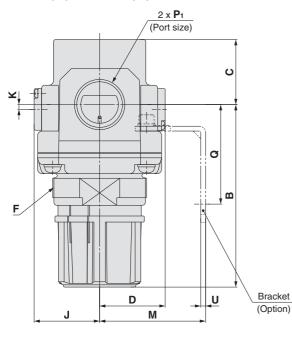


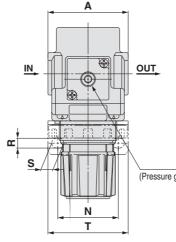
Plate thickness AR10-A: Max. 3.5

AR20(K)-B to AR40(K)-06-B



#### AR50(K)-B/AR60(K)-B





Panel mounting dimensions

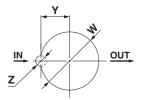
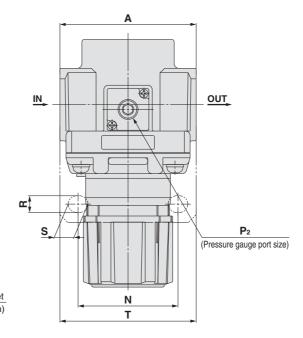


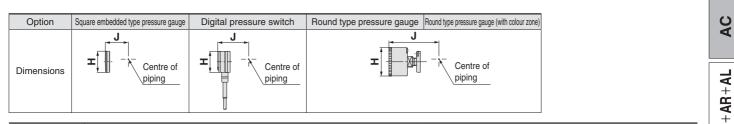
Plate thickness AR20(K)-B to AR30(K)-B: Max. 3.5 AR40(K)-B : Max. 5

P2 (Pressure gauge port size)





# Regulator **AR10-A** Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function **AR20K-B to AR60K-B Series**



												Ор	tional sp	pecificatio	ons		
Model		Standard specifications									Square embedded type pressure gauge		ressure tch	Round type pressure gauge		Round type pressure gauge (with colour zone)	
	<b>P</b> 1	P2	Α	<b>B</b> *1	С	D	F	J	Κ	Н	J	Н	J	Н	J	Н	J
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	—	—	—	_	—	Ø 26	26	_	—
AR20(K)-B	1/8, 1/4	1/8	40	67.4	26.5	28.5	M28 x 1	28.5	2*2	□28	29.5	□27.8	40	Ø 37.5	65	Ø 37.5	66
AR25(K)-B	1/4, 3/8	1/8	53	71.9	28	27.5	M32 x 1.5	27.5	0	□28	28.5	□27.8	39	Ø 37.5	64	Ø 37.5	65
AR30(K)-B	1/4, 3/8	1/8	53	85.6	30.7	29.4	M38 x 1.5	29.4	3.5	□28	30.4	□27.8	40.9	Ø 37.5	65.9	Ø 37.5	66.9
AR40(K)-B	1/4, 3/8, 1/2	1/8	70	91.7	35.8	33.8	M42 x 1.5	33.8	3.5	□28	34.8	□27.8	45.3	Ø 42.5	71.3	Ø 42.5	71.3
AR40(K)-06-B	3/4	1/8	75	93.2	35.8	33.8	M42 x 1.5	33.8	3	□28	34.8	□27.8	45.3	Ø 42.5	71.3	Ø 42.5	71.3
AR50(K)-B	3/4, 1	1/8	90	125.2	43	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	Ø 42.5	80.8	Ø 42.5	80.8
AR60(K)-B	1	1/8	95	129.6	46	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	Ø 42.5	80.8	Ø 42.5	80.8

					Option	al specifi	cations				
Model			Br	Panel mount							
	М	N	Q	R	S	Т	U	V	W	Y	Z
AR10-A	25	28	30	4.5	6.5	40	2	18	18.5	—	_
AR20(K)-B	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR25(K)-B	30	34	43.9	5.4	15.4	55	2.3	25.7	32.5	16	6
AR30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7
AR40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	_
AR60(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—

\*1 The dimension of B is the length when the filter regulator knob is unlocked. \*2 For the AR20(K)-B only, the position of the pressure gauge is above the centre of the piping.

AV

### AR20-B to AR60-B Regulator Made to Order Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### **(1)** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-	-order part no.	-X430	-X440			
Environment		Low temperature	High temperature			
Ambient t	emperature [°C]	-30 to 60	-5 to 80			
Fluid tem	perature [°C]	-5 to 60 (with	n no freezing)			
Rubber parts		Special NBR FKM				
Material	Main parts	Metal (Aluminium die-cast, etc.)				

#### Applicable Model

Mod	el	AR25	-B AF	R30-В	AR40-	B		0-06-B	AR	50-B	AR	60-Е
Port s	size	1/4, 3	8/8 1/	4, 3/8	1/4, 3/8,	1/2	3	8/4	3/4	4, 1		1
٩R	3( 1	)-[ )	2	03 6	BG 4	-[	5	]- )	B	- X	43	30
<ul> <li>Option</li> <li>than</li> <li>alpha</li> </ul>	on/Sei one s anume	mi-stan	dard sy ation is er.	mbol: \ require	e each for a When mor d, indicate	e	ı. [	X43 X44	te 0 La	or hi empe ow ter igh te	eration npera	ure ature
			Symbol		Descriptior	ı		25	B 30	0 ody siz	ze 50	60
_			—		Rc			٠	٠		٠	
2 Pip	e threa	ad type	Ν		NPT							
			F		G							
			+				_					
			02		1/4						—	
			03		3/8					٠	—	-
3	Port s	size	04		1/2			—	—		—	—
-			06		3/4						•	—
			10		1			-	—	—		
			+									
			—	Withou	it mounting	optio	n	•	•			
	a	/lounting	<b>B</b> *2	With b	racket							۲
Option *1	a	nounting	н	With s (for pa	et nut .nel mount)			•	•	•	—	-
b			+				_					
	b	Pressure gauge	<b>G</b> *3		type pressure ut limit indi			•	٠	•	•	•
			+				_					
	с	Set	—		0.85 MPa		0					•
	C p	ressure	<b>1</b> *4	0.02 to	0.2 MPa s	etting						
			+									
	d	Exhaust	—		ing type							
	n L	nechanism	Ν	Non-re	elieving typ	е						
p			+					-				
Ida	e	Flow	—		rection: Left							
Semi-standard	C	lirection	R	Flow di	rection: Righ	t to le	tt					
Ji-s			+									
Sen	f	Knob		Down			_	•	•		•	
0,			Y	Upwar	ď							
			+	r			_					-
	P	Pressure	_	gauge	plate and pr in SI units:	MPa		•	٠	•	•	•
	g	unit	<b>Z</b> *5		plate and pr in imperial osi	essur	e	○*6	○*6	○*6	○*6	0*
					-							

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment. \*2 Assembly of a bracket and set nuts (AR25-B to AR40-B)

Including 2 mounting screws for the AR50-B and AR60-B \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43 \*4 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted.

\*5 For pipe thread type: NPT.

\*6 O: For pipe thread type: NPT only

#### AR30-03-B-X430/440/425

#### 2 High Pressure

Strong materials are used in the manufacturing of regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

#### Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Set pressure range [MPa]	0.1 to 1.7
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### Applicable Model

AR20-B AR25-B AR30-B AR40-B AR40-06-B AR50-B AR60-B Model 1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 Port size 1/4, 3/8 3/4 3/4, 1

#### 30 03 BG AR X425 5 For high pressure

• Option/Semi-standard: Select one each for a to f.

Option/Semi-standard symbol: When more than one specification is

required, indicate in alphabetic order.

Example) AR30-03BG-NR-B-X425

		,		=							
	<u> </u>			Symbol	Description						
				Symbol	Description			Body			
						20	25	30	40	50	60
				—	Rc						
2	Pip	e thi	read type	Ν	NPT			•	•	•	
-	· .			F	G		٠	٠			
				+							
				01	1/8		—	—	—	—	—
				02	1/4		٠	٠	٠	—	—
		Der	:	03	3/8	—	٠	٠	٠	—	—
8		POr	t size	04	1/2	—	—	—	٠	—	—
				06	3/4	—	—	—		•	—
				10	1	—	—	—	—		
				+		-					
	Option *1			—	Without mounting option	۲	٠				
		а	Mounting	<b>B</b> *2	With bracket	٠	٠	٠	٠		
		a	wounting	н	With set nut						
4				п	(for panel mount)		•	•	•	_	
	D			+							
	Ŭ b		Pressure	<b>G</b> *3	Round type pressure switch						
		D	gauge	Gro	(with limit indicator)		•	•	•	•	
				+							
		с	Exhaust	-	Relieving type		٠		٠		
		C	mechanism	Ν	Non-relieving type				•		
				+							-
		d	Flow	—	Flow direction: Left to right						
	ard	u	direction	R	Flow direction: Right to left				•		
	pul	_		+							
6	-sta	е	Knob	_	Downward						
-	ц.	C	RIIOD	Y	Upward						
	Semi-standard			+							
		f	Pressure	—	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•
		ľ	unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	○*5	○*5	○*5	○*5	○*5	○*5
÷1 (	2				combled and supplied los				f a la la		

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
 \*2 Assembly of a bracket and set nuts (AR20-B to AR40-B)

Including 2 mounting screws for the AR50-B and AR60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
\*4 For pipe thread type: NPT.
\*5 ○: For pipe thread type: NPT only





Please contact SMC for detailed dimensions, specifications and lead times.



#### 3 0.4 MPa Setting

**≜**Caution

• The AR10 comes with a backflow function as a standard feature. When using the AR10 as with backflow function, backflow may

not occur with the set pressure of 0.15 MPa or less.

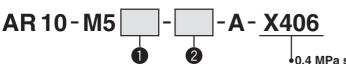
The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

#### **Applicable Model**

Model **AR10** Port size M5



0.4 MPa setting

• Option/Semi-standard: Select one each for a to f. • Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order. Example) AR10-M5BG-NR-A-X406

	_	<u> </u>		Symbol	Description	Body size
	on *1			— B*2 H	Without mounting option With bracket With set nut (for panel mount)	•     •     •     •
	Option	b	Pressure gauge *3	+  G	Without pressure gauge Round type pressure gauge (without limit indicator)	
		с	Exhaust mechanism	+  N	Relieving type Non-relieving type	•
	ndard	d	Flow direction	+ — R	Flow direction: Left to right Flow direction: Right to left	•
2	Semi-standard	е	Knob	+ — Y	Downward Upward	•
		f	Pressure unit	+ — Z	Name plate and pressure gauge in SI units: MPa Name plate and pressure gauge in imperial units: psi	

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts.\*3 A 1.0 MPa pressure gauge will be fitted.

AR

A

₹

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Please contact SMC for detailed dimensions, specifications and lead times.



#### 3 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

#### **Applicable Model**

Ν	Node	el	AR20(K)-B AR2	5(K)-B A	R30(K)-B AR40(K)-B AR40(K)-06-B AR50(K)-B AR60(K)-B						
Po	ort si	ize	1/8, 1/4 1/4	1, 3/8	1/4, 3/8 1/4, 3/8, 1/2 3/4 3/4, 1 1						
A	R	3		03	B - B - X406 • 0.4 MPa setting						
• Op	ption	/Sen	ni-standard: Select ni-standard symbol: R30K-03BE-NR-B->	When mo	for <b>a</b> to <b>f</b> . ore than one specification is required, indicate in alphabetic order.			(			
				Symbol	Description	20	25	Body 30	·	50	60
					With a state and first from the state	-			-		
2	٧	Nith b	backflow function	— K*1	Without backflow function With backflow function	•	•	•	•	•	•
				+		-	-	-	-	-	
				· -	Rc		•			•	•
3		Pip	e thread type	N	NPT	•	•	•	•	•	•
				F	G		•		•	•	•
				+							
				01	1/8		_	—	—	—	_
				02	1/4					_	—
4			Port size	03	3/8	—	•			-	—
Y			1 011 3126	04	1/2	—	—	—		—	—
				06	3/4	—	—	—			_
				10	1	—	—	_	—		•
			1	+							
				—	Without mounting option					•	•
		а	Mounting	<b>B</b> *3	With bracket		•			•	•
				H	With set nut (for panel mount)		•				_
				+			-		-		
	8				Without pressure gauge		•		•	•	•
6	Option		Pressure gauge*4	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•
	D			G	Round type pressure gauge (with limit indicator)	•	•	•	•	•	•
		b		M	Round type pressure gauge (with colour zone)	•	•	•	•	•	•
			<b>D</b> : 1: 1	E1*5	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•
			Digital pressure switch	E2*5	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•
			Switch	E3*5	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•
				E4*5	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•	•
			Externet	+	Policying type						-
		с	Exhaust mechanism	 N	Relieving type Non-relieving type	•	•	•	•	•	•
			meenamon	+					•		
				<u> </u>	Flow direction: Left to right		•			•	•
	ard	d	Flow direction	R	Flow direction: Right to left		•	•	•	•	
	Semi-standard			+	now another right to left	-	•	•	-	-	
6	-sta			· - ·	Downward		•				•
	İ	е	Knob	Y	Upward	•	•	•	•	•	•
	Se			+	- p	-	-	-	-	-	
				· - ·	Name plate and pressure gauge in SI units: MPa		•			•	•
		f	Pressure unit	<b>Z</b> *6	Name plate and pressure gauge in imperial units: psi	0*8	0*8	0*8	0*8	 	0*8
				 ZA*7	Digital pressure switch: With unit selection function						

\*1 Please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

\*2 Options B, G, H are not assembled and supplied loose at the time of shipment. \*3 Assembly of a bracket and set nuts. (AR20(K)-B to AR40(K)-B). Including 2

mounting screws for the AR50(K)-B and AR60(K)-B

 \*4 A 0.7 MPa pressure gauge will be fitted.
 \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

\*6 For pipe thread type: NPT. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
\*7 For options: E1, E2, E3, E4.

\*8 O: For pipe thread type: NPT only
\*9 ∆: Select with options: E1, E2, E3, E4.



#### (4) Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



#### Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean series

#### **(5)** Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



Copper, fluorine and silicone-free + Low particle generation

### **SMC**

# Modular Type Lubricator **AL Series**

Lubricator AL Series			Model	Port size	Option
			AL10-A	M5 x 0.8	
			AL20-A	1/8, 1/4	
<u>n</u>		an dia ya	AL30-A	1/4, 3/8	
		-	AL40-A	1/4, 3/8, 1/2	Bracket (Except AL10-A)
	and	A de la de l	AL40-06-A	3/4	
			AL50-A	3/4, 1	
Pages 83 to 90	)		AL60-A	1	

AW

L	ubricator					
	4 <i>L10-A</i>	to	AL6	0-1	A	Q.,
Symbol				1		
				Contraction of the local division of the loc	dial de	

How to Order

AL20-A AL10-A

AL40-A

		AL 30		03       B       -       -       -       Option/Sem required, included	ii-standard sy dicate in alph	mbol: Wh anumeric	en more		specificat	ion is		
							(					
			Symbol	Description	Body size							
					10	20	30	40	50	60		
				Metric thread (M5)		-	—	—	_	_		
	Dine	thread turne	_	Rc								
2	Pipe	e thread type	Ν	NPT		•						
			F	G		•						
			+									
			M5	M5 x 0.8		—	—	—	—	_		
	01 1/8					•		—	—	—		
	Port size		02 1/4					•		•	—	—
B			03	3/8			•	•	—	_		
			04	1/2			_	•	_	_		
	06			3/4				•	•			
10 1				1		—	—	_		•		
			+	Without mounting option						•		
4	Option (Mounting)		<b>B</b> *1	With bracket		•	•	•	•			
			+	With blacket		•	•	•	•			
	1		·	Polycarbonate bowl						•		
			2	Metal bowl		•	•	•	•	•		
			6	Nylon bowl		•	•	•	•	•		
	а	Bowl *2 *3	8	Metal bowl with level gauge		_	•	•	•	•		
			С	With bowl guard			*4	*4	*4	*4		
			6C	With bowl guard (Nylon bowl)		•	*5	*5	*5	*5		
Semi-standard			+			Ł			1			
and			—	Without drain cock								
i-sta	b	Lubricant exhaust port	3	With drain cock		•	•					
sem (		exhaust port	<b>3W</b> *6	Drain cock with barb fitting		—	•					
0	<u> </u>		+			•						
	с	Flow direction	—	Flow direction: Left to right		•						
	Ľ		R	Flow direction: Right to left		•						
			+									
	d	Pressure unit	_	Name plate and caution plate: MPa		•						
			<b>Z</b> *7	Name plate and caution plate: psi, °F	0*8	0*8	0*8	0*8	0*8	0*8		

\*1 Option is not assembled and supplied loose at the time of shipment.
\*2 Refer to chemical data on page 86 for chemical resistance of the bowl.
\*3 Refer to page 89 for 1000 cm<sup>3</sup> tanks.

\*4 A bowl guard is provided as standard equipment (polycarbonate).
\*5 A bowl guard is provided as standard equipment (nylon).
\*6 The combination of metal bowl: 2 and 8 is not available.

\*7 For pipe thread type: M5, NPT.
\*8 O: For pipe thread type: M5, NPT only

# Lubricator AL10-A to AL60-A Series

#### **Standard Specifications**

Model	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	
Fluid				Air	1		1	
Ambient and fluid temperature		-5 to 60 °C (with no freezing)						
Proof pressure		1.5 MPa						
Maximum operating pressure		1.0 MPa						
Minimum dripping flow rate [I/min (ANR)] *1	4	15	1/4: 30 3/8: 40	1/4: 30 3/8: 40 1/2: 50	50	190	220	
Oil capacity [cm <sup>3</sup> ]	7	25	55		13	5		
Recommended lubricant		· · ·	Class	1 turbine oil (ISO	VG32)			
Bowl material				Polycarbonate				
Bowl guard	_	Semi-standard (Steel)	Standard (Polycarbonate)					
Weight [kg]	0.07	0.10	0.20	0.38	0.43	0.94	1.09	

1 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20 °C; Oil adjustment valve fully open.

• For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

#### **Option/Part No.**

Optional specifications	Model								
Optional specifications	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A		
Bracket assembly *1	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P	-050AS		
1. Accomply of a bracket and 2 mounting scrowe									

\*1 Assembly of a bracket and 2 mounting screws

#### Bowl Assembly/Part No.

Bowl	Lubricant exhaust port		Model							
material		Other	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
	Without drain cock	—	C1SL-A	C2SL-A	—					
	Without drain cock	With bowl guard		C2SL-C-A	C3SL-A		C4S	SL-A		
Polycarbonate	With drain cock	—	C1SL-3-A	C2SL-3-A	—		_	_		
		With bowl guard		C2SL-3C-A	C3SL-3-A	C4SL-3-A				
	Drain cock with barb fitting	With bowl guard			C3SL-3W-A	C4SL-3W-A				
	Without drain cock	—	C1SL-6-A	C2SL-6-A	_	_				
		With bowl guard	—	C2SL-6C-A	C3SL-6-A	C4SL-6-A				
Nylon	With drain cock	—	C1SL-36-A	C2SL-36-A	—	—				
		With bowl guard		C2SL-36C-A	C3SL-36-A	C4SL-36-A				
	Drain cock with barb fitting	With bowl guard		_	C3SL-36W-A		C4SL-	36W-A		
	Without drain cock		C1SL-2-A	C2SL-2-A	C3SL-2-A		C4SI	2-A		
Metal	Without Grain COCK	With level gauge	_	_	C3LL-8-A		C4LL	8-A		
wieldi	With drain cock	_	C1SL-23-A	C2SL-23-A	C3SL-23-A		C4SL	-23-A		
		With level gauge			C3LL-38-A		C4LL	-38-A		

\* · Bowl seal is included for the AL20-A to AL60-A.

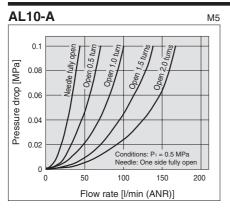
 $\cdot$  Please consult with SMC separately for psi and  $^\circ\text{F}$  unit display specifications.

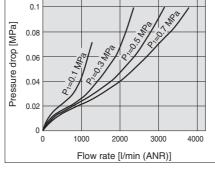
AW



# AL10-A to AL60-A Series

#### Flow Rate Characteristics (Representative values)





AL20-A

AL40-06-A

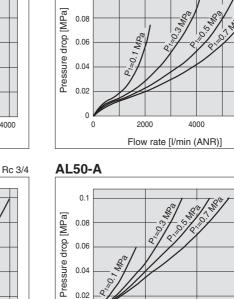
0.1

0.08

0.06

MPa

Pressure drop [MPa]



Rc 3/8

6000

15000

10000

Flow rate [I/min (ANR)]

Rc 1

AL30-A

0.1

0.08

0.06

0.04

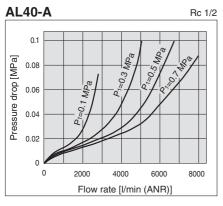
0.02

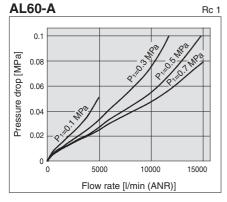
0

0

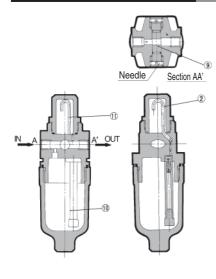
5000

Rc 1/4



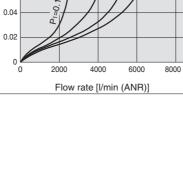


#### Working Principle: AL10



85

A portion of the air introduced from the IN side pressurises the lubricant inside the bowl. The remainder of the air passes through the needle (9), and flows to the OUT side. The differential pressure between the inside of the bowl and the inside of the sight dome 2, causes the lubricant inside the bowl into the oil passage 10. The lubricant drips from the dripping tube 10, and lubricates the OUT side. The amount of lubricant is adjusted by the needle (9) on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully open shuts off the lubricant. The needle on the side that is not used should be left fully open.



# Lubricator AL10-A to AL60-A Series

### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### Selection

### **∕∆Warning**

- 1. Do not introduce air from the outlet side as this can damage the bumper.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Material		
Туре	Chemical hame	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	—	×	Δ	

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Selection

#### ▲Caution

1. Use a check valve (AKM series) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

#### Maintenance

### ⚠Warning

- For the AL10-A/AL20-A, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurised condition.
- 2. Adjustment of the oil regulating valve for models from the AL20-A to AL60-A should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

### Caution

1. Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.

#### Mounting/Adjustment

### Caution

1. When the bowl is installed on the AL30-A to AL60-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



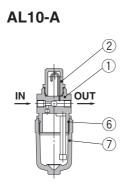
AFM / AFD

AB

3

# AL10-A to AL60-A Series

#### Construction



AL30-A/AL40-A

2

(1)

(5)

4

6

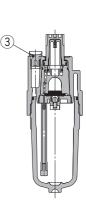
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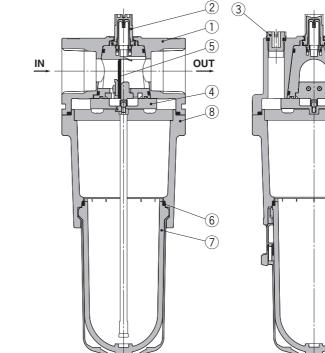
(3)

AL20-A 2 1 (5) OUT 6 (4)  $\overline{(7)}$ 

IN



AL50-A/AL60-A



IN

Component Parts									
No.	Description	Material	Model	Colour					
- 1	Body	Zinc die-cast	AL10-A	White					
'	воау	Aluminium die-cast	AL20-A to AL60-A	vvnite					
8	Housing	Aluminium die-cast	AL50-A/AL60-A	White					

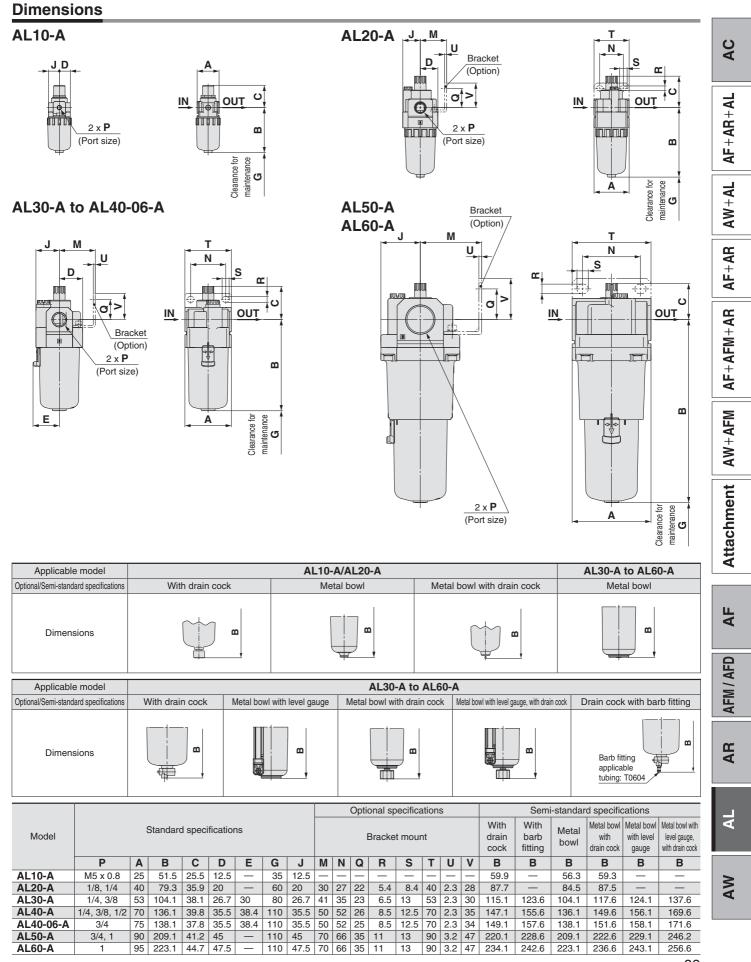
#### **Replacement Parts**

No.	Description	Material	Part no.							
NO.	Description		AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
2	Sight dome assembly	Polycarbonate	AL10P-080AS	10P-080AS AL20P-080AS						
3	Lubrication plug assembly	_	—	AL22P-060AS	AL32P-060AS	AL42P-060AS				
4	Bumper retainer assembly	_	_	AL20P-030AS	AL30P-030AS	S AL40P-030AS AL50P-030AS		AL60P-030AS		
5	Bumper (assembly)	Synthetic resin	—	AL20P-040S	AL30P-040S	S AL40P-040S AL50P-040AS		AL60P-040AS		
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S				
7	Bowl assembly *1	Polycarbonate	C1SL-A	C2SL-A	C3SL-A	C4SL-A				

\*1 • Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications.
 • Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).



# Lubricator AL10-A to AL60-A Series



**SMC** 

# Semi-standard Specifications: 1000 cm<sup>3</sup> Tank Lubricator L30 to AL60

Available for previous models (AL30 to 60).

Symbol

How to Order

	AL 30		03 B - 1 3 4 5	Option/Semi-standard: Select one each for <b>a</b> to <b>c</b> .     Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.     Example) AL30-03B-1R				
		Symbol	Description		Body			
				30	40	50	60	
	Pipe thread type         —         Rc           N         NPT         F           G         G         G		Rc					
2			NPT					
			G		٠		•	
		+						
		02	1/4		٠	—	—	
		03	3/8		•	—	—	
8	Port size	04	1/2			—	_	
		06	3/4		•		_	
		10	1		—			
		+			-		-	
4	Option (Mounting)		Without mounting option					
	1 ( 0)	<b>B</b> *1	With bracket					
	D	+	1000					
	a Bowl *2	1	1000 cm <sup>3</sup> tank					
		+	Flow disastions Loft to right					
6	<b>b</b> Flow direction	 	Flow direction: Left to right Flow direction: Right to left		•	•		
9		n +			•	•	•	
		т	Name plate in SI units: MPa					
	<b>c</b> Pressure unit	<b>Z</b> *3	Name plate in imperial units: psi		O*4	O*4	 	
		-			$\smile$	$\sim$		

\*1 Option B is not assembled and supplied loose at the time of shipment.

\*2 The standard bowl is a metal bowl with level gauge and lubricant discharge function. The material of the sight dome is polycarbonate resin. For chemical resistance, refer to the chemical data on page 463. \*3 For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*4 O: For pipe thread type: M5, NPT only

#### Semi-standard/Bowl Assembly Part No.

Semi-standard	specifications		Model				
	With switch						
Bowl material	Lowest limit ON	Lowest limit OFF	AL30	AL40	AL40-06	AL50	AL60
1000 cm <sup>3</sup> tank (Metal bowl with level gauge)	_	_			121538-1A		

· It is not possible to switch from a polycarbonate, nylon or metal bowl, or from a metal bowl with a level gauge to a 1000 cm<sup>3</sup> tank. Please order the product separately.

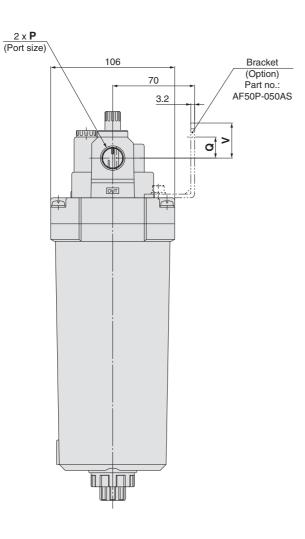
· When adding a float switch to the 1000 cm<sup>3</sup> tank, select IS400-1 or IS400-2.

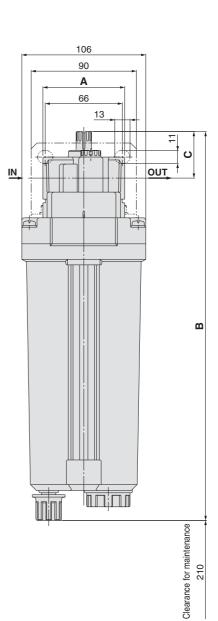
· For other replacement parts, refer to the Operation Manual

Lubricator AL30 to AL60 Series

#### Dimensions

#### Semi-standard specifications: 1000 cm<sup>3</sup> tank





Model	Р	Α	В	с	Bracke	t mount	Float switch	
Woder	F	~		C	Q	V	В	
AL30	1/4, 3/8	53	324	38	25	—	374	
AL40	1/4, 3/8, 1/2	70	333	40	18	—	383	
AL40-06	3/4	75	333	38	16	—	383	
AL50	3/4, 1	90	332	41	35	47	382	
AL60	1	95	335	45	35	47	385	



AC

AF + AR + AL

AW+AL

AF+AR

AF+AFM+AR

Attachment AW+AFM

AF

AFM / AFD

# Modular Type Filter Regulator **AV Series**

Filter Regulator AW Series	Model	Port size	Set pressure	Options
	AW10-A	M5 x 0.8	0.05 to 0.7 MPa 0.02 to 0.2 MPa	Bracket Round type pressure gauge Set nut (for panel mount)*1
	AW20-B 1/8, 1/4		Bracket	
	AW30-B	1/4, 3/8		Set nut (for panel mount)*1 Float type auto drain
	AW40-B	1/4, 3/8, 1/2	0.05 to 0.85 MPa	Square embedded type pressure gauge Digital pressure switch
	AW40-06-B	3/4	0.02 to 0.2 MPa	Round type pressure gauge
Pages 93 to 111	AW60-B	3/4, 1		Bracket Square embedded type pressure gauge Digital pressure switch Round type pressure gauge

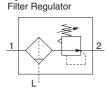
AC

AL

AW

# Filter Regulator **AVV10-A**

#### Symbol



• Integrated filter and regulator units save space and require less piping.

How	to	Order
ΠUW	ω	Ulder

Refer to page 95 for size 20 to 60.



• Option/Semi-standard: Select one each for a to h. • Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AW10-M5CG-12NR-A

Made to order

(Refer to page 108 for details.)

				Symbol	Description
					Without mounting option
		а	Mounting	B	With bracket
	-			H	With set nut (for panel mount)
	Option *1			+	MAPPILL A LA LA
U	otio	b	Float type auto drain	-	Without auto drain
	Õ			<b>C</b> *2	N.C. (Normally closed) Drain port is closed when pressure is not applied.
				+	
		с	Pressure gauge		Without pressure gauge
				<b>G</b> *3	Round type pressure gauge (without limit indicator)
		d	Set pressure *4	+	0.05 to 0.7 MDo patting
				-	0.05 to 0.7 MPa setting
				1	0.02 to 0.2 MPa setting
				+	Polycarbonate bowl
		е	Bowl *5	2	Metal bowl
	-			6	Nylon bowl
	Semi-standard			0  +	Nyion bowi
	and				Deliasing true
2	i-st	f	Exhaust mechanism		Relieving type
	em			N	Non-relieving type
	S			+	
		g	Flow direction		Flow direction: Left to right
		Ŭ		R	Flow direction: Right to left
				+	·····
		h	Pressure unit		Name plate, caution plate, and pressure gauge in SI units: MPa
				Z	Name plate, caution plate, and pressure gauge in imperial units: psi, °F

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.

\*2 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

\*3 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
 \*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*5 Refer to chemical data on page 98 for chemical resistance of the bowl.

# Filter Regulator **AW10-A** Series

AB

AL

AW



AW10-A

#### **Standard Specifications**

Port size	M5 x 0.8				
Pressure gauge port size	1/16				
Fluid	Air				
Ambient and fluid temperature	-5 to 60 °C (with no freezing)				
Proof pressure	1.5 MPa				
Maximum operating pressure	1.0 MPa				
Set pressure range	0.05 to 0.7 MPa				
Nominal filtration rating	5 µm				
Drain capacity [cm <sup>3</sup> ]	2.5				
Bowl material	Polycarbonate				
Construction	Relieving type				
Weight [kg]	0.09				

#### **Options/Part No.**

Bracket assembly *1	AR12P-270AS			
Set nut	AR12P-260S			
Round type pressure gauge *2	G27-10-R1			

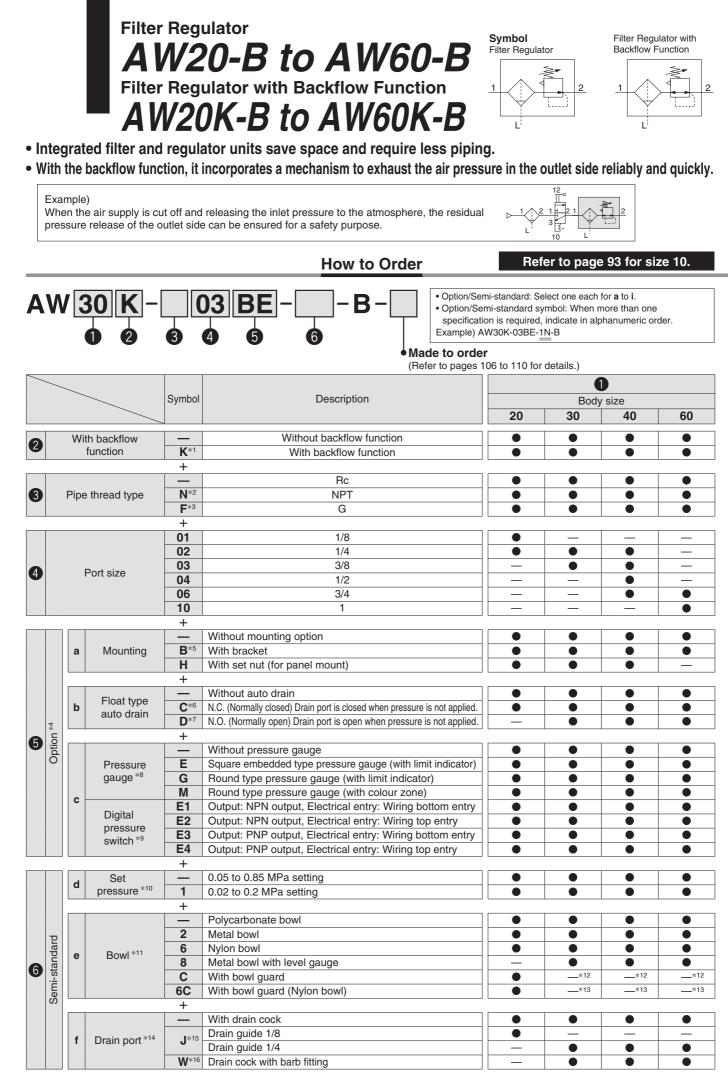
\*1 Assembly of a bracket and set nuts

\*2 1.0 MPa pressure gauge

#### **Bowl Assembly/Part No.**

Bowl material	Drain discharge mechanism	Drain port	Bowl part no.	
Polycarbonate	Manual	With drain cock	C1SF-A	
Polycarbonale	Automatic (Auto drain) *1	Normally closed (N.C.)	AD17-A	
Nvlon	Manual	With drain cock	C1SF-6-A	
INVIOL	Automatic (Auto drain) *1	Normally closed (N.C.)	AD27-6-A	
Metal	Manual	With drain cock	C1SF-2-A	
IVIELAI	Automatic (Auto drain) *1	Normally closed (N.C.)	AD17-2-A	

\*1 Minimum operating pressure: 0.1 MPa
 \* Please consult with SMC separately for psi and °F unit display specifications.



**SMC** 

# Filter Regulator AW20-B to AW60-B Series Filter Regulator with Backflow Function **AW20K-B to AW60K-B Series**



AW20-B, AW20K-B AW40-B, AW40K-B

Cumbal				Cumbal	Description	•				
				Symbol	Description	Body size				
						20	30	40	60	
	-standard		Exhaust		Relieving type					
		g	mechanism	Ν	Non-relieving type				٠	
				+				·		
		h	Flow direction	—	Flow direction: Left to right	•	•	•		
6	sta			Flow direction	R	Flow direction: Right to left		•	•	
-	ц.			+						
	Semi-			—	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa		•	•		
		i	Pressure unit	<b>Z</b> *17	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O*19	○*19	○*19	○*1	
				<b>ZA</b> *18	Digital pressure switch: With unit selection function	△*20	△*20	△*20	$\triangle^{*2}$	

the set pressure.

- \*2 Drain guide is NPT 1/8 (applicable to the AW20(K)-B) and NPT 1/4 (applicable to the AW30(K)-B to AW60(K)-B). The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AW30(K)-B to AW60(K)-B)
- \*3 Drain guide is G 1/8 (applicable to the AW20(K)-B) and G 1/4 (applicable to the AW30(K)-B to AW60(K)-B).
- \*4 Options B, G, H, M are not assembled and supplied loose at the time of shipment.
- \*5 Assembly of a bracket and set nuts (applicable to the AW20(K)-B to AW40(K)-B). Including 2 mounting screws for the AW60(K)-B
- \*6 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- less than 100 l/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- \*8 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type
- \*9 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry.
- \*10 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*11 Refer to chemical data on page 98 for chemical resistance of the bowl.
- \*12 A bowl guard is provided as standard equipment
- (polycarbonate) \*13 A bowl guard is provided as standard equipment (nvlon).

- available.
- \*15 Without a valve function
- \*16 The combination of metal bowl: 2 and 8 is not available.
- \*17 For pipe thread type: NPT. Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*18 For options: E1, E2, E3, E4.
- \*19 O: For pipe thread type: NPT only
- \*20 △: Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

Model	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1			
Pressure gauge port size *1		1/8						
Fluid			Air					
Ambient and fluid temperature *2		-5 tc	o 60 °C (with no freez	zing)				
Proof pressure			1.5 MPa					
Maximum operating pressure		1.0 MPa						
Set pressure range		0.05 to 0.85 MPa						
Nominal filtration rating		5 μm						
Drain capacity [cm <sup>3</sup> ]	8	8 25 45						
Bowl material		Polycarbonate						
Bowl guard	Semi-standard (Steel)	Semi-standard (Steel) Standard (Polycarbonate)						
Construction			Relieving type					
Weight [kg]	0.20	0.36	0.66	0.72	2.05			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch.

AF

AFM / AFD

AB

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# AW20-B to AW60-B Series AW20K-B to AW60K-B Series

#### **Options/Part No.**

	Optional spe	oifications	Model					
	Optional spe	cincations	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B	
Bracket	t assembly *1		AW23P-270AS	AR33P-270AS	AR43P-270AS		AW62P-270AS	
Set nut			AR23P-260S	AR33P-260S	AR43P-260S		<u>_</u> *2	
	Round type *3	Standard	G36-1	0-□01	G46-10-□01			
	Round type	0.02 to 0.2 MPa setting	G36-4-□01		G46-4-🗆01			
Pressure		Standard	G36-10	-□01-L	G46-10-□01-L			
gauge		0.02 to 0.2 MPa setting	G36-4-	-□01-L	G46-4-□01-L			
	Square embedded	Standard	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]					
	type *4	0.02 to 0.2 MPa setting	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]					
		NPN output, Wiring bottom entry	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]					
Digital	pressure	NPN output, Wiring top entry	y ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]					
switch	*5	PNP output, Wiring bottom entry		ISE35-N-65-MLA	(ISE35-N-65-M (S	Switch body only)]		
		PNP output, Wiring top entry	ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]					

\*1 Assembly of a bracket and set nuts. Including 2 mounting screws for the AW60(K)-B

\*2 Please consult with SMC regarding the set nuts for the AW60(K)-B.

\*3  $\square$  in part numbers for a round type pressure gauge indicates a pipe thread type.

No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pressure gauge supply for psi unit specifications.

\*4 Including one O-ring and 2 mounting screws.

[]: Pressure gauge cover only

\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

[]: Switch body only. (Regarding how to order the digital pressure switch, refer to the Web Catalogue.)

A pressure switch can be mounted on the AW60(K)-B, with a special mounting adapter (Pressure switch adapter assembly: AW63P-310AS) and mounting screws (M3 x 0.5 x 14) which are delivered with the mounting adapter.

#### **Bowl Assembly/Part No.**

David	Drain	Drain port		Model					
Bowl material	discharge mechanism		Other	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B	
		With drain cock		C2SF-A	—		—		
		With drain cock	With bowl guard	C2SF-C-A	C3SF-A	C4SF-A			
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-A	SF-W-A C4SF-W-A			
Polycarbonate		With drain guide	—	C2SF□-J-A	—		—		
Folycarbonale		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A		C4SF□-J-A		
	A	Normally aloged (N.C.)	—	AD27-A	—		—		
	Automatic *1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-C-A	AD37□-A		AD47□-A		
		Normally open (N.O.)	With bowl guard	—	AD38□-A	AD48□-A			
	Manual	With drain cock		C2SF-6-A	—	—			
			With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A			
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A		C4SF-6W-A		
Nylon		With drain guide (without valve function)	—	C2SF□-6J-A	—		—		
INVIOL			With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A		C4SF□-6J-A		
	Automatic *1 (Auto drain)	Normally closed (N.C.)	—	AD27-6-A	—		—		
			With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A			
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A		AD48□-6-A		
		With drain cock	—	C2SF-2-A	C3SF-2-A		C4SF-2-A		
	Manual	With train cock	With level gauge	—	C3LF-8-A	C4LF-8-A			
	Ivianual	With drain guide (without valve function)	_	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A		
Metal			With level gauge	—	C3LF□-8J-A		C4LF□-8J-A		
ivietai		Normally closed (N.C.)		AD27-2-A	AD37□-2-A		AD47🗆-2-A		
	Automatic *1	Normally Closed (N.C.)	With level gauge	—	AD37□-8-A		AD47🗆-8-A		
	(Auto drain)			—	AD38□-2-A		AD48□-2-A		
		Normally open (N.O.)	With level gauge	_	AD38□-8-A		AD48□-8-A		

\*1 Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A, AD47-A).

Bowl assembly comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: Ø 10, N: Ø 3/8") Please consult with SMC separately for psi and °F unit display specifications.

# Filter Regulator AW20-B to AW60-B Series

## Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smc.eu

#### **Design/Selection**

## \land Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-B to AW60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-B to AW60K-B).
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Material		
<b>T</b>	Chamical name		Ivialeria		
Туре	Chemical name	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sulfate of soda		×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	—	×	Δ	
O: Esse	ntially safe	effects may occur. X:	Effects will	occur.	

Maintenance

## \land Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting/Adjustment

## **Marning**

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

## **A** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.
- When the bowl is installed on the AW30-B to AW60-B, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Orange mark

AR

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AC

AF+AR+AL

AW+AL

AF+AR

AF+AFM+AR

Attachment || AW+AFM

Ч Ч

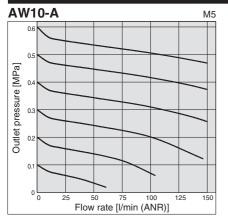
AFM / AFD

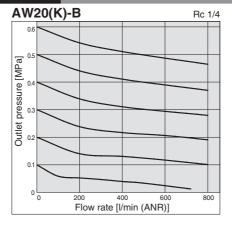
When the above factors are present, or there is some doubt, use a metal bowl for safety.



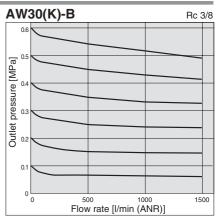
## AW10-A Series AW20-B to AW60-B Series AW20K-B to AW60K-B Series

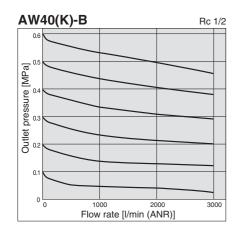
Flow Rate Characteristics (Representative values)

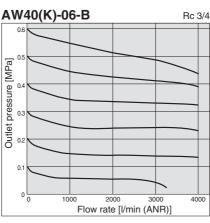


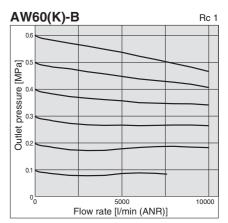


Condition: Inlet pressure of 0.7 MPa

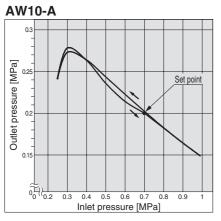


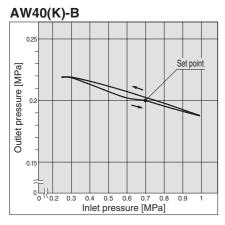




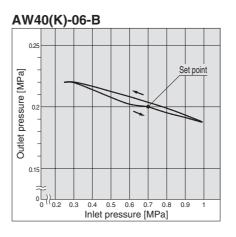


### Pressure Characteristics (Representative values)



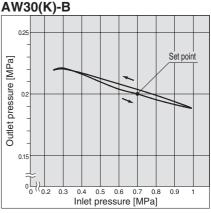


AW20(K)-B

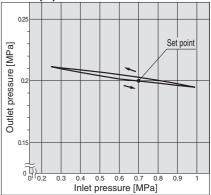


**SMC** 

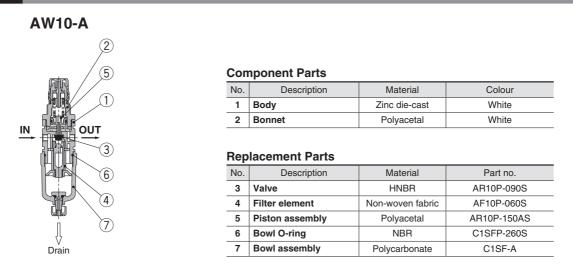




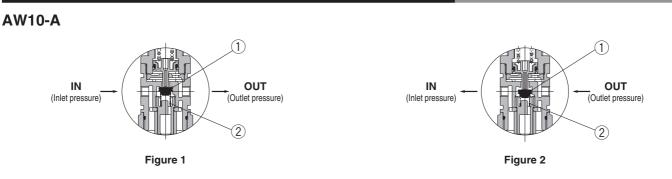
#### AW60(K)-B



#### Construction



#### Working Principle (Filter Regulator with Backflow Function)



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1). When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ③ force.

AF

A

## AW20-B to AW60-B Series AW20K-B to AW60K-B Series

Construction AW20(K)-B AW30(K)-B/AW40(K)-B AW60(K)-B C  $\bigcirc$  $\bigcirc$ 2  $\bigcirc$ (6) 2  $\bigcirc$  $\bigcirc$ (1) 6 6 (1) (1)OUT OUT OUT IN IN. IN 7 (7) (4) (4) (5) (5) (4) (8) (8) 3 (5) Drain AW20K-B to AW60K-B 7 (Filter Regulator with Backflow Function) Drain A-A 9 (8) Drain **Component Parts** No. Description Model Colour Material 1 Body Aluminium die-cast AW20-B to AW60-B White Polyacetal AW20-B to AW40-B White 2 Bonnet Aluminium die-cast AW60-B White 3 Housing Aluminium die-cast AW60-B White **Replacement Parts** Part no

No.	Description	Material		T dit iio.				
INO.	Description	Wateria	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B	
4	Valve assembly	Brass, HNBR	AW20P-340AS	AW30P-340AS	AW40P	AW40P-340AS		
5	Filter element	Non-woven fabric	AF20P-060S	AF30P-060S	AF40F	AF40P-060S		
6	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR30P-150AS	AR40P	AR40P-150AS		
7	Bowl seal	NBR	C2SFP-260S	C32FP-260S		C42FP-260S		
8	Bowl assembly *1	Polycarbonate	C2SF-A	C3SF-A*2	C4SF-A*2			
9	Check valve assembly *3	—			AR23KP-020AS			

\*1 Bowl assembly includes the bowl O-ring.

Please consult with SMC separately for psi and °F unit display specifications.

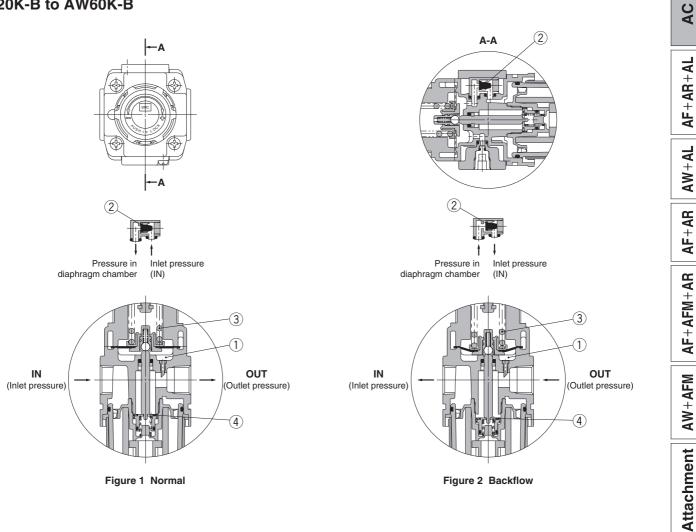
\*2 Bowl assembly for the AW30(K)-B to AW60(K)-B models comes with a bowl guard (Material: Polycarbonate).
\*3 Check valve assembly is applicable for a filter regulator with backflow function (AW20(K)-B to AW60(K)-B) only.

Assembly of a check valve cover, check valve body assembly and 2 mounting screws



#### Working Principle (Filter Regulator with Backflow Function)

#### AW20K-B to AW60K-B



When the inlet pressure is higher than the regulating pressure, the check valve 2 closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve 2 opens and the pressure in the diaphragm chamber 1 is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber (1) and the force generated by the spring (3) lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

A

## AW10-A Series AW20-B to AW60-B Series AW20K-B to AW60K-B Series

#### Dimensions

#### AW10-A

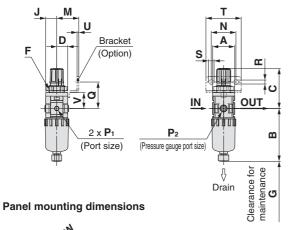
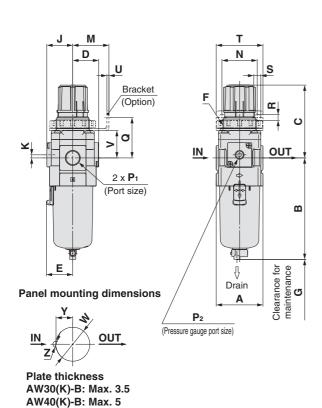




Plate thickness AW10-A: Max. 3.5

#### AW30(K)-B to AW40(K)-06-B



AW20(K)-B

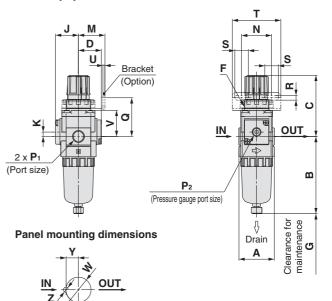
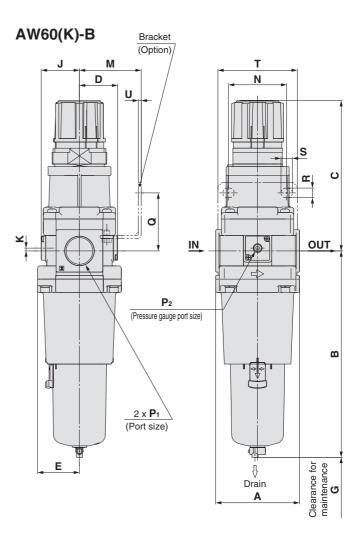
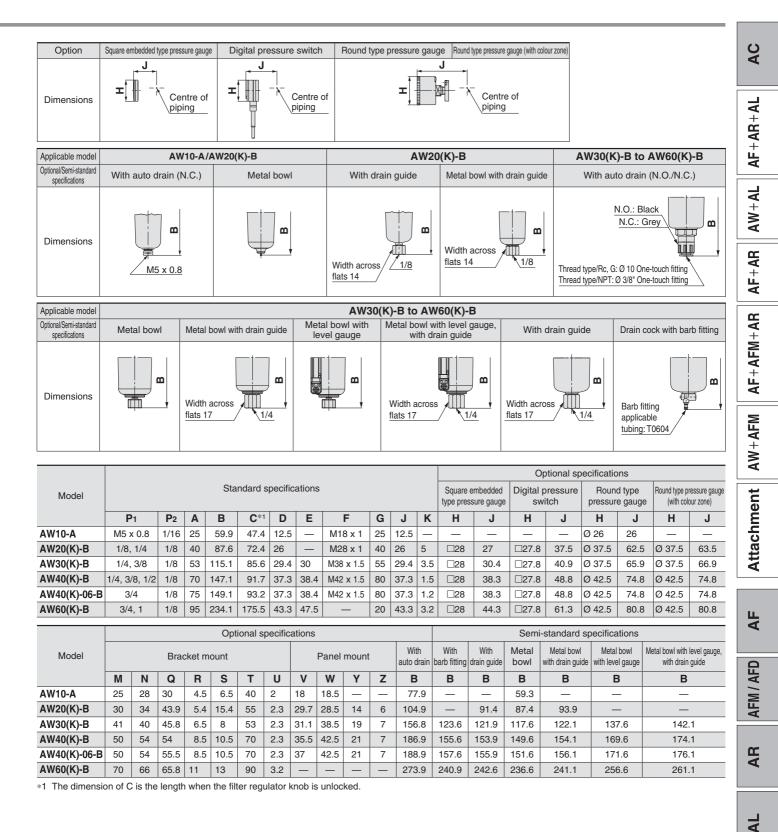


Plate thickness AW20(K)-B: Max. 3.5



## Filter Regulator **AW10-A** Series Filter Regulator **AW20-B** to **AW60-B** Series Filter Regulator with Backflow Function **AW20K-B** to **AW60K-B** Series



**GSMC** 

₹ ₹

# AW30-B to AW60-B Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### AC **(1)** Special Temperature Environment Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates. AF + AR + AL Specifications Made-to-order part no. -X430 -X440 Environment Low temperature High temperature Ambient temperature [°C] -30 to 60 -5 to 80 Fluid temperature [°C] -5 to 60 (with no freezing) AW+AL Rubber parts Special NBR FKM Material Main parts Metal (Aluminium die-cast, etc.) Applicable Model AF+AR AW30-B AW40-B AW40-06-B AW60-B Model AW30-03-2-B-X440 1/4, 3/8 Port size 1/4, 3/8, 1/2 3/4 3/4, 1 • Option/Semi-standard: Select one each for a to g. · Option/Semi-standard symbol: When more than one specification is AW 30 B-X43003 BG 2 required, indicate in alphanumeric order. AF+AFM+AR Example) AW30-03BG-2N-B-X430 4 For high/low temperature X430 Low temperature X440 High temperature Attachment AW+AFM 1 Symbol Description Body size 30 40 60 Rc . 2 Pipe thread type N NPT F G • • + 02 1/4 . 03 3/8 3 Port size 04 1/2• 06 3/4 . 10 1 + Without mounting option B\* а Mounting With bracket . Option\* н With set nut (for panel mount) AF 4 + Without pressure gauge b Pressure gauge G Round type pressure gauge (without limit indicator) + 5 Bowl \* 2 Metal bowl **AFM / AFD** + 0.05 to 0.85 MPa setting • • с Set pressure 1\* 0.02 to 0.2 MPa setting . + With drain cock . d Drain port **J**\*6 Drain guide 1/4 Semi-standard + AR Relieving type 6 Exhaust mechanisn е N Non-relieving type . + Flow direction: Left to right . • Flow direction f R Flow direction: Right to left + Name plate, caution plate for bowl, and pressure gauge in SI units: MPa Ł Pressure unit g **Z**\*7 Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F Options B. G. H are not assembled and supplied loose at the time of shipment. \*1

\*1 Options B, G, H are not assembled and supplied loose at the time of ship
 \*2 Assembly of a bracket and set nuts (AW30-B to AW40-B)

Including 2 mounting screws for the AW60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43

\*4 Only metal bowl 2 is available.

\*5 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted.

\*6 Without a valve function\*7 For pipe thread type: NPT

∗8 ○: For pipe thread type: NPT only



AV

# AW20-B to AW60-B Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

For high pressure



#### 2 High Pressure

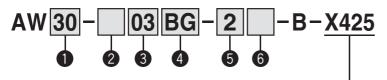
Strong materials are used in the manufacturing of filter regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

#### **Specifications**

Made-to-order part no.	-X425		
Proof pressure [MPa]	3.0		
Maximum operating pressure [MPa]	2.0		
Set pressure range [MPa]	0.1 to 1.7		
Ambient and fluid temperature [°C]	-5 to 60 °C (with no freezing)		

#### **Applicable Model**

Ν	Nodel	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Po	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1





#### AW30-03-2-B-X425

• Option/Semi-standard: Select one each for a to f.

- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AW30-03BG-2N-B-X425

		~	Sumbol	Description		1		
			Symbol	Description		Body		
					20	30	40	60
_			—	Rc	•		•	•
2	Pipe	thread type	Ν	NPT	•		•	•
-			F	G	•		•	•
			+			-		
			01	1/8	•	—	—	_
			02	1/4	•		•	_
6		Port size	03	3/8	_			_
2		011 3126	04	1/2	_	—	•	_
			06	3/4	_	—	•	٠
			10	1	—	—	—	•
			+					
			—	Without mounting option	•		•	•
<u>~</u>	a *	Mounting	<b>B</b> *2	With bracket	•		•	•
A E			Н	With set nut (for panel mount)	•		•	_
bij	Option		+					
0	O b	Pressure gauge		Without pressure gauge	•		•	•
	b Flessule gauge		<b>G</b> *3	Round type pressure gauge (with limit indicator)	•			•
			+					
B		Rowl *4	2	Metal bowl	•			•
5 Bowl *4		8	Metal bowl with level gauge	—	•	•	•	
			+					
	с	Exhaust mechanism		Relieving type	•		•	•
	1	Exhaust mechanism	N	Non-relieving type	•	•	•	•
			+					
σ				With drain cock	•		•	•
dar	d	Drain port	<b>J</b> ∗5	Drain guide 1/8	•	—	—	—
stan 6			J	Drain guide 1/4	—	•	•	•
i-st			+					
9 Semi-standard		Flow direction		Flow direction: Left to right	•		•	•
S	е	Flow direction	R	Flow direction: Right to left	•		•	•
			+					
	f	Proceure unit	_	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•		•	•
	T	Pressure unit	<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	0*7	0*7	0*7	0*7

\*1 Options B, G, H are not assembled and supplied loose at \*2 Assembly of a bracket and set nuts (AW20-B to AW40-B) at the time of shipment.

Including 2 mounting screws for the AW60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-\*4 Only metal bowl 2 and 8 are available.

\*5 Without a valve function

\*6 For pipe thread type: NPT \*7 O: For pipe thread type: NPT only

## AW10 Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

#### Refer to page 109 and after for size 20 or more.

#### **③ 0.4 MPa Setting**

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### **Specifications**

-	
Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

#### **Applicable Model**

Model	AW10
Port size	M5

4 Long Bowl Drain capacity is greater than that of standard models.

#### **Applicable Model/Drain Capacity**

, ip piloua			
Model	AW10		
Port size	M5 9		
Drain capacity [cm <sup>3</sup> ]			
B dimension [mm] *1	81.6		
*1 For polycark	onate howls Please		

m

contact SMC for other bowl materials.

Made t Order

AC

AF+AR+AL

AW+AL

œ

		How to C	Drder		AF+AR
۹W	10-M5	<b>1 2 X406</b> 0.4 MPa setting <b>X406</b> 0.4 MPa setting <b>X64</b> Long bowl	ard feature. When using function, backflow may not	ackflow function as a stand- the AW10 as with backflow t occur with the set pressure se set the inlet pressure to at the set pressure.	AF+AFM+AR
<ul> <li>Option alpha</li> </ul>		elect one each for <b>a</b> to <b>g</b> . mbol: When more than one specification is required, indica R-A-X406	te in 0.4 MPa Setting	Long Bowl	AW+AFM
		Symbol Description	Body size	Body size	Ā
	a Mounting	Without mounting option     B*2 With bracket     With set nut (for panel mount)		•	ment
Option *1	b Float type auto drain	+     Without auto drain     C Float type auto drain (N.C.)     +			Attachment
	c Pressure gauge *3	Without pressure gauge     G Round type pressure gauge (without limit indicator)	• • • • • • • • • • • • • • • • • • •	•	
	d Bowl *4	+ Polycarbonate bowl 2 Metal bowl 6 Nylon bowl +		• • •	AF
Semi-standard	e Exhaust mechanism	Relieving type     N Non-relieving type		•	Ð
Semi-s	f Flow direction	+ Flow direction: Left to right R Flow direction: Right to left	● ●	•	AFM / AFD
		+			A
	g Pressure unit	Name plate, caution plate for bowl, and pressure gauge in SI unit           Z         Name plate, caution plate for bowl, and pressure gauge in imperial units		•	
2 Assen	is B, G, H are not as ibly of a bracket and MPa pressure gauge to chemical data on				AR

A

**A** 

108



- AW 10-M5 Option/Semi-standard: Select one ea · Option/Semi-standard symbol: When
- alphanumeric order.

## AW20-B to AW60-B Filter Regulator AW20K-B to AW60K-B Filter Regulator with Backflow Function Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### 3 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### Specifications

•	
Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

#### **Applicable Model**

ĺ	Model	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B
	Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

#### 4 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Model/Drain Capacity

Model	AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm <sup>3</sup> ]	19	43		88	
B dimension [mm]*1	108.6	137.1	167.2	169.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.



be secured. In this case, select "wiring down entry" for the electrical entry.

Semi ımeri			each for a to h.								
		-B-X406	en more than one specification is required, indicate in	0.	4 MPa	ı Setti	ng		Long	Bowl	
_	Symbol Description		Description		Body size			Body size			
				20	30	40	60	20	30	40	60
Nith b	ackflow	—	Without backflow function								
fur	ction	K	With backflow function								
		+								-	
Pipe thread type		— NI*1			-	-	-		-	-	•
					-	-	-		-	-	•
		-	G								
			1/8		_	_	_		_	_	_
				-			_				_
				-	•	•	_		•	•	- 1
Poi	t size	04	1/2	_	_	•	_	_	_	•	_
	1	06	3/4	_	- 1			_	- 1		
		10	1	-	- 1	_		—	- 1	—	
		+									
		—	Without mounting option								
a	Mounting				-	-	-	-	-	-	
			With set nut (for panel mount)				—				-
			MPH and an Inclusion						1		
b	Float type auto drain					-	-				-
				<b>—</b>	-	-	-				
		_	Float type auto drain (N.O.)								
			Without pressure gauge								
	Pressure *5				•	•	•		•	•	•
	gauge	G		•	•	•	•		•	•	•
		M	Round type pressure gauge (with colour zone)	•	•	•	•		•	•	•
C –	Disting	<b>E1</b> *6	Output: NPN output, Electrical entry: Wiring bottom entry	•		•			•	•	
	<u> </u>	<b>E2</b> *6	Output: NPN output, Electrical entry: Wiring top entry								
		<b>E3</b> *6	Output: PNP output, Electrical entry: Wiring bottom entry								
	Switch	<b>E4</b> *6	Output: PNP output, Electrical entry: Wiring top entry								
	fun pe th Por a b uide is so(K) pplicc	function         pe thread type         pe thread type         Port size         a       Mounting         b       Float type auto drain         c       Pressure *5 gauge         Digital pressure switch       Pressure switch         uide is NPT 1/8 (app 30(K)-B to AW60(K)	function         K           +         -           pe thread type         N*1           F*2         +           01         02           03         04           06         10           +         -           a         Mounting         B*4           H         +           a         Mounting         C           Pressure *5         E           gauge         G           Migrad         E1*6           Digital pressure switch         E1*6           E30(K)-B to AW60(K)-B). The a pplicable to 300(K)-B to AW60(K)-B. The a pplicable to 400(K)-B. The a pplicable to the AW30(K)-B. The a pplicable to the A	function         K         With backflow function           +         Rc           pe thread type         N*1         NPT           F*2         G           +         01         1/8           02         1/4         03           04         1/2         06           04         1/2         06           05         3/4         10           10         1         +           +         -         Without mounting option           B         Float type auto drain         C           Float type auto drain         C         Float type auto drain (N.C.)           -         Without auto drain         C           C         Float type auto drain (N.C.)         D           Float type auto drain (N.C.)         D         Float type auto drain (N.O.)           +         -         Without pressure gauge         M           G         Round type pressure gauge (with colour zone)         Round type pressure gauge (with colour zone)           G         E         Square embedded type pressure gauge (with colour zone)           G         Round type pressure gauge (with colour zone)         E1*6           Digital pressure switch         E2*6 <t< td=""><td>function       K       With backflow function         +       Rc         pe thread type       <math>N^{\pm 1}</math>       NPT         F*2       G         +       01       1/8         02       1/4       •         03       3/8       -         04       1/2       -         06       3/4       -         06       3/4       -         06       3/4       -         10       1       -         +       -       Without mounting option         #       +       -         +       -       Without mounting option         +       -       Without auto drain         -       Float type auto drain (N.C.)       -         +       -       Without pressure gauge       •         +       -       Without pressure gauge (with limit indicator)       •         gauge       G       Round type pressure gauge (with limit indicator)       •         M       Round type pressure gauge (with limit indicator)       •       •         Digital pressure switch       E1*6       Output: NPN output, Electrical entry: Wiring bottom entry       •         E3*6</td><td>functionKWith backflow function<math>+</math><math>-</math>Rcpe thread type<math>N^{\pm 1}</math>NPT<math>F^{\pm 2}</math>G<math> 0</math><math>F^{\pm 2}</math>G<math>0</math><math>1/4</math><math>0</math><math>1/4</math><math>0</math><math>1/4</math><math>0</math><math>1/4</math><math>0</math><math>1/4</math><math>0</math><math>0</math><math>0</math><math>1/4</math><math>0</math><math>0</math><math>0</math><math>1/4</math><math>0</math><math>0</math><math>0</math><math>1/4</math><math>0</math><math>0</math><math>0</math><math>1/4</math><math>0</math><math>1</math><math>0</math><math>1</math><math>  0</math><math>1</math><math>  0</math><math>1</math><math>  0</math><math>1</math><math>  0</math><math>1</math><math>   -</math></td><td>functionKWith backflow function+-Rcpe thread type<math>\mathbb{N}^{\pm 1}</math>NPTF*2G011/8021/4033/8041/2063/4063/4101+-Without mounting option+-+without mounting option+-+-Without auto drainCPressure *5gaugeCPigital pressurePressure *5ESquare embedded type pressure gauge (with limit indicator)MRound type pressure gauge (with clour zone)MB ligital pressurePissicE 2*6Output: NPN output, Electrical entry: Wiring botom entryE 3*6Output: NPN output, Electrical entry: Wiring botom entryE 3*6Output: NPN output, Electrical entry: Wiring top entry••# 4 Assembly of a bracket and set nu mounting screws for the AW80(K)-B). The auto drain port comes with 0 38' One-touch</td><td>function       K       With backflow function         +       Rc         pe thread type       N*1       NPT         F*2       G         01       1/8         02       1/4         03       3/8         04       1/2         06       3/4         10       1        </td><td>function       K       With backflow function         +       Rc       •</td><td>function       K       With backflow function         +       Rc         pe thread type       N*1       NPT         F*2       G         +       01       1/8         02       1/4         03       3/8         04       1/2         04       1/2         04       1/2         04       1/2         05       3/4         06       3/4         10       1         10       1         +      </td><td>function         K         With backflow function         Image: Constraint of the second se</td></t<>	function       K       With backflow function         +       Rc         pe thread type $N^{\pm 1}$ NPT         F*2       G         +       01       1/8         02       1/4       •         03       3/8       -         04       1/2       -         06       3/4       -         06       3/4       -         06       3/4       -         10       1       -         +       -       Without mounting option         #       +       -         +       -       Without mounting option         +       -       Without auto drain         -       Float type auto drain (N.C.)       -         +       -       Without pressure gauge       •         +       -       Without pressure gauge (with limit indicator)       •         gauge       G       Round type pressure gauge (with limit indicator)       •         M       Round type pressure gauge (with limit indicator)       •       •         Digital pressure switch       E1*6       Output: NPN output, Electrical entry: Wiring bottom entry       •         E3*6	functionKWith backflow function $+$ $-$ Rcpe thread type $N^{\pm 1}$ NPT $F^{\pm 2}$ G $ 0$ $F^{\pm 2}$ G $0$ $1/4$ $0$ $1/4$ $0$ $1/4$ $0$ $1/4$ $0$ $1/4$ $0$ $0$ $0$ $1/4$ $0$ $0$ $0$ $1/4$ $0$ $0$ $0$ $1/4$ $0$ $0$ $0$ $1/4$ $0$ $1$ $0$ $1$ $  0$ $1$ $  0$ $1$ $  0$ $1$ $  0$ $1$ $   -$	functionKWith backflow function+-Rcpe thread type $\mathbb{N}^{\pm 1}$ NPTF*2G011/8021/4033/8041/2063/4063/4101+-Without mounting option+-+without mounting option+-+-Without auto drainCPressure *5gaugeCPigital pressurePressure *5ESquare embedded type pressure gauge (with limit indicator)MRound type pressure gauge (with clour zone)MB ligital pressurePissicE 2*6Output: NPN output, Electrical entry: Wiring botom entryE 3*6Output: NPN output, Electrical entry: Wiring botom entryE 3*6Output: NPN output, Electrical entry: Wiring top entry••# 4 Assembly of a bracket and set nu mounting screws for the AW80(K)-B). The auto drain port comes with 0 38' One-touch	function       K       With backflow function         +       Rc         pe thread type       N*1       NPT         F*2       G         01       1/8         02       1/4         03       3/8         04       1/2         06       3/4         10       1	function       K       With backflow function         +       Rc       •	function       K       With backflow function         +       Rc         pe thread type       N*1       NPT         F*2       G         +       01       1/8         02       1/4         03       3/8         04       1/2         04       1/2         04       1/2         04       1/2         05       3/4         06       3/4         10       1         10       1         +	function         K         With backflow function         Image: Constraint of the second se

How to Order

2 Drain guide is G 1/8 (applicable to the AW20(K)-B) and G 1/4 (applicable to the AW30(K)-B to AW60(K)-B).

AW30(K)-B to AW00(K)-B).
 Options B, G, H, M are not assembled and supplied loose at the time of shipment.

## Filter Regulator AW20-B to AW60-B Series Filter Regulator with Backflow Function **AW20K-B** to **AW60K-B** Series

60 •

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AV

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O\*14

∆\*15

	0.4	4 MPa	Setti					
			)	0				
Description		Body	/ size	Body size				
	20	30	40	60	20	30	40	(
0.05 to 0.85 MPa setting	-	—	-	—				
0.02 to 0.2 MPa setting	—	—	—	—		•	٠	
					-			
Polycarbonate bowl								
Metal bowl								
Nylon bowl								
Metal bowl with level gauge	—				—	—	—	
With bowl guard		—	—	—		—	—	· ·
With bowl guard (Nylon bowl)		—	—	—		—	—	
With drain cock								
Drain guide 1/8		—	—	—		—	—	
Drain guide 1/4	—				—			
Drain cock with barb fitting: For Ø 6 x Ø 4 nylon tube	—				—			

•

∆\*15

O\*14

∆\*15

•

∆\*15

•

⊖\*14

∆\*15

•

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∆\*15

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O\*14

∆\*15

Name plate, caution plate for bowl, and pressure gauge in SI units:  $\ensuremath{\mathsf{MPa}}$ Z\*12 Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F i Pressure unit ZA\*13 Digital pressure switch: With unit selection function \*7 The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure

gauge is attached, a 0.4 MPa pressure gauge will be fitted.

\*8 Refer to chemical Data on page 98 when selecting a bowl material.

\*9 Float type auto drain: The combination of C and D is not possible.

Symbol

1\*7

+

2

6

8

С

6C +

**J**\*10

W\*11

+

Ν

+

R

+

Relieving type

Non-relieving type

Flow direction: Left to right

Flow direction: Right to left

\*10 Without a valve function

d

е

f

g

h

Semi-standard

6

Set pressure

Bowl \*8

Drain port

Exhaust

mechanism

Flow direction

\*9

\*11 Metal bowl: The combination of 2 and 8 is not possible.

\*12 For pipe thread type: NPT. The digital pressure switch will be equipped with the

unit selection function, setting to psi initially.

\*13 For options: E1, E2, E3, E4.

\*14 ○: For pipe thread type: NPT only
\*15 △: Select with options: E1, E2, E3, E4.





#### **5** Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



#### Standard model no.

Please contact SMC if a product with pressure gauge is desired.

Clean Series



#### 6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.

## 21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation



Prevents careless knob operation.





Lock (supplied by users)

Part no.	Applicable model
AR20P-580AS	AC20□-B, AR20(K)-B, AW20(K)-B
AR25P-580AS	AC25□-B, AR25(K)-B
AR30P-580AS	AC30□-B, AR30(K)-B, AW30(K)-B
AR40P-580AS	AC40□(-06)-B, AR40(K)(-06)-B, AW40(K)(-06)-B

**SMC** 

## ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

I

etc.

Caution indicates a hazard with a low level of risk **▲** Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of risk  $\triangle$  Warning: which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk A Danger : Which, if not avoided, will result in death or serious injury. ------

#### 🗥 Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3.Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

#### A Caution

1. The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

\*1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements) ISO 10218-1: Manipulating industrial robots - Safety.

#### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.\*2)
- Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products

\*2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed

#### /ACaution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### ✓ Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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-----	---------------	----------

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