

# ISO Cylinder ISO Standard (15552) **New**

Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100, Ø 125

**Lightweight** Up to **15% Weight reduced**

\* Compared with the previous CP96 series (Ø 40, 100 stroke)

## New series added

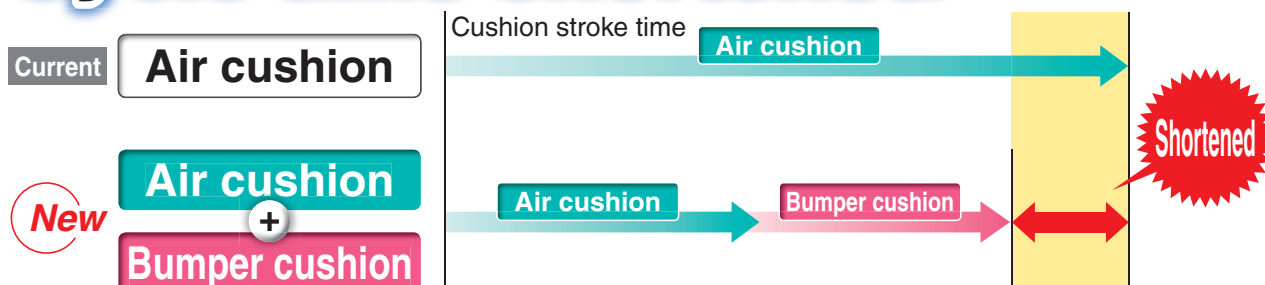
- Standard type, Double rod: Series CP96-W
- Non-rotating rod type, Single rod: Series CP96K  
Double rod: Series CP96K-W

## Made to Order added

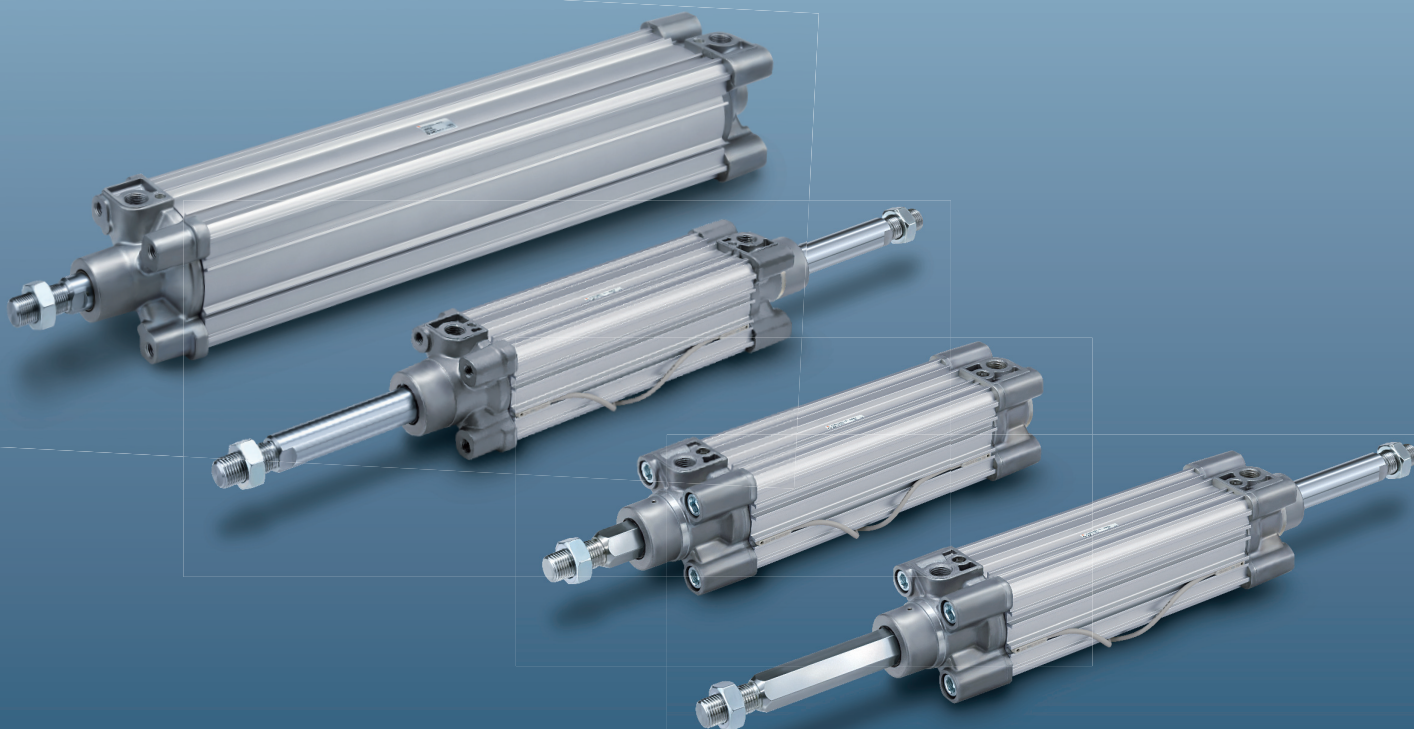
- Heat resistant cylinder (-XB6)
- Heavy duty scraper (-XC4)
- Coil scraper (-XC35) etc. are added.

■ By adopting a new cushion method (**Air cushion** + **Bumper cushion**),

## Cycle time shortened



■ Bumper cushion reduces the metal noise that occurs when piston stops



## Series CP96



CAT.EUS20-241Bb-UK

# New Series CP96

## Weight reduced

Achieved weight reduction by changing rod cover shape and piston structure

[kg]

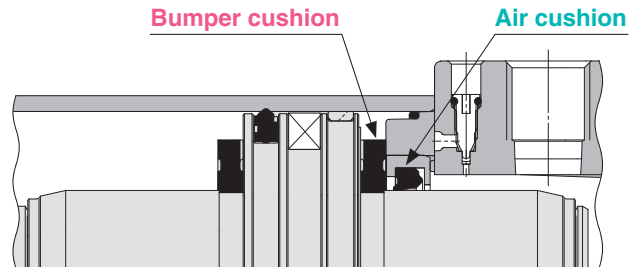
| Bore size [mm] | CP96 | Reduction rate |
|----------------|------|----------------|
| 32             | 0.74 | 11 %           |
| 40             | 1.02 | 15 %           |
| 50             | 1.74 | 11 %           |
| 63             | 2.12 | 12 %           |
| 80             | 3.40 | 11 %           |
| 100            | 4.33 | 11 %           |

\* Compared with the previous CP96 series (Ø 40, 100 stroke)

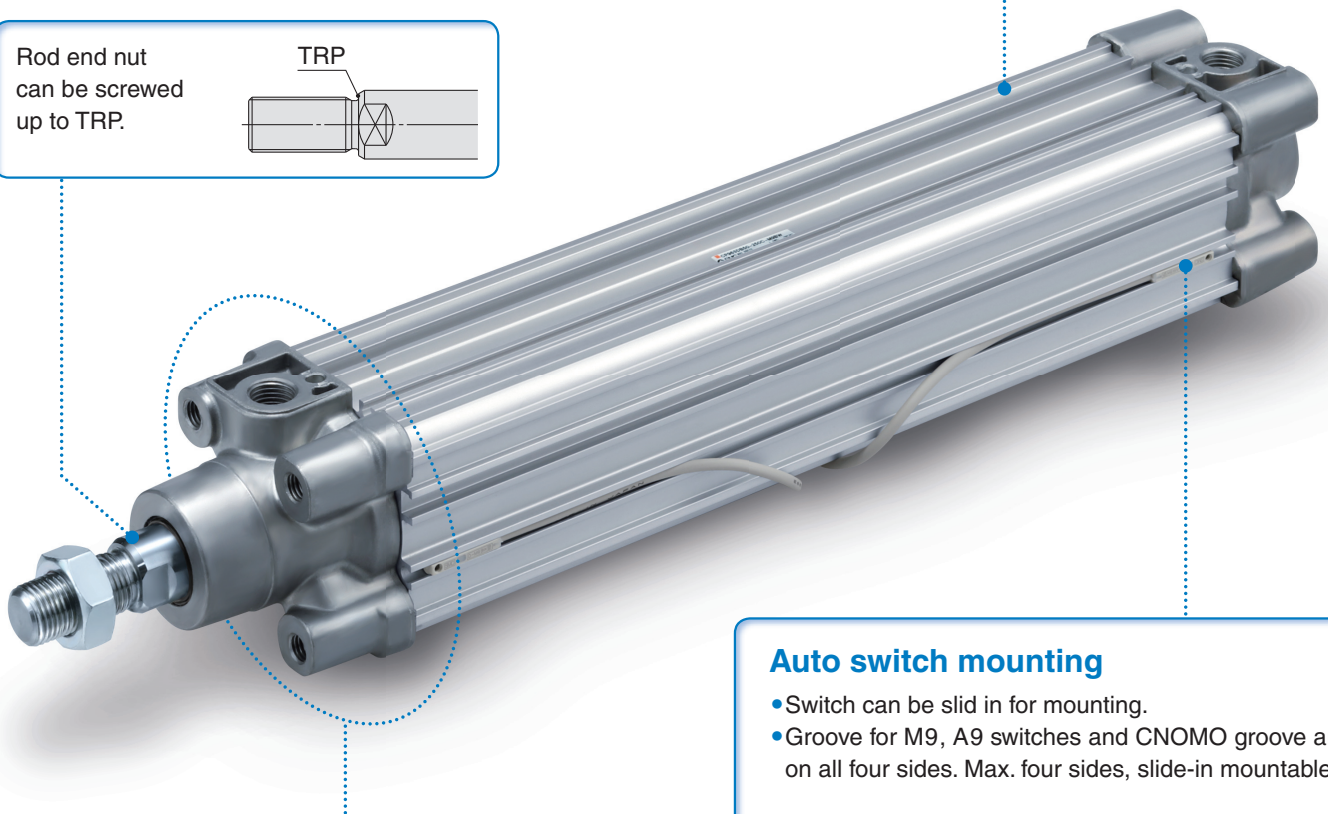
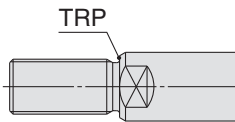
\* Ø 125 maintains the structure

## Air cushion + Bumper cushion Combined structure

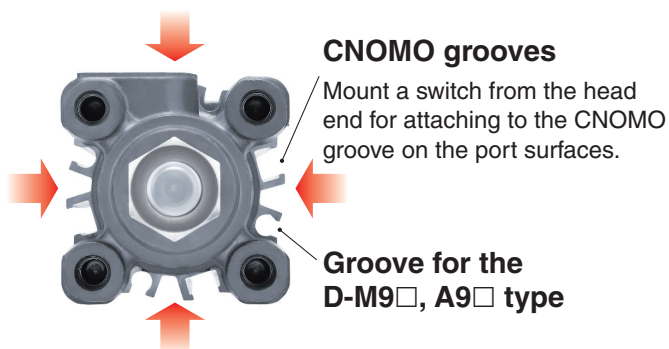
- The cushion stroke time can now be reduced with the double cushioning, which improves the cycle time.
- The bumper cushion reduces the metal noise that occurs when the piston stops at the end of the stroke.



Rod end nut can be screwed up to TRP.



## Auto switch mounting surface

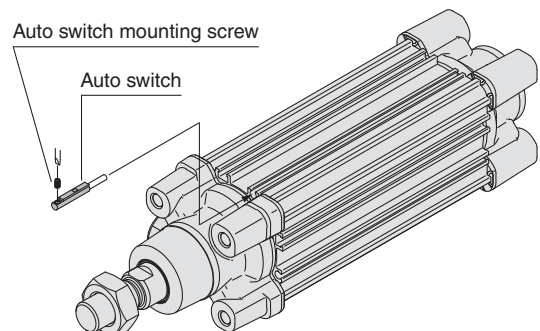


## Auto switch mounting

- Switch can be slid in for mounting.
- Groove for M9, A9 switches and CNOMO groove are on all four sides. Max. four sides, slide-in mountable

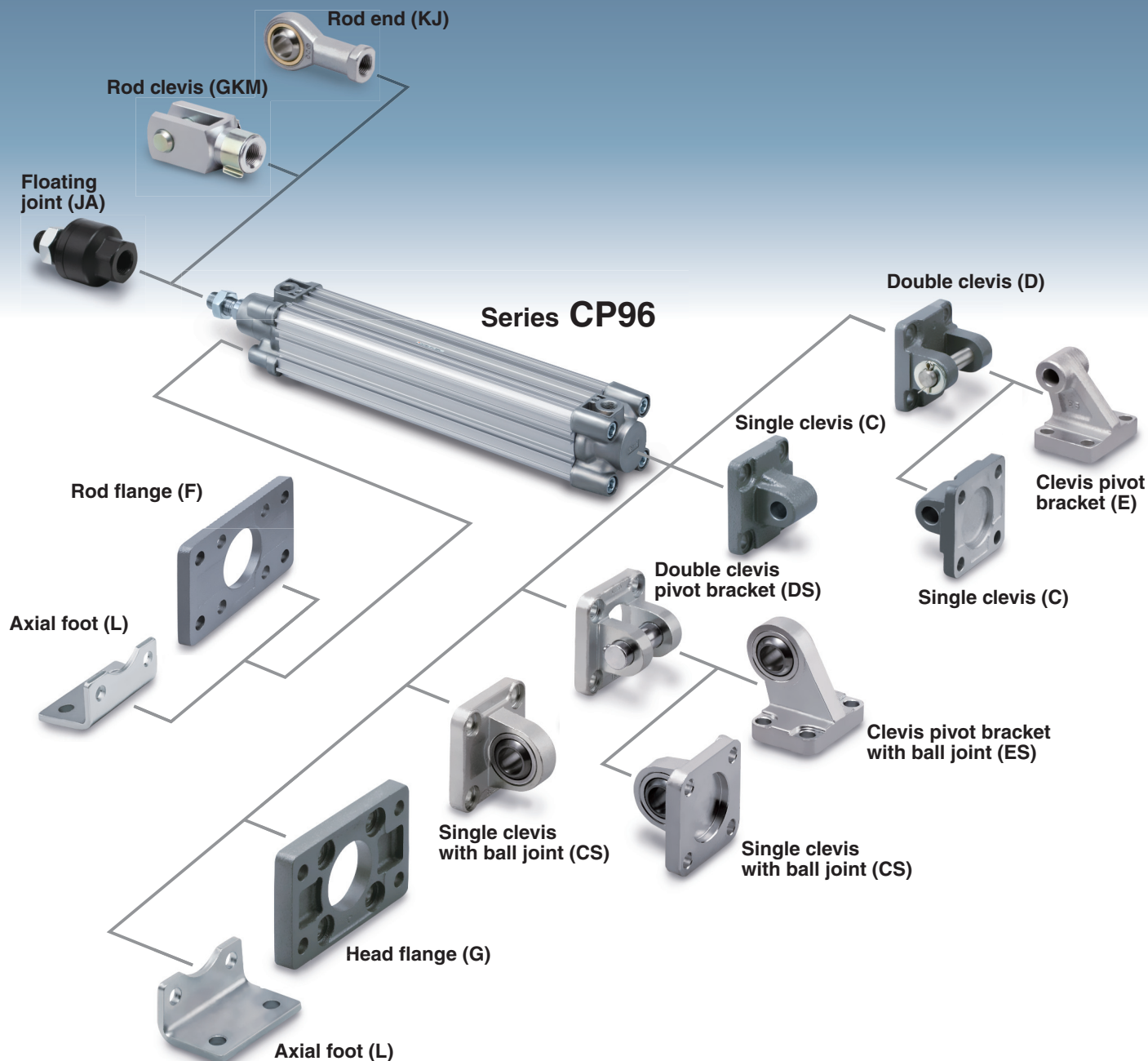
## Auto switch can be slid in.

Mountable from both the head end and the rod end.

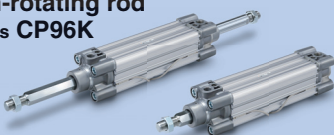


## Various mounting bracket options

Mounting brackets can be combined according to the operating conditions.



### Series Variations

| Series                                                                                                                      | Type                      | Bore size [mm] |    |    |    |    |     | Page    |
|-----------------------------------------------------------------------------------------------------------------------------|---------------------------|----------------|----|----|----|----|-----|---------|
|                                                                                                                             |                           | 32             | 40 | 50 | 63 | 80 | 100 |         |
| <b>Standard</b><br>Series CP96           | Double acting, Single rod | ●              | ●  | ●  | ●  | ●  | ●   | Page 3  |
|                                                                                                                             | Double acting, Double rod | ●              | ●  | ●  | ●  | ●  | ●   |         |
| <b>Non-rotating rod</b><br>Series CP96K  | Double acting, Single rod | ●              | ●  | ●  | ●  | ●  | ●   | Page 15 |
|                                                                                                                             | Double acting, Double rod | ●              | ●  | ●  | ●  | ●  | ●   |         |

# ISO Standard (15552)

## Air Cylinder: Standard Type Double Acting, Single/Double Rod

# Series CP96

Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100, Ø 125



### How to Order

**CP96S** **B** **32** - **100** **C** **J** **W** - **□**

**With auto switch** **CP96SD** **B** **32** - **100** **C** **J** **W** - **M9BW** **S** - **□**

**With auto switch** • (Built-in magnet)

**Mounting** •

|          |               |
|----------|---------------|
| <b>B</b> | Basic         |
| <b>L</b> | Axial foot    |
| <b>F</b> | Rod flange    |
| <b>G</b> | Head flange   |
| <b>C</b> | Single clevis |
| <b>D</b> | Double clevis |

\* Mounting brackets are shipped together, (but not assembled).

**Bore size** •

|            |        |
|------------|--------|
| <b>32</b>  | 32 mm  |
| <b>40</b>  | 40 mm  |
| <b>50</b>  | 50 mm  |
| <b>63</b>  | 63 mm  |
| <b>80</b>  | 80 mm  |
| <b>100</b> | 100 mm |
| <b>125</b> | 125 mm |

**Cylinder stroke [mm]** •  
Refer to "Standard Strokes" on page 4.

**Air cushion on both ends + Bumper cushion** •  
\* Remove "C" when selecting Ø 125 (Air cushion on both ends)

**Rod boot** •

|           |                                      |
|-----------|--------------------------------------|
| —         | Without rod boot                     |
| <b>J</b>  | Nylon tarpaulin (One end)            |
| <b>JJ</b> | Nylon tarpaulin (Both ends)          |
| <b>K</b>  | Heat resistant tarpaulin (One end)   |
| <b>KK</b> | Heat resistant tarpaulin (Both ends) |

**Number of auto switches**

|          |          |
|----------|----------|
| —        | 2 pcs.   |
| <b>S</b> | 1 pc.    |
| <b>3</b> | 3 pcs.   |
| <b>n</b> | "n" pcs. |

**Auto switch**

|   |                     |
|---|---------------------|
| — | Without auto switch |
|---|---------------------|

\* For applicable auto switches, refer to the table below.

**Rod**

|          |            |
|----------|------------|
| —        | Single rod |
| <b>W</b> | Double rod |

**Made to Order** •  
Refer to page 4 for details.

**Applicable Auto Switches**/Refer to the **Auto Switch** Guide for further information on auto switches.

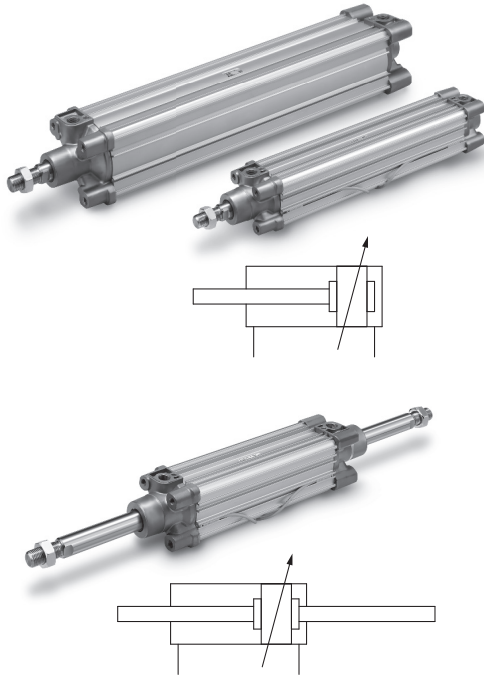
| Type                    | Special function      | Electrical entry                      | Indicator light | Wiring (Output) | Load voltage |                         | Auto switch model | Lead wire length [m] |       |       |       | Pre-wired connector | Applicable load |            |            |
|-------------------------|-----------------------|---------------------------------------|-----------------|-----------------|--------------|-------------------------|-------------------|----------------------|-------|-------|-------|---------------------|-----------------|------------|------------|
|                         |                       |                                       |                 |                 | DC           | AC                      |                   | 0.5 (—)              | 1 (M) | 3 (L) | 5 (Z) |                     |                 |            |            |
| Solid state auto switch | —                     | Grommet                               | Yes             | 3-wire (NPN)    | 24 V         | 5 V, 12 V               | —                 | M9N                  | ●     | ●     | ●     | ○                   | ○               | IC circuit | Relay, PLC |
|                         | (2-colour indication) | 3-wire (PNP)                          |                 | 12 V            |              | M9P                     |                   | ●                    | ●     | ●     | ○     | ○                   |                 |            |            |
|                         |                       | 2-wire                                |                 |                 |              | M9B                     |                   | ●                    | ●     | ●     | ○     | ○                   |                 |            |            |
|                         |                       | 3-wire (NPN)                          |                 | 5 V, 12 V       | M9NW         | ●                       |                   | ●                    | ●     | ○     | ○     | IC circuit          |                 |            |            |
|                         |                       | 3-wire (PNP)                          |                 |                 | M9PW         | ●                       |                   | ●                    | ●     | ○     | ○     |                     |                 |            |            |
|                         |                       | 2-wire                                |                 |                 | M9BW         | ●                       |                   | ●                    | ●     | ○     | ○     |                     |                 |            |            |
|                         |                       | Water resistant (2-colour indication) |                 | 3-wire (NPN)    | 5 V, 12 V    | M9NA*1                  |                   | ○                    | ○     | ●     | ○     | ○                   | IC circuit      |            |            |
|                         | 3-wire (PNP)          |                                       |                 | M9PA*1          |              | ○                       |                   | ○                    | ●     | ○     | ○     |                     |                 |            |            |
|                         | 2-wire                |                                       |                 | M9BA*1          |              | ○                       |                   | ○                    | ●     | ○     | ○     |                     |                 |            |            |
|                         | Reed auto switch      | —                                     |                 | Grommet         | Yes          | 3-wire (NPN equivalent) |                   | —                    | 5 V   | —     | ●     | —                   | ●               | —          |            |
| 2-wire                  |                       |                                       | 24 V            |                 |              | 12 V                    | 100 V             | A93                  | ●     | ●     | ●     | ●                   | —               | —          | Relay, PLC |
|                         |                       |                                       |                 |                 | No           | 100 V or less           | A90               | ●                    | —     | ●     | —     | —                   | —               | IC circuit |            |

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

\* Lead wire length symbols: 0.5 m ..... — (Example) M9NW  
1 m ..... M (Example) M9NWM  
3 m ..... L (Example) M9NWL  
5 m ..... Z (Example) M9NWZ

\* Solid state auto switches marked with "O" are produced upon receipt of order.

\* Since there are other applicable auto switches than listed above, refer to the **Auto Switch** Guide for details.  
\* For details about auto switches with pre-wired connector, refer to the **Auto Switch** Guide.  
\* The D-A9□/M9□/M9□W/M9□A auto switches are shipped together, (but not assembled).  
(However, only the auto switch mounting brackets are assembled before shipment.)  
Note) The D-Y59A, Y69A, Y7P, Y7□W, Z7□, Z80 cannot be mounted on the CP96 series.  
Moreover, the D-M9□□ and A9□ auto switches cannot be mounted on square groove of the CP96 series.



## Specifications

| Bore size [mm]                | 32                                                                                                                                     | 40   | 50   | 63  | 80   | 100                      | 125  |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|------|------|-----|------|--------------------------|------|
| Action                        | Double acting                                                                                                                          |      |      |     |      |                          |      |
| Fluid                         | Air                                                                                                                                    |      |      |     |      |                          |      |
| Proof pressure                | 1.5 MPa                                                                                                                                |      |      |     |      |                          |      |
| Max. operating pressure       | 1.0 MPa                                                                                                                                |      |      |     |      |                          |      |
| Min. operating pressure       | 0.05 MPa                                                                                                                               |      |      |     |      |                          |      |
| Ambient and fluid temperature | Without auto switch: -20 to 70 °C (No freezing)<br>With auto switch: -10 to 60 °C (No freezing)                                        |      |      |     |      |                          |      |
| Lubrication                   | Not required (Non-lube)                                                                                                                |      |      |     |      |                          |      |
| Operating piston speed        | 50 to 1000 mm/s                                                                                                                        |      |      |     |      | 50 to 700 mm/s           |      |
| Allowable stroke tolerance    | Up to 500 stroke: $^{+2}_0$ , 501 to 1000 stroke: $^{+2.4}_0$ ,<br>1001 to 1500 stroke: $^{+2.8}_0$ , 1501 to 2000 stroke: $^{+3.2}_0$ |      |      |     |      |                          |      |
| Cushion                       | Air cushion on both ends + Bumper cushion                                                                                              |      |      |     |      | Air cushion on both ends |      |
| Port size                     | G1/8                                                                                                                                   | G1/4 | G1/4 | 3/8 | G3/8 | G1/2                     | G1/2 |
| Mounting                      | Basic, Axial foot, Rod flange,<br>Head flange, Single clevis, Double clevis                                                            |      |      |     |      |                          |      |

## Standard Strokes

| Bore size [mm] | Standard stroke [mm]                                              | Max. stroke * |
|----------------|-------------------------------------------------------------------|---------------|
| 32             | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500                | 2000          |
| 40             | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500                | 2000          |
| 50             | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600           | 2000          |
| 63             | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600           | 2000          |
| 80             | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800 | 2000          |
| 100            | 25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500, 600, 700, 800 | 2000          |
| 125            | —                                                                 | 2000          |

Intermediate strokes are available.

\* Please consult with SMC for longer strokes.

\*\* Ø 125 and double rod are produced upon receipt of order.



**Made to Order**  
(For details, refer to pages 22 to 29.)

| Symbol | Specifications                                                                                      |
|--------|-----------------------------------------------------------------------------------------------------|
| -XA□   | Change of rod end shape                                                                             |
| -XB6   | Heat resistant cylinder (-10 to 150 °C)                                                             |
| -XC4   | With heavy duty scraper                                                                             |
| -XC7   | Tie-rod, tie-rod nut, etc. made of stainless steel                                                  |
| -XC10  | Dual stroke cylinder/Double rod type                                                                |
| -XC11  | Dual stroke cylinder/Single rod type                                                                |
| -XC22  | Fluororubber seal                                                                                   |
| -XC35  | With coil scraper                                                                                   |
| -XC65  | Made of stainless steel (Combination of -XC7 and -XC68)                                             |
| -XC68  | Made of stainless steel (with hard chrome plated piston rod)                                        |
| -XC88  | Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: Stainless steel 304) |
| -XC89  | Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: S45C)                |

Refer to pages 19 and 20 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end)
- Minimum stroke for auto switch mounting
- Operating range
- How to mount and move the auto switch

## Accessories

|          | Mounting    | Basic | Foot | Rod flange | Head flange | Single clevis | Double clevis |
|----------|-------------|-------|------|------------|-------------|---------------|---------------|
| Standard | Rod end nut | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Clevis pin  | —     | —    | —          | —           | —             | ●             |
| Option   | Rod end     | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Rod clevis  | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Rod boot    | ●     | ●    | ●          | ●           | ●             | ●             |

\* Do not use a rod end (or floating joint) together with a single clevis with a ball joint (or clevis pivot bracket with a ball joint).

\* Refer to pages 11 to 14 for dimensions and part numbers of the accessories.

## ⚠ Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

## Theoretical Output



[N]

| Bore size [mm] | Rod size [mm] | Operating direction | Piston area [mm <sup>2</sup> ] | Operating pressure [MPa] |      |      |      |      |      |      |       |       |
|----------------|---------------|---------------------|--------------------------------|--------------------------|------|------|------|------|------|------|-------|-------|
|                |               |                     |                                | 0.2                      | 0.3  | 0.4  | 0.5  | 0.6  | 0.7  | 0.8  | 0.9   | 1.0   |
| 32             | 12            | OUT                 | 804                            | 161                      | 241  | 322  | 402  | 482  | 563  | 643  | 724   | 804   |
|                |               | IN                  | 691                            | 138                      | 207  | 276  | 346  | 415  | 484  | 553  | 622   | 691   |
| 40             | 16            | OUT                 | 1257                           | 251                      | 377  | 503  | 629  | 754  | 880  | 1006 | 1131  | 1257  |
|                |               | IN                  | 1056                           | 211                      | 317  | 422  | 528  | 634  | 739  | 845  | 950   | 1056  |
| 50             | 20            | OUT                 | 1963                           | 393                      | 589  | 785  | 982  | 1178 | 1374 | 1570 | 1767  | 1963  |
|                |               | IN                  | 1649                           | 330                      | 495  | 660  | 825  | 989  | 1154 | 1319 | 1484  | 1649  |
| 63             | 20            | OUT                 | 3117                           | 623                      | 935  | 1247 | 1559 | 1870 | 2182 | 2494 | 2805  | 3117  |
|                |               | IN                  | 2803                           | 561                      | 841  | 1121 | 1402 | 1682 | 1962 | 2242 | 2523  | 2803  |
| 80             | 25            | OUT                 | 5027                           | 1005                     | 1508 | 2011 | 2514 | 3016 | 3519 | 4022 | 4524  | 5027  |
|                |               | IN                  | 4536                           | 907                      | 1361 | 1814 | 2268 | 2722 | 3175 | 3629 | 4082  | 4536  |
| 100            | 25            | OUT                 | 7854                           | 1571                     | 2356 | 3142 | 3927 | 4712 | 5498 | 6283 | 7068  | 7854  |
|                |               | IN                  | 7363                           | 1473                     | 2209 | 2945 | 3682 | 4418 | 5154 | 5890 | 6627  | 7363  |
| 125            | 32            | OUT                 | 12272                          | 2454                     | 3682 | 4909 | 6136 | 7363 | 8590 | 9817 | 11045 | 12272 |
|                |               | IN                  | 11468                          | 2294                     | 3440 | 4587 | 5734 | 6881 | 8027 | 9174 | 10321 | 11468 |

Note) Theoretical output [N] = Pressure [MPa] x Piston area [mm<sup>2</sup>]

## Weights

[kg]

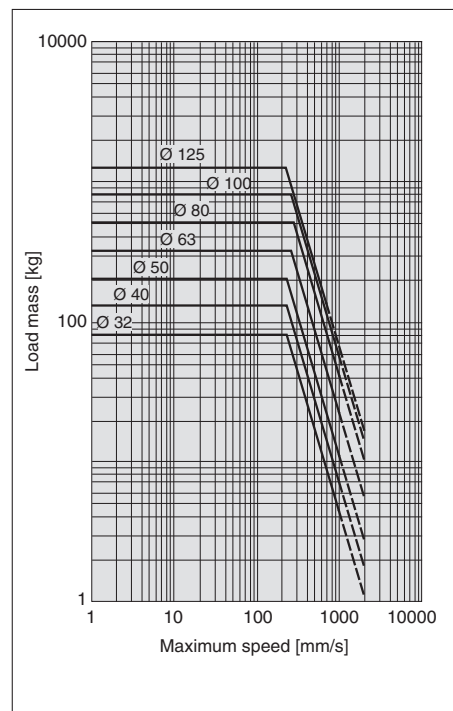
| Bore size [mm]                        |                       | 32   | 40   | 50   | 63   | 80   | 100  | 125  |
|---------------------------------------|-----------------------|------|------|------|------|------|------|------|
| Basic weight                          | Basic                 | 0.46 | 0.66 | 1.14 | 1.48 | 2.42 | 3.25 | 6.82 |
|                                       | Foot                  | 0.16 | 0.20 | 0.38 | 0.46 | 0.89 | 1.09 | 2.60 |
|                                       | Flange                | 0.20 | 0.23 | 0.47 | 0.58 | 1.30 | 1.81 | 4.10 |
|                                       | Single clevis         | 0.16 | 0.23 | 0.37 | 0.60 | 1.07 | 1.73 | 4.15 |
|                                       | Double clevis         | 0.20 | 0.32 | 0.45 | 0.71 | 1.28 | 2.11 | 4.25 |
| Additional weight per 50 mm of stroke | All mounting brackets | 0.14 | 0.18 | 0.30 | 0.32 | 0.49 | 0.54 | 0.84 |
| Accessories                           | Rod end               | 0.07 | 0.11 | 0.22 |      | 0.40 |      | 1.20 |
|                                       | Rod clevis            | 0.09 | 0.15 | 0.34 |      | 0.69 |      | 1.84 |

Calculation: Example) **CP96SD40-100C**

- Basic weight ..... 0.66 [kg] (Basic, Ø 40)
- Additional weight ..... 0.18 (kg/50 st)
- Cylinder stroke ..... 100 [st]
- Mounting bracket weight ..... 0.32 [kg] (Double clevis)

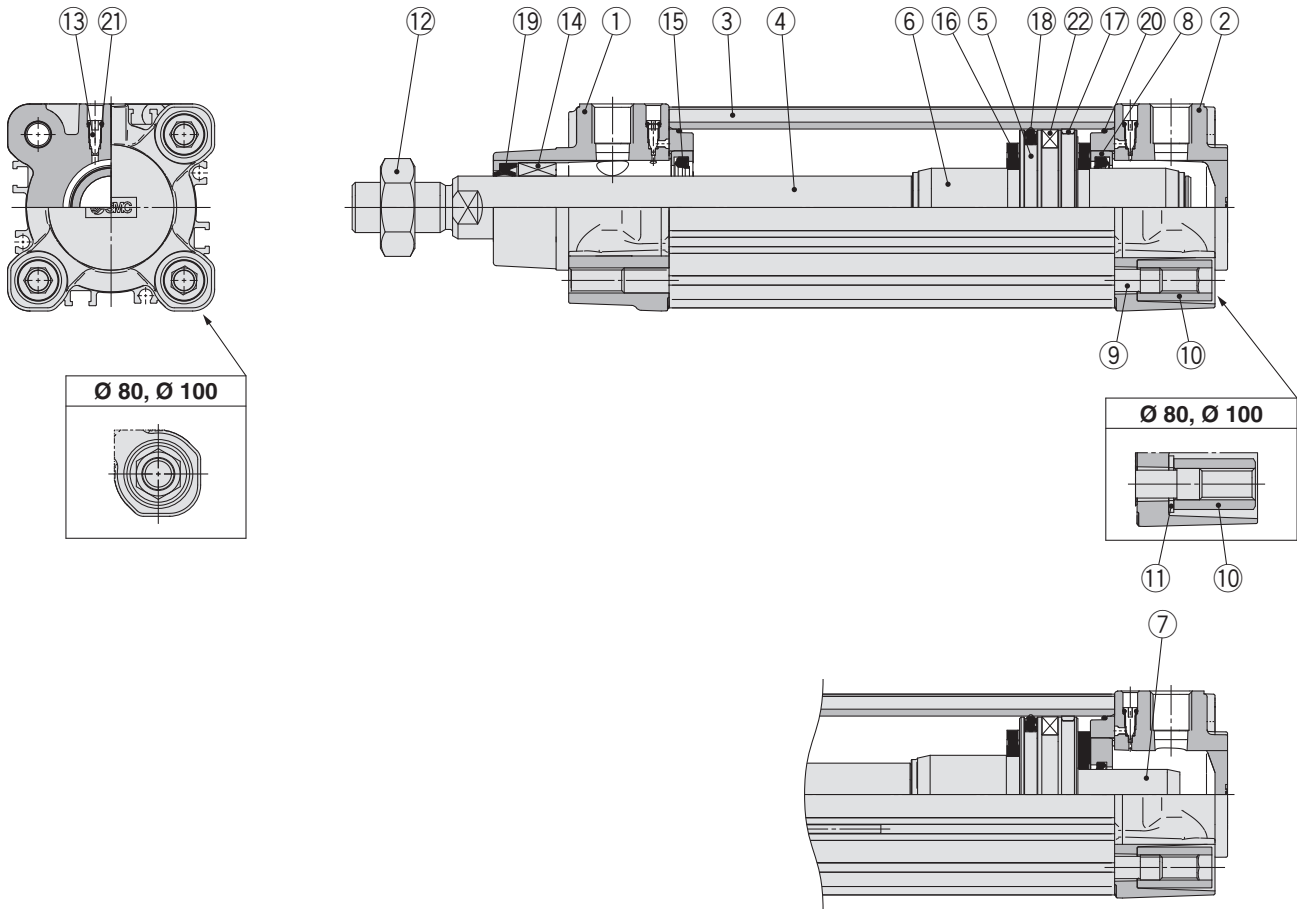
$$0.66 + 0.18 \times 100 \div 50 + 0.32 = \mathbf{1.32 \text{ kg}}$$

## Allowable Kinetic Energy



(Example) Find the upper limit of rod end load when an air cylinder of Ø 63 is operated at 500 mm/s. From a point indicating 500 mm/s on the axis of abscissas, extend a line upward and find a point where it intersects with a line for the 63 mm bore size. Extend a line from the intersection to the left and find a load mass 80 kg.

## Construction



### Component Parts

| No. | Description          | Material           | Note         |
|-----|----------------------|--------------------|--------------|
| 1   | Rod cover            | Aluminium die-cast |              |
| 2   | Head cover           | Aluminium die-cast |              |
| 3   | Cylinder tube        | Aluminium alloy    |              |
| 4   | Piston rod           | Carbon steel       |              |
| 5   | Piston               | Aluminium alloy    | Ø 32 to Ø 63 |
|     |                      | Aluminium die-cast | Ø 80, Ø 100  |
| 6   | Cushion ring A       | Aluminium alloy    |              |
| 7   | Cushion ring B       | Aluminium alloy    |              |
| 8   | Cushion seal holder  | Aluminium alloy    |              |
| 9   | Tie-rod              | Carbon steel       |              |
| 10  | Tie-rod nut          | Steel              |              |
| 11  | Flat washer          | Steel              | Ø 80, Ø 100  |
| 12  | Rod end nut          | Steel              |              |
| 13  | Cushion valve        | Resin              |              |
| 14  | Bushing              | Bearing alloy      |              |
| 15  | Cushion seal         | Urethane           |              |
| 16  | Bumper               | Urethane           |              |
| 17  | Wear ring            | Resin              |              |
| 18  | Piston seal          | NBR                |              |
| 19  | Rod seal             | NBR                |              |
| 20  | Cylinder tube gasket | NBR                |              |
| 21  | Cushion valve seal   | NBR                |              |
| 22  | Magnet               |                    |              |

### Replacement Parts/Seal Kit (Single rod)

| Bore size [mm] | Kit no.  | Contents                        |
|----------------|----------|---------------------------------|
| 32             | CS95-32  | Kits include items<br>⑮, ⑰ to ⑳ |
| 40             | CS95-40  |                                 |
| 50             | CS95-50  |                                 |
| 63             | CS95-63  |                                 |
| 80             | CS95-80  |                                 |
| 100            | CS96-100 |                                 |
| 125            | CS96-125 |                                 |

\* Seal kits consist of items ⑮, ⑰ to ⑳ and can be ordered by using the seal kit number corresponding to each bore size.

\* The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100).

Order with the following part number when only the grease pack is needed.

**Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)**

### Seal Kit (Double rod)

| Bore size [mm] | Kit no.   | Contents                        |
|----------------|-----------|---------------------------------|
| 32             | CS95W-32  | Kits include items<br>⑮, ⑱ to ㉔ |
| 40             | CS95W-40  |                                 |
| 50             | CS95W-50  |                                 |
| 63             | CS95W-63  |                                 |
| 80             | CS95W-80  |                                 |
| 100            | CS96W-100 |                                 |
| 125            | CS96W-125 |                                 |

\* Seal kits consist of items ⑮, ⑱ to ㉔ and can be ordered by using the seal kit number corresponding to each bore size.

\* The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100).

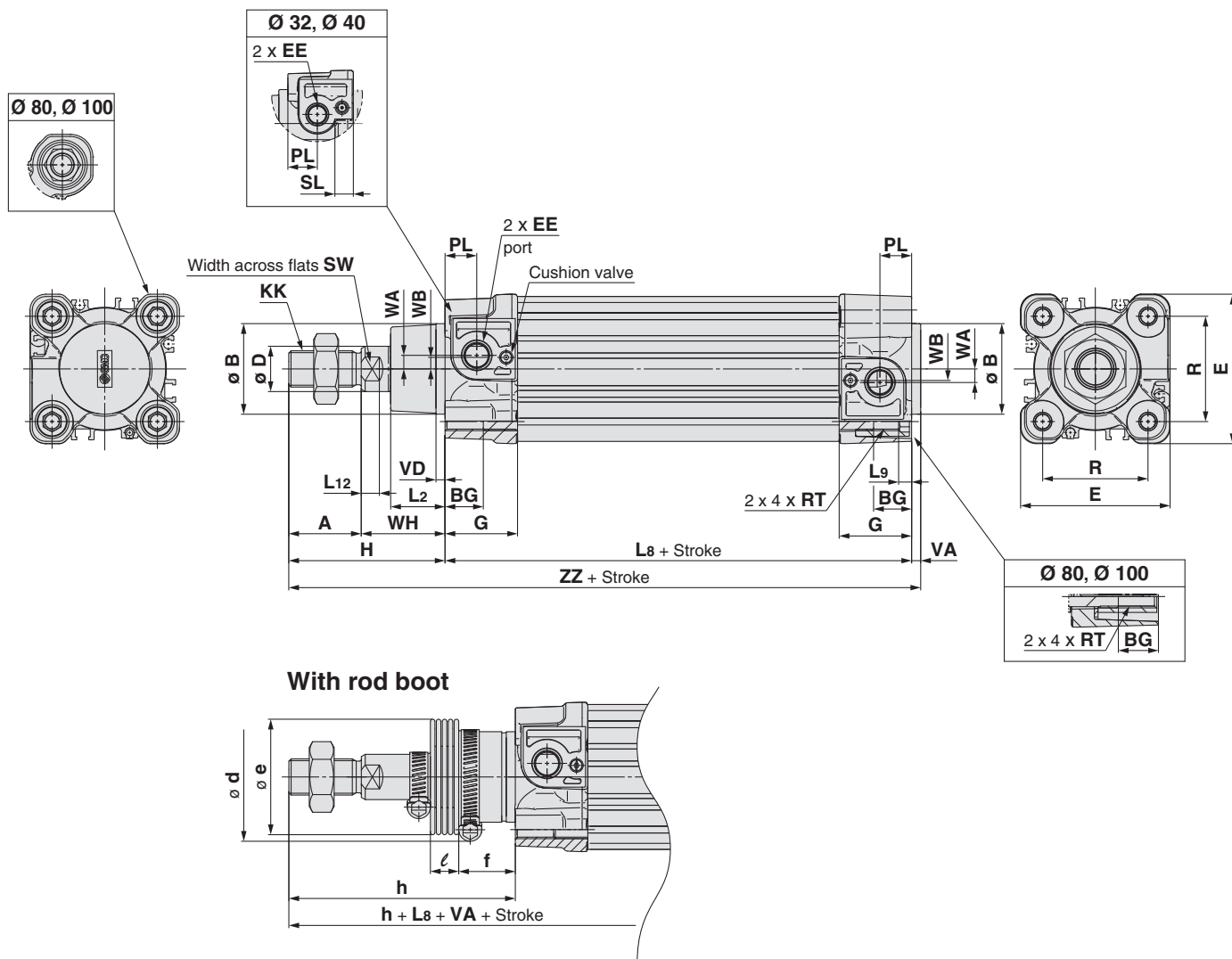
Order with the following part number when only the grease pack is needed.

**Grease pack part number: GR-S010 (10 g), GR-S020 (20 g)**

# Series CP96

## Dimensions

Basic: CP96S (D) B Bore size – Stroke C (J)

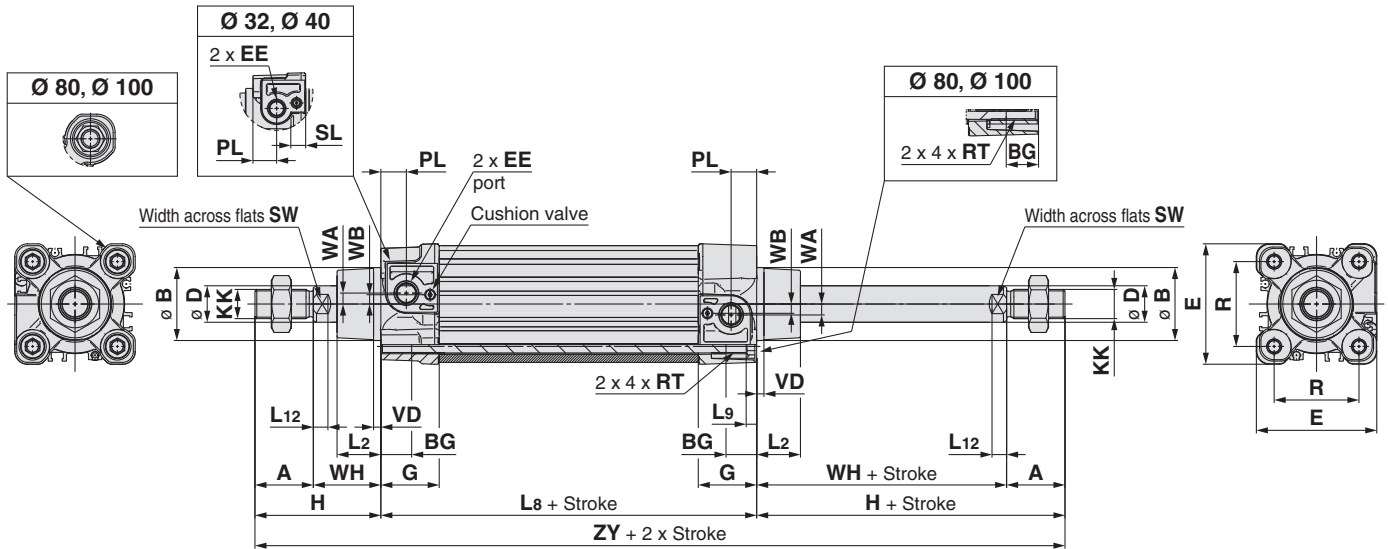


| Bore size<br>[mm] | Stroke range [mm]   |                  | A  | Ø B<br>d11 | BG | Ø D | E   | EE   | G    | H   | KK         | L2 | L8  | L9 | L12 | PL | R    | RT         | SL | SW | VA | VD | WA   | WB  | WH | ZZ  |
|-------------------|---------------------|------------------|----|------------|----|-----|-----|------|------|-----|------------|----|-----|----|-----|----|------|------------|----|----|----|----|------|-----|----|-----|
|                   | Without<br>rod boot | With<br>rod boot |    |            |    |     |     |      |      |     |            |    |     |    |     |    |      |            |    |    |    |    |      |     |    |     |
| 32                | Up to 2000          | Up to 1000       | 22 | 30         | 16 | 12  | 47  | G1/8 | 28.9 | 48  | M10 x 1.25 | 15 | 94  | 4  | 6   | 13 | 32.5 | M6 x 1     | 8  | 10 | 4  | 4  | 4    | 7   | 26 | 146 |
| 40                | Up to 2000          | Up to 1000       | 24 | 35         | 16 | 16  | 54  | G1/4 | 32.6 | 54  | M12 x 1.25 | 17 | 105 | 4  | 6.5 | 14 | 38   | M6 x 1     | 8  | 13 | 4  | 4  | 5    | 8.9 | 30 | 163 |
| 50                | Up to 2000          | Up to 1000       | 32 | 40         | 16 | 20  | 66  | G1/4 | 32   | 69  | M16 x 1.5  | 24 | 106 | 5  | 8   | 14 | 46.5 | M8 x 1.25  | —  | 17 | 4  | 4  | 6    | 5.1 | 37 | 179 |
| 63                | Up to 2000          | Up to 1000       | 32 | 45         | 16 | 20  | 77  | G3/8 | 38.6 | 69  | M16 x 1.5  | 24 | 121 | 5  | 8   | 16 | 56.5 | M8 x 1.25  | —  | 17 | 4  | 4  | 9    | 6.3 | 37 | 194 |
| 80                | Up to 2000          | Up to 1000       | 40 | 45         | 17 | 25  | 99  | G3/8 | 38.4 | 86  | M20 x 1.5  | 30 | 128 | —  | 10  | 16 | 72   | M10 x 1.5  | —  | 22 | 4  | 4  | 11.5 | 6   | 46 | 218 |
| 100               | Up to 2000          | Up to 1000       | 40 | 55         | 17 | 25  | 118 | G1/2 | 42.9 | 91  | M20 x 1.5  | 32 | 138 | —  | 10  | 18 | 89   | M10 x 1.5  | —  | 22 | 4  | 4  | 17   | 10  | 51 | 233 |
| 125               | Up to 2000          | Up to 1000       | 54 | 60         | 20 | 32  | 144 | G1/2 | 58   | 119 | M27 x 2    | 40 | 160 | —  | —   | 19 | 110  | M12 x 1.75 | —  | 27 | 6  | 6  | 17   | 15  | 65 | 285 |

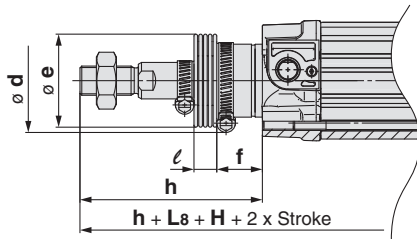
| Bore size<br>[mm] | H   | Ø d | Ø e | f  | ℓ       |           |            |            |            |            |            |            |            |            |            |             | h       |           |            |            |            |            |            |            |            |            |            |             |
|-------------------|-----|-----|-----|----|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|
|                   |     |     |     |    | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 |
| 32                | 48  | 54  | 36  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 40                | 54  | 54  | 36  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 50                | 69  | 64  | 51  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 63                | 69  | 64  | 51  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 80                | 86  | 68  | 56  | 30 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 100               | 91  | 76  | 56  | 32 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 125               | 119 | 82  | 75  | 40 | 10      | 20        | 30         | 40         | 60         | 80         | 100        | 120        | 140        | 160        | 180        | 200         | 130     | 140       | 150        | 160        | 180        | 200        | 220        | 240        | 260        | 280        | 300        | 320         |

## Dimensions

Basic: CP96S (D) B Bore size – Stroke C (J) W



With rod boot at one end



| Bore size<br>[mm] | Stroke range<br>[mm] | A  | Ø B<br>d11 | Ø D | EE   | PL | RT         | L12 | KK         | SW | G    | BG | L8  | VD | WA   | WB  | WH | ZY  | E   | R    | L2 | L9 | H   | SL |
|-------------------|----------------------|----|------------|-----|------|----|------------|-----|------------|----|------|----|-----|----|------|-----|----|-----|-----|------|----|----|-----|----|
| 32                | Up to 1000           | 22 | 30         | 12  | G1/8 | 13 | M6 x 1     | 6   | M10 x 1.25 | 10 | 28.9 | 16 | 94  | 4  | 4    | 7   | 26 | 190 | 47  | 32.5 | 15 | 4  | 48  | 8  |
| 40                | Up to 1000           | 24 | 35         | 16  | G1/4 | 14 | M6 x 1     | 6.5 | M12 x 1.25 | 13 | 32.6 | 16 | 105 | 4  | 5    | 8.9 | 30 | 213 | 54  | 38   | 17 | 4  | 54  | 8  |
| 50                | Up to 1000           | 32 | 40         | 20  | G1/4 | 14 | M8 x 1.25  | 8   | M16 x 1.5  | 17 | 32   | 16 | 106 | 4  | 6    | 5.1 | 37 | 244 | 66  | 46.5 | 24 | 5  | 69  | —  |
| 63                | Up to 1000           | 32 | 45         | 20  | G3/8 | 16 | M8 x 1.25  | 8   | M16 x 1.5  | 17 | 38.6 | 16 | 121 | 4  | 9    | 6.3 | 37 | 259 | 77  | 56.5 | 24 | 5  | 69  | —  |
| 80                | Up to 1000           | 40 | 45         | 25  | G3/8 | 16 | M10 x 1.5  | 10  | M20 x 1.5  | 22 | 38.4 | 17 | 128 | 4  | 11.5 | 6   | 46 | 300 | 99  | 72   | 30 | —  | 86  | —  |
| 100               | Up to 1000           | 40 | 55         | 25  | G1/2 | 18 | M10 x 1.5  | 10  | M20 x 1.5  | 22 | 42.9 | 17 | 138 | 4  | 17   | 10  | 51 | 320 | 118 | 89   | 32 | —  | 91  | —  |
| 125               | Up to 1000           | 54 | 60         | 32  | G1/2 | 19 | M12 x 1.75 | 13  | M27 x 2    | 27 | 58   | 20 | 160 | 6  | 17   | 15  | 65 | 398 | —   | —    | 40 | —  | 119 | —  |

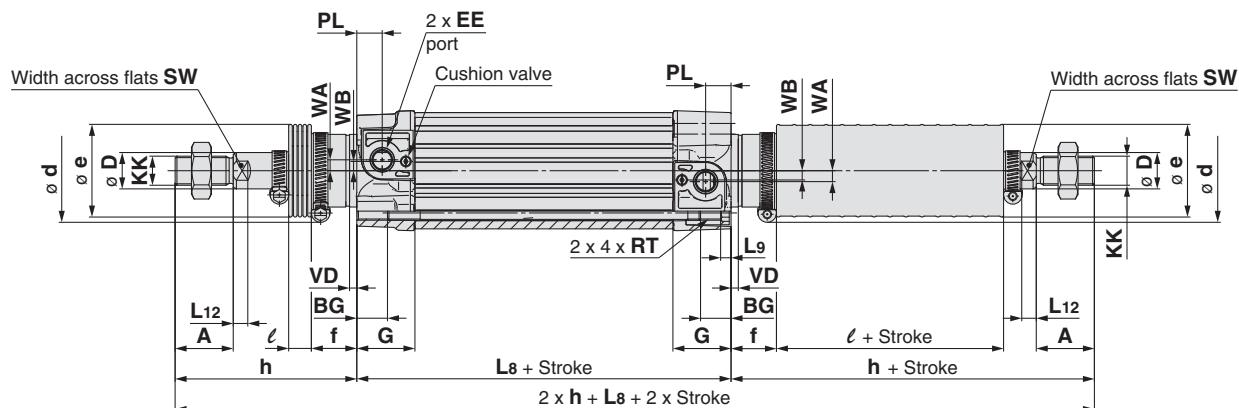
| Bore size<br>[mm] | Ø e | Ø d | f  | ℓ       |           |            |            |            |            |            |            |            |            |            |             | h       |           |            |            |            |            |            |            |            |            |            |             |
|-------------------|-----|-----|----|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|
|                   |     |     |    | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 |
| 32                | 36  | 54  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 40                | 36  | 54  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 50                | 51  | 64  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 63                | 51  | 64  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 80                | 56  | 68  | 30 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 100               | 56  | 76  | 32 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 125               | 75  | 82  | 40 | 10      | 20        | 30         | 40         | 60         | 80         | 100        | 120        | 140        | 160        | 180        | 200         | 130     | 140       | 150        | 160        | 180        | 200        | 220        | 240        | 260        | 280        | 300        | 320         |

# Series CP96

## Dimensions

Basic: CP96S (D) B Bore size – Stroke C (JJ) W

With rod boot at both ends

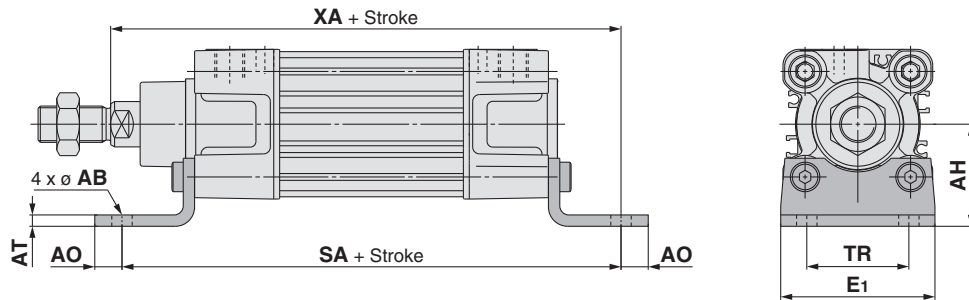


| Bore size<br>[mm] | Stroke range<br>[mm] | A  | Ø D | EE   | PL | RT         | L12 | KK         | SW | G    | BG | L8  | VD | WA   | WB  | E   | R    | L9 | SL |
|-------------------|----------------------|----|-----|------|----|------------|-----|------------|----|------|----|-----|----|------|-----|-----|------|----|----|
| 32                | Up to 1000           | 22 | 12  | G1/8 | 13 | M6 x 1     | 6   | M10 x 1.25 | 10 | 28.9 | 16 | 94  | 4  | 4    | 7   | 47  | 32.5 | 4  | 8  |
| 40                | Up to 1000           | 24 | 16  | G1/4 | 14 | M6 x 1     | 6.5 | M12 x 1.25 | 13 | 32.6 | 16 | 105 | 4  | 5    | 8.9 | 54  | 38   | 4  | 8  |
| 50                | Up to 1000           | 32 | 20  | G1/4 | 14 | M8 x 1.25  | 8   | M16 x 1.5  | 17 | 32   | 16 | 106 | 4  | 6    | 5.1 | 66  | 46.5 | 5  | —  |
| 63                | Up to 1000           | 32 | 20  | G3/8 | 16 | M8 x 1.25  | 8   | M16 x 1.5  | 17 | 38.6 | 16 | 121 | 4  | 9    | 6.3 | 77  | 56.5 | 5  | —  |
| 80                | Up to 1000           | 40 | 25  | G3/8 | 16 | M10 x 1.5  | 10  | M20 x 1.5  | 22 | 38.4 | 17 | 128 | 4  | 11.5 | 6   | 99  | 72   | —  | —  |
| 100               | Up to 1000           | 40 | 25  | G1/2 | 18 | M10 x 1.5  | 10  | M20 x 1.5  | 22 | 42.9 | 17 | 138 | 4  | 17   | 10  | 118 | 89   | —  | —  |
| 125               | Up to 1000           | 54 | 32  | G1/2 | 19 | M12 x 1.75 | 13  | M27 x 2    | 27 | 58   | 20 | 160 | 6  | 17   | 15  | 144 | 110  | —  | —  |

| Bore size<br>[mm] | Ø e | Ø d | f  | ℓ       |           |            |            |            |            |            |            |            |            |            |             | h       |           |            |            |            |            |            |            |            |            |            |             |
|-------------------|-----|-----|----|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|---------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|
|                   |     |     |    | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 | 1 to 50 | 51 to 100 | 101 to 150 | 151 to 200 | 201 to 300 | 301 to 400 | 401 to 500 | 501 to 600 | 601 to 700 | 701 to 800 | 801 to 900 | 901 to 1000 |
| 32                | 36  | 54  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 40                | 36  | 54  | 23 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 75      | 88        | 100        | 113        | 138        | 163        | 188        | 213        | 238        | 263        | 288        | 313         |
| 50                | 51  | 64  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 63                | 51  | 64  | 25 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 87      | 100       | 112        | 125        | 150        | 175        | 200        | 225        | 250        | 275        | 300        | 325         |
| 80                | 56  | 68  | 30 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 100               | 56  | 76  | 32 | 12.5    | 25        | 37.5       | 50         | 75         | 100        | 125        | 150        | 175        | 200        | 225        | 250         | 103     | 116       | 128        | 141        | 166        | 191        | 216        | 241        | 266        | 291        | 316        | 341         |
| 125               | 75  | 82  | 40 | 10      | 20        | 30         | 40         | 60         | 80         | 100        | 120        | 140        | 160        | 180        | 200         | 130     | 140       | 150        | 160        | 180        | 200        | 220        | 240        | 260        | 280        | 300        | 320         |

## Dimensions: With Mounting Bracket (Dimensions are common to single rod and double rod.)

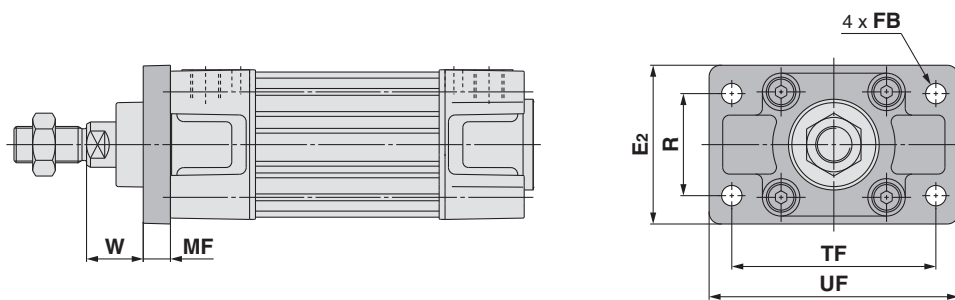
### Axial foot (L)



[mm]

| Bore size [mm] | E <sub>1</sub> | TR | AH | AO       | AT  | AB   | SA  | XA  |
|----------------|----------------|----|----|----------|-----|------|-----|-----|
| 32             | 48             | 32 | 32 | 10       | 4.5 | 7    | 142 | 144 |
| 40             | 55             | 36 | 36 | 11       | 4.5 | 10   | 161 | 163 |
| 50             | 68             | 45 | 45 | 12       | 5.5 | 10   | 170 | 175 |
| 63             | 80             | 50 | 50 | 12       | 5.5 | 10   | 185 | 190 |
| 80             | 100            | 63 | 63 | 14       | 6.5 | 12   | 210 | 215 |
| 100            | 120            | 75 | 71 | 16       | 6.5 | 14.5 | 220 | 230 |
| 125            | Max. 157       | 90 | 90 | Max. 157 | 8   | 16   | 250 | 270 |

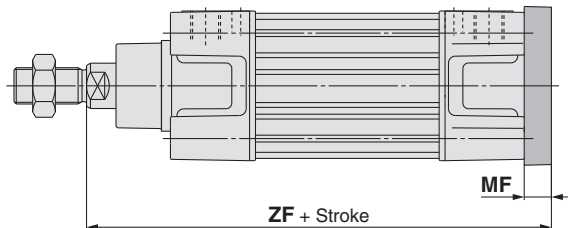
### Rod flange (F)



[mm]

| Bore size [mm] | R  | TF  | FB | E <sub>2</sub> | UF       | W  | MF |
|----------------|----|-----|----|----------------|----------|----|----|
| 32             | 32 | 64  | 7  | 50             | 79       | 16 | 10 |
| 40             | 36 | 72  | 9  | 55             | 90       | 20 | 10 |
| 50             | 45 | 90  | 9  | 70             | 110      | 25 | 12 |
| 63             | 50 | 100 | 9  | 80             | 120      | 25 | 12 |
| 80             | 63 | 126 | 12 | 100            | 153      | 30 | 16 |
| 100            | 75 | 150 | 14 | 120            | 178      | 35 | 16 |
| 125            | 90 | 180 | 16 | Max. 157       | Max. 124 | 45 | 20 |

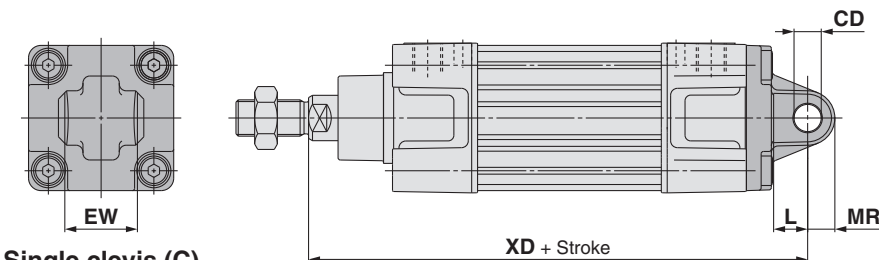
### Head flange (G)



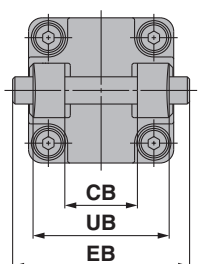
[mm]

| Bore size [mm] | MF | ZF  |
|----------------|----|-----|
| 32             | 10 | 130 |
| 40             | 10 | 145 |
| 50             | 12 | 155 |
| 63             | 12 | 170 |
| 80             | 16 | 190 |
| 100            | 16 | 205 |
| 125            | 20 | 245 |

### Single clevis (C) Double clevis (D)



#### Single clevis (C)



#### Double clevis (D)

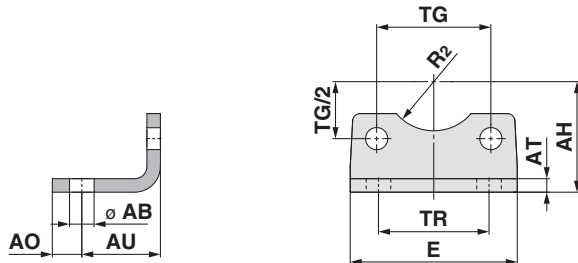
[mm]

| Bore size [mm] | EW                                 | CD H <sub>9</sub> | L       | MR      | XD  | UB h <sub>14</sub> | CB H <sub>14</sub> | EB       |
|----------------|------------------------------------|-------------------|---------|---------|-----|--------------------|--------------------|----------|
| 32             | 26 <sup>-0.2</sup> <sub>-0.6</sub> | 10                | 12      | 9.5     | 142 | 45                 | 26                 | 65       |
| 40             | 28 <sup>-0.2</sup> <sub>-0.6</sub> | 12                | 15      | 12      | 160 | 52                 | 28                 | 75       |
| 50             | 32 <sup>-0.2</sup> <sub>-0.6</sub> | 12                | 15      | 12      | 170 | 60                 | 32                 | 80       |
| 63             | 40 <sup>-0.2</sup> <sub>-0.6</sub> | 16                | 20      | 16      | 190 | 70                 | 40                 | 90       |
| 80             | 50 <sup>-0.2</sup> <sub>-0.6</sub> | 16                | 20      | 16      | 210 | 90                 | 50                 | 110      |
| 100            | 60 <sup>-0.2</sup> <sub>-0.6</sub> | 20                | 25      | 20      | 230 | 110                | 60                 | 140      |
| 125            | 70 <sup>-0.2</sup> <sub>-0.6</sub> | 25                | Min. 30 | Max. 26 | 275 | 130                | 70                 | Max. 157 |

# Series CP96 Accessories

## Dimensions: Mounting Brackets

### Axial foot (L)

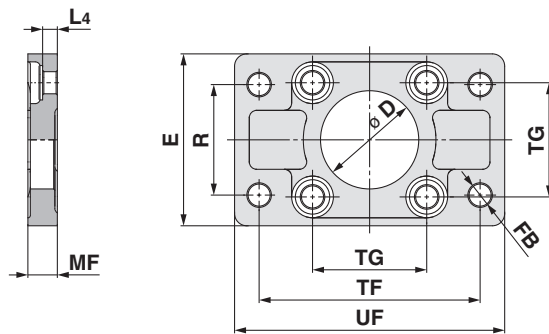


[mm]

| Bore size [mm] | Part no. | AB   | TG<br>±0.2 | E   | TR | AO | AU | AH | AT  | R <sub>2</sub> | Screw size |
|----------------|----------|------|------------|-----|----|----|----|----|-----|----------------|------------|
| 32             | L5032    | 7    | 32.5       | 48  | 32 | 10 | 24 | 32 | 4.5 | 15             | M6 x 16L   |
| 40             | L5040    | 10   | 38         | 55  | 36 | 11 | 28 | 36 | 4.5 | 17.5           | M6 x 16L   |
| 50             | L5050    | 10   | 46.5       | 68  | 45 | 12 | 32 | 45 | 5.5 | 20             | M8 x 20L   |
| 63             | L5063    | 10   | 56.5       | 80  | 50 | 12 | 32 | 50 | 5.5 | 22.5           | M8 x 20L   |
| 80             | L5080    | 12   | 72         | 100 | 63 | 14 | 41 | 63 | 6.5 | 22.5           | M10 x 20L  |
| 100            | L5100    | 14.5 | 89         | 120 | 75 | 16 | 41 | 71 | 6.5 | 27.5           | M10 x 20L  |
| 125            | L5125    | 116  | 110        | 140 | 90 | 14 | 45 | 90 | 8   | 30             | —          |

\* Supplied with 4 mounting screws.

### Flange (F, G)

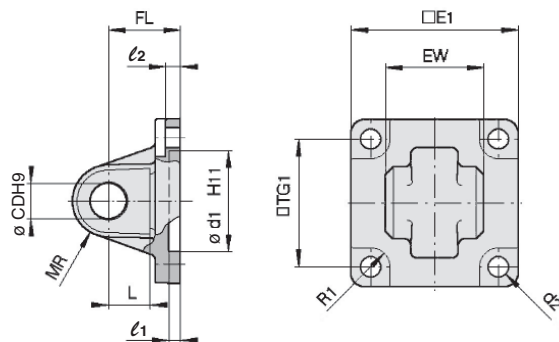


[mm]

| Bore size [mm] | Part no. | D<br>H11 | Ø<br>FB | TG<br>±0.2 | E   | R  | MF | TF  | UF  | L <sub>4</sub> | Screw size |
|----------------|----------|----------|---------|------------|-----|----|----|-----|-----|----------------|------------|
| 32             | F5032    | 30       | 7       | 32.5       | 50  | 32 | 10 | 64  | 79  | 5              | M6 x 20L   |
| 40             | F5040    | 35       | 9       | 38         | 55  | 36 | 10 | 72  | 90  | 5              | M6 x 20L   |
| 50             | F5050    | 40       | 9       | 46.5       | 70  | 45 | 12 | 90  | 110 | 6.5            | M8 x 20L   |
| 63             | F5063    | 45       | 9       | 56.5       | 80  | 50 | 12 | 100 | 120 | 6.5            | M8 x 20L   |
| 80             | F5080    | 45       | 12      | 72         | 100 | 63 | 16 | 126 | 153 | 9              | M10 x 25L  |
| 100            | F5100    | 55       | 14      | 89         | 120 | 75 | 16 | 150 | 178 | 9              | M10 x 25L  |
| 125            | F5125    | 60       | 16      | 90         | 140 | 90 | 20 | 180 | 205 | 105            | —          |

\* Supplied with 4 mounting screws.

### Single clevis (C)



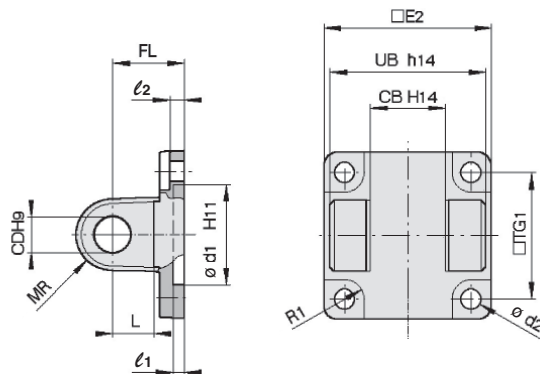
[mm]

| Bore size [mm] | Part no. | E <sub>1</sub> | EW                                 | TG <sub>1</sub> | FL | l <sub>1</sub> | L  | l <sub>2</sub> | Ø d <sub>1</sub> | Ø CD | MR  | Ø d <sub>2</sub> | R <sub>1</sub> |
|----------------|----------|----------------|------------------------------------|-----------------|----|----------------|----|----------------|------------------|------|-----|------------------|----------------|
| 32             | C5032    | 45             | 26 <sup>-0.2</sup> <sub>-0.6</sub> | 32.5            | 22 | 5              | 12 | 5.5            | 30               | 10   | 9.5 | 6.6              | 6.5            |
| 40             | C5040    | 51             | 28 <sup>-0.2</sup> <sub>-0.6</sub> | 38              | 25 | 5              | 15 | 5.5            | 35               | 12   | 12  | 6.6              | 6.5            |
| 50             | C5050    | 64             | 32 <sup>-0.2</sup> <sub>-0.6</sub> | 46.5            | 27 | 5              | 15 | 6.5            | 40               | 12   | 12  | 9                | 8.5            |
| 63             | C5063    | 74             | 40 <sup>-0.2</sup> <sub>-0.6</sub> | 56.5            | 32 | 5              | 20 | 6.5            | 45               | 16   | 16  | 9                | 8.5            |
| 80             | C5080    | 94             | 50 <sup>-0.2</sup> <sub>-0.6</sub> | 72              | 36 | 5              | 20 | 10             | 45               | 16   | 16  | 11               | 11             |
| 100            | C5100    | 113            | 60 <sup>-0.2</sup> <sub>-0.6</sub> | 89              | 41 | 5              | 25 | 10             | 55               | 20   | 20  | 11               | 12             |
| 125            | C5125    | Max. 157       | 70 <sup>-0.2</sup> <sub>-0.6</sub> | 110             | 50 | 7              | 30 | 10             | 60               | 25   | 26  | 13.5             | 10             |

\* Supplied with 4 mounting screws.

## Dimensions: Mounting Brackets, Pivot Brackets for Cylinder Mounting

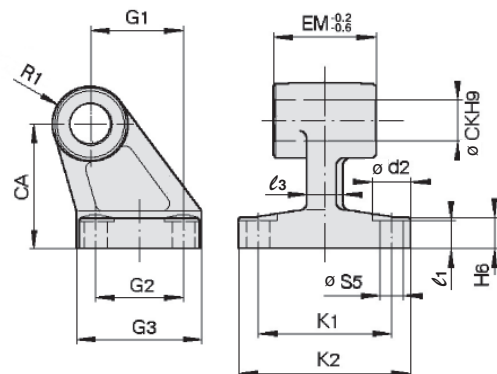
### Double clevis (D)



| Bore size [mm] | Part no. | TG <sub>1</sub> | FL | l <sub>1</sub> | L  | l <sub>2</sub> | ø d <sub>1</sub> | ø CD | MR  | ø d <sub>2</sub> | R <sub>1</sub> | E <sub>2</sub> | UB  | CB |
|----------------|----------|-----------------|----|----------------|----|----------------|------------------|------|-----|------------------|----------------|----------------|-----|----|
| 32             | D5032    | 32.5            | 22 | 5              | 12 | 5.5            | 30               | 10   | 9.5 | 6.6              | 6.5            | 48             | 45  | 26 |
| 40             | D5040    | 38              | 25 | 5              | 15 | 5.5            | 35               | 12   | 12  | 6.6              | 6.5            | 56             | 52  | 28 |
| 50             | D5050    | 46.5            | 27 | 5              | 15 | 6.5            | 40               | 12   | 12  | 9                | 8.5            | 64             | 60  | 32 |
| 63             | D5063    | 56.5            | 32 | 5              | 20 | 6.5            | 45               | 16   | 16  | 9                | 8.5            | 75             | 70  | 40 |
| 80             | D5080    | 72              | 36 | 5              | 20 | 10             | 45               | 16   | 16  | 11               | 11             | 95             | 90  | 50 |
| 100            | D5100    | 89              | 41 | 5              | 25 | 10             | 55               | 20   | 20  | 11               | 12             | 115            | 110 | 60 |
| 125            | D5125    | 110             | 50 | —              | 30 | 10             | 60               | 25   | 25  | 13.5             | —              | 140            | 130 | 70 |

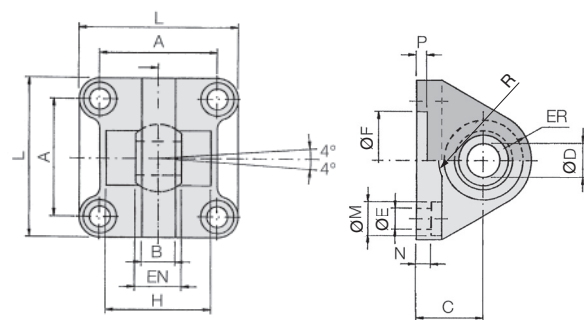
\* Supplied with 4 mounting screws, clevis pin, and clevis pin bracket.

### Clevis pivot bracket (E)



| Bore size [mm] | Part no. | ø d <sub>2</sub> | ø CK | ø S5 | K <sub>1</sub> | K <sub>2</sub> (Max.) | l <sub>3</sub> (Max.) | G <sub>1</sub> | l <sub>1</sub> | G <sub>2</sub> | EM                      | G <sub>3</sub> (Max.) | CA | H <sub>6</sub> | R <sub>1</sub> |
|----------------|----------|------------------|------|------|----------------|-----------------------|-----------------------|----------------|----------------|----------------|-------------------------|-----------------------|----|----------------|----------------|
| 32             | E5032    | 11               | 10   | 6.6  | 38             | 51                    | 10                    | 21             | 7              | 18             | 26 <sup>-0.2/-0.6</sup> | 31                    | 32 | 8              | 10             |
| 40             | E5040    | 11               | 12   | 6.6  | 41             | 54                    | 10                    | 24             | 9              | 22             | 28 <sup>-0.2/-0.6</sup> | 35                    | 36 | 10             | 11             |
| 50             | E5050    | 15               | 12   | 9    | 50             | 65                    | 12                    | 33             | 11             | 30             | 32 <sup>-0.2/-0.6</sup> | 45                    | 45 | 12             | 12             |
| 63             | E5063    | 15               | 16   | 9    | 52             | 67                    | 14                    | 37             | 11             | 35             | 40 <sup>-0.2/-0.6</sup> | 50                    | 50 | 12             | 15             |
| 80             | E5080    | 18               | 16   | 11   | 66             | 86                    | 18                    | 47             | 12.5           | 40             | 50 <sup>-0.2/-0.6</sup> | 60                    | 63 | 14             | 15             |
| 100            | E5100    | 18               | 20   | 11   | 76             | 96                    | 20                    | 55             | 13.5           | 50             | 60 <sup>-0.2/-0.6</sup> | 70                    | 71 | 15             | 19             |
| 125            | E5125    | 20               | 25   | 14   | 94             | 124                   | 30                    | 70             | 17             | 60             | 70 <sup>-0.5/-1.5</sup> | 90                    | 90 | 20             | 22.5           |

### Single clevis with ball joint (CS)

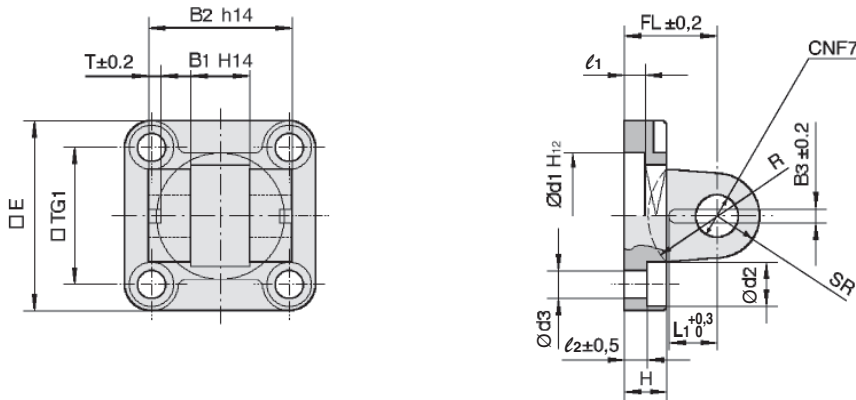


| Bore size [mm] | Part no. | A    | B (Max.) | C  | ø D <sub>H7</sub> | EN <sub>0/-0.1</sub> | ER (Max.) | ø F <sub>H11</sub> | ø E  | L   | ø M  | N   | P | H ±0.5 | R    |
|----------------|----------|------|----------|----|-------------------|----------------------|-----------|--------------------|------|-----|------|-----|---|--------|------|
| 32             | CS5032   | 32.5 | 10.5     | 22 | 10                | 14                   | 15        | 30                 | 6.6  | 45  | 10.5 | 5.5 | 5 | 36     | 12.5 |
| 40             | CS5040   | 38   | 12       | 25 | 12                | 16                   | 18        | 35                 | 6.6  | 55  | 11   | 5.5 | 5 | 42     | 14.5 |
| 50             | CS5050   | 46.5 | 15       | 27 | 16                | 21                   | 20        | 40                 | 9    | 65  | 15   | 6.5 | 5 | 48     | 19.5 |
| 63             | CS5063   | 56.5 | 15       | 32 | 16                | 21                   | 23        | 45                 | 9    | 75  | 15   | 6.5 | 5 | 55     | 19.5 |
| 80             | CS5080   | 72   | 18       | 36 | 20                | 25                   | 27        | 45                 | 11   | 95  | 18   | 10  | 5 | 70     | 24.5 |
| 100            | CS5100   | 89   | 18       | 41 | 20                | 25                   | 30        | 55                 | 11   | 115 | 18   | 10  | 5 | 80     | 24.5 |
| 125            | CS5125   | 110  | 25       | 50 | 30                | 37                   | 40        | 60                 | 13.5 | 140 | 20   | 10  | 7 | 100    | 32.5 |

\* Supplied with 4 mounting screws.

## Dimensions: Pivot Brackets for Cylinder Mounting

### Double clevis pivot bracket (DS)/for ES accessory

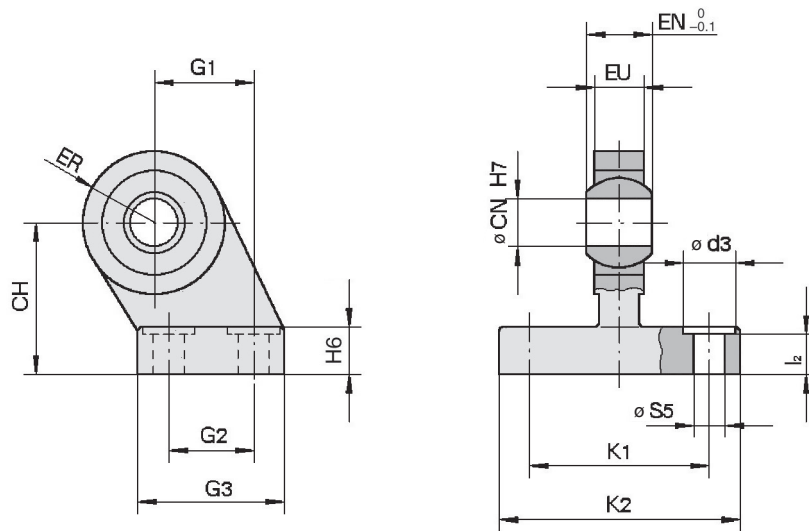


[mm]

| Bore size [mm] | Part no. | E   | B <sub>1</sub> | B <sub>2</sub> | B <sub>3</sub> | L <sub>1</sub> | TG <sub>1</sub> | T | ℓ <sub>1</sub> (Min.) | ℓ <sub>2</sub> | FL | H (Max.) | Ø d <sub>1</sub> | Ø d <sub>2</sub> | Ø d <sub>3</sub> | Ø CN | SR (Max.) | R  |
|----------------|----------|-----|----------------|----------------|----------------|----------------|-----------------|---|-----------------------|----------------|----|----------|------------------|------------------|------------------|------|-----------|----|
| 32             | DS5032   | 45  | 14             | 34             | 3.3            | 11.5           | 32.5            | 3 | 5                     | 5.5            | 22 | 10       | 30               | 10.5             | 6.6              | 10   | 11        | 17 |
| 40             | DS5040   | 55  | 16             | 40             | 4.3            | 12             | 38              | 4 | 5                     | 5.5            | 25 | 10       | 35               | 11               | 6.6              | 12   | 13        | 20 |
| 50             | DS5050   | 65  | 21             | 45             | 4.3            | 14             | 46.5            | 4 | 5                     | 6.5            | 27 | 12       | 40               | 15               | 9                | 16   | 18        | 22 |
| 63             | DS5063   | 75  | 21             | 51             | 4.3            | 14             | 56.5            | 4 | 5                     | 6.5            | 32 | 12       | 45               | 15               | 9                | 16   | 18        | 25 |
| 80             | DS5080   | 95  | 25             | 65             | 4.3            | 16             | 72              | 4 | 5                     | 10             | 36 | 16       | 45               | 18               | 11               | 20   | 22        | 30 |
| 100            | DS5100   | 115 | 25             | 75             | 6.3            | 16             | 89              | 4 | 5                     | 10             | 41 | 16       | 55               | 18               | 11               | 20   | 22        | 32 |
| 125            | DS5125   | 140 | 37             | 97             | 6.3            | 24             | 110             | 6 | 7                     | 10             | 50 | 20       | 60               | 20               | 13.5             | 30   | 30        | 42 |

\* Supplied with 4 mounting screws, clevis pin, and clevis pin bracket.

### Clevis pivot bracket with ball joint (ES)

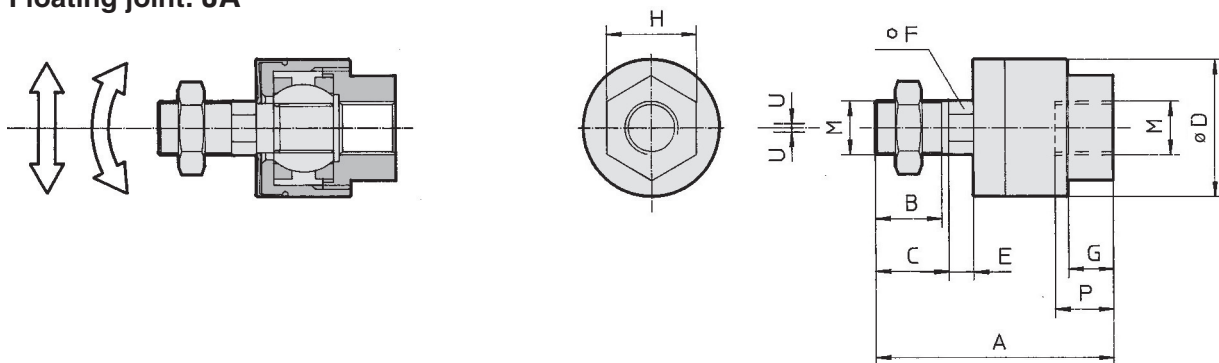


[mm]

| Bore size [mm] | Part no. | Ø d <sub>3</sub> | Ø CN | Ø S <sub>5</sub> | K <sub>1</sub> | K <sub>2</sub> (Max.) | ℓ <sub>2</sub> | G <sub>1</sub> | G <sub>2</sub> | G <sub>3</sub> (Max.) | EN | EU   | CH | H <sub>6</sub> | ER (Max.) |
|----------------|----------|------------------|------|------------------|----------------|-----------------------|----------------|----------------|----------------|-----------------------|----|------|----|----------------|-----------|
| 32             | ES5032   | 11               | 10   | 6.6              | 38             | 51                    | 8.5            | 21             | 18             | 31                    | 14 | 10.5 | 32 | 10             | 15        |
| 40             | ES5040   | 11               | 12   | 6.6              | 41             | 54                    | 8.5            | 24             | 22             | 35                    | 16 | 12   | 36 | 10             | 18        |
| 50             | ES5050   | 15               | 16   | 9                | 50             | 65                    | 10.5           | 33             | 30             | 45                    | 21 | 15   | 45 | 12             | 20        |
| 63             | ES5063   | 15               | 16   | 9                | 52             | 67                    | 10.5           | 37             | 35             | 50                    | 21 | 15   | 50 | 12             | 23        |
| 80             | ES5080   | 18               | 20   | 11               | 66             | 86                    | 11.5           | 47             | 40             | 60                    | 25 | 18   | 63 | 14             | 27        |
| 100            | ES5100   | 18               | 20   | 11               | 76             | 96                    | 12.5           | 55             | 50             | 70                    | 25 | 18   | 71 | 15             | 30        |
| 125            | ES5125   | 20               | 30   | 13.5             | 94             | 124                   | 17             | 70             | 60             | 90                    | 37 | 25   | 90 | 20             | 40        |

## Dimensions: Piston Rod Accessories

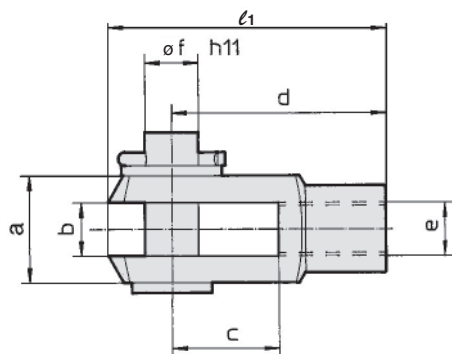
### Floating joint: JA



| Bore size [mm] | Part no.     | M          | A    | B    | C  | Ø D  | E    | F  | G    | H  | P  | U    | Load [kN] | Weight [g] | Angle |
|----------------|--------------|------------|------|------|----|------|------|----|------|----|----|------|-----------|------------|-------|
| 32             | JA30-10-125  | M10 x 1.25 | 49.5 | 19.5 | —  | 24   | 5    | 8  | 8    | 17 | 9  | 0.5  | 2.5       | 70         | ±0.5° |
| 40             | JA40-12-125  | M12 x 1.25 | 60   | 20   | —  | 31   | 6    | 11 | 11   | 22 | 13 | 0.75 | 4.4       | 160        |       |
| 50, 63         | JA50-16-150  | M16 x 1.5  | 71.5 | 22   | —  | 41   | 7.5  | 14 | 13.5 | 27 | 15 | 1    | 11        | 300        |       |
| 80, 100        | JAH50-20-150 | M20 x 1.5  | 101  | 28   | 31 | 59.5 | 11.5 | 24 | 16   | 32 | 18 | 2    | 18        | 1080       |       |
| 125            | JA125-27-200 | M27 x 2    | 123  | 34   | 38 | 66   | 13   | 27 | 20   | 41 | 24 | 2    | 28        | 1500       |       |

\* Black colour

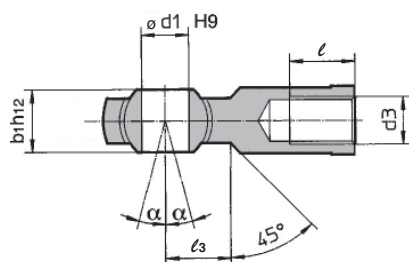
### Rod clevis: GKM (ISO 8140)



| Bore size [mm] | Part no. | e          | b                                   | d   | Ø f h11 (Shaft) | Ø f H9 (Hole) | ℓ <sub>1</sub> | c (Min.) | a (Max.) |
|----------------|----------|------------|-------------------------------------|-----|-----------------|---------------|----------------|----------|----------|
| 32             | GKM10-20 | M10 x 1.25 | 10 <sup>+0.5</sup> <sub>+0.15</sub> | 40  | 10              | 10            | 52             | 20       | 20       |
| 40             | GKM12-24 | M12 x 1.25 | 12 <sup>+0.5</sup> <sub>+0.15</sub> | 48  | 12              | 12            | 62             | 24       | 24       |
| 50, 63         | GKM16-32 | M16 x 1.5  | 16 <sup>+0.5</sup> <sub>+0.15</sub> | 64  | 16              | 16            | 83             | 32       | 32       |
| 80, 100        | GKM20-40 | M20 x 1.5  | 20 <sup>+0.5</sup> <sub>+0.15</sub> | 80  | 20              | 20            | 105            | 40       | 40       |
| 125            | GKM30-54 | M27 x 2    | 30 <sup>+0.5</sup> <sub>+0.15</sub> | 110 | 30              | 30            | 148            | 54       | 55       |

\* Supplied with clevis pin and clevis pin bracket.

### Rod end: KJ (ISO 8139)



| Bore size [mm] | Part no. | d <sub>3</sub> | Ø d <sub>1</sub> H <sub>9</sub> | h   | d <sub>6</sub> (Max.) | b <sub>1</sub> h <sub>12</sub> | ℓ (Min.) | α  | ℓ <sub>3</sub> |
|----------------|----------|----------------|---------------------------------|-----|-----------------------|--------------------------------|----------|----|----------------|
| 32             | KJ10D    | M10 x 1.25     | 10                              | 43  | 28                    | 14                             | 20       | 4° | 15             |
| 40             | KJ12D    | M12 x 1.25     | 12                              | 50  | 32                    | 16                             | 22       | 4° | 17             |
| 50, 63         | KJ16D    | M16 x 1.5      | 16                              | 64  | 42                    | 21                             | 28       | 4° | 23             |
| 80, 100        | KJ20D    | M20 x 1.5      | 20                              | 77  | 50                    | 25                             | 33       | 4° | 27             |
| 125            | KJ27D    | M27 x 2        | 30                              | 110 | 70                    | 37                             | 51       | 4° | 36             |

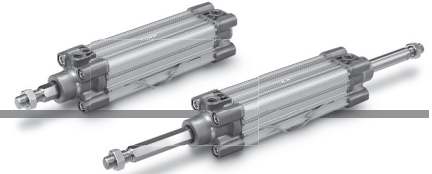
# ISO (15552) Standard

## Air Cylinder: Non-rotating Rod Type Double Acting, Single/Double Rod

# Series CP96K

Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100

### How to Order



**CP96K** **B** **32** - **100** **C** **W**

**With auto switch**

**CP96KD** **B** **32** - **100** **C** **W** - **M9BW** **S**

With auto switch  
(Built-in magnet)

#### Mounting

|          |               |
|----------|---------------|
| <b>B</b> | Basic         |
| <b>L</b> | Axial foot    |
| <b>F</b> | Rod flange    |
| <b>G</b> | Head flange   |
| <b>C</b> | Single clevis |
| <b>D</b> | Double clevis |

\* Mounting brackets are shipped together, (but not assembled).

#### Bore size

|            |        |
|------------|--------|
| <b>32</b>  | 32 mm  |
| <b>40</b>  | 40 mm  |
| <b>50</b>  | 50 mm  |
| <b>63</b>  | 63 mm  |
| <b>80</b>  | 80 mm  |
| <b>100</b> | 100 mm |

#### Number of auto switches

|          |          |
|----------|----------|
| —        | 2 pcs.   |
| <b>S</b> | 1 pc.    |
| <b>3</b> | 3 pcs.   |
| <b>n</b> | "n" pcs. |

#### Auto switch

|   |                     |
|---|---------------------|
| — | Without auto switch |
|---|---------------------|

\* For applicable auto switches, refer to the table below.

#### Rod

|          |            |
|----------|------------|
| —        | Single rod |
| <b>W</b> | Double rod |

#### Air cushion on both ends + Bumper cushion

#### Cylinder stroke [mm]

Refer to "Maximum Strokes" on page 16.

### Applicable Auto Switches/Tie-rod mounting

| Type                    | Special function      | Electrical entry | Indicator light  | Wiring (Output) | Load voltage |           |               | Auto switch model       | Lead wire length [m] |        |        |       | Pre-wired connector | Applicable load |            |   |            |
|-------------------------|-----------------------|------------------|------------------|-----------------|--------------|-----------|---------------|-------------------------|----------------------|--------|--------|-------|---------------------|-----------------|------------|---|------------|
|                         |                       |                  |                  |                 | DC           |           | AC            |                         | 0.5 (—)              | 1 (M)  | 3 (L)  | 5 (Z) |                     |                 |            |   |            |
| Solid state auto switch | —                     | Grommet          | Yes              | 3-wire (NPN)    | 24 V         | 5 V, 12 V | —             | M9N                     | ●                    | ●      | ●      | ○     | ○                   | IC circuit      | Relay, PLC |   |            |
|                         |                       |                  |                  | 3-wire (PNP)    |              | 12 V      |               | M9P                     | ●                    | ●      | ●      | ○     | ○                   |                 |            |   |            |
|                         |                       |                  |                  | 2-wire          |              |           |               | M9B                     | ●                    | ●      | ●      | ○     | ○                   |                 |            |   |            |
|                         | (2-colour indication) | Grommet          |                  | 3-wire (NPN)    |              | 24 V      |               | 5 V, 12 V               | —                    | M9NW   | ●      | ●     | ●                   | ○               |            | ○ | IC circuit |
|                         |                       |                  |                  | 3-wire (PNP)    |              |           |               | 5 V, 12 V               |                      | M9PW   | ●      | ●     | ●                   | ○               |            | ○ |            |
|                         |                       |                  |                  | 2-wire          |              |           |               | 12 V                    |                      | M9BW   | ●      | ●     | ●                   | ○               |            | ○ | —          |
|                         |                       |                  |                  | 3-wire (NPN)    |              |           |               | 5 V, 12 V               |                      | M9NA*1 | ○      | ○     | ●                   | ○               |            | ○ |            |
|                         |                       |                  |                  | 3-wire (PNP)    |              |           |               |                         |                      | M9PA*1 | ○      | ○     | ●                   | ○               |            | ○ |            |
|                         |                       |                  |                  | 2-wire          |              |           |               |                         |                      | 12 V   | M9BA*1 | ○     | ○                   | ●               |            | ○ | ○          |
|                         |                       |                  | Reed auto switch | —               | Grommet      |           | Yes           | 3-wire (NPN equivalent) |                      | —      | 5 V    | —     | A96                 | ●               | —          | ● | —          |
| No                      | 2-wire                | 24 V             |                  |                 |              | 12 V      |               | 100 V                   | A93                  | ●      | ●      | ●     | ●                   | —               | —          |   |            |
|                         |                       |                  |                  |                 |              |           | 100 V or less | A90                     | ●                    | —      | ●      | —     | —                   | —               | IC circuit |   |            |

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please contact SMC regarding water resistant types with the above model numbers.

\* Lead wire length symbols: 0.5 m ..... — (Example) M9NW  
1 m ..... M (Example) M9NWM  
3 m ..... L (Example) M9NWL  
5 m ..... Z (Example) M9NWZ

\* Solid state auto switches marked with "○" are produced upon receipt of order.

\* Since there are other applicable auto switches than listed above, refer to Auto Switch Guide for details.

\* For details about auto switches with pre-wired connector, refer to Auto Switch Guide.

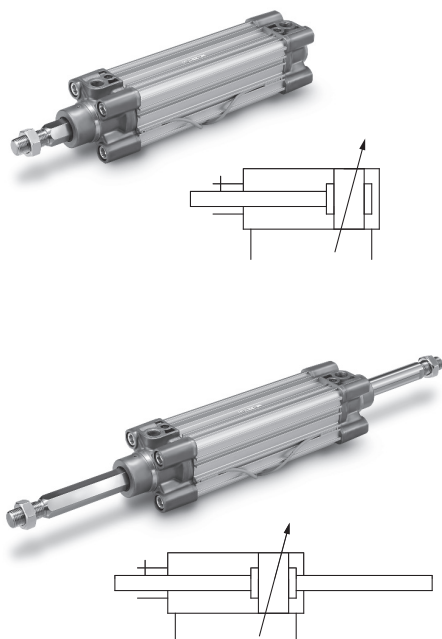
\* The D-A9□/M9□/M9□W/M9□AL auto switches are shipped together, (but not assembled).

(However, only the auto switch mounting brackets are assembled before shipment.)

Note) The D-Y59A, Y69A, Y7P, Y7□, Z7□, Z80 cannot be mounted on the CP96 series.

Moreover, the D-M9□□ and A9□ auto switches cannot be mounted on square groove of the CP96 series.

## Specifications



| Bore size [mm]                    | 32                                                                                              | 40    | 50              | 63    | 80              | 100   |
|-----------------------------------|-------------------------------------------------------------------------------------------------|-------|-----------------|-------|-----------------|-------|
| Action                            | Double acting                                                                                   |       |                 |       |                 |       |
| Fluid                             | Air                                                                                             |       |                 |       |                 |       |
| Proof pressure                    | 1.5 MPa                                                                                         |       |                 |       |                 |       |
| Maximum operating pressure        | 1.0 MPa                                                                                         |       |                 |       |                 |       |
| Minimum operating pressure        | 0.05 MPa                                                                                        |       |                 |       |                 |       |
| Ambient and fluid temperature     | Without auto switch: -20 to 70 °C (No freezing)<br>With auto switch: -10 to 60 °C (No freezing) |       |                 |       |                 |       |
| Lubrication                       | Not required (Non-lube)                                                                         |       |                 |       |                 |       |
| Operating piston speed            | 50 to 1000 mm/s                                                                                 |       |                 |       |                 |       |
| Allowable stroke tolerance        | Up to 500 stroke: $+2_0$ , 501 to 1000 stroke: $+2.4_0$                                         |       |                 |       |                 |       |
| Cushion                           | Air cushion on both ends + Bumper cushion                                                       |       |                 |       |                 |       |
| Port size                         | G 1/8                                                                                           | G 1/4 | G 1/4           | G 3/8 | G 3/8           | G 1/2 |
| Mounting                          | Basic, Axial foot, Rod flange, Head flange, Single clevis, Double clevis                        |       |                 |       |                 |       |
| Non-rotating accuracy             | $\pm 0.5^\circ$                                                                                 |       | $\pm 0.5^\circ$ |       | $\pm 0.3^\circ$ |       |
| Allowable rotational torque [N·m] | 0.25                                                                                            | 0.45  | 0.64            |       | 0.79            |       |

## Maximum Strokes

| Bore size [mm] | Maximum stroke* |
|----------------|-----------------|
| 32             | 500             |
| 40             | 500             |
| 50             | 600             |
| 63             | 600             |
| 80             | 800             |
| 100            | 800             |

Intermediate strokes are available.

\* Please consult with SMC for longer strokes.

## Accessories

| Mounting |             | Basic | Foot | Rod flange | Head flange | Single clevis | Double clevis |
|----------|-------------|-------|------|------------|-------------|---------------|---------------|
| Standard | Rod end nut | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Clevis pin  | —     | —    | —          | —           | —             | ●             |
| Option   | Rod end     | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Rod clevis  | ●     | ●    | ●          | ●           | ●             | ●             |
|          | Rod boot    | —     | —    | —          | —           | —             | —             |

\* Do not use a rod end (or floating joint) together with a single clevis with a ball joint (or clevis pivot bracket with a ball joint).

\* Refer to pages 11 to 14 for dimensions and part numbers of the accessories.

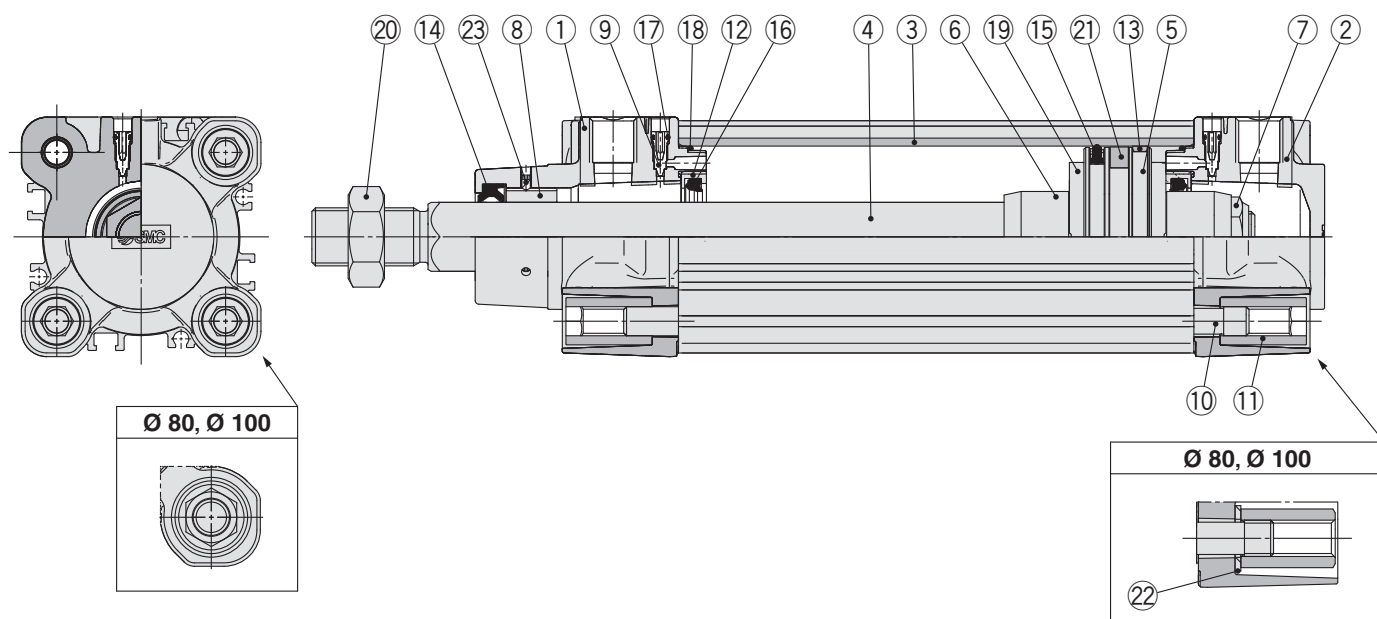
## ⚠ Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

Refer to pages 19 and 20 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end)
- Minimum stroke for auto switch mounting
- Operating range
- How to mount and move the auto switch

## Construction



### Component Parts

| No. | Description                   | Material           | Q'ty | Note                           |
|-----|-------------------------------|--------------------|------|--------------------------------|
| 1   | Rod cover                     | Aluminium die-cast | 1    | Trivalent chromated            |
| 2   | Head cover                    | Aluminium die-cast | 1    | Trivalent chromated            |
| 3   | Cylinder tube                 | Aluminium alloy    | 1    | Hard anodised                  |
| 4   | Piston rod                    | Stainless steel    | 1    |                                |
| 5   | Piston                        | Aluminium alloy    | 1    |                                |
| 6   | Cushion ring                  | Rolled steel       | 2    | Trivalent zinc chromated       |
| 7   | Piston nut                    | Rolled steel       | 1    | Trivalent zinc chromated       |
| 8   | Non-rotating guide            | Bearing alloy      | 1    |                                |
| 9   | Cushion valve                 | Resin              | 2    |                                |
| 10  | Tie-rod                       | Carbon steel       | 4    | Trivalent zinc chromated       |
| 11  | Tie-rod nut                   | Rolled steel       | 8    | Trivalent zinc chromated       |
| 12  | Cushion seal holder           | Aluminium alloy    | 2    | Anodised                       |
| 13  | Wear ring                     | Resin              | 1    |                                |
| 14  | Rod seal                      | NBR                | 1    |                                |
| 15  | Piston seal                   | NBR                | 1    |                                |
| 16  | Cushion seal                  | Urethane           | 2    |                                |
| 17  | Cushion valve seal            | NBR                | 2    |                                |
| 18  | Cylinder tube gasket          | NBR                | 2    |                                |
| 19  | Bumper                        | Urethane           | 2    |                                |
| 20  | Rod end nut                   | Rolled steel       | 1    | Trivalent zinc chromated       |
| 21  | Magnet                        | —                  | (1)  |                                |
| 22  | Flat washer                   | Steel              | 8    | For Ø 80, Ø 100                |
| 23  | Hexagon socket head set screw | Steel wire         | 2    | Trivalent black zinc chromated |

### Replacement Parts/Seal Kit (Single rod)

| Bore size [mm] | Kit no.  | Contents                            |
|----------------|----------|-------------------------------------|
| 32             | CK95-32  | Kits include items<br>13 to 16, 18. |
| 40             | CK95-40  |                                     |
| 50             | CK95-50  |                                     |
| 63             | CK95-63  |                                     |
| 80             | CK95-80  |                                     |
| 100            | CK96-100 |                                     |

\* Seal kits consist of items 13 to 16, 18 and can be ordered by using the seal kit number corresponding to each bore size.  
 \* The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100).

Order with the following part number when only the grease pack is needed.

**Grease pack part number: GR-S010 (10 g), GR-S-020 (20 g)**

### Seal Kit (Double rod)

| Bore size [mm] | Kit no.   | Contents                            |
|----------------|-----------|-------------------------------------|
| 32             | CK95W-32  | Kits include items<br>14 to 16, 18. |
| 40             | CK95W-40  |                                     |
| 50             | CK95W-50  |                                     |
| 63             | CK95W-63  |                                     |
| 80             | CK95W-80  |                                     |
| 100            | CK96W-100 |                                     |

\* Seal kits consist of items 14 to 16, 18 and can be ordered by using the seal kit number corresponding to each bore size.

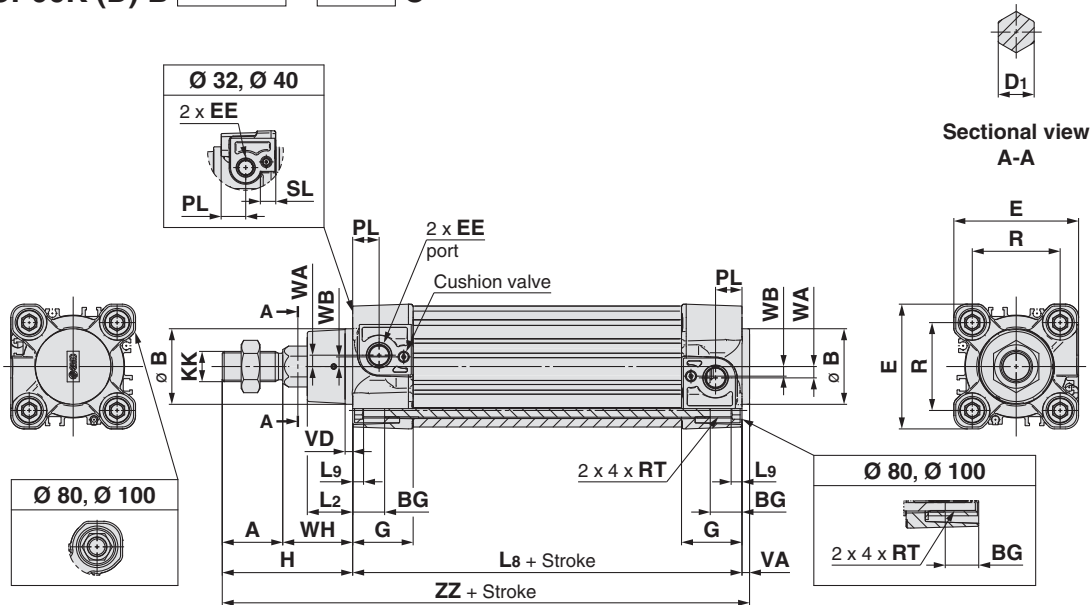
\* The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100).

Order with the following part number when only the grease pack is needed.

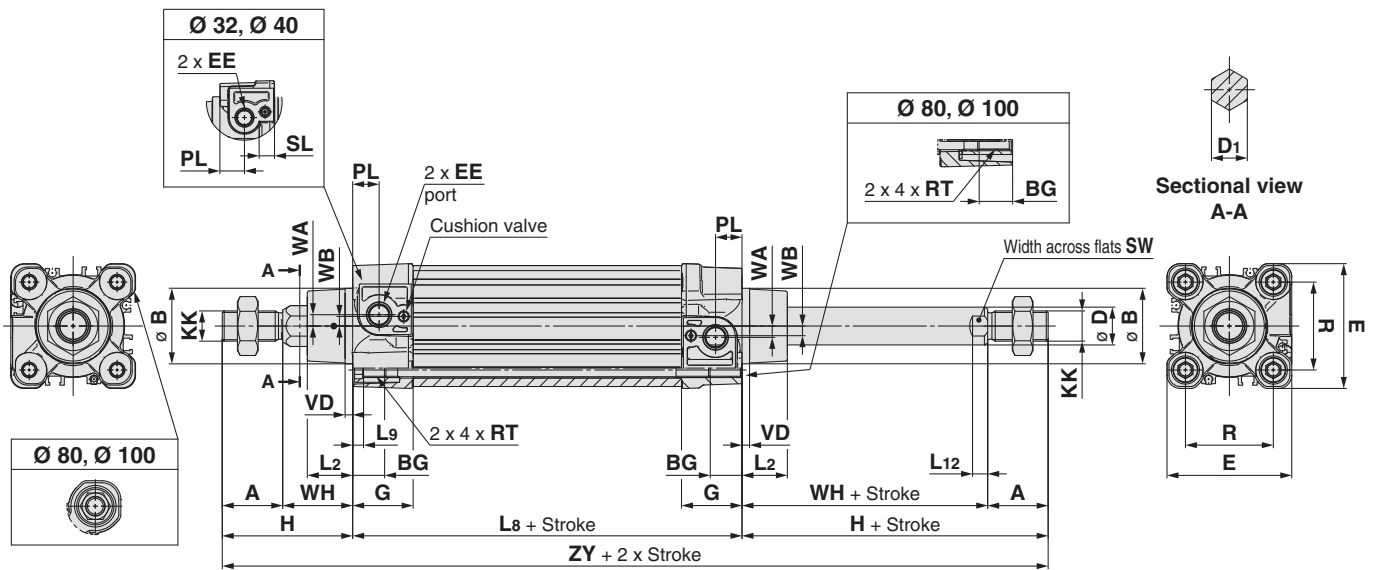
**Grease pack part number: GR-S010 (10 g), GR-S-020 (20 g)**

## Dimensions (Without mounting bracket)

CP96K (D) B Bore size – Stroke C



CP96K (D) B Bore size – Stroke CW

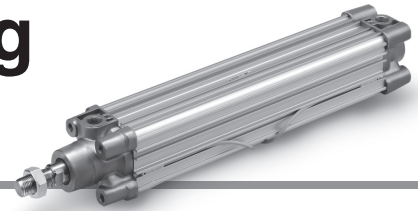


\* Mounting brackets are the same as standard type. Refer to page 10 for details.

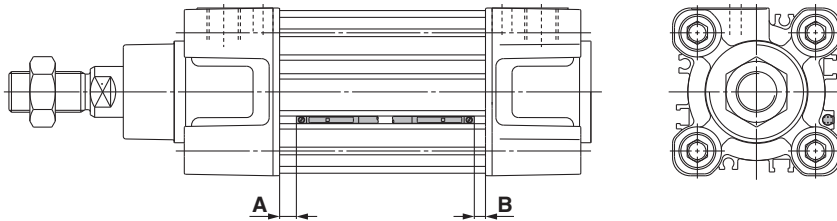
| Bore size<br>[mm] | Stroke range<br>[mm] | A  | Ø B<br>d11 | D1   | Ø D | EE    | PL | RT        | L12 | KK         | SW | G    | BG | L8  | VD | VA | WA   | WB  | WH | ZZ  | ZY  | E   | R    | L2 | L9 | H  | SL |
|-------------------|----------------------|----|------------|------|-----|-------|----|-----------|-----|------------|----|------|----|-----|----|----|------|-----|----|-----|-----|-----|------|----|----|----|----|
| 32                | Up to 500            | 22 | 30         | 12.2 | 12  | G 1/8 | 13 | M6 x 1    | 6   | M10 x 1.25 | 10 | 28.9 | 16 | 94  | 4  | 4  | 4    | 7   | 26 | 146 | 190 | 47  | 32.5 | 15 | 4  | 48 | 8  |
| 40                | Up to 500            | 24 | 35         | 14.2 | 16  | G 1/4 | 14 | M6 x 1    | 6.5 | M12 x 1.25 | 13 | 32.6 | 16 | 105 | 4  | 4  | 5    | 8.9 | 30 | 163 | 213 | 54  | 38   | 17 | 4  | 54 | 8  |
| 50                | Up to 600            | 32 | 40         | 19   | 20  | G 1/4 | 14 | M8 x 1.25 | 8   | M16 x 1.5  | 17 | 32   | 16 | 106 | 4  | 4  | 6    | 5.1 | 37 | 179 | 244 | 66  | 46.5 | 24 | 5  | 69 | —  |
| 63                | Up to 600            | 32 | 45         | 19   | 20  | G 3/8 | 16 | M8 x 1.25 | 8   | M16 x 1.5  | 17 | 38.6 | 16 | 121 | 4  | 4  | 9    | 6.3 | 37 | 194 | 259 | 77  | 56.5 | 24 | 5  | 69 | —  |
| 80                | Up to 800            | 40 | 45         | 23   | 25  | G 3/8 | 16 | M10 x 1.5 | 10  | M20 x 1.5  | 22 | 38.4 | 17 | 128 | 4  | 4  | 11.5 | 6   | 46 | 218 | 300 | 99  | 72   | 30 | —  | 86 | —  |
| 100               | Up to 800            | 40 | 55         | 23   | 25  | G 1/2 | 18 | M10 x 1.5 | 10  | M20 x 1.5  | 22 | 42.9 | 17 | 138 | 4  | 4  | 17   | 10  | 51 | 233 | 320 | 118 | 89   | 32 | —  | 91 | —  |

# Series CP96

## Auto Switch Mounting



### Auto Switch Proper Mounting Position (Detection at stroke end)



Auto Switch Proper Mounting Position [mm]

| Auto switch model | D-M9□(V)<br>D-M9□W(V)<br>D-M9□A(V) |      | D-A9□(V) |      |
|-------------------|------------------------------------|------|----------|------|
|                   | A                                  | B    | A        | B    |
| Bore size         |                                    |      |          |      |
| 32                | 14                                 | 10.5 | 10       | 6.5  |
| 40                | 14                                 | 14   | 10       | 10   |
| 50                | 15.5                               | 14.5 | 11.5     | 10.5 |
| 63                | 16.5                               | 15.5 | 12.5     | 11.5 |
| 80                | 21.5                               | 18   | 17.5     | 14   |
| 100               | 21.5                               | 19   | 17.5     | 15   |
| 125               | 16                                 | 16   | 12       | 12   |

Note 1) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 2) The D-M9□V/M9□WV/M9□AV/A9□V are mountable on Ø 32 to Ø 63.

### Minimum Stroke for Auto Switch Mounting

|                   |                                        | [mm]            |                 |    |    |    |     |                 |
|-------------------|----------------------------------------|-----------------|-----------------|----|----|----|-----|-----------------|
| Auto switch model | Number of auto switches                | 32              | 40              | 50 | 63 | 80 | 100 | 125             |
| D-M9□<br>D-M9□W   | With 2 pcs. (Same surface)             | 50              |                 |    |    |    |     | 10              |
|                   | With 1 pc./2 pcs. (Different surfaces) | 10              |                 |    |    |    |     | 10              |
|                   | With n pcs.                            | 10 + 40 (n - 2) |                 |    |    |    |     | 10 + 10 (n - 2) |
| D-M9□V<br>D-M9□WV | With 2 pcs. (Same surface)             | 40              |                 |    |    |    |     |                 |
|                   | With 1 pc./2 pcs. (Different surfaces) | 10              |                 |    |    |    |     |                 |
|                   | With n pcs.                            | 10 + 30 (n - 2) |                 |    |    |    |     |                 |
| D-M9□A            | With 2 pcs. (Same surface)             | 55              | 50              |    |    |    |     | 10              |
|                   | With 1 pc./2 pcs. (Different surfaces) | 15              | 10              |    |    |    |     | 10              |
|                   | With n pcs.                            | 15 + 40 (n - 2) | 10 + 40 (n - 2) |    |    |    |     | 10 + 15 (n - 2) |
| D-M9□AV           | With 2 pcs. (Same surface)             | 40              |                 |    |    |    |     |                 |
|                   | With 1 pc./2 pcs. (Different surfaces) | 10              |                 |    |    |    |     |                 |
|                   | With n pcs.                            | 10 + 30 (n - 2) |                 |    |    |    |     |                 |
| D-A9□             | With 2 pcs. (Same surface)             | 50              |                 |    |    |    |     | 15              |
|                   | With 1 pc./2 pcs. (Different surfaces) | 10              |                 |    |    |    |     | 10              |
|                   | With n pcs.                            | 10 + 40 (n - 2) |                 |    |    |    |     | 15 + 20 (n - 2) |
| D-A9□V            | With 2 pcs. (Same surface)             | 40              |                 |    |    |    |     |                 |
|                   | With 1 pc./2 pcs. (Different surfaces) | 10              |                 |    |    |    |     |                 |
|                   | With n pcs.                            | 10 + 30 (n - 2) |                 |    |    |    |     |                 |

Note 1) n = 3, 4, 5...

Note 2) The D-M9□V/M9□WV/M9□AV/A9□V are mountable on Ø 32 to Ø 63.

### Operating Range

| Auto switch model                  | Bore size |    |     |     |     |      |      |
|------------------------------------|-----------|----|-----|-----|-----|------|------|
|                                    | 32        | 40 | 50  | 63  | 80  | 100  | 125  |
| D-M9□(V)<br>D-M9□W(V)<br>D-M9□A(V) | 4         | 4  | 5   | 6   | 5.5 | 6    | 7    |
| D-A9□(V)                           | 7         | 8  | 8.5 | 9.5 | 9.5 | 10.5 | 12.5 |

\* Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30 % dispersion) and may change substantially depending on the ambient environment.

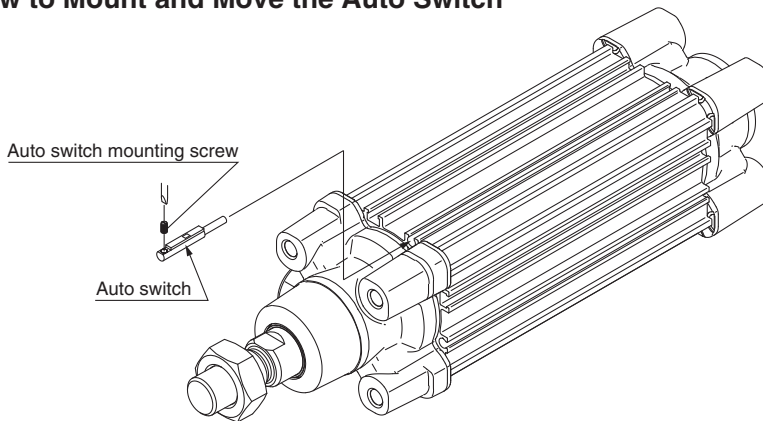
Note) The D-M9□V/M9□WV/M9□AV/A9□V are mountable on Ø 32 to Ø 63.

## How to Mount and Move the Auto Switch

### <Applicable Auto Switch>

Solid state switch ..... **D-M9N(V)/M9P(V)/M9B(V)**  
**D-M9NW(V)/M9PW(V)/M9BW(V)**  
**D-M9NA(V)/M9PA(V)/M9BA(V)**  
Reed switch..... **D-A90(V)/A93(V)/A96(V)**

### How to Mount and Move the Auto Switch



• Use a watchmaker's screwdriver with a handle diameter of 5 to 6 mm when tightening the auto switch mounting screw.

### Auto switch mounting screw tightening torque [N·m]

| Auto switch model                                       | Tightening torque |
|---------------------------------------------------------|-------------------|
| <b>D-M9□(V)</b><br><b>D-M9□W(V)</b><br><b>D-M9□A(V)</b> | 0.05 to 0.15      |
| <b>D-A9□(V)</b>                                         | 0.10 to 0.20      |

\* As a guide, turn 90° from the position where it comes to feel tight.

Note 1) The D-M9□ and A9□ cannot be mounted on square groove of the CP96 series.

Note 2) The D-M9□V/M9□WV/M9□AV/A9□V are mountable on Ø 32 to Ø 63.

### Other than the applicable auto switches listed in “How to Order”, the following auto switches are mountable.

Refer to the **Auto Switch** Guide for the detailed specifications.

| Type        | Model                        | Electrical entry        | Features                                       | Applicable bore size |
|-------------|------------------------------|-------------------------|------------------------------------------------|----------------------|
| Solid state | <b>D-M9NV, M9PV, M9BV</b>    | Grommet (Perpendicular) | —                                              | Ø 32 to Ø 63         |
|             | <b>D-M9NWV, M9PWV, M9BWV</b> |                         | Diagnostic indication<br>(2-colour indication) |                      |
|             | <b>D-M9NAV, M9PAV, M9BAV</b> |                         | Water resistant<br>(2-colour indication)       |                      |
| Reed        | <b>D-A93V, A96V</b>          |                         | —                                              |                      |
|             | <b>D-A90V</b>                |                         | Without indicator light                        |                      |

\* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available.

For details, refer to the **Auto Switch** Guide.

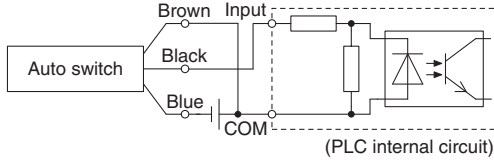
\* With pre-wired connector is also available for solid state auto switches. For details, refer to the **Auto Switch** Guide.

# Prior to Use

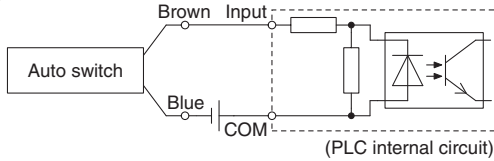
## Auto Switch Connection and Example

### Sink Input Specifications

#### 3-wire, NPN

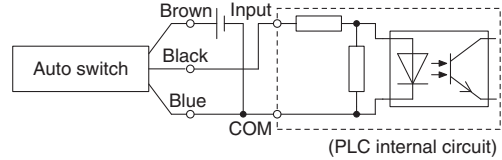


#### 2-wire

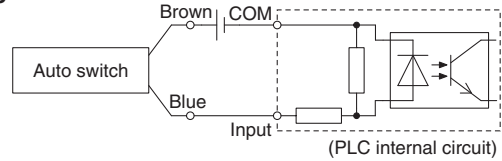


### Source Input Specifications

#### 3-wire, PNP



#### 2-wire



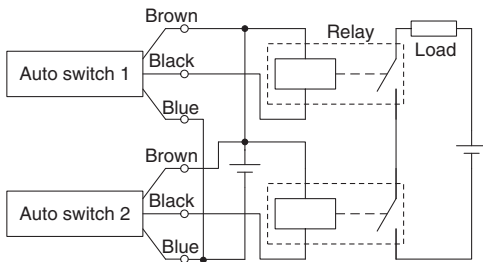
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

### Example of AND (Series) and OR (Parallel) Connection

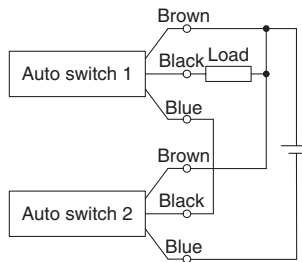
\* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

#### 3-wire AND connection for NPN output

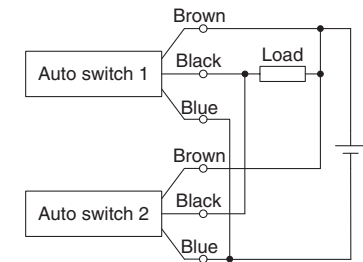
(Using relays)



(Performed with auto switches only)

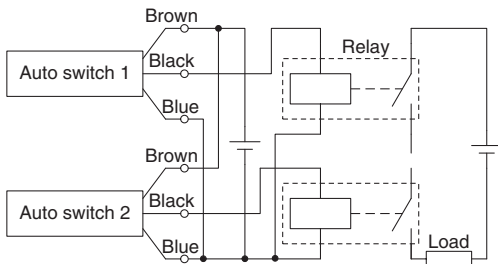


#### 3-wire OR connection for NPN output

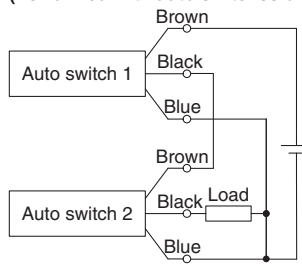


#### 3-wire AND connection for PNP output

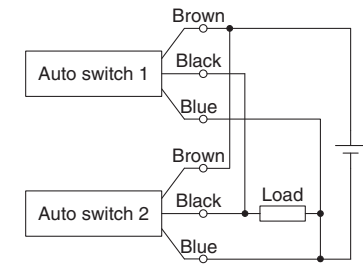
(Using relays)



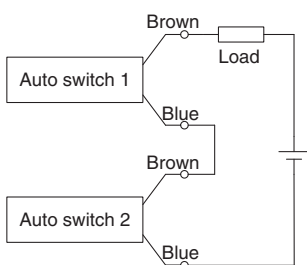
(Performed with auto switches only)



#### 3-wire OR connection for PNP output



#### 2-wire AND connection

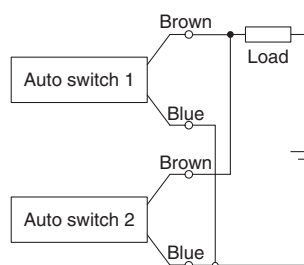


When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with load voltage less than 20 V cannot be used.

$$\begin{aligned} \text{Load voltage at ON} &= \text{Power supply voltage} - \\ &\quad \text{Residual voltage} \times 2 \text{ pcs.} \\ &= 24 \text{ V} - 4 \text{ V} \times 2 \text{ pcs.} \\ &= 16 \text{ V} \end{aligned}$$

Example: Power supply is 24 V DC  
Internal voltage drop in auto switch is 4 V.

#### 2-wire OR connection



(Solid state)  
When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

(Reed)  
Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

$$\begin{aligned} \text{Load voltage at OFF} &= \text{Leakage current} \times 2 \text{ pcs.} \times \\ &\quad \text{Load impedance} \\ &= 1 \text{ mA} \times 2 \text{ pcs.} \times 3 \text{ k}\Omega \\ &= 6 \text{ V} \end{aligned}$$

Example: Load impedance is 3 k $\Omega$ .  
Leakage current from auto switch is 1 mA.



## Simple Specials

The following special specifications can be ordered as a simplified Made-to-Order.

| Symbol     | Specifications          | CP96<br>(Standard type)             |                                     |
|------------|-------------------------|-------------------------------------|-------------------------------------|
|            |                         | Double acting                       |                                     |
|            |                         | Single rod                          | Double rod                          |
| -XA0 to 30 | Change of rod end shape | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |

## Made to Order

| Symbol | Specifications                                                                                      | CP96<br>(Standard type)             |                                     |
|--------|-----------------------------------------------------------------------------------------------------|-------------------------------------|-------------------------------------|
|        |                                                                                                     | Double acting                       |                                     |
|        |                                                                                                     | Single rod                          | Double rod                          |
| -XB6   | Heat resistant cylinder (−10 to 150 °C) <small>Note)</small>                                        | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC4   | With heavy duty scraper                                                                             | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC7   | Tie-rod, tie-rod nut, etc. made of stainless steel                                                  | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC10  | Dual stroke cylinder/Double rod type                                                                | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC11  | Dual stroke cylinder/Single rod type                                                                | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC22  | Fluororubber seal                                                                                   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC35  | With coil scraper                                                                                   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC65  | Made of stainless steel (Combination of -XC7 and -XC68)                                             | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC68  | Made of stainless steel (with hard chrome plated piston rod)                                        | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC88  | Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: Stainless steel 304) | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| -XC89  | Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: S45C)                | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |

Note) The products with an auto switch are not compatible.

# Series CP96 Simple Specials

These changes are dealt with Simple Specials System.

For details, refer to the Simple Specials System in our website.  
<http://www.smc.eu>

Symbol

-XA0 to -XA30

## 1 Change of Rod End Shape

### Applicable Series

| Description   | Model   | Action                    | Symbol for change of rod end shape |
|---------------|---------|---------------------------|------------------------------------|
| Standard type | CP96S   | Double acting, Single rod | XA0 to 30                          |
|               | CP96S-W | Double acting, Double rod | XA0 to 30                          |

### ⚠ Precautions

- SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.
- Standard dimensions marked with "\*" will be as follows to the rod diameter (D). Enter any special dimension you desire.  
 $D \leq 6 \rightarrow D - 1 \text{ mm}$ ,  $6 < D \leq 25 \rightarrow D - 2 \text{ mm}$ ,  $D > 25 \rightarrow D - 4 \text{ mm}$
- In the case of double rod type and single acting retraction type, enter the dimensions when the rod is retracted.
- Only the single side of a double rod is able to manufacture.

|                        |                        |                        |                        |                        |
|------------------------|------------------------|------------------------|------------------------|------------------------|
| <b>Symbol: A0</b><br>  | <b>Symbol: A1</b><br>  | <b>Symbol: A2</b><br>  | <b>Symbol: A3</b><br>  | <b>Symbol: A4</b><br>  |
| <b>Symbol: A5</b><br>  | <b>Symbol: A6</b><br>  | <b>Symbol: A7</b><br>  | <b>Symbol: A8</b><br>  | <b>Symbol: A9</b><br>  |
| <b>Symbol: A10</b><br> | <b>Symbol: A11</b><br> | <b>Symbol: A12</b><br> | <b>Symbol: A13</b><br> | <b>Symbol: A14</b><br> |
| <b>Symbol: A15</b><br> | <b>Symbol: A16</b><br> | <b>Symbol: A17</b><br> | <b>Symbol: A18</b><br> | <b>Symbol: A19</b><br> |
| <b>Symbol: A20</b><br> | <b>Symbol: A21</b><br> | <b>Symbol: A22</b><br> | <b>Symbol: A23</b><br> | <b>Symbol: A24</b><br> |
| <b>Symbol: A25</b><br> | <b>Symbol: A26</b><br> | <b>Symbol: A27</b><br> | <b>Symbol: A28</b><br> | <b>Symbol: A29</b><br> |
| <b>Symbol: A30</b><br> |                        |                        |                        |                        |

# Series CP96

## Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



### 1 Heat Resistant Cylinder (−10 to 150 °C)

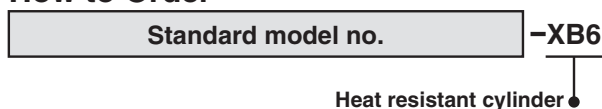
Symbol  
**-XB6**

Air cylinder which changed the seal material and grease, so that it could be used even at higher temperature up to 150 °C.

#### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

#### How to Order



#### Specifications

|                                                         |                       |
|---------------------------------------------------------|-----------------------|
| Ambient temperature range                               | −10 to 150 °C         |
| Seal material                                           | Fluororubber          |
| Grease                                                  | Heat resistant grease |
| Specifications other than above and external dimensions | Same as standard type |

- Note 1) Operate without lubrication from a pneumatic system lubricator.  
 Note 2) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.  
 Note 3) In principle, it is impossible to make built-in magnet type and the one with auto switch.  
 But, as for the one with auto switch, and the heat resistant cylinder with heat resistant auto switch, since it will be differed depending on the series, please contact SMC.  
 Note 4) Piston speed is ranged from 50 to 500 mm/s.

#### ⚠ Warning Precautions

Be aware that smoking cigarettes etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

### 2 With Heavy Duty Scraper

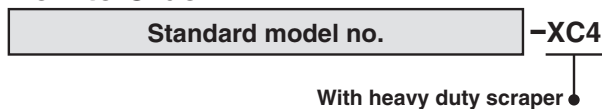
Symbol  
**-XC4**

It is suitable for using cylinders under the environment, where there are much dusts in a surrounding area by using a heavy duty scraper on the wiper ring, or using cylinders under earth and sand exposed to the die-casted equipment, construction machinery, or industrial vehicles.

#### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

#### How to Order



**Specifications: Same as standard type**  
**Dimensions: Same as standard type**

#### ⚠ Caution

**Do not replace heavy duty scrapers.**

Since heavy duty scrapers are press-fit, do not replace the cover only, but rather the entire rod cover assembly.

3 Tie-rod, Tie-rod Nut, etc. Made of Stainless Steel

Symbol  
-XC7

When using in locations where the rust generation or corrosion likelihood exists, the standard parts material have been partly changed to the stainless steel.

Applicable Series

| Description   | Model   | Action                    |
|---------------|---------|---------------------------|
| Standard type | CP96S   | Double acting, Single rod |
|               | CP96S-W | Double acting, Double rod |

How to Order

Standard model no.

-XC7

Tie-rod, tie-rod nut, etc. made of stainless steel

Specifications

|                                  |                                                                     |
|----------------------------------|---------------------------------------------------------------------|
| Parts changed to stainless steel | Tie-rod, Tie-rod nut, Mounting bracket nut, Spring washer, Lock nut |
| Specifications other than above  | Same as standard type                                               |
| Dimensions                       | Same as standard type                                               |

4 Dual Stroke Cylinder/Double Rod Type

Symbol  
-XC10

Two cylinders are constructed as one cylinder in a back-to-back configuration allowing the cylinder stroke to be controlled in three steps.

Applicable Series

| Description   | Model | Action                    | Note               |
|---------------|-------|---------------------------|--------------------|
| Standard type | CP96S | Double acting, Single rod | Except clevis type |

How to Order

CP96S

Mounting style

Bore size

-

Stroke A

+

Stroke B

C

-XC10

Dual stroke cylinder

Specifications

|                                    |
|------------------------------------|
| Maximum manufacturable stroke [mm] |
| 1000                               |

Function

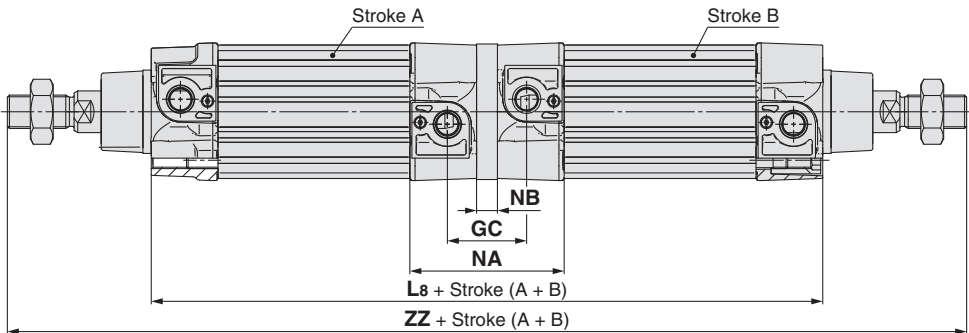
When air pressure is supplied to ports A and B, both strokes A and B retract.

When air pressure is supplied to ports B and C, A out strokes.

When air pressure is supplied to ports A and D, B out strokes.

When air pressure is supplied to ports C and D, both strokes A and B out strokes.

Dimensions (Dimensions other than below are the same as standard type.)



| Bore size [mm] | L8  | ZZ  | NA   | NB | GC |
|----------------|-----|-----|------|----|----|
| Ø 32           | 198 | 294 | 67.8 | 10 | 36 |
| Ø 40           | 220 | 328 | 75.2 | 10 | 38 |
| Ø 50           | 222 | 360 | 74   | 10 | 38 |
| Ø 63           | 252 | 390 | 87.2 | 10 | 42 |
| Ø 80           | 270 | 442 | 90.8 | 14 | 46 |
| Ø 100          | 290 | 472 | 99.8 | 14 | 50 |

## 5 Dual Stroke Cylinder/Single Rod Type

Symbol  
**-XC11**

Two cylinders can be integrated by connecting them in line, and the cylinder stroke can be controlled in two stages in both directions.

### Applicable Series

| Description   | Model        | Action                    |
|---------------|--------------|---------------------------|
| Standard type | <b>CP96S</b> | Double acting, Single rod |

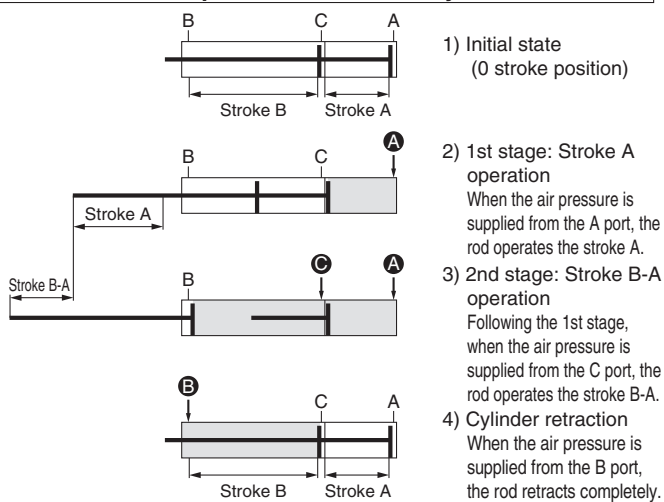
### How to Order

Specifications: Same as standard type

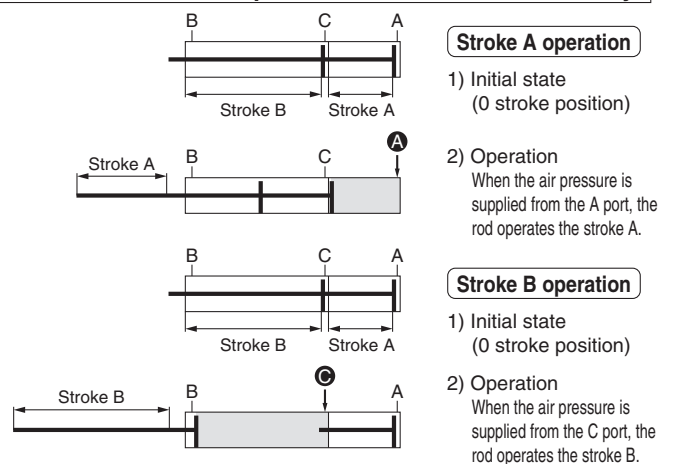
CP96S Mounting style Bore size - Stroke A + Stroke B-A C - XC11  
Dual stroke cylinder/Single rod type

### Function

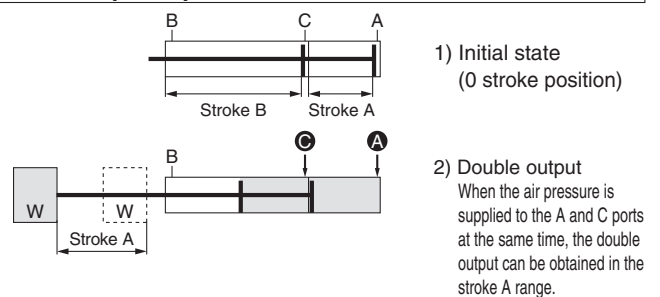
#### Functional description of dual stroke cylinder



#### Stroke A or Stroke B operation can be made individually.



#### Double output is possible.

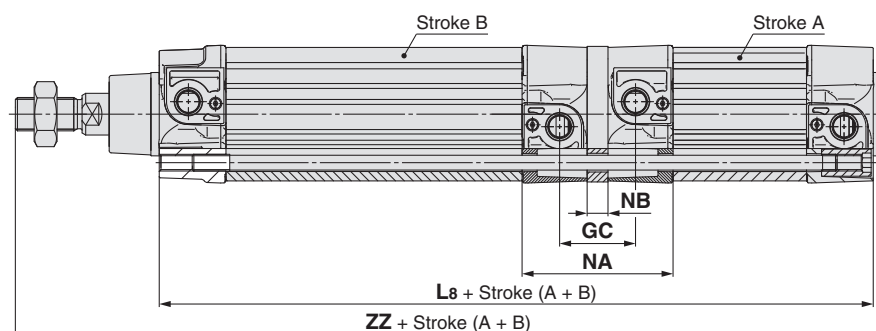


### Precautions

#### ⚠ Caution

- Do not supply air until the cylinder is fixed with the attached bolt.
- If air is supplied without securing the cylinder, the cylinder could lurch, posing the risk of bodily injury or damage to the peripheral equipment.

### Dimensions (Dimensions other than below are the same as standard type.)



| Bore size [mm] | L8  | ZZ  | NA   | NB | GC   |
|----------------|-----|-----|------|----|------|
| Ø 32           | 199 | 251 | 67.2 | 10 | 35.4 |
| Ø 40           | 221 | 279 | 74.6 | 10 | 37.4 |
| Ø 50           | 223 | 296 | 73.4 | 10 | 37.4 |
| Ø 63           | 253 | 326 | 86.6 | 10 | 41.4 |
| Ø 80           | 271 | 361 | 90.2 | 14 | 45.4 |
| Ø 100          | 291 | 386 | 99.2 | 14 | 49.4 |

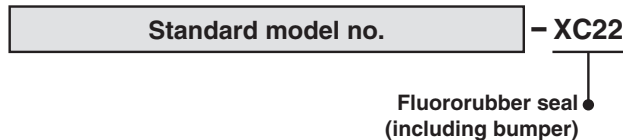
## 6 Fluororubber Seal

Symbol  
**-XC22**

### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

### How to Order



### Specifications

|                                                                |                                                                                                                          |
|----------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <b>Seal material</b>                                           | Fluororubber                                                                                                             |
| <b>Ambient temperature range</b>                               | With auto switch: -10 °C to 60 °C (No freezing) <sup>Note 1)</sup><br>Without auto switch: -10 °C to 70 °C (No freezing) |
| <b>Specifications other than above and external dimensions</b> | Same as standard type                                                                                                    |

Note 1) Please contact SMC, as the type of chemical and the operating temperature may not allow the use of this product.

Note 2) Cylinders with auto switches can also be produced; however, auto switch related parts (auto switch units, mounting brackets, built-in magnets) are the same as standard products. Before using these, please contact SMC regarding their suitability for the operating environment.

## 7 With Coil Scraper

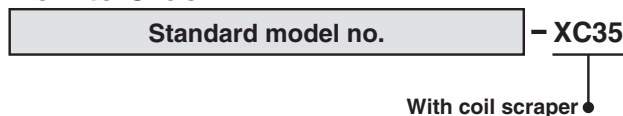
Symbol  
**-XC35**

It gets rid of frost, ice, weld spatter, cutting chips adhered to the piston rod, and protects the seals etc.

### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

### How to Order



**Specifications: Same as standard type**

**Dimensions: Same as standard type**

## 8 Made of Stainless Steel (Combination of -XC7 and -XC68)

Symbol  
**-XC65**

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

Note) There is a maximum stroke limit for CP96 cylinder.

### Maximum Stroke [mm]

| Double acting, Single rod                    | Double acting, Double rod                  |
|----------------------------------------------|--------------------------------------------|
| <p>Ø 32: 1800</p> <p>Ø 40 to Ø 100: 1700</p> | <p>1000</p> <p>(Same as standard type)</p> |

### Specifications

|                                              |                                                                                              |
|----------------------------------------------|----------------------------------------------------------------------------------------------|
| Parts changed to stainless steel             | Piston rod, Rod end nut, Tie-rod, Tie-rod nut, Mounting bracket nut, Spring washer, Lock nut |
| Other specifications and external dimensions | Same as standard type                                                                        |

### How to Order

|                                                                    |               |
|--------------------------------------------------------------------|---------------|
| Standard model no.                                                 | <b>- XC65</b> |
| <p>Made of stainless steel<br/>(Combination of -XC7 and -XC68)</p> |               |

## 9 Made of Stainless Steel (With Hard Chrome Plated Piston Rod)

Symbol  
**-XC68**

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

### Applicable Series

| Description   | Model          | Action                    |
|---------------|----------------|---------------------------|
| Standard type | <b>CP96S</b>   | Double acting, Single rod |
|               | <b>CP96S-W</b> | Double acting, Double rod |

### Maximum Stroke [mm]

| Double acting, Single rod                    | Double acting, Double rod                  |
|----------------------------------------------|--------------------------------------------|
| <p>Ø 32: 1800</p> <p>Ø 40 to Ø 100: 1700</p> | <p>1000</p> <p>(Same as standard type)</p> |

### Specifications

|                                              |                         |
|----------------------------------------------|-------------------------|
| Parts changed to stainless steel             | Piston rod, Rod end nut |
| Other specifications and external dimensions | Same as standard type   |

### How to Order

|                                                                         |               |
|-------------------------------------------------------------------------|---------------|
| Standard model no.                                                      | <b>- XC68</b> |
| <p>Made of stainless steel<br/>(With hard chrome plated piston rod)</p> |               |

## 10 Spatter Resistant Coil Scraper, Lube-retainer, Grease for Welding (Piston rod: Stainless steel 304)

Symbol

**-XC88**

Reduces spatter adhesion and improves durability by the use of the coil scraper, Lube-retainer and grease for welding.

### Applicable Series

| Description   | Model         | Action                    | Note         |
|---------------|---------------|---------------------------|--------------|
| Standard type | <b>C96S</b>   | Double acting, Single rod | Except Ø 125 |
|               | <b>C96S-W</b> | Double acting, Double rod |              |

### How to Order

Standard model no. **- XC88**

● Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: Stainless steel 304)

### Specifications

|                                                     |                                               |
|-----------------------------------------------------|-----------------------------------------------|
| <b>Piston rod</b>                                   | Stainless steel 304 (With hard chrome plated) |
| <b>Scraper</b>                                      | With coil scraper, With Lube-retainer         |
| <b>Grease</b>                                       | Grease for welding                            |
| <b>Other specifications and external dimensions</b> | Same as standard type                         |

## 11 Spatter Resistant Coil Scraper, Lube-retainer, Grease for Welding (Piston rod: S45C)

Symbol

**-XC89**

Reduces spatter adhesion and improves durability by the use of the coil scraper, Lube-retainer and grease for welding.

### Applicable Series

| Description   | Model         | Action                    | Note         |
|---------------|---------------|---------------------------|--------------|
| Standard type | <b>C96S</b>   | Double acting, Single rod | Except Ø 125 |
|               | <b>C96S-W</b> | Double acting, Double rod |              |

### How to Order

Standard model no. **- XC89**

● Spatter resistant coil scraper, Lube-retainer, grease for welding (Piston rod: S45C)

### Specifications

|                                                     |                                       |
|-----------------------------------------------------|---------------------------------------|
| <b>Piston rod</b>                                   | S45C (With hard chrome plated)        |
| <b>Scraper</b>                                      | With coil scraper, With Lube-retainer |
| <b>Grease</b>                                       | Grease for welding                    |
| <b>Other specifications and external dimensions</b> | Same as standard type                 |



## Series CP96

# Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smc.eu>

### Adjustment

## ⚠ Warning

### 1. Do not open the cushion valve more than the allowable number of rotations (following table).

Although the cushion valve is caulked as a retaining mechanism, do not open the cushion valve more than the allowable number of rotations. If air is supplied and operation started without confirming the above condition, the cushion valve may be ejected from the cover.

The allowable number of rotations refers to the number of rotations until the restrictor of the cushion valve is completely opened from the completely closed state.

### 2. Keep the screwing torque and the unscrewing torque of the cushion valve to the allowable torque or below (following table).

If a screwing torque or unscrewing torque beyond the allowable torque is applied, the valve will be damaged when the valve is closed completely or exceeds the retaining mechanism when the valve is opened completely, which will dislocate the engagement of the screw and eject the valve.

| Bore size [mm] | Cushion valve width across flats | Hexagon wrench                   | Allowable number of rotations | Allowable torque [N·m] |
|----------------|----------------------------------|----------------------------------|-------------------------------|------------------------|
| 32, 40         | 2                                | JIS 4648<br>Hexagon wrench key 2 | 4                             | 0.02                   |
| 50, 63         | 2                                | JIS 4648<br>Hexagon wrench key 2 | 4.5                           | 0.02                   |
| 80, 100        | 3                                | JIS 4648<br>Hexagon wrench key 3 | 5.5                           | 0.06                   |

### 3. Be certain to activate the air cushion at the stroke end.

When the air cushion is inactivated, if the allowable kinetic energy exceeds the value on page 5, the piston rod assembly or the tie-rod may be damaged. Set the air cushion to valid when operating the cylinder.

## ⚠ Caution

### 1. When replacing brackets, use the hexagon wrenches shown below.

| Bore size [mm] | Width across flats | Tightening torque [N·m] |
|----------------|--------------------|-------------------------|
| 32, 40         | 4                  | 4.8                     |
| 50, 63         | 5                  | 10.4                    |
| 80, 100        | 6                  | 18.2                    |
| 125            | 10                 | 28.5                    |

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

-  **Caution:** Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Warning

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

#### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

- \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots - Safety.  
etc.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

### SMC Corporation (Europe)

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